

TRANSDERMAL FORMULATION

5 The present invention provides a novel transdermal formulation containing the pharmaceutically active compound 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane.

10 The compound 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane, described in U.S. Patent No. 5,260,314 ('314), is a compound having muscarinic activity which is indicated for the treatment of Alzheimer's Disease, severe painful conditions and glaucoma. As set forth in the
15 '314 patent, 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane can be prepared in a solid form for oral use, in the form of suppositories for rectal administration, or in the form of sterile injectable
20 solutions for parenteral use. A formulation for a typical tablet is provided; however, the patent does not suggest that it would be possible or desirable to prepare a transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation.

25 Applicants have discovered that the transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation of this invention provides surprising beneficial effects. The present
30 invention provides a method for treating Alzheimer's disease and severe painful conditions with fewer side effects than are typically associated with muscarinic agonists like 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane. The transdermal formulation of this invention provides
35 consistent dosage of the active ingredient, achieves

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sustained plasma concentration of the pharmaceutically active agent, and encourages patient compliance.

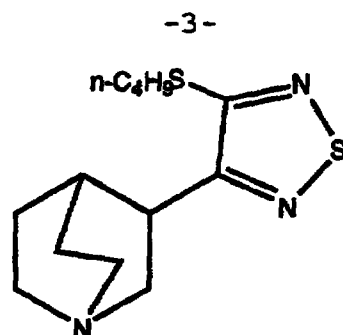
The present invention provides a transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation comprising an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane, from 0.1 to 10 parts by weight azone, from 30 to 69.8 parts by weight ethanol, 29 to 50 parts by weight water, from 0 to 30 parts by weight propylene glycol, and 1 to 5 parts by weight Klucel HF™.

Further, there is provided a transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation comprising an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane and from about 70 to 99.8% by weight acrylate adhesive. There is provided a transdermal patch wherein 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane is intimately distributed in a matrix.

Additionally, there is provided a transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation comprising an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane, from 85 to 97 parts by weight ethanol and from 2 to 14.9 parts by weight Klucel HF™.

Finally, there is provided a method for treating a condition associated with the modulation of a muscarinic receptor comprising administering 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane transdermally using a patch formulation.

As used herein "3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane" shall refer to the free base, a pharmaceutically acceptable salt or solvate thereof. The free base is preferred. The free base of the compound has the following structure:



The transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulations of the present invention provide surprising beneficial properties. The 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane tablet can be associated with undesired parasympathomimetic effects when administered to humans. Applicants have discovered that the transdermal patch formulation can minimize such effects while providing higher sustained plasma levels of the pharmaceutically active agent.

Although the transdermal patch formulations claimed herein are preferred for the transdermal delivery of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane, other transdermal formulations may be employed. Percutaneous or transdermal delivery of pharmacologically active agents has become feasible in recent years largely due to vehicles therefor which allow increased permeation of said agents into the body surface to which applied. Such agents which may be useful for the preparation of a 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane transdermal patch formulation include, but are not necessarily limited to, dimethylsulfoxide (U.S. Patent No. 3,551,554); various 1-substituted azacycloalkan-2-ones such as azone (U.S. Patent Nos. 4,562,075, 4,405,616, 4,326,893 and 3,989,816); sugar esters in combination with sulfoxide or phosphine oxide (U.S. Patent Nos. 4,130,667, 4,130,643, 4,046,886, 3,952,099, and 3,896,238); lower alkyl amides (U.S. Patent No. 3,472,931); certain aliphatic sulfoxides (U.S. Patent No. 3,903,256); a composition containing glycerol monooleate, ethanol and

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isopropyl myristate (U.S. Patent 4,335,115); a binary mixture of 1-dodecylazacycloheptan-2-one and a compound selected from a diol or a second N-substituted azacycloalkyl-2-one (U.S. Patent No. 4,557,934); and polyethylene glycol monolaurate
5 (U.S. Patent No. 4,568,343). U.S. Patent Nos. 3,551,554, 4,562,075, 4,405,616, 4,326,893, 3,989,816, 4,130,667, 4,130,643, 4,046,886, 3,952,099, 3,896,238, 3,472,931, 3,903,256, 4,335,115, 4,557,934, and 4,568,343 are hereby incorporated by reference in their entirety.

10 It is contemplated that the transdermal patch formulations of this invention will find utility in both humans and animals, i.e., will have both medical and veterinary applications for providing increased percutaneous absorption of the pharmaceutically active agent. As used
15 herein, the term "percutaneous" refers to the passage of such agents through skin (typically intact).

The transdermal formulations of the present invention may be administered using a variety of devices which have been described in the art. For example, such
20 devices include, but are not limited to those described in U.S. Patent Nos. 3,598,122, 3,598,123, 3,710,795, 3,731,683, 3,742,951, 3,814,097, 3,921,636, 3,972,995, 3,993,072, 3,993,073, 3,996,934, 4,031,894, 4,060,084, 4,069,307, 4,077,407, 4,201,211, 4,230,105, 4,292,299, and 4,292,303
25 each of which is hereby incorporated by reference in its entirety. The dosage forms of the present invention may incorporate certain pharmaceutically acceptable excipients which are conventional in the art. These include, but are not limited to, gelling agents, cream and ointment bases, and
30 the like.

The 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane shall be present in the claimed dosage forms in an effective amount. The term "an effective amount" shall refer to an amount calculated to achieve and
35 maintain blood levels which will bring about the desired beneficial or therapeutic effect over the period of time

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desired. These amounts will vary depending upon the amount of pharmacologically active agent required to achieve the desired beneficial or therapeutic effect, whether one or more patched will be administered simultaneously the specific
5 formulation of the patch, the age and condition of the patient to be treated, and the like. Such conventional dosage titration techniques, familiar to the skilled artisan, may be utilized to determine the amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane present in
10 the ultimate pharmaceutical dosage form for any specific situation. Typically, an effective amount is between about 1 mg to about 100 mg of compound per patch. More preferably, the effective amount is between about 1 mg to about 50 mg of compound. The effective amount may be between about 1 mg and
15 about 300 mg of compound. The amount actually contained in the patch will depend on the factors described as well as the days of treatment provided per patch.

The pharmacologically active 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane is
20 administered by known techniques such as placing the patch containing said agent and transdermal formulation therefor on a body surface and maintaining said source on said body surface in agent and composition transmitting relation thereto.

25 One of the transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulations utilizes ethanol, water, azone, and optionally propylene glycol to enhance the permeation of the pharmacologically active 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-
30 azabicyclo[2.2.2]octane. As noted *supra*, azone is known to be useful for transdermal permeation enhancement and is chemically 1-dodecylazacycloheptan-2-one. Azone can be prepared as described in U.S. Patent No. 4,316,893, hereby incorporated by reference.

35 Formulation of the claimed compositions may be achieved by conventional methods, as by the simple mixing of

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all components thoroughly. The artisan will appreciate that compositions containing diols other than propylene glycol and alcohols other than ethanol (i.e., 2-propanol) may find utility in transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane compositions as a component of the formulation. To the extent that such formulation exhibits the characteristics of the present compositions, such formulations are considered to fall within the scope of the present invention.

10 The present invention provides a transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation comprising an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane, from 0.1 to 10 parts by weight azone, from 30 to 69.8 parts
15 ethanol, 29 to 50 parts by weight water, from 0 to 30 parts by weight propylene glycol, and 1 to 5 parts by weight Klucel HF. Preferred ranges for the formulation include from 2 to 4 parts by weight azone, from 30 to 55 parts by weight ethanol, from 0 to 20 parts by weight propylene glycol, from 35 to 45
20 parts water, and from 2.5 to 3.5 parts Klucel HF. One preferred embodiment is to omit propylene glycol from the formulation.

 There is provided a transdermal formulation patch wherein an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane is intimately
25 distributed in a matrix. One such preferred matrix is a pressure sensitive adhesive.

 Further, there is provided a transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation comprising an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane
30 and from about 70 to 99.8% acrylate adhesive. A preferred range of acrylic adhesive comprises from about 66 to about 99.8% by weight acrylic adhesive. A further preferred range
35 of acrylic adhesive comprises from about 70 to about 98% by weight acrylic adhesive. Another preferred range for the

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acrylate adhesive is from about 80 to 98 parts by weight. The acrylate adhesive is commercially available and may be purchased for example, from the National Starch and Chemical Corporation, Bridgewater, New Jersey 08807, catalog number
5 80-1054. The acrylate adhesive typically contains 48% solids in 33% ethyl acetate/28% heptane/34% isopropanol/5% toluene by weight. A preferred range for the acrylate adhesive is from about 80 to 98 parts by weight.

Additionally, there is provided a transdermal 3-[4-
10 (butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation comprising an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane, from 85 to 97 parts by weight ethanol and from 2 to 14.9 parts Klucel HF. Klucel HF is a commercially available
15 gelling agent. For example, Klucel HF may be purchased from Aqualon. Other appropriate gelling agents can be selected by the skilled artisan. Preferred ranges for the formulation are 92 to 96 parts by weight ethanol and 2.5 to 3.5 parts Klucel HF or other appropriate gelling agent. Another
20 preferred range for such formulations comprises from about 93 to about 95 parts by weight ethanol and from about 3 to about 3.5 parts gelling agent.

The compound 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane can be prepared as described in
25 U.S. Patent No. 5,260,314 Sauerberg et. al. ('314) which is hereby incorporated by reference in its entirety. As disclosed in the '314 patent 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane can be useful for the treatment of Alzheimer's disease, severe painful
30 conditions, glaucoma, and for the stimulation of cognitive function of the forebrain and hippocampus of mammals.

The 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane capsule formulation and oral suspension formulation have been administered to patients
35 suffering from a severe painful condition. Such formulations of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-

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azabicyclo[2.2.2]octane can be associated with undesired parasympathomimetic effects when administered to a group of subjects. Surprisingly, the presently claimed transdermal formulations of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane minimize or eliminate such effects while maintaining a consistent, desirable plasma concentration of the pharmacologically active agent.

This invention provides a method for treating a condition associated with modulation of a muscarinic receptor with minimal or no parasympathomimetic effects comprising administering 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane transdermally. Examples of such conditions associated with modulation of a muscarinic receptor include, but are not in any way limited to decreased cognition, Alzheimer's Disease, and severe painful conditions. Preferred transdermal patch formulations include but are not limited to a patch formulation comprising an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane, azone, ethanol, water, optionally propylene glycol and Klucel HF; an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane intimately distributed in a matrix; an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane and an acrylic adhesive; an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane, ethanol, and Klucel HF; described herein.

As reported herein, plasma levels are determined using gas chromatography methods familiar to the skilled artisan. The artisan can establish the appropriate conditions for the gas chromatographic analysis; however, one set of suggested conditions include the following:

A 30cm X.25 μ m capillary column (J & W Scientific for example); hydrogen flow rate of 3.2 ml/min, helium flow rate of 14.3 ml/min, and air flow of 115.0 ml/min. The gradient column temperature is suggested to be 90 to 270° C,

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detector at 250°C, and injector at 250°C. A suggested detection type is nitrogen-phosphorus. The artisan will recognize that other conditions will be effective as well; however, the present conditions are provided as guidance to assist the artisan in choosing the most desired parameters for the present conditions.

It shall be understood that other suitable enhancers and substances beneficial to the drug substance skin flow may preferably be included in the formulations claimed herein.

The following examples are provided to more fully illustrate the invention claimed herein. The examples are provided for illustrative purposes only and are not intended to limit the scope of the invention in any way.

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Example 1

Transdermal formulation Free Base

A 0.5 g sample of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane free base is dissolved in 9.25 g of ethanol (200 proof). A 0.75 g sample of azone and a 5.0 g aliquot of propylene glycol are added to the ethanol mixture with stirring. A 10 g sample of water is added to the mixture. Finally, 0.75 g of Klucel is added to the mixture and stirred until the Klucel is dispersed. The mixture is allowed to stand for 24 hours. A 2.0 g sample of the formulation prepared as described herein is dispensed by syringe into a reservoir-type transdermal adhesive system. The patch formulation, prepared as described, is applied to the shaved skin of a dog. The concentration of drug substance as measured by ng/ml of Dog plasma is monitored at 0, 3, 6, 9, 12, 15, 24, 32, and 48 hours after application of the patch. The concentration of drug substance in the dog plasma demonstrates that the transdermal formulation effectively delivers the drug across the skin barrier.

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Example 2**Transdermal Formulation without Polyethylene Glycol**

A 0.5 g sample of 3-[4-(butylthio)-1,2,5-thiadiazo-3-yl]-1-azabicyclo[2.2.2]octane free base is dissolved in 13.0 g of ethanol (200 proof). A 0.75 g sample of azone is added to the ethanol mixture with stirring. An 11.25 g sample of water is added to the mixture. Finally, 0.75 g of Klucel is added to the mixture and stirred until the Klucel is dispersed. The mixture is allowed to stand for 24 hours. A 2.0 g sample of the formulation prepared as described herein is dispensed by syringe into a reservoir-type transdermal adhesive system. The patch formulation, prepared as described, is applied to the shaved skin of a dog. The passage of drug substance across the skin barrier can be demonstrated by monitoring the concentration of drug substance in dog plasma (ng/ml) at 0,3,6,9,12,15,24,28,32, and 48 hours after application of the patch. The passage of the drug substance across the skin can be confirmed by applying a patch prepared as described herein to the shaved chest of a monkey. The patch may be removed and additional plasma samples taken to demonstrate that the amount of drug substance will decrease with time.

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Example 3**Transdermal 3-[4-(butylthio)-1,2,5-thiadiazo-3-yl]-1-azabicyclo[2.2.2]octane in Acrylic Adhesive**

A 600 mg sample of 3-[4-(butylthio)-1,2,5-thiadiazo-3-yl]-1-azabicyclo[2.2.2]octane free base is dissolved in 41.6 g of pressure sensitive acrylic adhesive (cat. number 80-1054, National Starch and Chemical Corporation, Bridgewater, New Jersey 08807). The mixture is agitated for 2 hours on a three roller mill. The mixture is coated along the length of a 3 mil thick release liner using a knife coater providing a 20 mil gap. The 20 mil gap provides an effective 20 mil thick coating of the formulation

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on the release liner. The sample is allowed to air dry for 24 hours. The sample is laminated on polyester backing.

The patches prepared as stated herein are applied to rats. The rats are killed in pairs at various time points
5 after application and the rat brains are removed and frozen. The binding of the M1 antagonist ligand, ³H-pirenzepine, to muscarinic receptors in the brain is determined. The decrease in binding is indicative of drug or active
10 after oral administration lasts less than 6 hours. The percent of control ex vivo pirenzepine binding is monitored at 6 hours, 12 hours, 24 hours, and 48 hours.

Further, patches prepared as described herein are applied to the shaved skin of a dog and dog plasma levels
15 (ng/ml) are monitored at 0,3,6,9,12,15,24,28,32, and 48 hours after application of the patch. The passage of the drug substance across the skin can be confirmed by applying a patch prepared as described herein to the shaved chest of a
20 samples taken to demonstrate that the amount of drug substance will decrease with time.

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Example 4**Transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane in Gel**

5 A 1.0 g sample of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane free base is dissolved in 47.5 g of ethanol (200-proof). Then a 1.5 g sample of Klucel gelling agent is added to the solution and stirred until dispersed. The gel is allowed to stand for 24
10 hours. A 2.0 g sample of the formulation prepared as such is dispensed by syringe into a reservoir-type transdermal adhesive system.

 The patches prepared as stated herein are applied to rats. The rats are killed in pairs at various time points
15 after application and the rat brains are removed and frozen. The binding of the M1 antagonist ligand, ³H-pirenzepine, to muscarinic receptors in the brain is determined. The decrease in binding is indicative of drug or active metabolite present in the brain. The effect of the drug
20 after oral administration lasts less than 6 hours. The percent of control ex vivo pirenzepine binding is monitored at 6 hours, 12 hours, 24 hours, and 48 hours.

 Further, patches prepared as described herein are applied to the shaved skin of a dog and dog plasma levels
25 (ng/ml) are monitored at 0,3,6,9,12,15,24,28,32, and 48 hours after application of the patch. The passage of the drug substance across the skin can be confirmed by applying a patch prepared as described herein to the shaved chest of a monkey. The patch may be removed and additional plasma
30 samples taken to demonstrate that the amount of drug substance will decrease with time.



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Claims

1. A transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation comprising an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane, from about 0.1 to 10 parts by weight azone, from about 30 to 69.8 parts by weight ethanol, from about 29 to 50 parts by weight water, from about 0 to 30 parts by weight propylene glycol, and from about 1 to 5 parts by weight gelling agent.
2. A transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation of **Claim 1**, wherein the formulation contains 0 parts by weight propylene glycol.
3. A transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation of **Claim 2**, wherein the gelling agent is Klucel HF.
4. A transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation comprising as an active ingredient an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane and from about 88 to 99.8% acrylate adhesive.
5. A transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch of **Claim 4** wherein the formulation contains from about 80-98% acrylic adhesive.
6. A transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation comprising as an active ingredient an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane, from about 80 to 97 parts by weight ethanol and from about 2 to 20 parts gelling agent.



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7. A transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch of **Claim 6** wherein the weight of ethanol is from about 85 to 97 parts and gelling agent is about 2 to 15 parts gelling agent.
- 5 8. A transdermal 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane patch formulation of one of **Claims 6 to 7** wherein the gelling agent is Klucel HF.
- 10 9. A 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane transdermally using a patch formulation as claimed in anyone of **Claims 1 to 8** for use in treating a condition associated with modulation of a muscarinic receptor.
- 15 10. A formulation of **Claim 9** wherein the condition is a severely painful condition.
- 20 11. A formulation of **Claim 9** wherein the condition is Alzheimer's disease.
- 25 12. A transdermal patch formulation comprising as an active ingredient an effective amount of 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane.
- 30 13. A patch formulation as claimed in **Claim 12**, wherein the 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane is intimately distributed in a matrix.
14. A patch formulation as claimed in one of **Claims 12 to 13**, wherein the matrix comprises a pressure-sensitive adhesive.



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15. A patch formulation as claimed in one of **Claims 12 to 14**, wherein the pressure-sensitive adhesive comprises an acrylic adhesive.
- 5 16. A transdermal patch formulation as claimed in one of **Claims 12 to 14** which additionally contains a permeation enhancer.
- 10 17. A transdermal patch formulation as claimed in one of **Claims 12 to 16** wherein the permeation enhancer is azone.
- 15 18. A transdermal patch formulation as claimed in one of **Claims 12 to 17**, wherein the 3-[4-(butylthio)-1,2,5-thiadiazol-3-yl]-1-azabicyclo[2.2.2]octane is present in an amount of from 0.1 to 35% referred to the total weight of the matrix.