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METHOD FOR GAS-PRESSURE DELIVERY OF FIRE SUPPRESSANT

FIELD OF THE INVENTION

The present invention relates to the field of fire
5 extinguishing compositions and methods for delivering fire
extinguishing compositions to or within a protected hazard
area.

DESCRIPTION OF THE PRIOR ART

Certain halogenated hydrocarbons have been employed as
10 fire extinguishants since the early 1900's. Prior to 1945,
the three most widely employed halogenated extinguishing
agents were carbon tetrachloride, methyl bromide and
bromochloromethane. For toxicological reasons, however, the
use of these agents has been discontinued. Until only
15 recently, the three halogenated fire extinguishing agents in
common use were the bromine-containing compounds, Halon 1301
(CF_3Br), Halon 1211 (CF_2BrCl) and Halon 2402
($\text{BrCF}_2\text{CF}_2\text{Br}$). One of the major advantages of these
halogenated fire suppression agents over other fire
20 suppression agents such as water or carbon dioxide is the
clean nature of their extinguishment. Hence, the halogenated
agents have been employed for the protection of computer
rooms, electronic data processing facilities, museums and
libraries, where the use of water, for example, can often
25 cause more secondary damage to the property being protected
than is caused by the fire itself.

Although the above named bromine and chlorine-containing

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compounds are effective fire fighting agents, those agents containing bromine or chlorine are asserted to be capable of the destruction of the earth's protective ozone layer. For example, Halon 1301 has an Ozone Depletion Potential (ODP) rating of 10, and Halon 1211 has an ODP of 3. As a result of concerns over ozone depletion, the production and sale of these agents after January 1, 1994 is prohibited under international and United States policy.

The Halon agents Halon 1301 and Halon 1211 are employed both in total flooding applications, in which the entire facility being protected is filled with the agent following detection of a fire, and in streaming (also termed "portable") applications, in which a stream of the agent is directed at the fire source, typically from a hand-held or wheeled extinguisher (hence the term "portable").

Conventional fire suppression systems employing Halon 1301 or Halon 1211 utilize an agent storage cylinder fitted with a dip tube to afford delivery of the agent. At lower agent cylinder storage temperatures, the vapor pressure of the agent is reduced, and hence the driving force for expulsion of the agent from the dip tube is also reduced, leading to a longer discharge time for the agent delivery. Longer discharge times are undesirable as it is well known that longer discharge times lead to longer extinguishment times and hence increased fire damage and combustion product formation. In order to provide for a more rapid discharge and to allow for consistent system operation over a wide range of temperatures, Halon systems are superpressurized with an inert gas, typically nitrogen. For total flood applications, Halon 1301 is superpressurized with nitrogen to a total pressure of 360 psig at 70°F. Halon 1211 systems designed for streaming applications are superpressurized with nitrogen to 150 to 195 psig at 70°F.

The use of hydrofluorocarbons, for example 1,1,1,2,3,3,3-heptafluoropropane ($\text{CF}_3\text{CHF}_2\text{CF}_3$), as

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extinguishing agents has been proposed only recently, for example as described in U.S. Patent 5,124,053. Since the hydrofluorocarbons do not contain bromine or chlorine, the compounds have no effect on the stratospheric ozone layer and their ODP is zero. As a result, hydrofluorocarbons such as 1,1,1,2,3,3,3-heptafluoropropane are currently being employed as environmentally friendly replacements for the Halons in fire suppression applications. This invention relates to the use of such Halon replacements.

10 Nitrogen superpressurization as described above for the Halons may also be employed with Halon replacement agents, for example with 1,1,1,2,3,3,3-heptafluoropropane. However, the use of nitrogen superpressurization with the new agents creates several problems that were not encountered in the
15 case of the Halon agents. For example, the rate of dissolution of nitrogen into 1,1,1,2,3,3,3-heptafluoropropane is much slower than the rate of dissolution of nitrogen in Halon 1301, and hence the time required for the 1,1,1,2,3,3,3-heptafluoropropane/nitrogen system to come to
20 equilibrium is much longer than that for the Halon 1301/nitrogen system. It is essential to know that the system has equilibrated in order to ensure proper operation, as an undercharged or overcharged system will not function properly. Slow nitrogen dissolution leads to increased time
25 and hence cost when filling and superpressurizing 1,1,1,2,3,3,3-heptafluoropropane system cylinders, as more time must be allowed for the system to equilibrate between incremental addition of nitrogen to the 1,1,1,2,3,3,3-heptafluoropropane. The equilibration time can
30 be shortened by vigorous agitation of the cylinder, but this again leads to increased costs of cylinder filling.

It is therefore an object of this invention to provide a method for eliminating the lengthy equilibration times which would exist for Halon replacements if used with the present
35 methods of system cylinder filling wherein the cylinder is

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charged with the agent and subsequently superpressurized with nitrogen.

Further, the solubility of nitrogen in Halon replacement agents such as 1,1,1,2,3,3,3-heptafluoropropane is much greater than its solubility in Halon 1301. As a result, larger quantities of nitrogen are required to achieve the same level of superpressurization, e.g., 360 psig at 70°F for total flooding applications. Additionally, greater departures from the equilibrium pressure occur when the replacement agent/nitrogen system is heated rapidly compared to the case of the Halon 1301/nitrogen system. When a nitrogen superpressurized liquid is heated rapidly, nitrogen comes out of solution in quantities such that the amount of nitrogen in the vapor phase is greater than the amount present in the vapor phase under equilibrium conditions, and a high pressure non-equilibrium condition is established. As the temperature stabilizes, the system slowly equilibrates and the pressure decreases to the equilibrium pressure corresponding to that temperature. For systems such as the 1,1,1,2,3,3,3-heptafluoro-propane/nitrogen system, the temporary, non-equilibrium pressures resulting from rapid heating of the cylinder can reach high levels, potentially exceeding the pressure rating of the equipment and creating a potential hazard.

It is therefore a further object of this invention to provide a method for eliminating the potential problem of high non-equilibrium pressures associated with the superpressurization of Halon replacement fire suppression agents.

An additional problem encountered with the practical use of the Halon replacement agents is that of retrofitting existing systems. For example, due to their differing transport properties and nitrogen solubility, the flow of superpressurized 1,1,1,2,3,3,3-heptafluoropropane in a given piping system is slower than that of superpressurized Halon

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1301. Hence, in a system designed to provide a 30 second discharge of Halon 1301, a discharge time of greater than 30 seconds results when replacing the Halon 1301 system cylinder with a 1,1,1,2,3,3,3-heptafluoropropane system cylinder. As 5 pointed out previously, shorter discharge times are desired in order to provide more rapid extinguishment and to reduce the amounts of combustion products formed. In order to achieve a discharge time of 30 seconds or less in an existing Halon 1301 system, replacement of the entire existing piping 10 network may be required, adding significantly to the cost of system changeover.

It is therefore a further object of this invention to provide a method for retrofitting existing systems with the Halon replacements without the need to replace existing 15 piping networks.

A further problem associated with superpressurized Halon replacement agents concerns the ease of modeling their flow in piping networks. The flow of nitrogen superpressurized Halon 1301 is known to be a two-phase flow, and considerable 20 effort was expended in the past to model the flow of nitrogen superpressurized Halon 1301 to allow the design of engineered systems. The flow of superpressurized Halon replacements is also two-phase, and in order to properly characterize and model their flow, considerable effort will be required.

25 It is therefore a further object of this invention to provide a method for eliminating two phase flow of superpressurized Halon replacements to allow simplification of the modeling of agent flow in piping networks.

Further objects of the invention will become apparent 30 from the following description.

SUMMARY OF THE INVENTION

Briefly describing one aspect of the present invention, there is provided a method for the delivery of a fire extinguishing agent to a fire. The method includes providing
5 a container of the fire extinguishing agent and a source of high pressure gas. Immediately prior to delivery of the agent to the fire, the high pressure gas source is coupled with the container for the fire extinguishing agent, thereby providing a superpressurized agent for delivery to the fire.
10 A system for delivery of a fire extinguishing agent to a fire is similarly provided.

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BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a schematic view of a fire suppression agent delivery system according to the present invention.

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DESCRIPTION OF THE PREFERRED EMBODIMENTS

For the purpose of promoting an understanding of the principles of the invention, reference will now be made to preferred embodiments of the invention and specific language 5 will be used to describe the same. It will nevertheless be understood that no limitation of the scope of the invention is thereby intended, such alterations, further modifications and applications of the principles of the invention as described herein being contemplated as would normally occur to one 10 skilled in the art to which the invention relates.

In accordance with the present invention, it has been found that the superpressurization of a fire suppression agent immediately prior to system activation eliminates the above-described problems. As used herein, the term 15 "superpressurize" is used to indicate that the fire suppression agent is raised to a pressure greater than its equilibrium pressure at the temperature of its storage container by the introduction of a separate pressurization gas.

20 In accordance with one embodiment of the present invention, there is provided a method for extinguishing fires which comprises a system consisting of a fire suppression agent stored in a suitable cylinder, and a pressurization system connected to the storage cylinder. The suppression 25 agent is stored as the pure liquefied compressed gas in the storage cylinder under its own equilibrium vapor pressure at ambient temperatures. Upon detection of a fire, the suppression agent cylinder is superpressurized by suitable means, and once superpressurized to the desired level, the 30 agent delivery is activated.

Storage of the suppression agent as the pure agent eliminates the problems associated with superpressurization. System cylinders may be filled rapidly and without agitation, as the cylinder pressure will always equal the vapor pressure

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of the agent at the ambient temperature. At the highest temperatures expected for cylinder exposure in typical applications, the vapor pressure of the neat agents is low compared to typical storage cylinder pressure ratings, and hence there is no need for concern about the development of excessive cylinder pressures as is the case for superpressurized agents.

A further desirable aspect of the present invention is that rapid superpressurization of the fire suppression agent immediately prior to system activation has been found to provide agent mass flow rates several times greater than that achievable from conventional, superpressurized systems. Hence much shorter discharge times are possible employing the method of this invention compared to the prior art method of employing superpressurized agents. This allows the replacement of existing Halon systems with the new agents without the need for replacing existing piping networks. A further desirable aspect of the present invention is that by superpressurizing the agent immediately prior to discharge, essentially single phase flow of the agent occurs, greatly simplifying the modeling of the agent flow and hence the design of suppression systems.

Specific fire suppression agents useful in accordance with the present invention include compounds selected from the chemical compound classes of the hydrofluorocarbons, perfluorocarbons, hydrochlorofluorocarbons, and iodofluorocarbons.

Specific hydrofluorocarbons useful in accordance with the present invention include trifluoromethane (CF_3H), pentafluoroethane ($\text{CF}_3\text{CF}_2\text{H}$), 1,1,1,2-tetrafluoroethane ($\text{CF}_3\text{CH}_2\text{F}$), 1,1,2,2-tetrafluoroethane ($\text{HCF}_2\text{CF}_2\text{H}$), 1,1,1,2,3,3,3-heptafluoropropane ($\text{CF}_3\text{CHF}_2\text{CF}_3$), 1,1,1,2,2,3,3-heptafluoropropane ($\text{CF}_3\text{CF}_2\text{CF}_2\text{H}$), 1,1,1,3,3,3-hexafluoropropane ($\text{CF}_3\text{CH}_2\text{CF}_3$), 1,1,1,2,3,3-hexafluoropropane ($\text{CF}_3\text{CHF}_2\text{CF}_2\text{H}$),

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1,1,2,2,3,3-hexafluoropropane ($\text{HCF}_2\text{CF}_2\text{CF}_2\text{H}$), and
1,1,1,2,2,3-hexafluoropropane ($\text{CF}_3\text{CF}_2\text{CH}_2\text{F}$).

Specific perfluorocarbons useful in accordance with the
present invention include octafluoropropane (C_3F_8) and
5 decafluorobutane (C_4F_{10}).

Specific hydrochlorofluorocarbons useful in accordance
with the present invention include chlorodifluoromethane
(CF_2HCl), 2,2-dichloro-1,1,1-trifluoroethane (CF_3CHCl_2)
and 2-chloro-1,1,1,2-tetrafluoroethane (CF_3CHFCl).

10 Specific iodo fluorocarbons useful in accordance with the
present invention include iodotrifluoromethane (CF_3I).

It is also an aspect of the present invention that
combinations of the above mentioned agents may be employed to
provide a blend having improved characteristics in terms of
15 efficacy, toxicity and/or environmental safety.

The method of the present invention may be applied for
the delivery of fire suppression agents in the variety of
methods employed for the Halons, including application in a
flooding system, portable system or specialized system.

20 Suitable agent storage cylinders include those employed for
the Halons or specialized systems, and in general are
equipped with a dip tube to facilitate delivery of the agent.

Specific means of agent superpressurization useful in
accordance with the present invention include pressurization
25 by inert gases contained in an external cylinder bank, or
other suitable means of pressurization as are known to those
skilled in the art, for example the use of azide-based
techniques as employed in automotive air bag systems.

Specific inert gases useful in accordance with the present
30 invention include nitrogen, argon and carbon dioxide.

The delay time between the start of agent
superpressurization and the release of the pressurized agent
can vary from fractions of a second to several minutes. The
preferred delay time between the start of agent
35 pressurization and pressurized agent release is between 1 and

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60 seconds. Longer delay times result in higher agent pressurization levels and shorter discharge times.

Referring to FIG. 1, there is shown an agent delivery system in accordance with the present invention. The system 5 10 includes a storage cylinder 11 containing a fire suppression agent 12. Dip tube 13 extends from the cylinder and is coupled with valve 14. Piping 15 leads from the valve to one or more delivery nozzles 16.

A pressurized gas source 17 is coupled with the storage 10 cylinder 11. In one embodiment, the gas source 17 comprises a plurality of cylinders 18 containing nitrogen under pressure. Each cylinder 18 is coupled through piping 19 and 20 to the storage cylinder 11. Valves 21 and 22 are included in the piping system to control gas flow, and pressure gauges 15 23-25 are used to assist in monitoring the system.

In operation, a control means is used to operate the valves 21 and 22 in response to the sensing of a fire. Such sensing and controlling is conventional in the fire suppression art, and is used to detect the presence of a fire 20 and then trigger the operation of the fire suppression system. In the present system, the sensing of a fire is used to open the valves 21 and 22 and deliver the pressurized gas to the storage cylinder. In turn the valve 14 is also opened and the fire suppression agent is delivered to the fire 25 through nozzle 16.

The invention will be further described with reference to the following specific Examples. However, it will be understood that these Examples are illustrative and not restrictive in nature.

30

EXAMPLE 1

A test enclosure was constructed with internal dimensions of 11.25 x 19.25 x 11.83 ft. providing 2,562 ft³ of floodable volume. It was constructed with two layers of 0.5 inch gypsum wallboard over 2 x 4 inch wood framing, and was

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equipped with five 2 x 3 ft. polycarbonate windows and a steel door with magnetized seals. Agent was stored in a Fike Halon 1301 rated for 100 lb of agent fitted with a quarter-turn ball valve. The outlet of the cylinder was
5 connected to a piping network constructed of 0.5 inch NPT schedule 40 pipe terminating at a pendant nozzle located in the center of the enclosure ceiling. The piping and nozzle were sized to provide a 30 second liquid runout of Halon 1301 at a concentration of 5.0% v/v.

10 Connected to the head space of the cylinder through a second quarter-turn ball valve was a bank of three high pressure nitrogen cylinders. Pressure transducers were installed to monitor the nitrogen bank pressure (the "pistoning" pressure) and agent cylinder pressure. An
15 additional pressure transducer was located at the nozzle to allow the determination of the discharge time from the pressure vs. time plot.

The agent cylinder was charged with 87.5 lb of 1,1,1,2,3,3,3-heptafluoropropane and then superpressurized
20 with nitrogen to a total pressure of 360 psig at 70°F. The cylinder was then connected to the pipe network, the instrumentation initialized and the agent released through the pipe network. From the pressure transducer output, the liquid runout time was found to be 36 seconds, corresponding
25 to a mass flow rate of 2.43 lb/sec. Additional details are shown in Table 1.

EXAMPLE 2

The procedure described in Example 1 was followed, with the exception that the 1,1,1,2,3,3,3-heptafluoropropane was
30 not superpressurized with nitrogen. The pressure of the nitrogen bank (the initial "pistoning pressure") was set to 360 psig and at time equal to zero the valve connecting the nitrogen bank and the agent cylinder was opened to allow pressurization of the agent. One second later, the valve

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connecting the cylinder to the pipe network was opened, delivering the agent. The total liquid runout was determined to be 20 seconds, corresponding to a mass flow rate of 4.36 lb/sec.

- 5 This example demonstrates the increased mass flow rates attainable by pressurizing the agent immediately before release. Additional details are shown in Table 1.

EXAMPLE 3

The procedure of Example 2 was repeated except the
10 nitrogen bank pressure (the pistoning pressure) was set to an initial pressure of 600 psig. The resulting mass flow rate was 5.15 lb/sec.

EXAMPLE 4

The procedure of Example 2 was repeated except that the
15 delay time between pressurization and agent release was increased to 10 seconds. The resulting mass flow rate was 6.26 lb/sec.

EXAMPLE 5

The procedure of Example 4 was repeated except that the
20 nitrogen bank was set at an initial pressure of 775 psig. The resulting mass flow rate was 7.96 lb/sec.

The above examples demonstrate the increased mass flow rates attainable by pressurizing the fire suppression agent immediately prior to system discharge.

25

TABLE 1

	Nitrogen Bank Pressure (psig)	Pressuri- zation Time(s)	Max. Nozzle Pressure (psig)	Ave. Nozzle Pressure (psig)	Liquid Runout Time(s)	Mass Flow Rate (lb/s)
30	0*	-	150	125	36	2.43
	360	1	220	85	20	4.38
	600	1	300	120	17	5.15
	600	10	300	160	14	6.26
	775	5	500	250	11	7.96

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*FM-200™ superpressurized to 360 psig at 70°F (conventional system).

EXAMPLE 6

Repeating the foregoing examples with variation of the
5 indicated parameters within the scope of the present
invention also provides desirable results. Use of alternate
pressurization gases such as argon and carbon dioxide
provides similar results. Variation of the initial gas
pressures yields acceptable delivery of the fire suppression
10 agents, with such variation permitting control over the
delivery times and rates. The various other Halon and Halon
replacement suppression agents described previously are
suitably delivered in accordance with the foregoing examples.

While the invention has been illustrated and described in
15 detail in the drawings and foregoing description, the same is
to be considered as illustrative and not restrictive in
character, it being understood that only the preferred
embodiment has been shown and described and that all changes
and modifications that come within the spirit of the
20 invention are desired to be protected.



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What is claimed is:

1. A method for delivering a fire suppression agent to a fire which comprises the steps of:

a. providing the fire suppression agent in a storage container;

5 b. providing a source of pressurized gas;

c. less than about 60 seconds prior to desired delivery of the fire suppression agent to the fire, coupling the source of pressurized gas to the storage container to communicate the pressurized gas into the storage container
10 and thereby superpressurize the fire suppression agent within the storage container; and

d. emitting the superpressurized fire suppression agent from the storage container to the fire.

2. The method of claim 1 in which step c. comprises
15 coupling the source of pressurized gas to the storage container between about 1 and about 60 seconds before the emitting of step d.

3. The method of claim 2 in which said coupling of step c. is between about 5 and about 10 seconds before the
20 emitting of step d.

4. The method of claim 1 in which the fire suppression agent is selected from the group consisting of hydrofluorocarbons, perfluorocarbons, hydrochlorofluorocarbons, and iodofluorocarbons.

25 5. The method of claim 4 in which the fire suppression agent is selected from the group consisting of trifluoromethane (CF_3H), pentafluoroethane ($\text{CF}_3\text{CF}_2\text{H}$), 1,1,1,2-tetrafluoroethane ($\text{CF}_3\text{CH}_2\text{F}$), 1,1,2,2-tetrafluoroethane ($\text{HCF}_2\text{CF}_2\text{H}$),





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- 1,1,1,2,3,3,3-heptafluoropropane ($\text{CF}_3\text{CHFCF}_3$),
1,1,1,2,2,3,3-heptafluoropropane ($\text{CF}_3\text{CF}_2\text{CF}_2\text{H}$),
1,1,1,3,3,3-hexafluoropropane ($\text{CF}_3\text{CH}_2\text{CF}_3$),
1,1,1,2,3,3-hexafluoropropane ($\text{CF}_3\text{CHFCF}_2\text{H}$),
5 1,1,2,2,3,3-hexafluoropropane ($\text{HCF}_2\text{CF}_2\text{CF}_2\text{H}$),
1,1,1,2,2,3-hexafluoropropane ($\text{CF}_3\text{CF}_2\text{CH}_2\text{F}$),
octafluoropropane (C_3F_8), decafluorobutane (C_4F_{10}),
chlorodifluoromethane (CF_2HCl),
2,2-dichloro-1,1,1-trifluoroethane (CF_3CHCl_2),
10 2-chloro-1,1,1,2-tetrafluoroethane ($\text{CF}_3\text{CHFCF}_2\text{Cl}$), and
iodotrifluoromethane (CF_3I).

6. The method of claim 1 in which step a. comprises providing in the storage container a composition consisting essentially of the fire suppression agent.

- 15 7. The method of claim 1 in which step b. comprises providing a source of a pressurized gas selected from the group consisting of argon, nitrogen and carbon dioxide.

8. a method for delivering a fire suppression agent to a fire which comprises the steps of:

- 20 a. providing a storage container containing a composition consisting essentially of a fire suppression agent;
b. detecting a fire to be suppressed by the fire suppression agent;
c. following step b., pressurizing the agent within the
25 storage container with a pressurized gas for a period of between about 1 and about 60 seconds; and
d. following step c., emitting the superpressurized fire suppression agent from the storage container to the fire.

9. The method of claim 8 in which said pressurizing of
30 step c. is for a period of between about 5 and about 10 seconds before the emitting of step d.

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10. The method of claim 8 in which the fire suppression agent is selected from the group consisting of hydrofluorocarbons, perfluorocarbons, hydrochlorofluorocarbons, and iodofluorocarbons.

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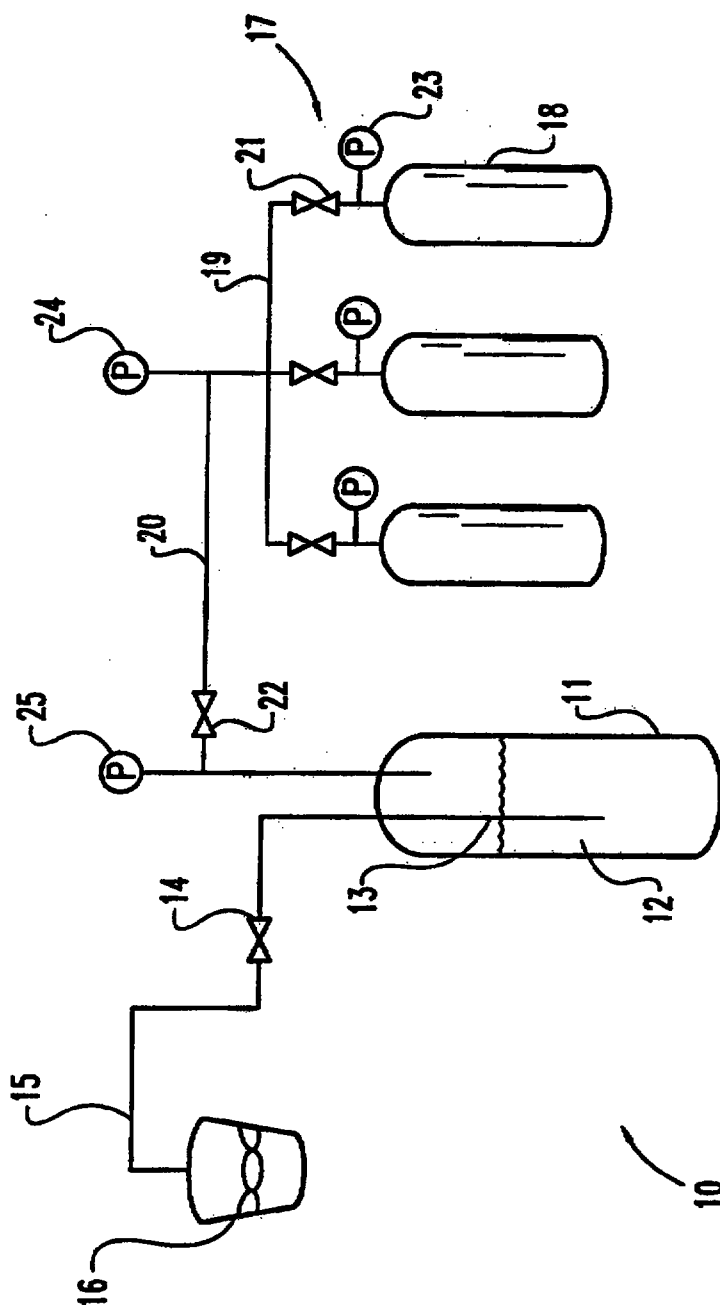


Fig. 1

PATENT COOPERATION TREATY

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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

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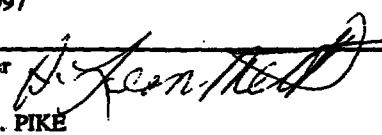
REC'D	03 JUN 1997
WIPO	PCT

Applicant's or agent's file reference GLCC-79PCT	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/US96/01372 ✓	International filing date (day/month/year) 01 FEBRUARY 1996 ✓	Priority date (day/month/year) 03 FEBRUARY 1995 ✓
International Patent Classification (IPC) or national classification and IPC IPC(6): A62C 35/64; and US Cl.: 169/9, 46		
Applicant GREAT LAKES CHEMICAL CORPORATION		

1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.
2. This REPORT consists of a total of 7 sheets.
☒ This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority. (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).

These annexes consist of a total of 2 sheets.

3. This report contains indications relating to the following items:
 - I ☒ Basis of the report
 - II ☐ Priority
 - III ☐ Non-establishment of report with regard to novelty, inventive step or industrial applicability
 - IV ☐ Lack of unity of invention
 - V ☒ Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
 - VI ☒ Certain documents cited
 - VII ☒ Certain defects in the international application
 - VIII ☒ Certain observations on the international application

Date of submission of the demand 30 AUGUST 1996	Date of completion of this report 28 APRIL 1997
Name and mailing address of the IPEA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231	Authorized officer  ANDREW C. PIKE
Facsimile No. (703) 305-3230	Telephone No. (703) 308-3423

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/US96/01372

I. Basis of the report

1. This report has been drawn on the basis of *(Substitute sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to the report since they do not contain amendments):*

- ☐ the international application as originally filed.
- ☒ the description, pages (See Attached) , as originally filed.
pages _____ , filed with the demand.
pages _____ , filed with the letter of _____.
pages _____ , filed with the letter of _____.
- ☒ the claims, Nos. (See Attached) , as originally filed.
Nos. _____ , as amended under Article 19.
Nos. _____ , filed with the demand.
Nos. _____ , filed with the letter of _____.
Nos. _____ , filed with the letter of _____.
- ☒ the drawings, sheets/fig (See Attached) , as originally filed.
sheets/fig _____ , filed with the demand.
sheets/fig _____ , filed with the letter of _____.
sheets/fig _____ , filed with the letter of _____.

2. The amendments have resulted in the cancellation of:

- ☒ the description, pages NONE .
- ☒ the claims, Nos. 1-10 .
- ☒ the drawings, sheets/fig NONE .

3. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box Additional observations below (Rule 70.2(c)).

4. Additional observations, if necessary:

NONE

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/US96/01372

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**1. STATEMENT**

Novelty (N)	Claims <u>15</u>	YES
	Claims <u>11-14 and 16-18</u>	NO
Inventive Step (IS)	Claims <u>NONE</u>	YES
	Claims <u>11-18</u>	NO
Industrial Applicability (IA)	Claims <u>11-18</u>	YES
	Claims <u>NONE</u>	NO

2. CITATIONS AND EXPLANATIONS

Claims 11-14 and 16-18 lack novelty under PCT Article 33(2) as being clearly anticipated by Miller et al.

Claims 11-14 and 16-18 lack novelty under PCT Article 33(2) as being clearly anticipated by Brünsicke.

Claim 15 lacks an inventive step under PCT Article 33(3) as being obvious over either Miller et al. or Brünsicke.

Either of Miller et al. or Brünsicke clearly discloses almost all of the claimed features. As to claim 15, the compounds listed therein are known compounds with known fire-extinguishing properties; and thus the use thereof would have been obvious to one skilled in the art.

Claims 11-18 meet the criteria set out in PCT Article 33(4) as being usable in industry.

_____ NEW CITATIONS _____

NONE

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

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VI. Certain documents cited

1. Certain published documents (Rule 70.10)

<u>Application No. Patent No.</u>	<u>Publication Date (day/month/year)</u>	<u>Filing Date (day/month/year)</u>	<u>Priority date (valid claim) (day/month/year)</u>
US, A, 5,449,041	12 SEPTEMBER 1995	24 JUNE 1993	NONE

2. Non-written disclosures (Rule 70.9)

<u>Kind of non-written disclosure</u>	<u>Date of non-written disclosure (day/month/year)</u>	<u>Date of written disclosure referring to non-written disclosure (day/month/year)</u>

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/US96/01372

VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

Claims 14-17 are objected to under PCT Rule 66.2(a)(iii) as containing the following defects in the form or contents thereof:

The word "the" should follow "of", second occurrence, in claim 14, line 1. The word "the" should follow "of", second occurrence, in claim 15, line 1. The word "the" should follow "of", second occurrence, in claim 16, line 1. The word "the" should follow "of", second occurrence, in claim 17, line 1.

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/US96/01372

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

Claims 11-18 are objected to under PCT Rule 66.2(a)(v) as lacking clarity under PCT Article 6 because the claim indefinite for the following reason:

The phrase "the storage container" in claim 11, lines 11-12, lacks clear antecedent basis as to which "storage container" is referenced: the "first storage container" or the "second storage container".

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/US96/01372

Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: Boxes I - VIII

Sheet 10

I. BASIS OF REPORT:

This report has been drawn on the basis of the description,
pages, 1-6, 8-11, and 14, as originally filed.
pages, 7, 12, and 13, filed with the demand.
and additional amendments:
NONE

This report has been drawn on the basis of the claims,
numbers, NONE, as originally filed.
numbers, NONE, as amended under Article 19.
numbers, 11-18, filed with the demand.
and additional amendments:
NONE

This report has been drawn on the basis of the drawings,
sheets, NONE, as originally filed.
sheets, 1, filed with the demand.
and additional amendments:
NONE

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BRIEF DESCRIPTION OF THE DRAWING

The figure is a schematic view of a fire suppression agent delivery system according to the present invention.

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equipped with five 2 x 3 ft. polycarbonate windows and a steel door with magnetized seals. Agent was stored in a Fike Halon 1301 rated for 100 lb of agent fitted with a quarter-turn ball valve. The outlet of the cylinder was
5 connected to a piping network constructed of 0.5 inch NPT schedule 40 pipe terminating at a pendant nozzle located in the center of the enclosure ceiling. The piping and nozzle were sized to provide a 30 second liquid runout of Halon 1301 at a concentration of 5.0% v/v.

10 Connected to the head space of the cylinder through a second quarter-turn ball valve was a bank of three high pressure nitrogen cylinders. Pressure transducers were installed to monitor the nitrogen bank pressure (the "pistoning" pressure) and agent cylinder pressure. An
15 additional pressure transducer was located at the nozzle to allow the determination of the discharge time from the pressure vs. time plot.

The agent cylinder was charged with 87.5 lb of 1,1,1,2,3,3,3-heptafluoropropane and then superpressurized
20 with nitrogen to a total pressure of 360 psig at 70°F. The cylinder was then connected to the pipe network, the instrumentation initialized and the agent released through the pipe network. From the pressure transducer output, the liquid runout time was found to be 36 seconds, corresponding
25 to a mass flow rate of 2.43 lb_m/sec. Additional details are shown in Table 1.

EXAMPLE 2

The procedure described in Example 1 was followed, with the exception that the 1,1,1,2,3,3,3,-heptafluoropropane was
30 not superpressurized with nitrogen. The pressure of the nitrogen bank (the initial "pistoning pressure") was set to 360 psig and at time equal to zero the valve connecting the nitrogen bank and the agent cylinder was opened to allow pressurization of the agent. One second later, the valve

connecting the cylinder to the pipe network was opened, delivering the agent. The total liquid runout was determined to be 20 seconds, corresponding to a mass flow rate of 4.36 lb_m/sec.

- 5 This example demonstrates the increased mass flow rates attainable by pressurizing the agent immediately before release. Additional details are shown in Table 1.

EXAMPLE 3

- 10 The procedure of Example 2 was repeated except the nitrogen bank pressure (the pistoning pressure) was set to an initial pressure of 600 psig. The resulting mass flow rate was 5.15 lb_m/sec.

EXAMPLE 4

- 15 The procedure of Example 2 was repeated except that the delay time between pressurization and agent release was increased to 10 seconds. The resulting mass flow rate was 6.26 lb_m/sec.

EXAMPLE 5

- 20 The procedure of Example 4 was repeated except that the nitrogen bank was set at an initial pressure of 775 psig. The resulting mass flow rate was 7.96 lb_m/sec.

The above examples demonstrate the increased mass flow rates attainable by pressurizing the fire suppression agent immediately prior to system discharge.

25

TABLE 1

	Nitrogen Bank Pressure (psig)	Pressuri- zation Time(s)	Max. Nozzle Pressure (psig)	Ave. Nozzle Pressure (psig)	Liquid Flow Runout Time(s)	Mass Flow Rate (lb _m /s)	Example
30	0*	-	150	125	36	2.43	1
	360	1	220	85	20	4.38	2
	600	1	300	120	17	5.15	3
	600	10	300	160	14	6.26	4
	775	5	500	250	11	7.96	5



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What is claimed is:

11. A method for delivering a liquid fire suppression agent to a fire with a separate pressurized gas which comprises the steps of:

- 5 (a) storing the fire suppression agent in a first storage container;
- (b) storing a pressurized gas in a second storage container;
- (c) less than about 60 seconds prior to desired
10 delivery of the fire suppression agent to the fire, coupling the first storage container to the second storage container to communicate the pressurized gas into the storage container and thereby superpressurize the fire suppression
15 agent within the first storage container; and
- (d) emitting the superpressurized fire suppression agent from the first storage container to the fire.

12. The method of claim 11 in which said coupling
20 comprises coupling the first storage container to the second storage container between about 1 and about 60 seconds before said emitting.



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13. The method of claim 12 in which said coupling is between about 5 and about 10 seconds before said emitting.

14. The method of claim 11 in which said storing of fire suppression agent comprises storing an agent selected from
5 the group consisting of hydrofluorocarbons, perfluorocarbons, hydrochlorofluorocarbons, and iodofluorocarbons.

15. The method of claim 14 in which storing of fire suppression agent comprises storing an agent selected from
10 the group consisting of trifluoromethane (CF_3H), pentafluoroethane ($\text{CF}_3\text{CF}_2\text{H}$), 1,1,1,2-tetrafluoroethane ($\text{CF}_3\text{CH}_2\text{F}$), 1,1,2,2-tetrafluoroethane ($\text{HCF}_2\text{CF}_2\text{H}$), 1,1,1,2,3,3,3-heptafluoropropane ($\text{CF}_3\text{CHF}\text{CF}_3$), 1,1,1,2,2,3,3-heptafluoropropane ($\text{CF}_3\text{CF}_2\text{CF}_2\text{H}$),
15 1,1,1,3,3,3-hexafluoropropane ($\text{CF}_2\text{CH}_2\text{CF}_3$), 1,1,1,2,3,3-hexafluoropropane ($\text{CF}_3\text{CHF}\text{CF}_2\text{H}$), (1,1,2,2,3,3-hexafluoropropane ($\text{HCF}_2\text{CF}_2\text{CF}_2\text{H}$), 1,1,1,2,2,3-hexafluoropropane ($\text{CF}_3\text{CF}_2\text{CH}_2\text{F}$), octafluoropropane (C_3F_8), decafluorobutane (C_4F_{10}),
20 chlorodifluoromethane (CF_2HCl), 2,2-dichloro-1,1,1-trifluoroethane (CF_3CHCl_2), 2-chloro-1,1,1,2-tetrafluoroethane (CF_3CHFCl), and iodotrifluoromethane (CF_3I).



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16. The method of claim 11 in which said storing of fire suppression agent comprises storing in the first storage container a composition consisting essentially of the fire suppression agent.

5 17. The method of claim 11 in which said storing of pressurized gas comprises storing a gas selected from the group consisting of argon, nitrogen, and carbon dioxide.

10 18. The method of claim 11 in which said emitting comprises discharging the superpressurized fire suppression agent from a total flooding system connected with the first storage container.

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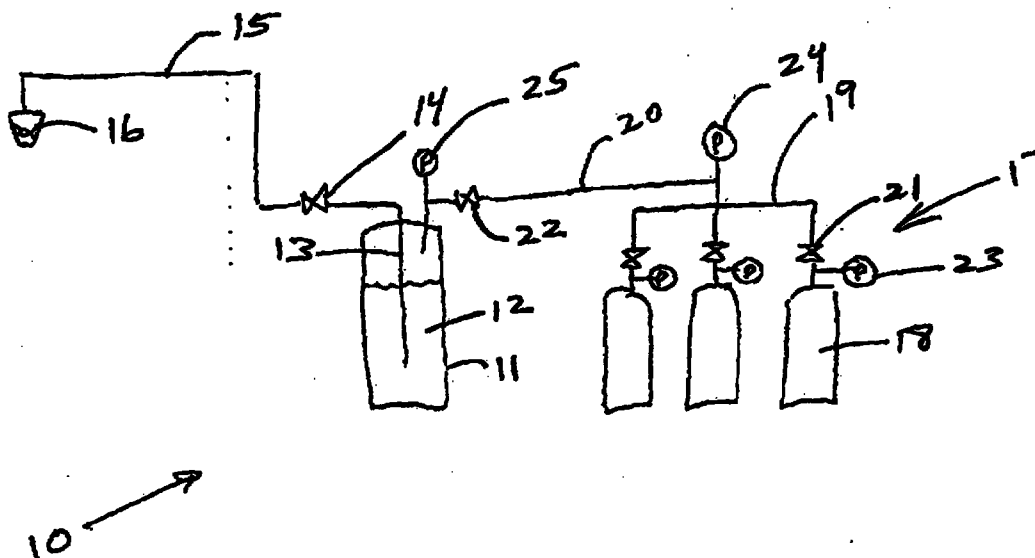


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(54) Title: **METHOD FOR GAS-PRESSURE DELIVERY OF FIRE SUPPRESSANT**



(57) Abstract

A fire suppressant (12) for suppressing a fire is stored in a storage container (11) under its own vapor pressure, and a source (18) of pressurized gas for superpressurizing the fire suppressant (12) is separately stored in cylinders (18). Upon detection of the fire, the storage container (11) is coupled to the source (18) of the pressurized gas to superpressurize the fire suppressant (12) within the storage container (11). Within about 60 seconds, the superpressurized fire suppressant (12) is then emitted from the storage container (11) by opening an outlet valve (14) and delivered through piping (15) and nozzle (16) into the vicinity of the fire. The method and associated system are useful with a variety of fire suppressants (12), including Halons, with reduced equilibration times without expensive retrofitting of existing equipment for new agents.