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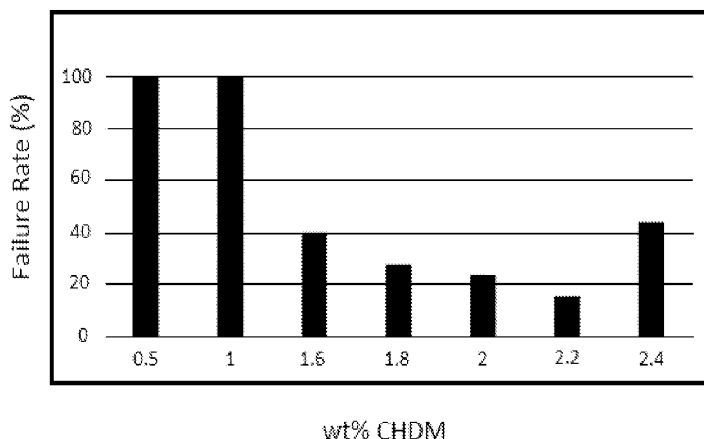
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(54) **Title:** MODIFIED COPOLYESTERS HAVING IMPROVED DROP IMPACT, METHODS FOR MAKING THE SAME, AND
MOLDED ARTICLES MADE THEREFROM



(57) **Abstract:** A copolyester is provided containing a diacid/diester component having from 70 to 99 mol% terephthalic units, and from 1 to 30 mole% of non-terephthalic based diacid/diester units, based on total diacid/diester component, and a diol component having from 1 to 15 mole% of a diol containing a cyclohexylene group, and from 82 to 99 mole% ethylene glycol, and from 0 to 3 mole% diethylene glycol (DEG), based on total diol component, articles made therefrom and methods of making the copolyester.

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