

Abstract

The invention relates to a rotary table, comprising a stationary housing and an indexing plate for accommodating a workpiece, which indexing plate is supported rotatably about a central rotational axis relative to the stationary housing, wherein at least one clamping
5 brake, which can be actuated from a clamping position into a non-clamping position, is formed between the stationary housing and the rotatably mounted indexing plate, and wherein the clamping brake comprises a first and a second spring element for actuating a brake pad, wherein the second spring element can exert at least one force onto the brake pad, which force is controllable, more particularly is adjustable in its magnitude, in
10 the direction of the spring force of the first spring element.