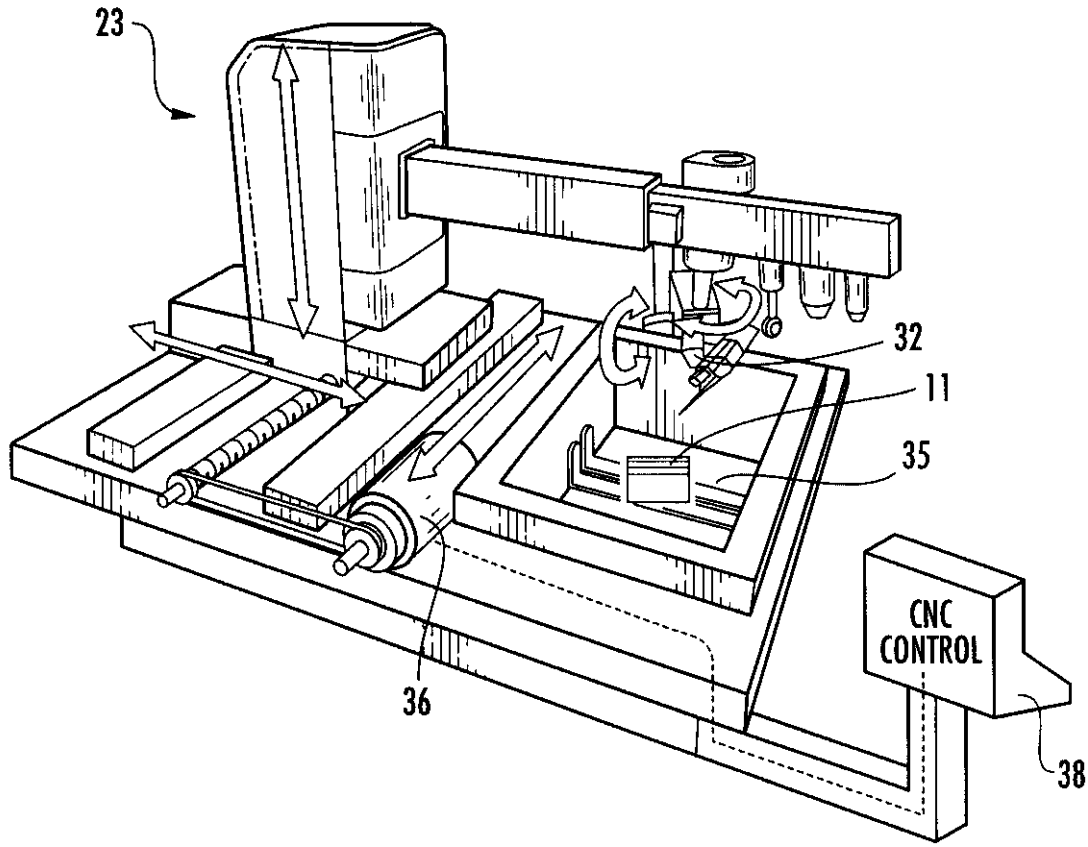


FIG. 1

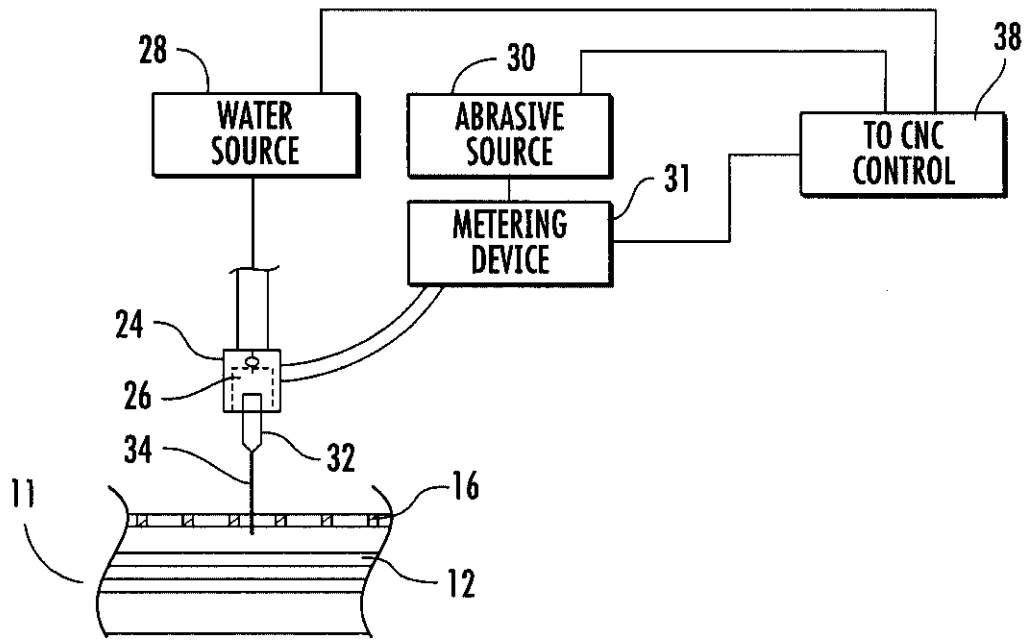

28
WATER SOURCE
30
ABRASIVE SOURCE
38
TO CNC CONTROL
31
METERING DEVICE
24
26
34
32
16
11
12

FIG. 2

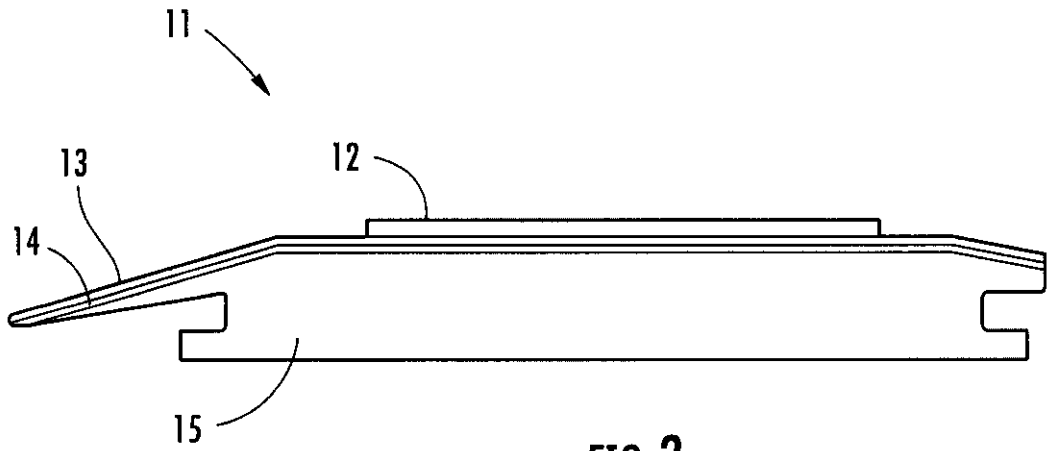

11
13
12
14
15

FIG. 3

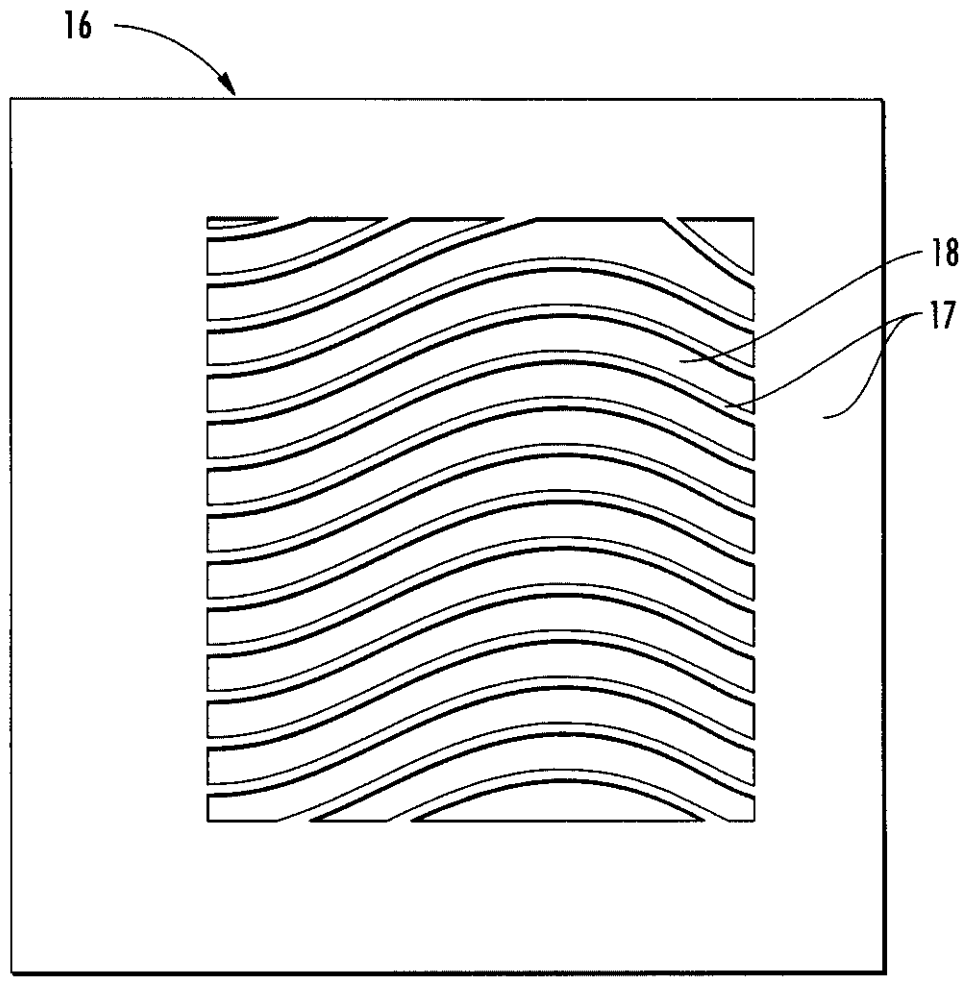


FIG. 4

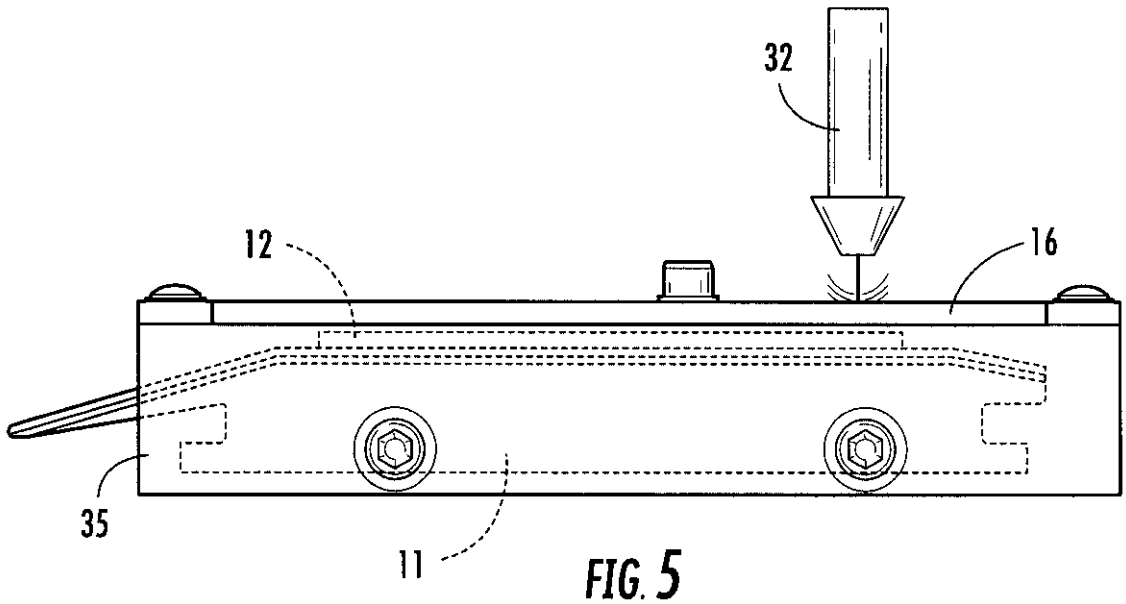


FIG. 5

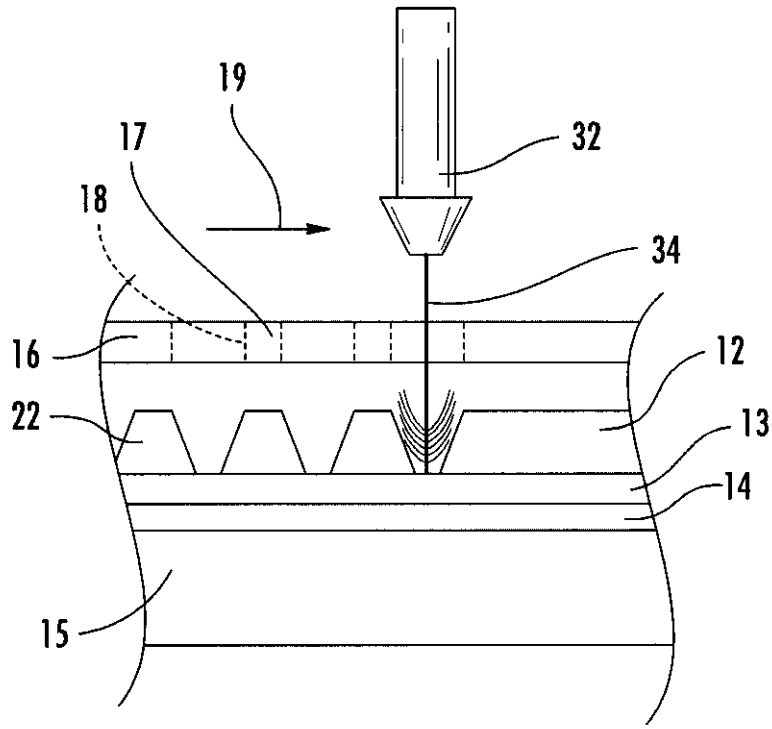


FIG. 5A

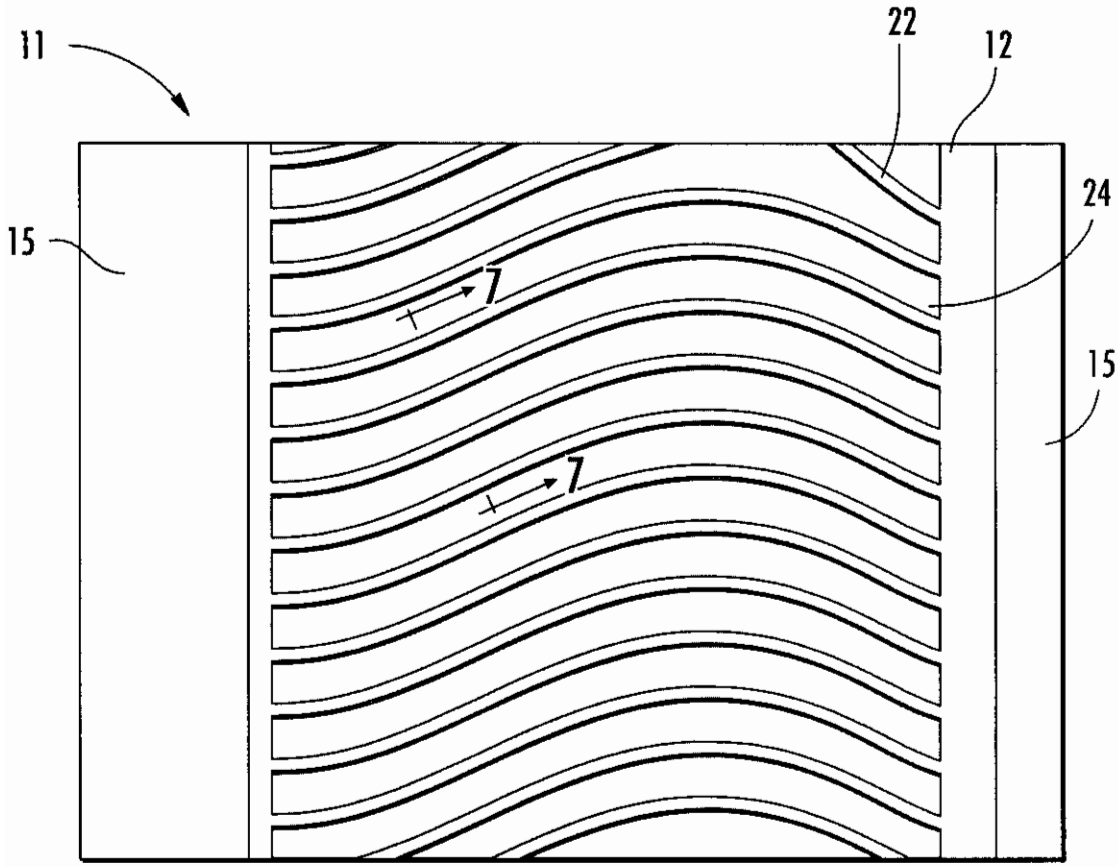


FIG. 6

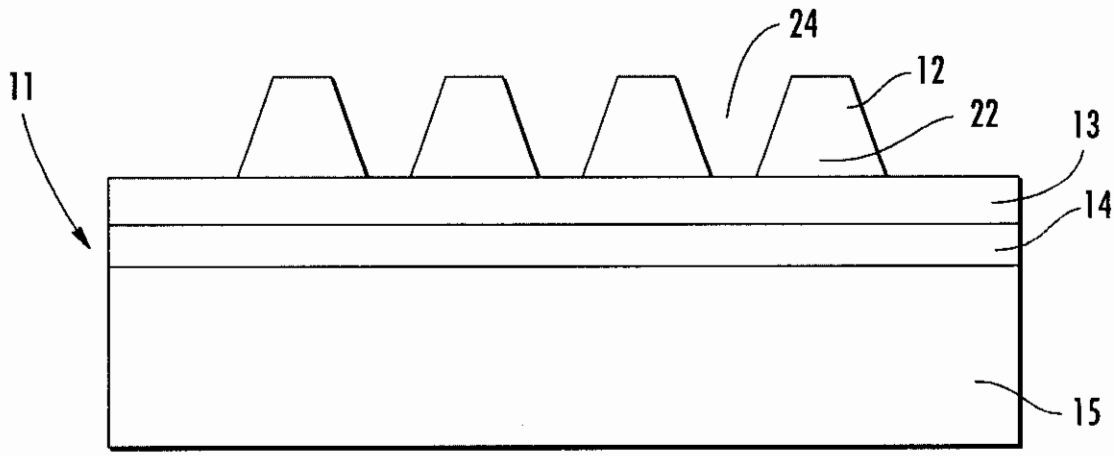


FIG. 7