

ROTARY APPARATUS WITH MULTIPLE GUIDES AND METHOD OF FORMING**ABSTRACT OF THE DISCLOSURE**

A rotary forming apparatus of the type having a pair of central rotors, and one or more die carriers swingably mounted on the rotors, for repeatedly forming a sheet metal work piece moving along a linear path, rotor bearing supports for supporting the rotors at least at one end thereof, die carrier guides on the die carriers at an end thereof adjacent to the rotor bearing supports, and, at least two cam plates adjacent to each the rotor bearing support, for guiding the die carriers guides.

Figure 1