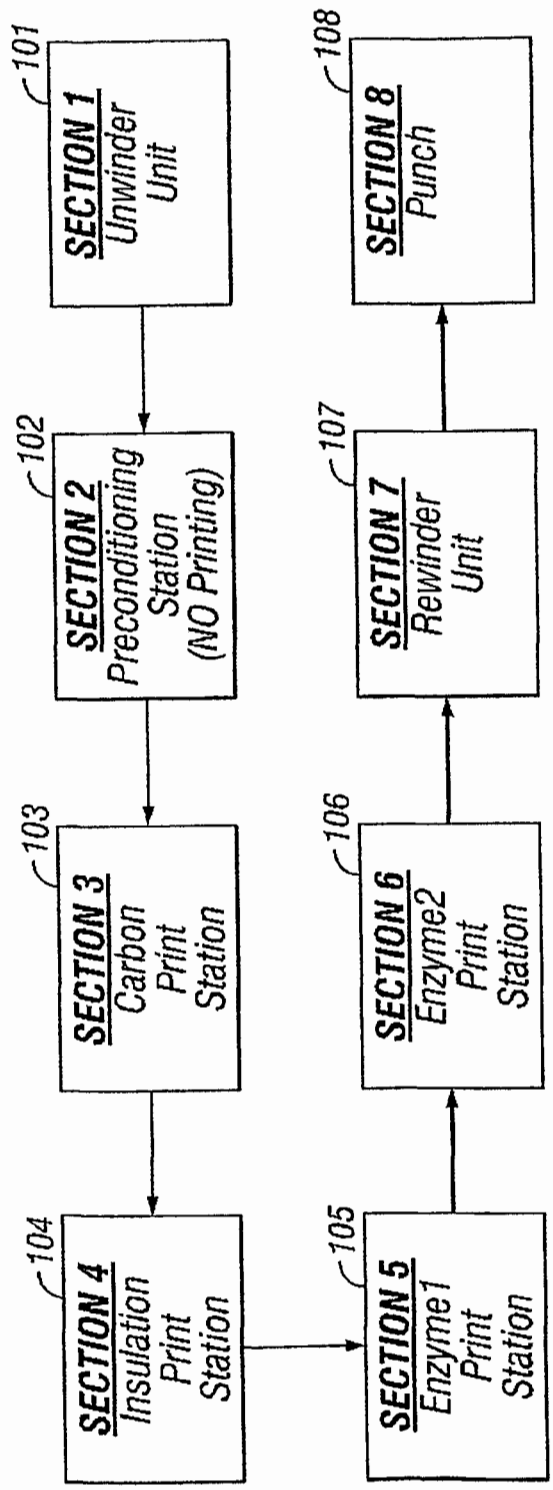

101
SECTION 1
Unwinder Unit
102
SECTION 2
Preconditioning Station (NO Printing)
103
SECTION 3
Carbon Print Station
104
SECTION 4
Insulation Print Station
105
SECTION 5
Enzyme1 Print Station
106
SECTION 6
Enzyme2 Print Station
107
SECTION 7
Rewinder Unit
108
SECTION 8
Punch

FIG. 1

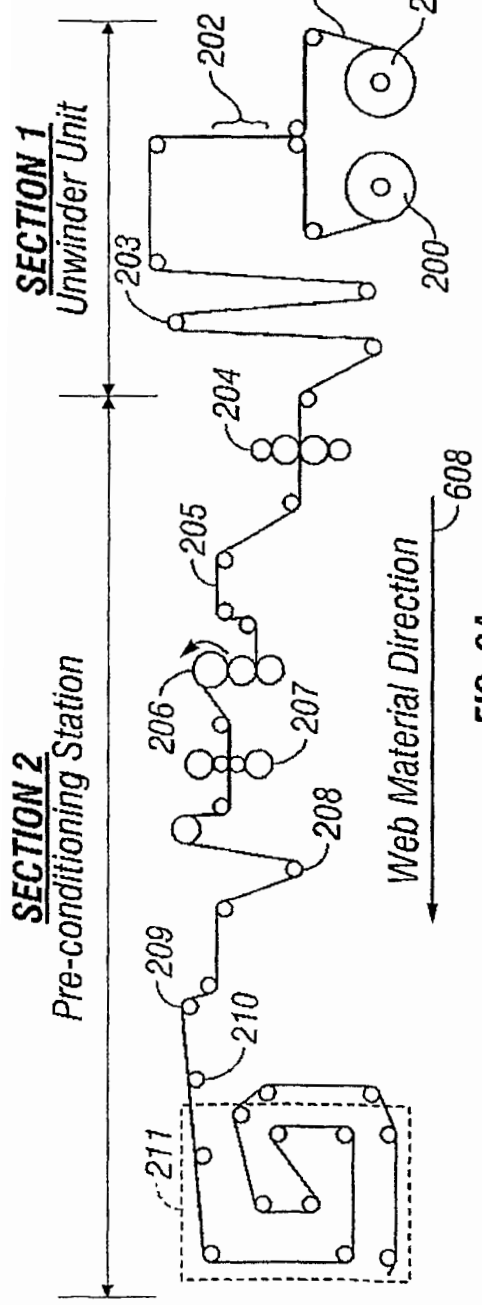

SECTION 1
Unwinder Unit
SECTION 2
Pre-conditioning Station
200
201
202
203
204
205
206
207
208
209
210
211
242
Web Material Direction
608

FIG. 2A

SECTION 3
Carbon Print Station
SECTION 4
Insulation Print Station
SECTION 5
Enzyme 1 Print Station
212
213
214
215
216
217
218
219
220
221
222
223
224
225
226
227
228
229
230
237a
237b
242
250
251
Web Material Direction
608

FIG. 2B

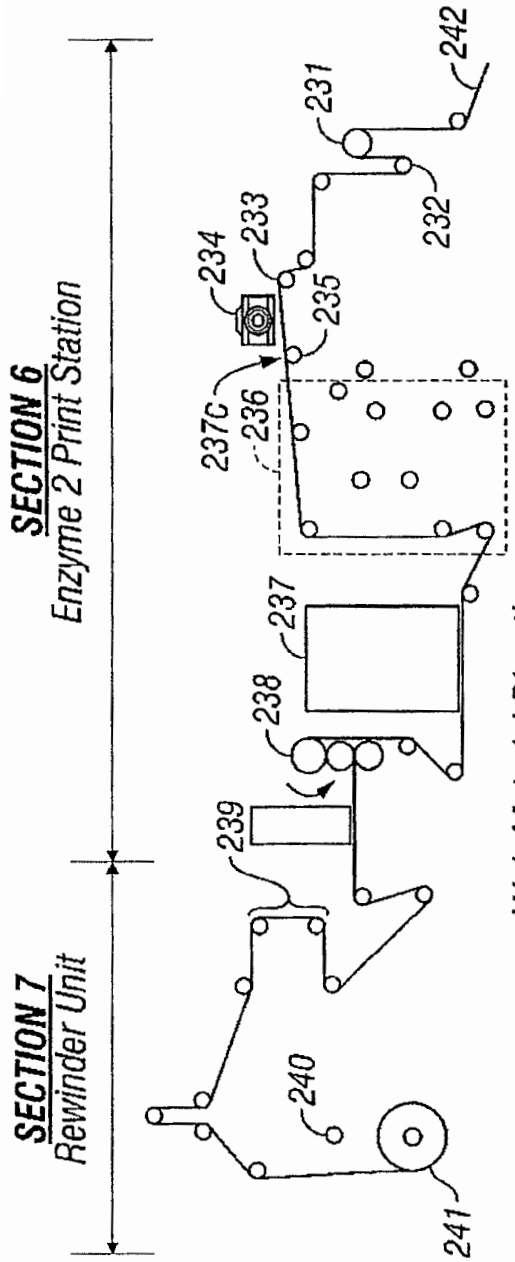

SECTION 6
Enzyme 2 Print Station
SECTION 7
Rewinder Unit
242
231
232
234
233
235
237c
236
237
238
239
240
241
608
Web Material Direction

FIG. 2C

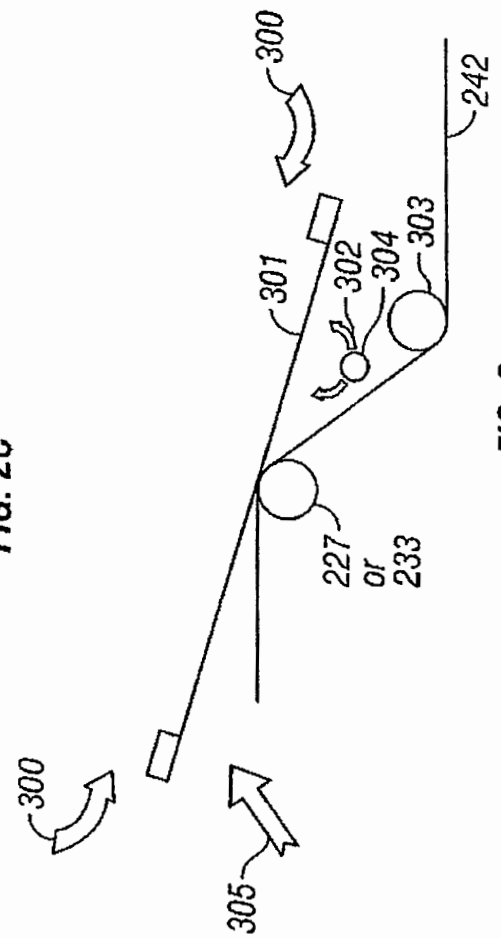

300
242
301
302
304
303
227
or
233
300
305

FIG. 3

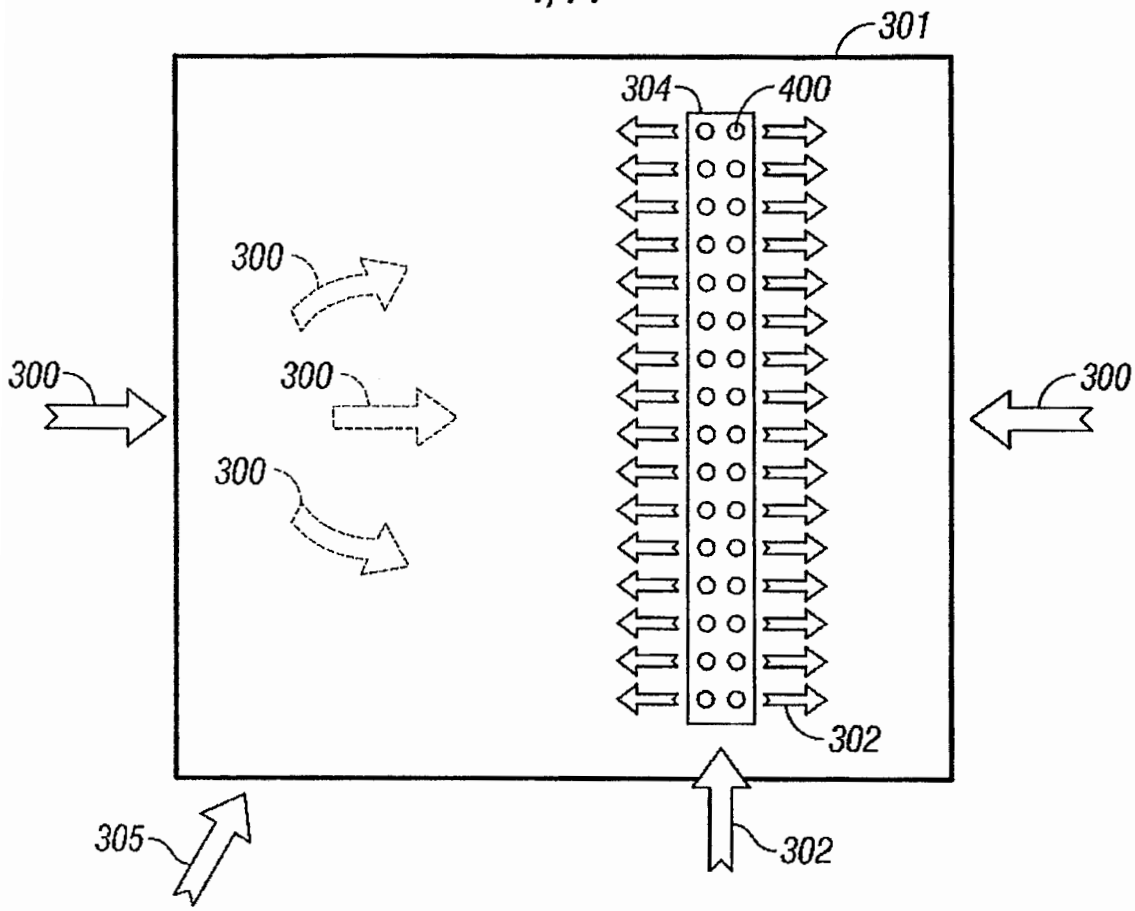


FIG. 4

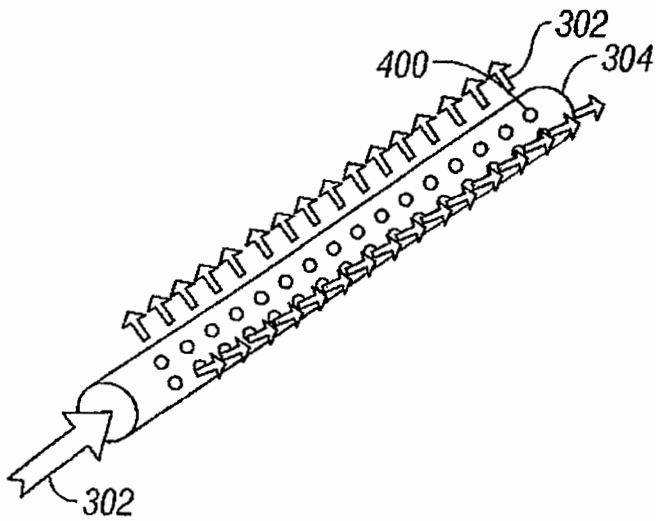


FIG. 5

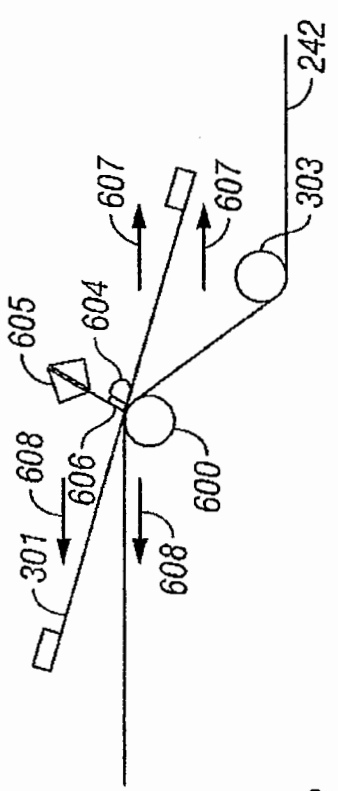


FIG. 7

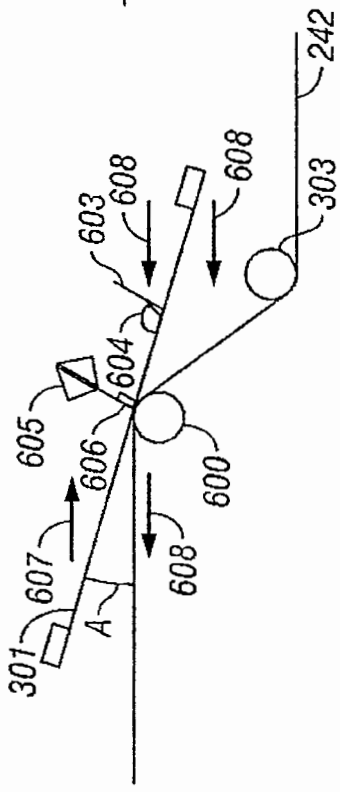


FIG. 6

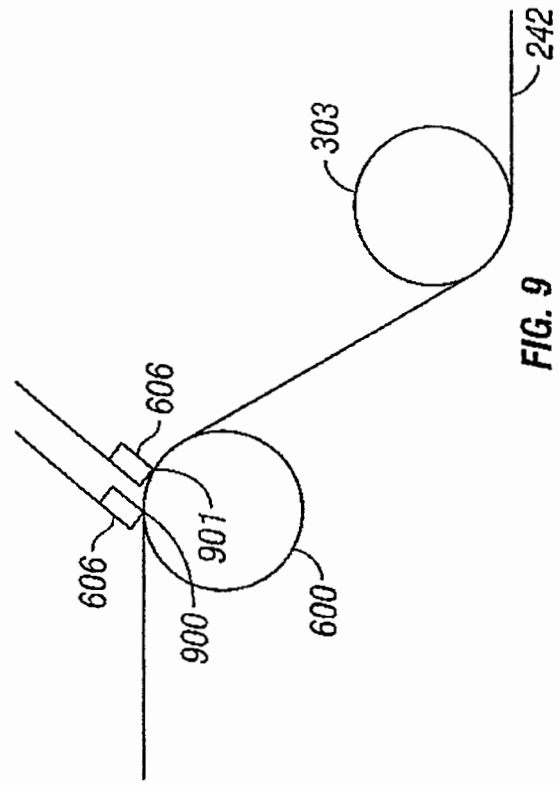


FIG. 9

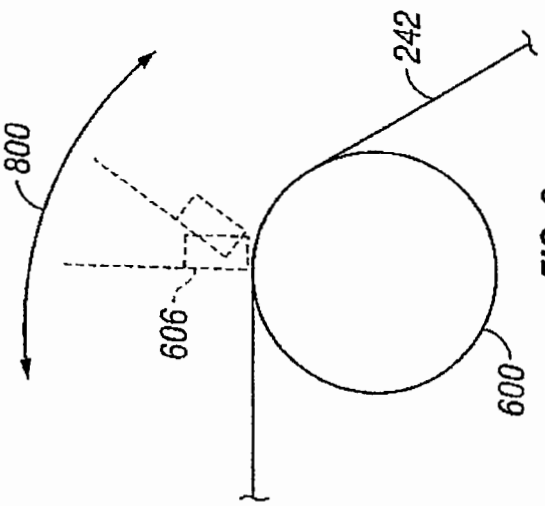


FIG. 8

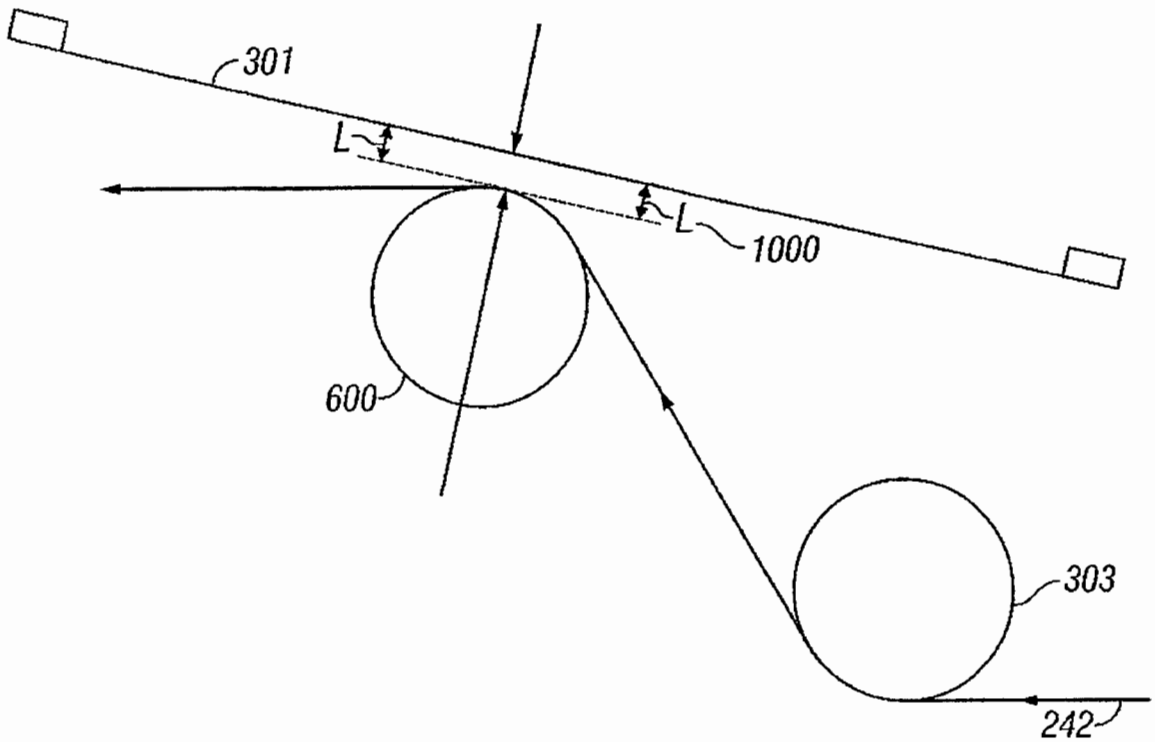


FIG. 10

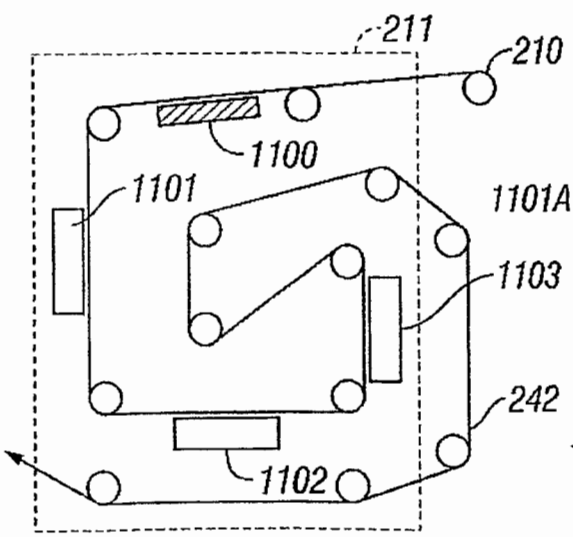


FIG. 11

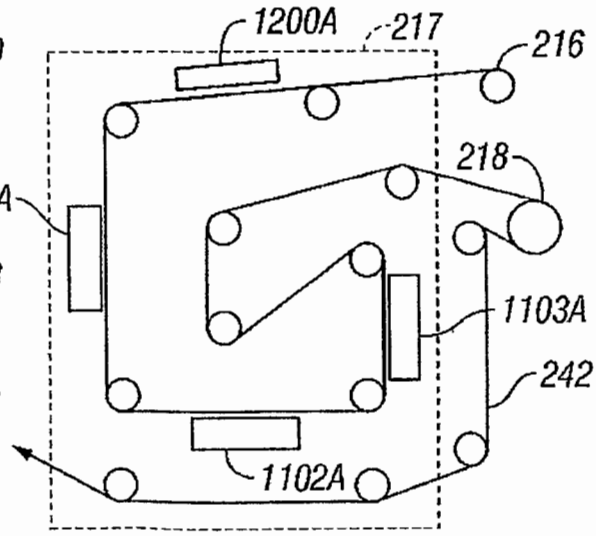


FIG. 12

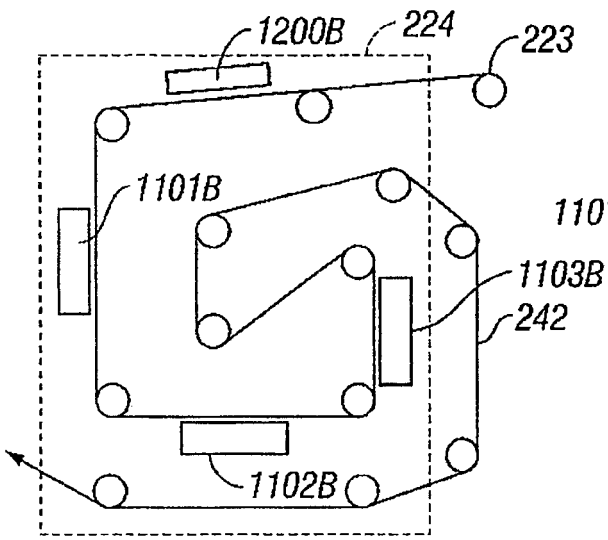


FIG. 13

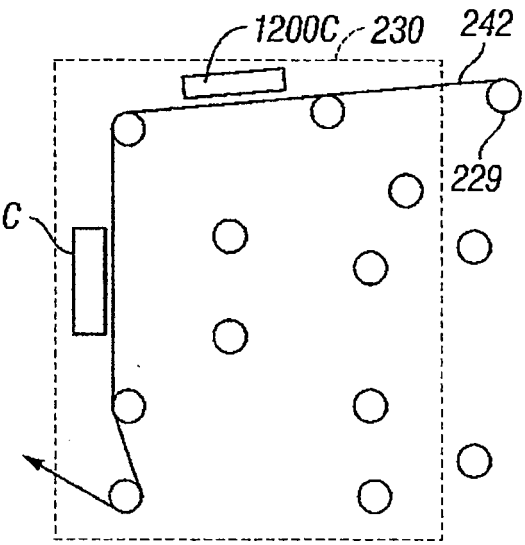


FIG. 14

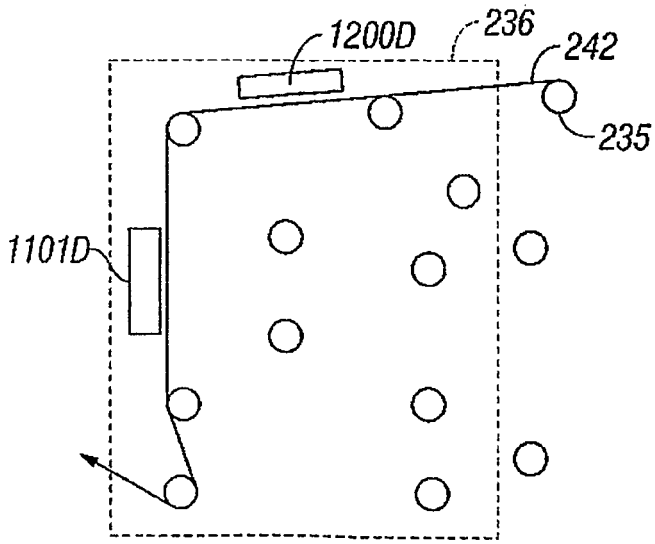


FIG. 15

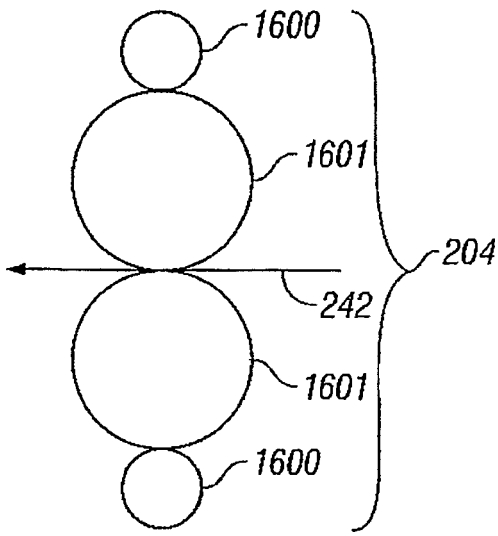


FIG. 16

Top Left of Card

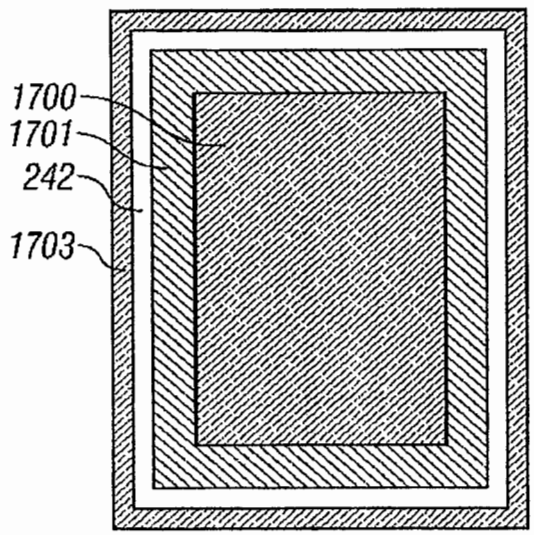


FIG. 17A

Top Right of Card

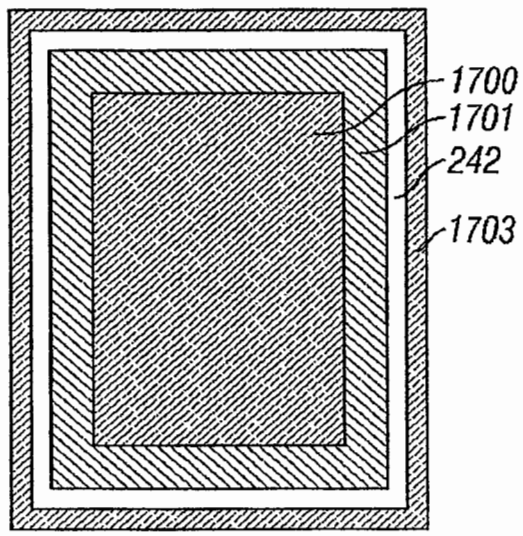


FIG. 17B

Bottom Left of Card

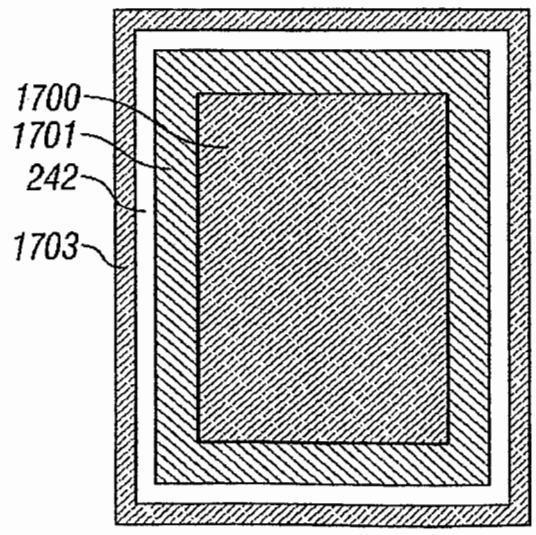


FIG. 17C

Bottom Right of Card

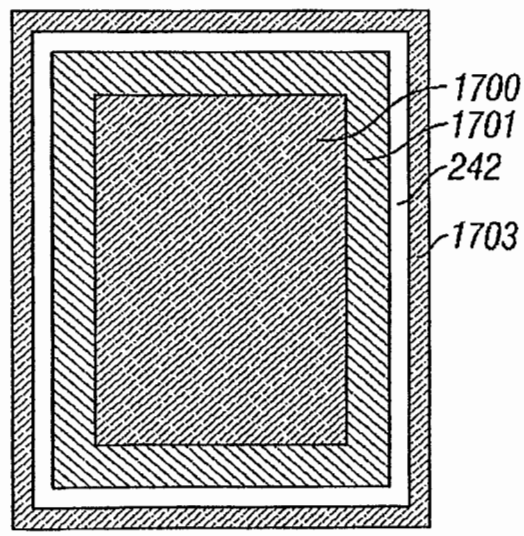


FIG. 17D

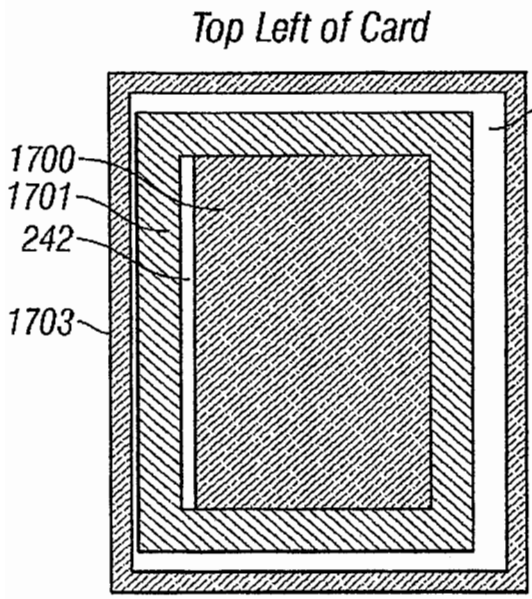


FIG. 18A

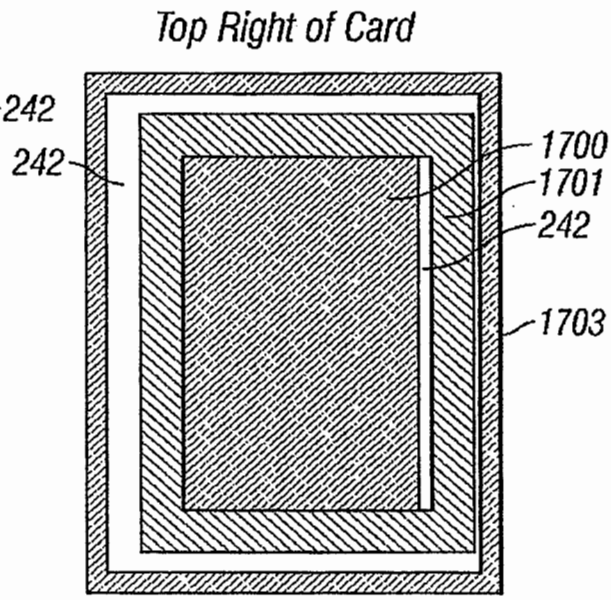


FIG. 18B

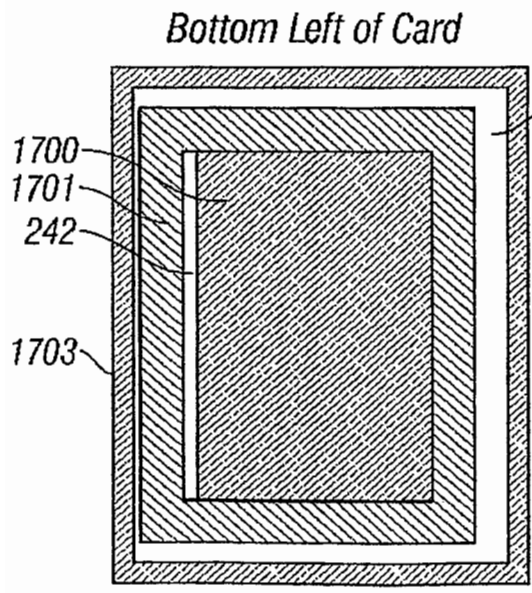


FIG. 18C

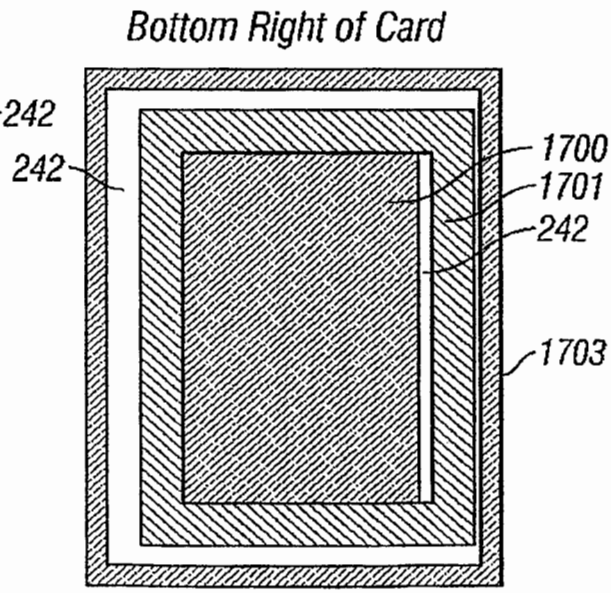


FIG. 18D

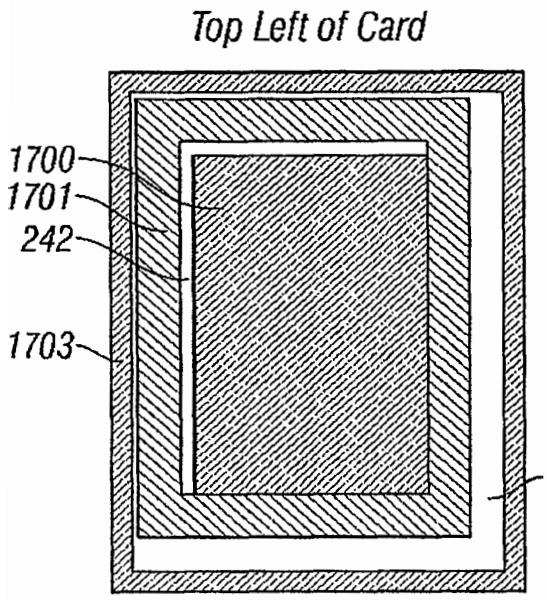


FIG. 19A

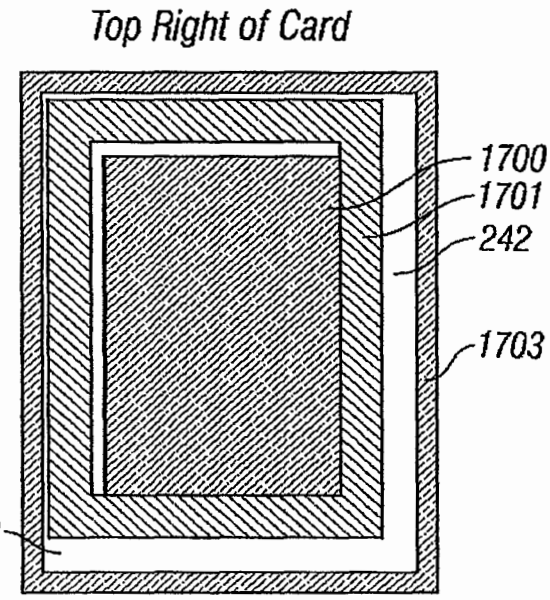


FIG. 19B

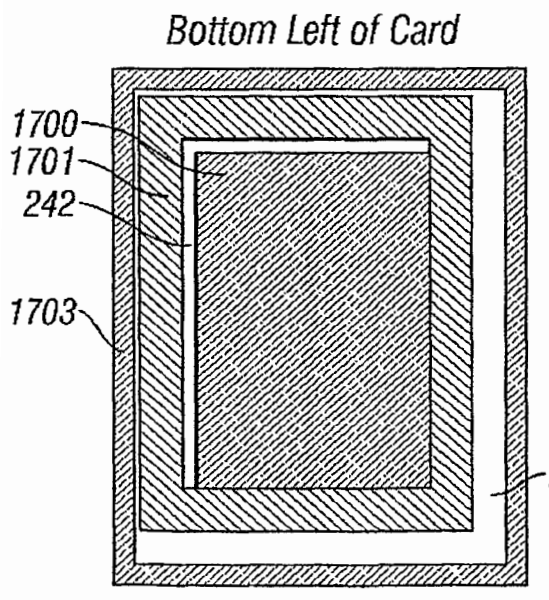


FIG. 19C

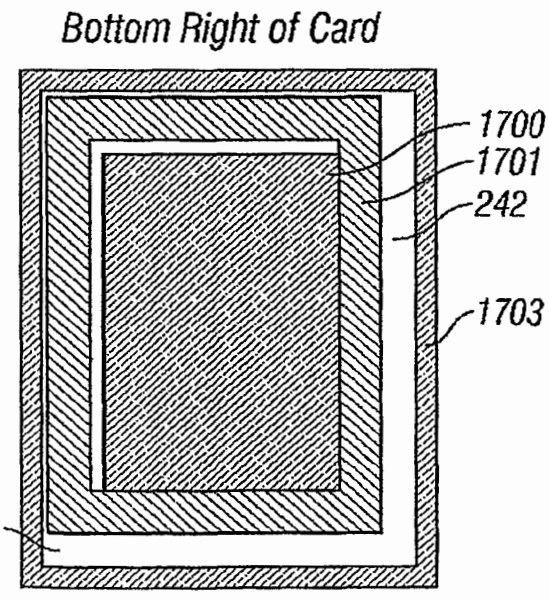


FIG. 19D

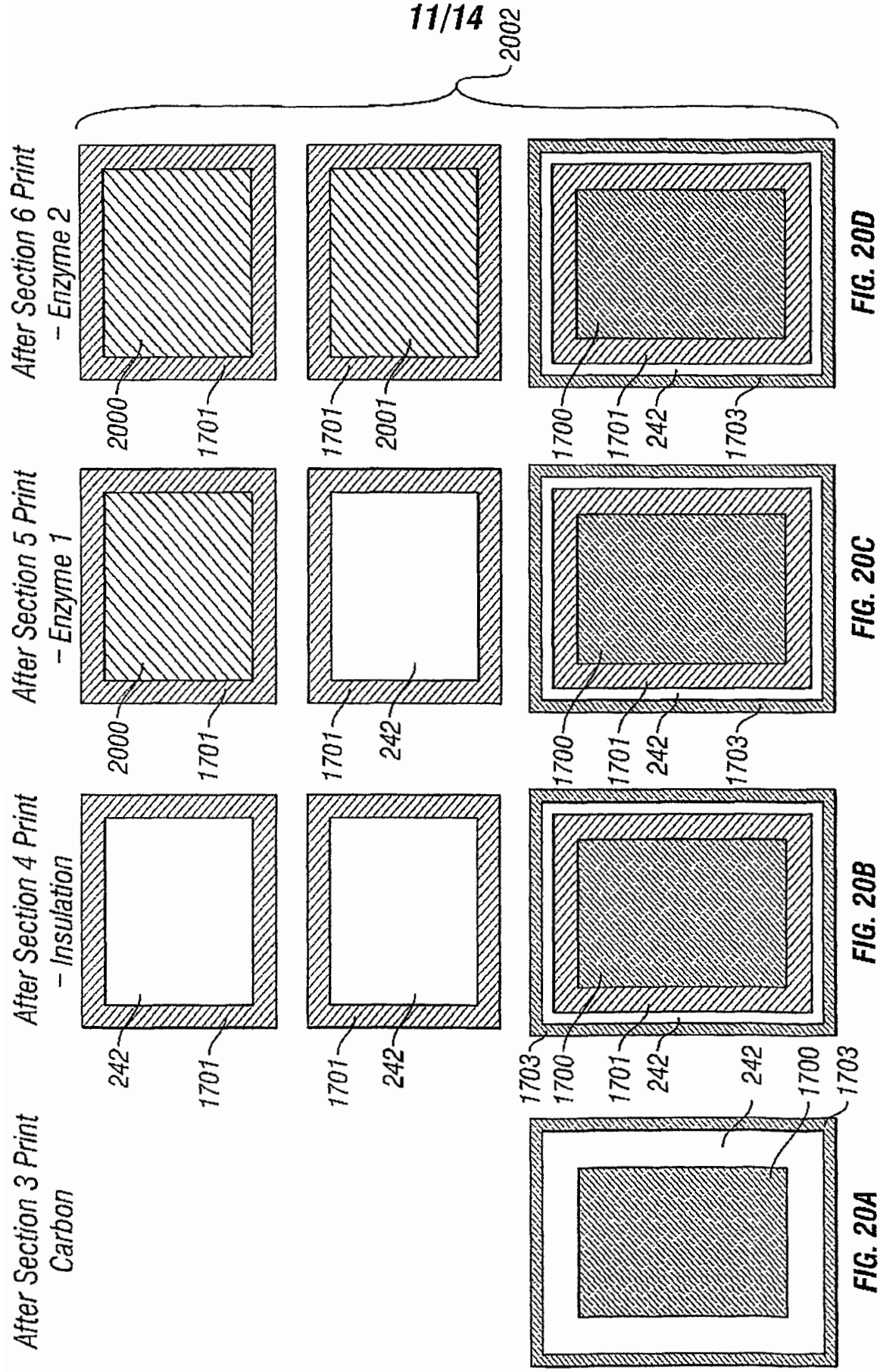


FIG. 20D

FIG. 20C

FIG. 20B

FIG. 20A

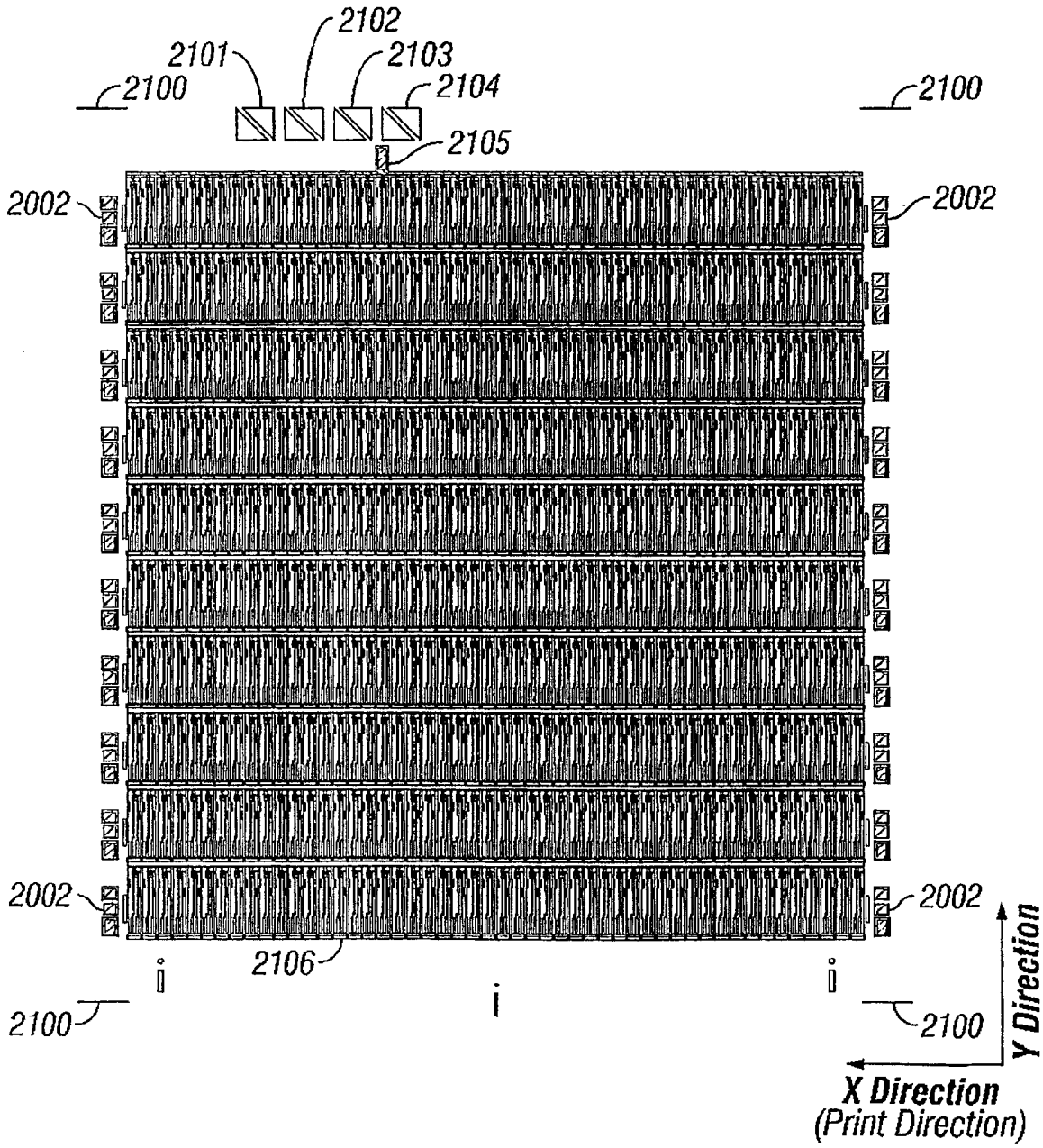

2102
2101
2103
2100
2104
2100
2105
2002
2002
2002
2002
2106
2100
2100
Y Direction
X Direction
(Print Direction)

FIG. 21A

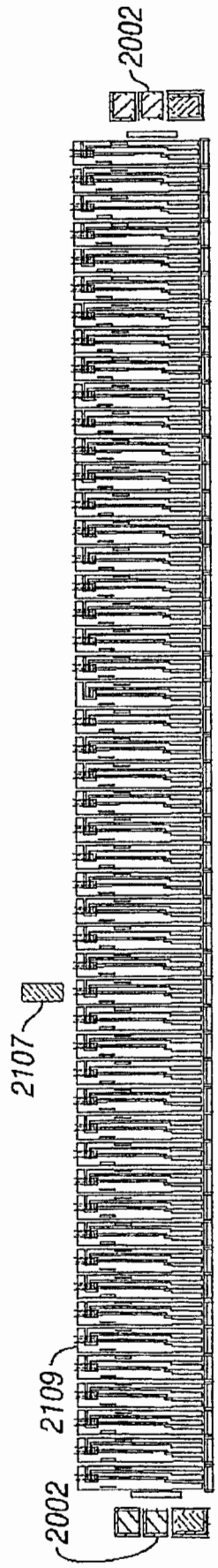


FIG. 21B

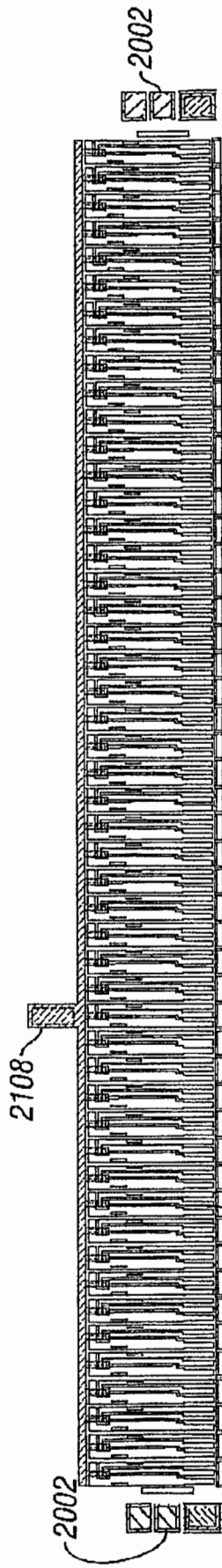


FIG. 21C

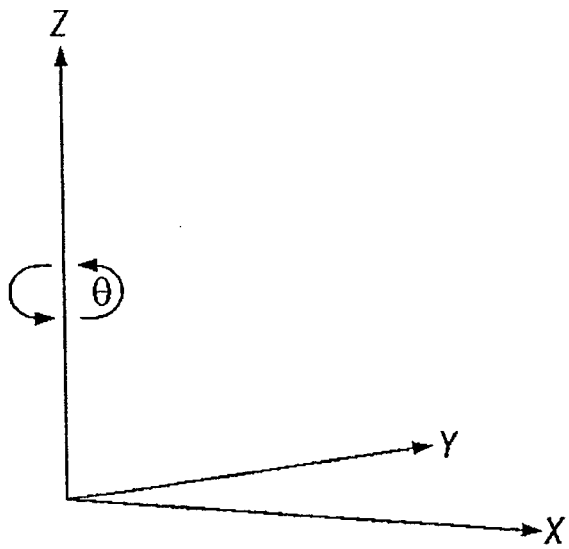


FIG. 22