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HIV INTEGRASE INHIBITORS

Background

10 Human immunodeficiency virus (HIV) has been identified as the
etiologically agent responsible for acquired immune deficiency syndrome
(AIDS), a fatal disease characterized by destruction of the immune system
and the inability to fight off life threatening opportunistic infections.
Recent statistics (UNAIDS: Report on the Global HIV/AIDS Epidemic,
15 December 1998), indicate that as many as 33 million people worldwide
are infected with the virus. In addition to the large number of individuals
already infected, the virus continues to spread. Estimates from 1998 point
to close to 6 million new infections in that year alone. In the same year
there were approximately 2.5 million deaths associated with HIV and
20 AIDS.

There are currently a number of antiviral drugs available to combat
the infection. These drugs can be divided into three classes based on the
viral protein they target and their mode of action. In particular,
saquinavir, indinavir, ritonavir, nelfinavir and amprenavir are
25 competitive inhibitors of the aspartyl protease expressed by HIV.
Zidovudine, didanosine, stavudine, lamivudine, zalcitabine and abacavir
are nucleoside reverse transcriptase inhibitors that behave as substrate
mimics to halt viral cDNA synthesis. The non-nucleoside reverse
transcriptase inhibitors, nevirapine, delaviridine and efavirenz inhibit the
30 synthesis of viral cDNA via a non-competitive (or uncompetitive)

mechanism. Used alone these drugs are effective in reducing viral replication. The effect is only temporary as the virus readily develops resistance to all known agents. However, combination therapy has proven very effective at both reducing virus and suppressing the emergence of resistance in a number of patients. In the US, where combination therapy is widely available, the number of HIV-related deaths has declined (Palella, F. J.; Delany, K. M.; Moorman, A. C.; Loveless, M. O.; Furher, J.; Satten, G. A.; Aschman, D. J.; Holmberg, S. D. *N. Engl. J. Med.* 1998, 338, 853).

Unfortunately, not all patients are responsive and a large number fail this therapy. In fact, approximately 30-50% of patients ultimately fail combination therapy. Treatment failure in most cases is caused by the emergence of viral resistance. Viral resistance in turn is caused by the rapid turnover of HIV-1 during the course of infection combined with a high viral mutation rate. Under these circumstances incomplete viral suppression caused by insufficient drug potency, poor compliance to the complicated drug regimen as well as intrinsic pharmacological barriers to exposure provides fertile ground for resistance to emerge. More disturbing are recent findings which suggest that low-level replication continues even when viral plasma levels have dropped below detectable levels (< 50 copies/ml) (Carpenter, C. C. J.; Cooper, D. A.; Fischl, M. A.; Gatell, J. M.; Gazzard, B. G.; Hammer, S. M.; Hirsch, M. S.; Jacobsen, D. M.; Katzenstein, D. A.; Montaner, J. S.; Richman, D. D.; Saag, M. S.; Schecter, M.; Schoolery, R. T.; Thompson, M. A.; Vella, S.; Yeni, P. G.; Volberding, P. A. *JAMA* 2000, 283, 381). Clearly there is a need for new antiviral agents, preferably targeting other viral enzymes to reduce the rate of resistance and suppress viral replication even further.

HIV expresses three enzymes, reverse transcriptase, an aspartyl protease and integrase, all of which are potential antiviral targets for the development of drugs for the treatment of AIDS. However, integrase

stands out as being the only viral enzyme not targeted by current therapy. The integrase enzyme is responsible for insertion of the viral cDNA into the host cell genome, which is a critical step in the viral life cycle. There are a number of discrete steps involved in this process including

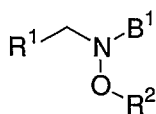
5 processing of the viral cDNA by removal of two bases from each 3'-terminus and joining of the recessed ends to the host DNA. Studies have shown that in the absence of a functional integrase enzyme HIV is not infectious. Therefore, an inhibitor of integrase would be useful as a therapy for AIDS and HIV infection.

10 A number of inhibitors of the enzyme have been reported. These include, nucleotide-based inhibitors, known DNA binders, catechols and hydrazide containing derivatives (Neamati, N.; Sunder, S.; Pommier, Y., *Drug Disc. Today*, 1997, 2, 487). However, no clinically active compound has resulted from these leads. Thus, what is needed is a clinically

15 effective inhibitor of the HIV integrase enzyme.

Summary of Invention

The present invention relates to compounds of Formula I, or pharmaceutically acceptable salts or solvates thereof.



Formula I

In Formula I,

R¹ is

-aryl,

25 -C₁-C₆ alkyl-aryl,

-C₁-C₆ alkyl-S(O)_n-aryl,

-C₁-C₅ alkyl-O-aryl; or

wherein R¹ is unsubstituted or substituted with 1-3 R³;

Each R³ is independently selected from

- H,
- halo,
- CN,
- 5 -C₁-C₆ alkyl,
- C₃-C₆ cycloalkyl
- OR⁴,
- C₁-C₁₀ alkyl-O-R⁴,
- CO₂R⁵,
- 10 -C₁-C₁₀ alkyl-CO₂R⁵,
- N(R⁶)(R⁷),
- C₁-C₁₀ alkyl-N(R⁶)(R⁷),
- CON(R⁶)(R⁷),
- C₁-C₁₀ alkyl-CON(R⁶)(R⁷)
- 15 -S(O)_nR⁸,
- C₁-C₁₀ alkyl-S(O)_nR⁸
- S(O)_nN(R⁹)(R¹⁰),
- C₁-C₁₀ alkyl-S(O)_nN(R⁹)(R¹⁰),
- aryl,
- 20 -O-aryl,
- heteroaryl,
- O-heteroaryl,
- C₁-C₆ alkyl-aryl,
- C₁-C₆ alkyl-heteroaryl,
- 25 -C(O)-heterocyclic radical,
- C₁-C₁₀ alkyl-C(O)-heterocyclic radical, or
- C₁-C₆ haloalkyl;

R² is

- H,
- 30 -C₁-C₁₀ alkyl,

- C₃-C₆ cycloalkyl,
- C₁-C₁₀ haloalkyl,
- aryl,
- heteroaryl,
- 5 -C₁-C₆ alkyl-aryl,
- C₁-C₅ alkyl-O-aryl,
- C₁-C₆ alkyl-heteroaryl,
- C₁-C₅ alkyl-O-heteroaryl,
- C₁-C₁₀ alkyl-OR⁴,
- 10 -C₁-C₁₀ alkyl-CO₂R⁵,
- C₁-C₁₀ alkyl-N(R⁶)(R⁷),
- C₁-C₁₀ alkyl-CON(R⁶)(R⁷),
- C₁-C₁₀ alkyl-S(O)_nR⁸,
- C₁-C₁₀ alkyl-S(O)_nN(R⁹)(R¹⁰), or
- 15 -C₁-C₁₀ alkyl-C(O)-heterocyclic radical;

Each R⁴ is independently selected from

- H,
- C₁-C₆ alkyl,
- C₃-C₆ cycloalkyl,
- 20 -C₁-C₉ alkyl-CO₂R⁵,
- C₁-C₉ alkyl-N(R⁶)(R⁷),
- C₁-C₉ alkyl-CON(R⁶)(R⁷),
- C₁-C₉ alkyl-S(O)_nR⁸, or
- C₁-C₉ alkyl-S(O)_nN(R⁹)(R¹⁰);

25 Each R⁵ is independently selected from

- H,
- C₁-C₆ alkyl,
- C₃-C₆ cycloalkyl, or
- C₁-C₆ alkyl-aryl;

30 Each R⁶ is independently selected from

- H,
-C₁-C₆ alkyl,
-aryl,
-heteroaryl,
5 -C₁-C₆ alkyl-aryl,
-C₁-C₆ alkyl-heteroaryl,
-C(O)-C₁-C₆ alkyl,
-C(O)-aryl,
-C(O)-C₁-C₆ alkyl-aryl,
10 -C(O)-heteroaryl,
-C(O)-C₁-C₆ alkyl-heteroaryl,
-C(NH)NH₂,
-S(O)_n-R⁸, or
-C₁-C₆ alkyl-CO₂R⁵;
- 15 Each R⁷ is independently selected from
-H,
-C₁-C₆ alkyl,
-aryl, or
-heteroaryl;
- 20 Each R⁸ is independently selected from
-C₁-C₆ alkyl,
-aryl, or
-heteroaryl;
- Each R⁹ is independently selected from
- 25 -H,
-C₁-C₆ alkyl,
-C₁-C₆ alkyl-aryl,
-C₁-C₆ alkyl-heteroaryl,
-C(O)-C₁-C₆ alkyl,
30 -C(O)-aryl,

-C(O)-C₁-C₆ alkyl-aryl,
-C(O)-heteroaryl,
-C(O)-C₁-C₆ alkyl-heteroaryl,
-aryl, or
5 -heteroaryl;

Each R¹⁰ is independently selected from

-H,
-C₁-C₆ alkyl,
-C₁-C₆ alkyl-aryl,
10 -C₁-C₆ alkyl-heteroaryl,
-aryl, or
-heteroaryl;

R¹¹ is

-H,
15 -aryl,
-heteroaryl,
-C₃-C₆ cycloalkyl,
-C₁-C₆ alkyl,
-C₁-C₆ alkyl-aryl,
20 -C₁-C₆ alkyl-heteroaryl,
-C₁-C₆ alkyl-CO₂R⁵, or
-C₁-C₆ alkyl-N(R⁶)(R⁷);

R¹² is

-H,
25 -C₁-C₆ alkyl,
-aryl, or
-heteroaryl;

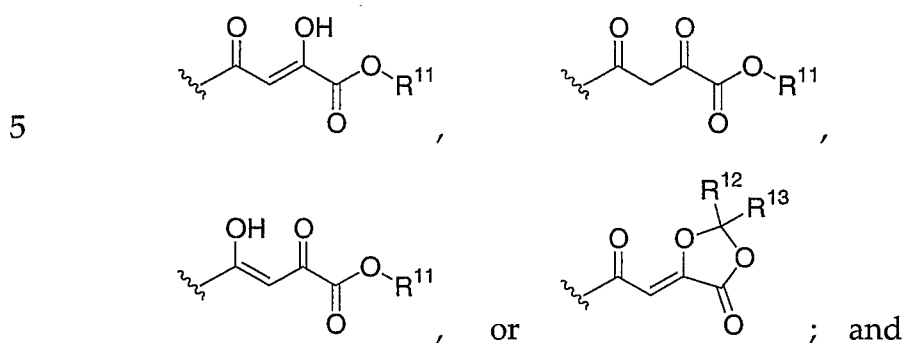
R¹³ is

-H,
30 -C₁-C₆ alkyl,

-aryl, or

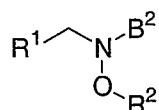
-heteroaryl;

B¹ is selected from the group consisting of



n is 0, 1 or 2.

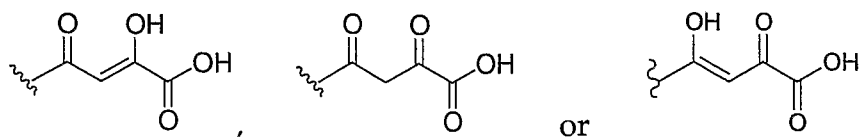
10 The present invention also relates to a method of inhibiting HIV integrase by administering to a patient an effective amount of a compound of Structural Formula Ia, or a pharmaceutically acceptable salt, solvate or prodrug thereof.



Formula Ia

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In Formula Ia, R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹ and R¹⁰ are as defined for Formula I, whereas B² is



20

The present invention further relates to a method of treating patients infected by the HIV virus, or of treating AIDS or ARC, by administering to the patient an effective amount of a compound of

Structural Formula Ia, or a pharmaceutically acceptable salt, solvate or prodrug thereof.

Another embodiment includes a pharmaceutical composition, useful for inhibiting HIV integrase, or for treating patients infected with the HIV virus, or suffering from AIDS or ARC, which comprises a therapeutically effective amount of one or more of the compounds of Formula Ia, including pharmaceutically acceptable salts, solvates or prodrugs thereof, and a pharmaceutically acceptable carrier.

10 Detailed Description of the Invention

In the present invention, unless otherwise specified the following definitions apply.

The numbers in the subscript after the symbol "C" define the number of carbon atoms a particular group can contain. For example, "C₁-C₆" means a substituent containing from one to six carbon atoms.

As used herein, the term "alkyl" means a saturated, straight chain or branched monovalent hydrocarbon radical having the stated number of carbon atoms. Examples of such alkyl radicals include methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, t-butyl and, where indicated, higher homologs and isomers such as n-pentyl, n-hexyl, 2-methylpentyl and the like. Haloalkyl refers to an alkyl radical that is substituted with one or more halo radicals, such as trifluoromethyl.

As used herein, the term "cycloalkyl" means a non-aromatic 3-6 membered ring. Examples include, cyclopropyl, cyclobutyl, cyclopentyl and cyclohexyl.

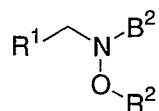
Halo means chloro, bromo, iodo or fluoro.

"Aryl" means an aromatic hydrocarbon having from six to fourteen carbon atoms; examples include phenyl and naphthyl, indenyl, azulenyl, fluorenyl and anthracenyl.

The term "heterocyclic radical" refers to radicals derived from monocyclic saturated heterocyclic nuclei having 3-6 atoms containing 1-3 heteroatoms selected from nitrogen, oxygen or sulfur. Heterocyclic radicals include, for example, piperidinyl, piperazinyl, pyrrolidinyl and morpholinyl.

"Heteroaryl" means a five- or six-membered aromatic ring containing at least one and up to four non-carbon atoms selected from oxygen, sulfur and nitrogen. Examples of heteroaryl include 2-furyl, 3-furyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, pyrazinyl, 2-thienyl, 3-thienyl, pyrrolyl, oxazolyl, thiazolyl, imidazolyl, pyrazolyl, isoxazolyl, isothiazolyl, 1,2,3-oxadiazolyl, 1,2,3-triazolyl, 1,3,4-thiadiazolyl, pyridazinyl, pyrimidinyl, 1,3,5-triazinyl and 1,3,5-trithianyl.

In a preferred embodiment, compounds of the present invention that are useful for treating AIDS have the structure of Formula II.

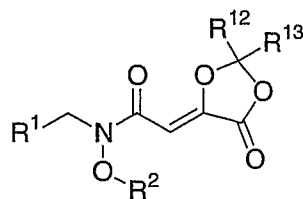


Formula II

In Formula II, R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹ and R¹⁰ are as defined for Formula I, while B² is defined as in Formula Ia.

In yet another embodiment of the present invention, compounds having the structure of Formula III, as follows, are preferred chemical intermediates from which compounds, or pharmaceutically acceptable salts, solvates or prodrugs, useful for the treatment of AIDS are formed. Even more preferentially, the compounds of Formula III are useful, themselves, as prodrugs and can be administered as a prodrug to a patient as a compound or in pharmaceutical formulation.

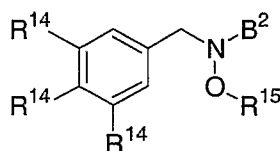
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Formula III

In Formula III, R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹, R¹⁰, R¹² and R¹³ are as
 5 defined for Formula I.

In a more preferred embodiment, compounds of the present invention have the structure of Formula IV, shown below



Formula IV

wherein:

Each R¹⁴ is independently selected from

-CN,

-H, or

15 -halo;

R¹⁵ is

-CH₂C(O)N(CH₃)₂ or

-C₁-C₂ alkyl; and

B² is as defined for Formula Ia.

20 By virtue of its acidic moiety, where applicable, a compound of Formula I forms salts by the addition of a pharmaceutically acceptable base. Such base addition salts include those derived from inorganic bases which include, for example, alkali metal salts (e.g. sodium and potassium), alkaline earth metal salts (e.g. calcium and magnesium),
 25 aluminum salts and ammonium salts. In addition, suitable base addition

salts include salts of physiologically acceptable organic bases such as trimethylamine, triethylamine, morpholine, pyridine, piperidine, picoline, dicyclohexylamine, N,N'-dibenzylethylenediamine, 2-hydroxyethylamine, bis-(2-hydroxyethyl)amine, tri-(2-hydroxyethyl)amine, procaine, dibenzylpiperidine, N-benzylphenethylamine, dehydroabietylamine, N,N'-bishydroabietylamine, glucamine, N-methylglucamine, collidine, quinine, quinoline, ethylenediamine, ornithine, choline, N,N'-benzylphenethylamine, chloroprocaine, diethanolamine, diethylamine, piperazine, tris(hydroxymethyl)aminomethane and tetramethylammonium hydroxide and basic amino acids such as lysine, arginine and N-methylglutamine. These salts may be prepared by methods known to those skilled in the art.

Salts of an amine group may also comprise quaternary ammonium salts in which the amino nitrogen carries a suitable organic group such as an alkyl, alkenyl, alkynyl or arylalkyl moiety.

Compounds of Formula I, which are substituted with a basic group, may exist as salts formed through acid addition. The acid addition salts are formed from a compound of Formula I and a pharmaceutically acceptable inorganic acid, including but not limited to hydrochloric, hydrobromic, hydroiodic, sulfuric, phosphoric, or organic acid such as p-toluenesulfonic, methanesulfonic, acetic, benzoic, citric, malonic, fumaric, maleic, oxalic, succinic, sulfamic, or tartaric. Thus, examples of such pharmaceutically acceptable salts include chloride, bromide, iodide, sulfate, phosphate, methanesulfonate, citrate, acetate, malonate, fumarate, sulfamate, and tartrate.

Certain compounds of Formula I, and their salts, may also exist in the form of solvates with water, for example hydrates, or with organic solvents such as methanol, ethanol or acetonitrile to form, respectively, a

methanolate, ethanolate or acetonitrilate. The present invention includes each solvate and mixtures thereof.

This invention also encompasses pharmaceutically acceptable prodrugs of the compounds of Formula I. Prodrugs are derivatives of the compounds of the invention which have chemically or metabolically cleavable groups and become, by solvolysis or under physiological conditions, the compounds of the invention which are pharmaceutically active in vivo. A prodrug of a compound of Structural Formula I may be formed in a conventional manner with a functional group of the compounds such as with an amino, hydroxy or carboxy group. The prodrug derivative form often offers advantages of solubility, tissue compatibility, or delayed release in a mammalian organism (see, Bundgaard, H., Design of Prodrugs, pp. 7-9, 21-24, Elsevier, Amsterdam 1985). Prodrugs include acid derivatives well known to practitioners of the art, such as, for example, esters prepared by reaction of the parent acidic compound with a suitable alcohol, or amides prepared by reaction of the parent acid compound with a suitable amine. Simple aliphatic or aromatic esters derived from acidic groups pendent on the compounds of this invention are preferred prodrugs. In some cases it is desirable to prepare double ester type prodrugs such as (acyloxy) alkyl esters or (alkoxycarbonyl)oxy)alkyl esters. Examples of prodrugs of compounds of the present invention include the compounds 1-A, 2-A, 3-C, 4-B, 5-B, 6-C, 7-C, 8-C, 9-C, 10-A, 11-C, 12-C, 13-C, 14-C, 15-C, 16-C, 17-C, 18-C, 19-C, 20-C, 21-C, 22-A, 22-B, 23-C, 25-C, 26-C, 27-C, 28-C, 29, 30-C, 31-C, 32-D, 32-E, 33, 34-C, 35-C, 36, 37-D, 38-61.

In addition, a compound of Structural Formula I, or a salt, solvate or prodrug thereof, may exhibit polymorphism. The present invention also encompasses any such polymorphic form.

Certain compounds of Structural Formula I may contain one or more chiral centers and exist in different optically active forms. When

compounds of Structural Formula I contain one chiral center, the compounds exist in two enantiomeric forms. The present invention includes both enantiomers and mixtures of enantiomers such as racemic mixtures. The enantiomers may be resolved by methods known to those skilled in the art, for example, by formation of diastereoisomeric salts which may be separated by crystallization, gas-liquid or liquid chromatography, selective reaction of one enantiomer with an enantiomer-specific reagent. It will be appreciated that where the desired enantiomer is converted into another chemical entity by a separation technique, then an additional step is required to form the desired enantiomeric form. Alternatively, specific enantiomers may be synthesized by asymmetric synthesis using optically active reagents, substrates, catalysts or solvents, or by converting one enantiomer into the other by asymmetric transformation.

Certain compounds of Structural Formula I may also exist in different stable conformational forms which may be separable. Torsional asymmetry due to restricted rotation about an asymmetric single bond, for example because of steric hindrance or ring strain, may permit separation of different conformers. The present invention includes each conformational isomer of compounds of Structural Formula I and mixtures thereof.

Certain compounds of Structural Formula I may exist in zwitterionic form and the present invention includes each zwitterionic form of compounds of Structural Formula I and mixtures thereof.

The compounds of this invention can also exist as tautomers; therefore the present invention also includes all tautomeric forms.

The compounds of Formula Ia are useful in the inhibition of HIV integrase, the prevention or treatment of infection by the human immunodeficiency virus and the treatment of consequent pathological conditions such as AIDS or ARC. The treatment involves administering to

a patient, in need of such treatment, a compound of Formula Ia, or a pharmaceutically acceptable salt, solvate or prodrug thereof, or a pharmaceutical composition comprising a pharmaceutical carrier and a therapeutically effective amount of a compound of the present invention,
5 or a pharmaceutically acceptable salt, solvate or prodrug therefor.

It will be appreciated by those skilled in the art that reference herein to treatment extends to prophylaxis as well as the treatment of established infections or symptoms. This includes initiating treatment pre- and post-exposure to the virus. In addition, the present invention
10 can be administered in conjunction with other anti-HIV agents (HIV protease inhibitors, nucleoside reverse transcriptase inhibitors, non-nucleoside reverse transcriptase inhibitors, and HIV-entry inhibitors), immunomodulators, antiinfectives and/or vaccines.

The compounds of the present invention are also useful in the
15 preparation and execution of screening assays for antiviral compounds. Further, the compounds of the present invention are useful in establishing or determining the binding site of other antiviral compounds to HIV integrase, for example, by competitive inhibition.

The compounds of the present invention may be administered
20 orally, parenterally (including subcutaneous injections, intravenous, intramuscular, intrasternal injection or infusion techniques), by inhalation spray or rectally, in dosage unit formulations containing conventional non-toxic pharmaceutically acceptable carriers, adjuvants and vehicles.

This invention also provides a pharmaceutical composition for use
25 in the above described therapeutic method. A pharmaceutical composition of the present invention comprises an effective amount of a compound of Formula I in association with a pharmaceutically acceptable carrier, excipient or diluent.

The active ingredient in such formulations comprises from 0.1
30 percent to 99.9 percent by weight of the formulation. By

"pharmaceutically acceptable" it is meant that the carrier, diluent or excipient must be compatible with the other ingredients of the formulation and not deleterious to the recipient thereof.

The present pharmaceutical compositions are prepared by known
5 procedures using well known and readily available ingredients. The compositions of this invention may be formulated so as to provide quick, sustained or delayed release of the active ingredient after administration to the patient by employing procedures well known in the art. In making the compositions of the present invention, the active ingredient will
10 usually be admixed with a carrier, or diluted by a carrier, or enclosed within a carrier which may be in the form of a capsule, sachet, paper or other container. When the carrier serves as a diluent, it may be a solid, semi-solid or liquid material which acts as a vehicle, excipient or medium for the active ingredient. Thus, the compositions can be in the form of
15 tablets, pills, powders, beadlets, lozenges, sachets, elixers, suspensions, emulsions, solutions, syrups, aerosols, (as a solid or in a liquid medium), soft and hard gelatin capsules, suppositories, sterile injectable solutions, sterile packaged powders and the like.

The compounds can be administered by a variety of routes
20 including oral, rectal, transdermal, subcutaneous, intravenous, intramuscular and intranasal.

When administered orally, these compositions are prepared according to techniques well-known in the art of pharmaceutical formulation. For oral administration, the compound is typically
25 formulated with excipients such as binders, fillers, lubricants, extenders, diluents, disintegration agents and the like as are known in the art.

For parenteral administration, the compound is formulated in pharmaceutically acceptable non-toxic, parenterally-acceptable diluents or solvents, such as mannitol, 1,3-butanediol, water, 5 percent dextrose,
30 Ringer's solution or isotonic sodium chloride solution, or suitable

dispersing or wetting and suspending agents, such as sterile, bland, fixed oils, including synthetic mono- or diglycerides, and fatty acids, including oleic acid.

A compound of the present invention, or a salt or solvate thereof,
5 can be formulated in unit dosage formulations comprising a dose between about 0.1 mg and about 1000 mg, or more, according to the particular treatment involved. An example of a unit dosage formulation comprises 5 mg of a compound of the present invention in a 10 mL sterile glass ampoule. Another example of a unit dosage formulation comprises about
10 10 mg of a compound of the present invention as a pharmaceutically acceptable salt in 20 mL of isotonic saline contained in a sterile ampoule.

The compounds of the present invention can also be administered to humans in a dosage range of 1 to 100 mg/kg body weight in divided doses. One preferred dosage range is 1 to 20 mg/kg body weight orally
15 in divided doses. It will be understood, however, that the specific dose level and frequency of dosage for any particular patient may be varied and will depend upon a variety of factors including the activity of the specific compound employed, the metabolic stability and length of action of that compound, the route of administration, the age, body weight,
20 general health, sex, diet, mode and time of administration, rate of excretion, drug combination, the severity of the particular condition, and the host undergoing therapy.

General methods useful for the synthesis of compounds embodied in this invention are shown below. The preparations shown below are
25 disclosed for the purpose of illustration and are not meant to be interpreted as limiting the processes to make the compounds by any other methods.

It will be appreciated by those skilled in the art that a number of methods are available for the preparation of the compounds of the
30 present invention as provided by Structural Formula I. A compound of

Structural Formula I may be prepared by processes which include processes known in the chemical art for the production of structurally analogous compounds or by a novel process described herein. A process for the preparation of a compound of Structural Formula I (or a
5 pharmaceutically acceptable salt thereof) and novel intermediates for the manufacture of a compound of Formula I, as defined above, provide further features of the invention and are illustrated by the following procedures in which the meanings of the generic radicals are as defined above, unless otherwise specified. It will be recognized that it may be
10 preferred or necessary to prepare a compound of Formula I in which a functional group is protected using a conventional protecting group, and then to remove the protecting group to provide the compound of Formula I.

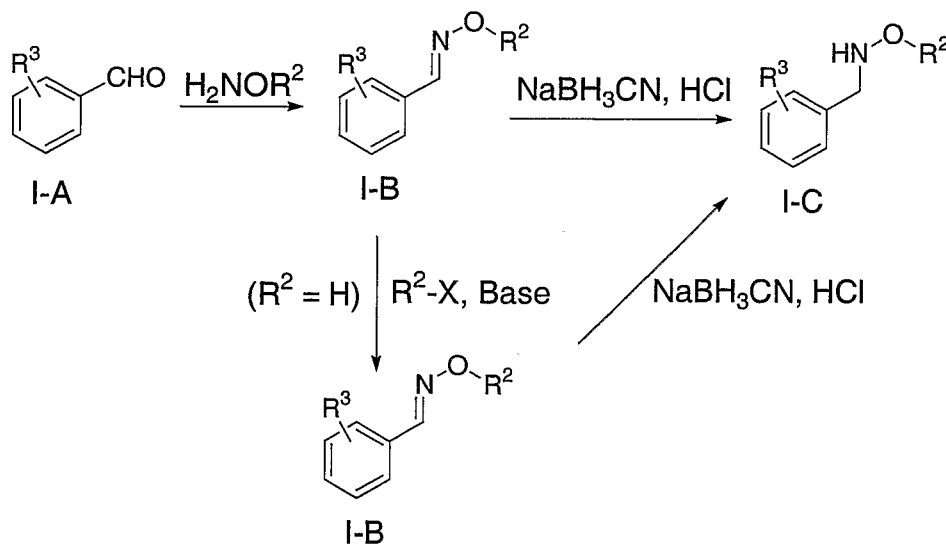
Thus, there is provided a process for preparing a compound of
15 Formula I (or a pharmaceutically acceptable salt thereof) as provided in any of the above descriptions which is selected from any of those described in the examples, including the following.

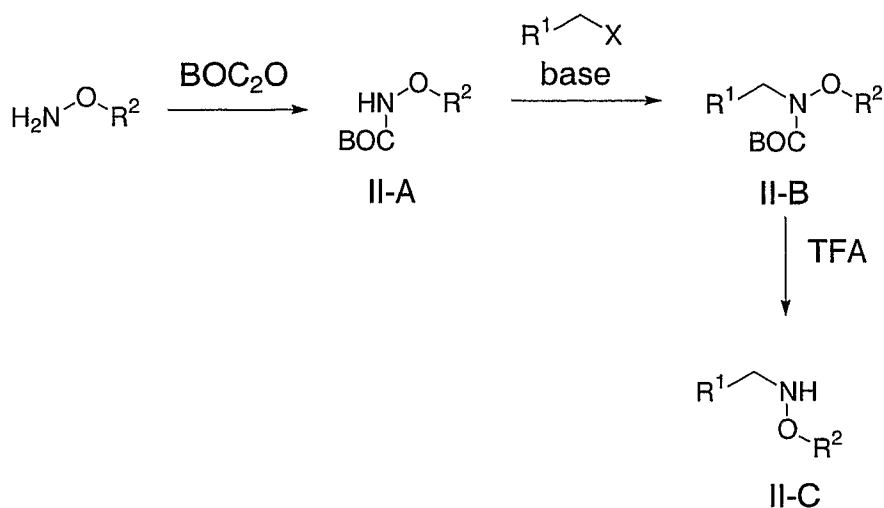
Schemes I and II illustrate the synthesis of non-commercially available N-,O-disubstituted hydroxylamines I-C and II-C. In Scheme I
20 benzaldehyde, I-A, substituted with 1-3 R³ groups is condensed with hydroxylamine or an O-substituted hydroxylamine derivative. In the event that the hydroxyl group is unsubstituted (R² = H), this position can be functionalized via nucleophilic attack on an appropriately substituted R²-X electrophile (X = Cl, Br, I, -OTs, -OMs or -OTf). It will be
25 appreciated by those skilled in the art that this reaction can be conducted in a number of different ways. The resulting oxime I-B can be easily reduced to the corresponding N-,O-disubstituted hydroxylamine using sodium cyanoborohydride, or a related reducing agent such as triethylsilane, under acidic conditions. In Scheme II, an O-substituted
30 hydroxyl amine is acylated with Boc-anhydride to form intermediate II-A.

- This can be reacted with an appropriately substituted R^1CH_2-X electrophile ($X = Cl, Br, I, -OTs, -OMs$ or $-OTf$) under basic conditions to yield the Boc-protected N-,O-disubstituted hydroxylamine II-B. The Boc-protecting group is removed to yield N-,O-disubstituted hydroxylamine II-C. It will be appreciated by those skilled in the art that other protecting groups or acylating agents can be used in place of the Boc-group to effect the same transformation.

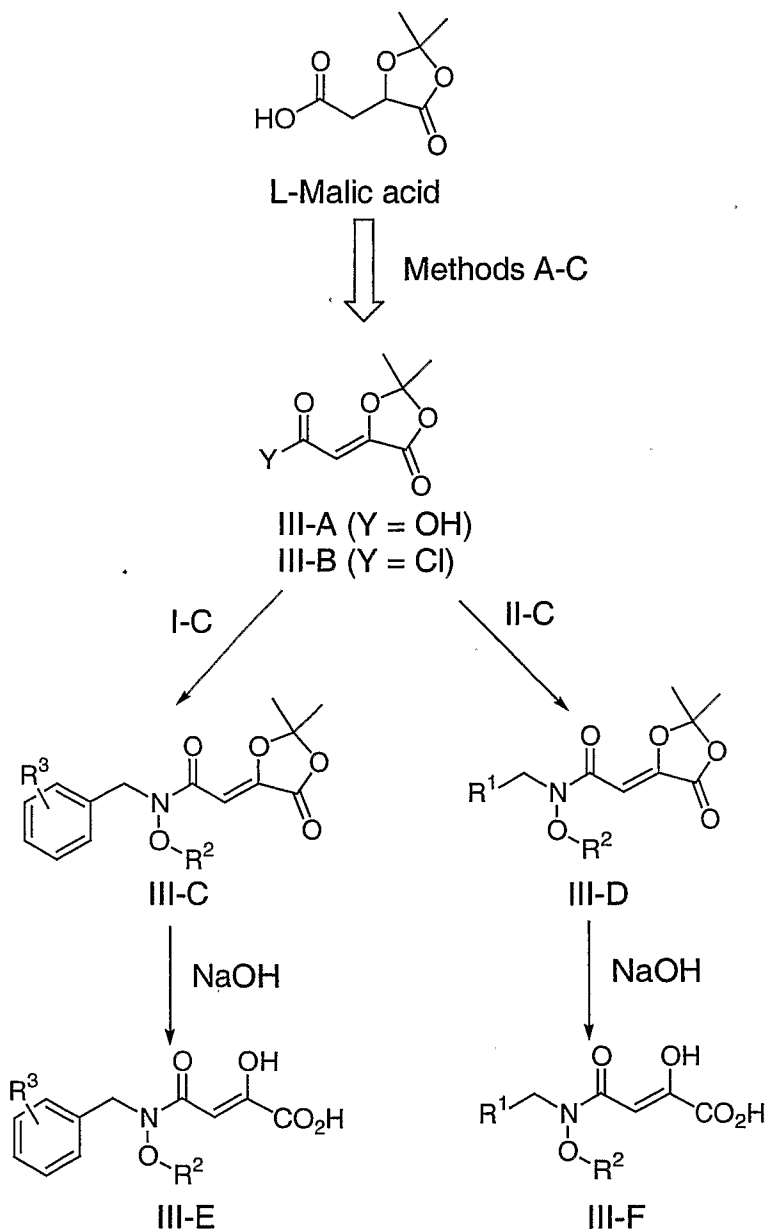
Scheme I

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Scheme II

As shown in Scheme III, the N,O-disubstituted hydroxylamines
5 are then coupled to dioxolane III-A or III-B using standard amide bond forming chemistry. The syntheses of the dioxolanes III-A and III-B are described in the exemplification section. The resulting intermediates III-C and III-D are saponified with NaOH or LiOH to yield integrase inhibitors III-E and III-F.

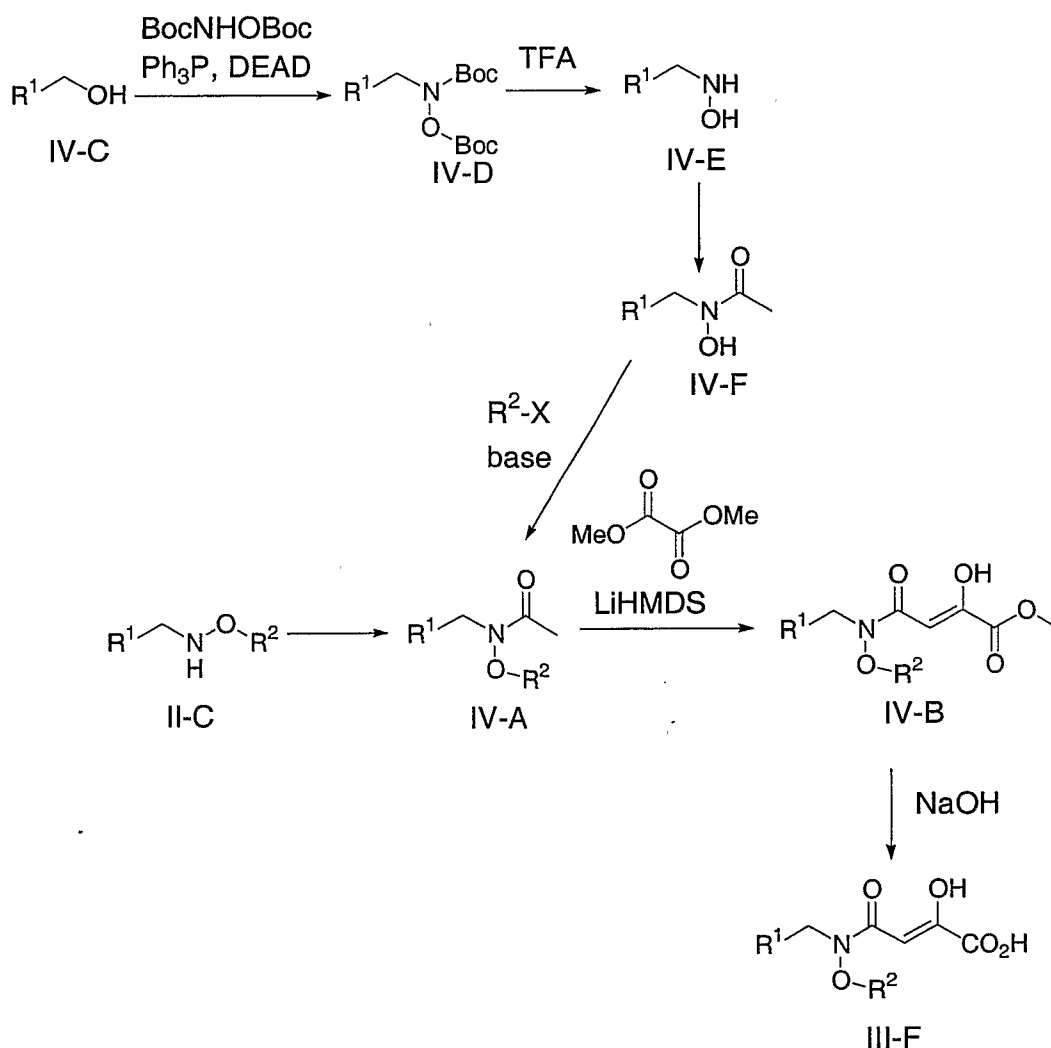
Scheme III

- 5 Alternative synthetic methods useful for producing the compounds described in this invention are illustrated in Scheme IV. The acylated N,O-disubstituted hydroxylamine IV-A can be synthesized starting directly from II-C, synthesized as shown previously or via a different route which commences with compound IV-C. IV-C can be
- 10 reacted with N,O-bis-Boc-hydroxylamine to yield intermediate IV-D.

After removal of the Boc-protecting groups this is acylated with acetyl chloride or acetic acid anhydride under standard amide bond forming conditions to produce IV-F. The hydroxyl group is then functionalized via nucleophilic substitution of an appropriately activated R^2-X ($X = Cl, Br, I, -OTs, -OMs$ or OTf) yielding IV-A. This intermediate is condensed with dimethyl oxalate in a Claisen reaction carried out using lithium bis(trimethylsilyl)amide. Ester IV-B is saponified using NaOH to yield integrase inhibitors III-F.

10

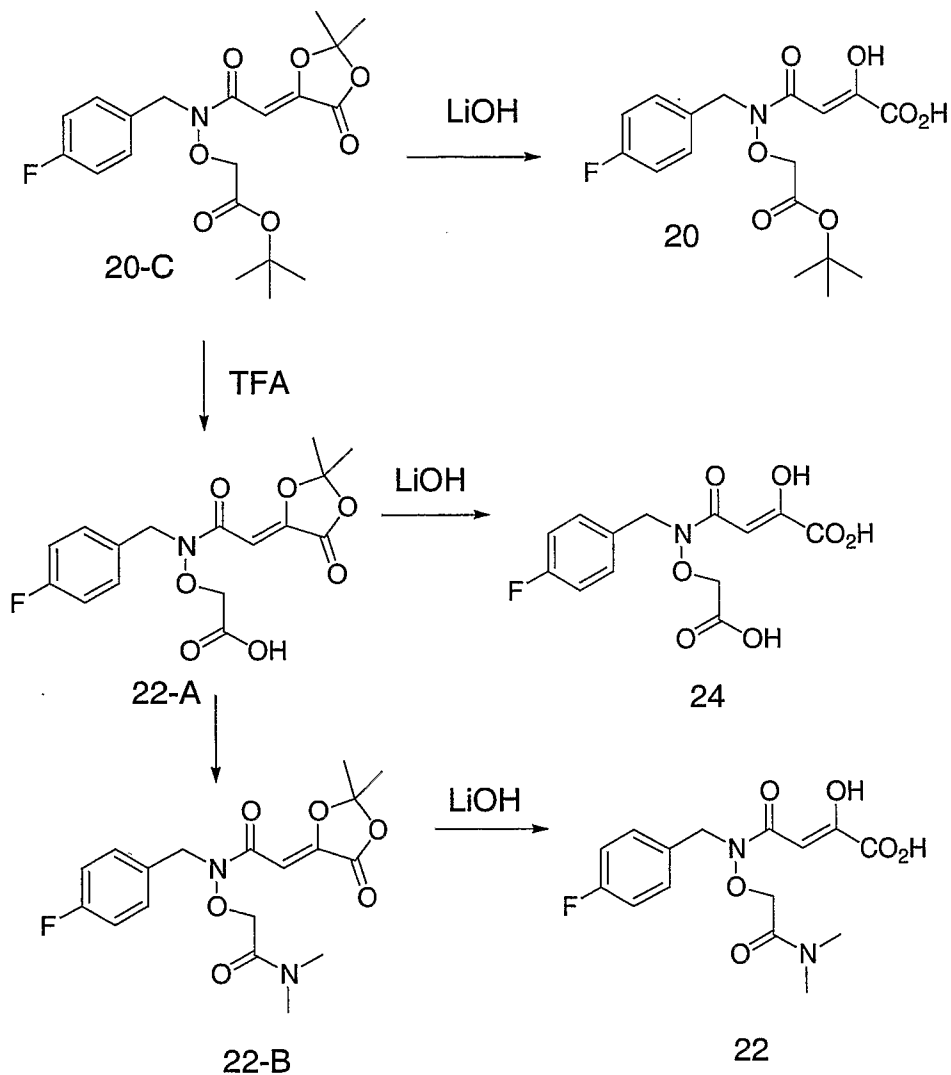
Scheme IV



Starting from intermediate 20-C, Scheme V, illustrates the synthesis of compounds 20, 22-A, 22-B, 22 and 24.

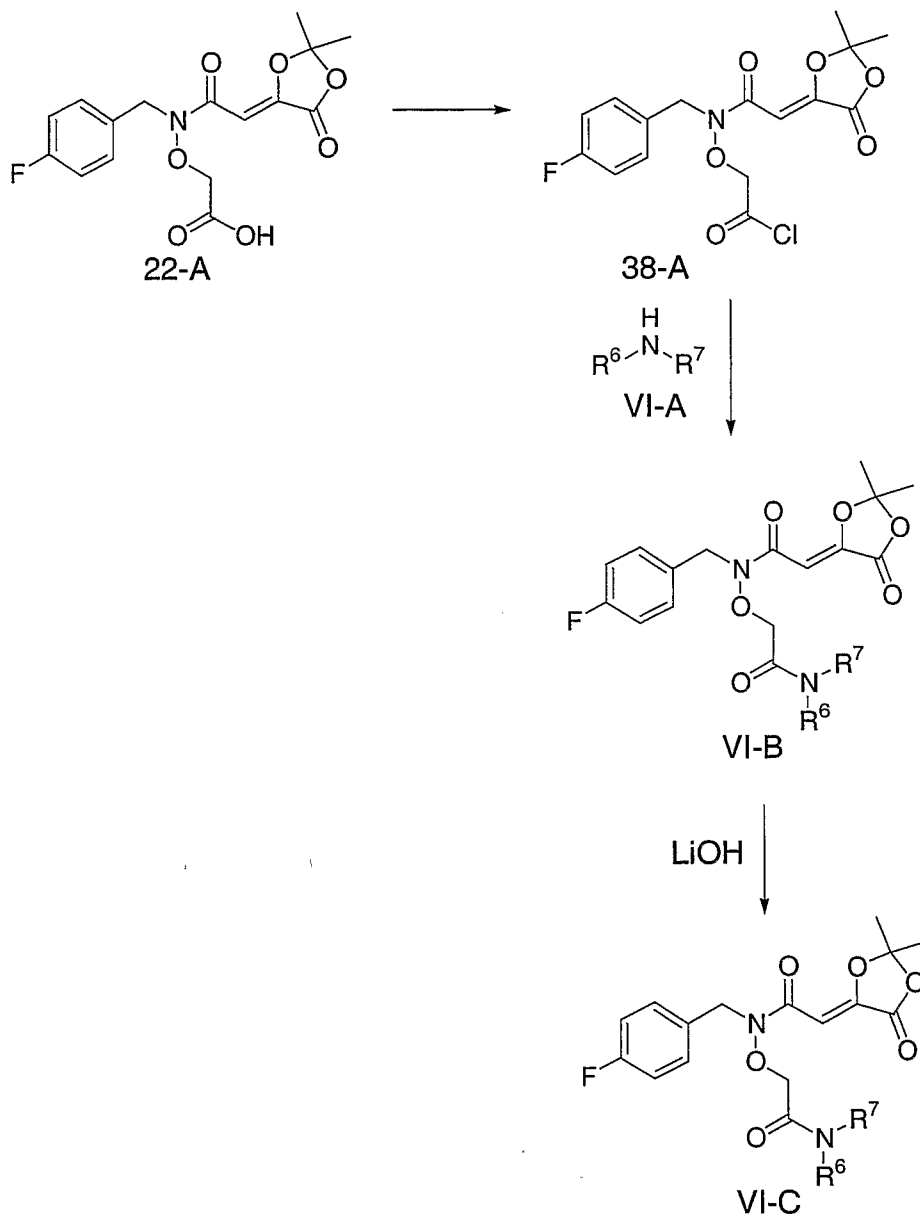
Scheme V

5



In Scheme VI compound 22-A is converted to the corresponding acid chloride, compound 38-A, using oxalyl chloride. This is subsequently reacted with amine VI-A using a suitable base catalyst to yield intermediate VI-B. This intermediate is hydrolyzed under basic conditions (LiOH) to produce inhibitors VI-C.

10

Scheme VI5 Exemplification

The specific examples that follow illustrate the syntheses of the compounds of the instant invention, and are not to be construed as limiting the invention in sphere or scope. The methods may be adapted to variations in order to produce compounds embraced by this invention

10 but not specifically disclosed. Further, variations of the methods to

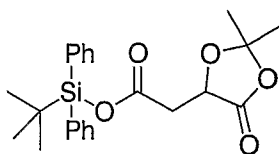
produce the same compounds in somewhat different manner will also be evident to one skilled in the art.

In the following experimental procedures, all temperatures are understood to be in Centigrade (C) when not specified. The nuclear magnetic resonance (NMR) spectral characteristics refer to chemical shifts (δ) expressed in parts per million (ppm) versus tetramethylsilane (TMS) as reference standard. The relative area reported for the various shifts in the proton NMR spectral data corresponds to the number of hydrogen atoms of a particular functional type in the molecule. The nature of the shifts as to multiplicity is reported as broad singlet (bs or br s), broad doublet (bd or br d), broad triplet (bt or br t), broad quartet (bq or br q), singlet (s), multiplet (m), doublet (d), quartet (q), triplet (t), doublet of doublet (dd), doublet of triplet (dt), and doublet of quartet (dq). The solvents employed for taking NMR spectra are acetone- d_6 (deuterated acetone), DMSO- d_6 (perdeuterodimethylsulfoxide), D_2O (deuterated water), $CDCl_3$ (deuteriochloroform) and other conventional deuterated solvents.

The abbreviations used herein are conventional abbreviations widely employed in the art. Some of which are: calcd (calculated); DMSO (dimethylsulfoxide); EtOAc (ethyl acetate); HPLC (high-pressure liquid chromatography); LC/MS (liquid chromatography, mass spectroscopy); LDA (lithium diisopropyl amide); LiHMDS (lithium bis(trimethylsilyl)amide); SiO_2 (silica gel); THF (tetrahydrofuran), TFA (trifluoroacetic acid), Me (methyl), Et (ethyl), Ph (phenyl), tBuOK (potassium tert-butoxide), NaOMe (sodium methoxide), NaOEt (sodium ethoxide), Boc (tert-butoxycarbonyl), and DEAD (diethylazo dicarboxylate).

Method A

Compound A-1: (S)-(+)-2,2-Dimethyl-5-oxo-1,3-dioxolane-4-acetic acid, tert-butyl diphenylsilyl ester



5

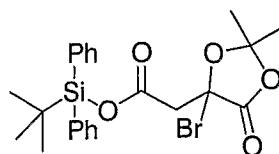
A solution of (S)-(+)-2,2-dimethyl-5-oxo-1,3-dioxolane-4-acetic acid (2.08 g, 11.9 mmol) in dry dichloromethane (20 ml) was treated with triethylamine (1.83 ml, 13.1 mmol) followed by a solution of t-

10 butylchlorodiphenylsilane (3.44 g, 12.5 mmol) in dichloromethane (5 ml) added dropwise over 5 minutes. After 3 hours at 22 °C, the reaction mixture was diluted with toluene (250 ml) washed with water, saturated sodium bicarbonate, brine and dried over magnesium sulfate.

Evaporation of the solvent under reduced pressure and chromatography

15 of the residue on silica gel (4 X 12 cm) using a mixture of toluene and ethyl acetate (0 – 2%) as eluent gave 4.90 g (99% yield) of the title material as a clear oil. ¹H NMR (400 MHz, CDCl₃) δ: 1.13 (s, 9), 1.58 (s, 3), 3.05 (m, 2), 4.79 (dd, 1, J = 4, 7), 7.4-7.8 (m, 10).

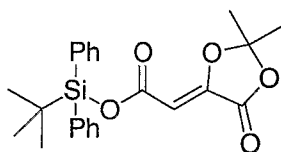
20 Compound A-2: 4-Bromo-2,2-dimethyl-5-oxo-1,3-dioxolane-4-acetic acid, tert-butyl diphenylsilyl ester



25 A solution of (S)-(+)-2,2-dimethyl-5-oxo-1,3-dioxolane-4-acetic acid, tert-butyl diphenylsilyl ester (21.65 g, 52.4 mmol) in carbon tetrachloride

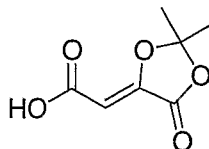
(160 ml) was treated with N-bromosuccinimide (9.35 g, 52.4 mmol) and 2,2'-azobisisobutyronitrile (200 mg) and the resulting mixture was heated under reflux (bath temperature 85 °C) while irradiating with a 500 watt lamp. After 10 minutes, the reaction mixture was cooled and the succinimide was filtered. The solvent was evaporated under vacuum to give the title bromide as a light yellow oil (~26 g) which was used immediately for the next step. ¹H NMR (400 MHz, CDCl₃) δ: 1.12 (s, 9), 1.41 (s, 3), 1.80 (s, 3), 3.80 (m, 2), 7.3-7.7 (m, 10).

10 Compound A-3: (Z)-2,2-Dimethyl-5-(tert-butyldiphenylsilyloxycarbonylmethylene)-1,3-dioxolan-4-one



15 A solution of 4-bromo-2,2-dimethyl-5-oxo-1,3-dioxolane-4-acetic acid, tert-butyldiphenylsilyl ester (~26 g, 52.4 mmol) in dry tetrahydrofuran (160 ml) was cooled to 0 °C and treated dropwise over 5 minutes with 1,8-diazabicyclo [5,4,0] undec-7-ene (12.7 g, 78.8 mmol) and the resulting mixture was stirred at 5 °C for 1.5 hour. The solid formed was filtered and washed with a small amount of tetrahydrofuran. The filtrate was used as such for the next step.

Alternatively, the reaction mixture can be diluted with toluene, washed with water, saturated sodium bicarbonate, brine and dried (magnesium sulfate). Evaporation of the solvent gave an oil which was chromatographed on silica gel using a mixture of toluene and ethyl acetate (0-2%) as eluent. The title ester was obtained as an oil in 30 – 50% yield. ¹H NMR (400 MHz, CDCl₃) δ: 1.16 (s, 9), 1.76 (s, 6), 5.97 (s, 1), 7.4-7.8 (m, 10).

Compound III-A: (2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetic acid

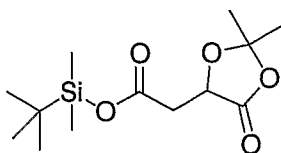
- 5 A solution of pure (Z)-2,2 dimethyl-5-(t-butylidiphenylsilyloxy-carbonylmethylene)-1,3-dioxolan-4-one (2.80 g, 6.82 mmol) in tetrahydrofuran (40 ml) was treated at 22 °C with acetic acid (2 ml) followed by 6.8 ml of a 1 M solution of tetrabutylammonium fluoride in tetrahydrofuran. After 15 minutes at 22 °C, the reaction mixture was
- 10 diluted with ethyl acetate, washed with water, brine and dried (magnesium sulfate). The solvent was concentrated under reduced pressure and the residue was triturated with toluene to give 1.00 g (85% yield) of the title compound as a white crystalline material: mp 203-204 °C (dec.). IR (KBr) ν max (cm⁻¹): 1805, 1707 and 1662. ¹H NMR (400
- 15 MHz, CDCl₃) δ : 1.78 (s, 6), 5.89 (s, 1). Anal. calcd for C₇H₈O₅: C, 48.84; H, 4.68; Found: C, 48.84; H, 4.65.

Preparation of (2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetic acid from crude A-3

- 20 A solution of the crude (Z)-2,2-dimethyl-5-(tert-butylidiphenylsilyloxycarbonyl methylene)-1,3-dioxolan-4-one (52.4 mmol) in tetrahydrofuran (200 ml) was treated with acetic acid (13 ml) followed with 50 ml of a 1 M solution of tetrabutylammonium fluoride in tetrahydrofuran. After 15 minutes at 22 °C, the reaction mixture was
- 25 filtered and the filtrate was concentrated *in vacuo*. Trituration of the residue with toluene gave 6.3 g (70% yield for three steps) of the title material as a white solid (>95% pure by ¹H NMR).

Method B

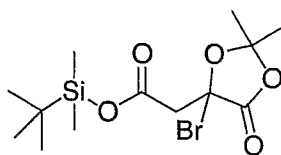
Compound B-1: (+)-2,2-Dimethyl-5-oxo-1,3-dioxolane-4-acetic acid, tert-butyltrimethylsilyl ester



5

A solution of (S)-(+)-2,2-dimethyl-5-oxo-1,3-dioxolane-4-acetic acid (13.20 g, 75.8 mmol) in N, N-dimethylformamide (25 ml) was treated at 22 °C with imidazole (10.56 g, 0.155 mmol) followed by tert-butyltrimethylsilyl chloride (12.0 g, 79.6 mmol) and the resulting mixture was stirred at 22 °C for 18 hours. The reaction mixture was then diluted with toluene (500 ml), washed with water (3 times), saturated sodium bicarbonate and brine. After drying (magnesium sulfate), the solvent was evaporated under reduced pressure to give an oil. Distillation under vacuum gave 20.9 g (96% yield) of the title material as a clear oil : Bp 80-90 °C / 0.1 torr (bulb to bulb distillation, air bath temperature). ¹H NMR (400 MHz, CDCl₃) δ: 0.33 (s, 3), 0.36 (s, 3), 1.00 (s, 9), 1.11 (s, 3), 1.37 (s, 3), 2.72 (m, 2), 4.35 (dd, 1, J = 4, 6).

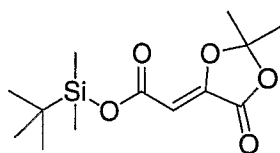
Compound B-2: 4-Bromo-2,2-dimethyl-5-oxo-1,3-dioxolane-4-acetic acid, tert-butyltrimethylsilyl ester



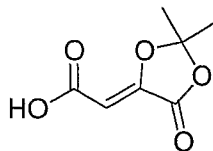
A solution of (S)-(+)-2,2-dimethyl-5-oxo-1,3-dioxolane-4-acetic acid, t-butyldimethylsilyl ester (20.9 g, 72.4 mmol) in carbon tetrachloride (200 ml) was treated with N-bromosuccinimide (14.18 g, 79.6 mmol) and 2,2'-azobisisobutyronitrile (0.30 g) and the resulting mixture was heated under
5 reflux while irradiating with a 500 W lamp. After ~5 minutes, a mild exothermic reaction was observed and the mixture was heated for an additional 5 minutes. The reaction mixture was then cooled in an ice bath and the floating succinimide was filtered and washed with a small amount of carbon tetrachloride. The filtrate was used immediately as
10 such for the next step. ¹H NMR (400 MHz, CDCl₃) δ: 0.27 (s, 3), 0.28 (s, 3), 0.94 (s, 9), 1.66 (s, 3), 1.84 (s, 3), 3.62 (m, 2).

Compound B-3: (Z)-2,2-Dimethyl-5-(tert-butyldimethylsilyloxycarbonylmethylene)-1,3-dioxolane

15



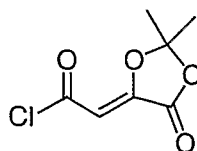
The solution of crude 4-bromo-2,2-dimethyl-5-oxo-1,3-dioxolane-4-acetic acid, tert-butyldimethylsilyl ester (72.4 mmol) in carbon
20 tetrachloride (~220 ml) was cooled to 0-5 °C and treated dropwise over 10 minutes and under good stirring with a solution of 1,8-diazabicyclo (5,4,0) undec-7-ene (12.1 g, 79.6 mmol) in dry tetrahydrofuran (125 ml). A heavy precipitate was formed which gradually became a granular solid. After 1 h, the solid obtained was filtered and washed with a small amount of
25 tetrahydrofuran. The filtrate was concentrated under reduced pressure to give a light orange oil which was used as such for the next step.

Compound III-A: (2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetic acid

- 5 The crude (Z)-2,2-dimethyl-5-(tert-butyl(dimethylsilyloxy)carboxymethylene)-1,3-dioxolan-4-one (72.4 mmol) in tetrahydrofuran (50 ml) was treated at 22 °C with acetic acid (13 ml, 0.227 mmol) followed by 73 ml (73.0 mmol) of a 1M solution of tetrabutylammonium fluoride in tetrahydrofuran. After 1 h at 22 °C, the
- 10 reaction mixture was diluted with ethyl acetate (500 ml), washed with water, brine and dried (anhydrous magnesium sulfate). Evaporation of the solvent under reduced pressure and trituration of the residual solid with toluene (50 ml) gave 7.70 g (62% yield for 3 steps) of the title Z-isomer as a white crystalline solid. Concentration of the mother liquors
- 15 yielded another 0.2 g of a 75:25 mixture of Z and E isomers. Z-Isomer; ¹H NMR (400 MHz, CDCl₃) δ: 1.78 (s, 3), 5.89 (s, 1). E-Isomer: ¹H NMR (400 MHz, CDCl₃) δ: 1.80 (s, 3), 6.03 (s, 1).

Method C

- 20 Compound III-B (2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride



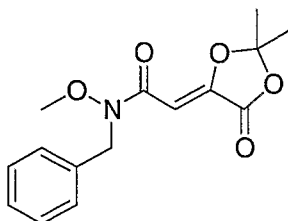
- 25 A mixture of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetic acid (0.50 g, 2.9 mmol) in dry dichloromethane (10 ml) was treated at 22 °C with oxalyl chloride (0.5 ml, 5.8 mmol) followed by a trace (capillary) of

N, N-dimethylformamide. After 1 h at 22 °C, the clear solution was concentrated in vacuo to give 0.55 g (quantitative) of the title acid chloride as a white crystalline solid.

5

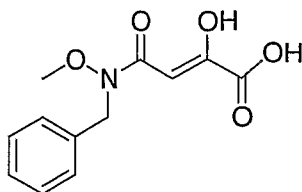
EXAMPLE 1

Compound 1-A: N-Benzyl-2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-N-methoxy-acetamide



10

A solution of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride (0.33 g, 1.74 mmol) in dichloromethane (5 ml) was added dropwise to a cold (0–5 °C) mixture of N-benzyl-O-methyl-hydroxylamine (0.288 g, 2.1 mmol) (Keck, G.E. Wager, T. T.; McHardy, S. F. Tetrahedron, 15 55, 1999, 11755–11772) and pyridine (0.21 ml, 2.6 mmol) in dichloromethane (10 ml). The cooling bath was then removed and the solution was stirred at 22 °C for 1.5 hours. The reaction mixture was then quenched by the addition of water and ethyl acetate. The organic phase was washed successively with 0.1 N hydrochloric acid, saturated sodium bicarbonate, brine and dried (magnesium sulfate). Evaporation of the solvent and chromatography of the residue on silica gel (toluene–ethyl acetate, 75:25) gave 0.482 g (94 % yield) of the title amide as white crystals: mp 109–110 °C (ethyl acetate–hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.80 (6H, s), 3.67 (3H, s), 4.84 (2H, s), 6.41 (1H, s), 7.29–7.37 (5H, m). Anal. 20 calcd for C₁₅H₁₇NO₅: C 61.84, H 5.88, N 4.80; Found: C 61.74, H 5.94, N 4.76.

Compound 1: 3-(Benzyl-methoxy-carbamoyl)-2-hydroxy-acrylic acid

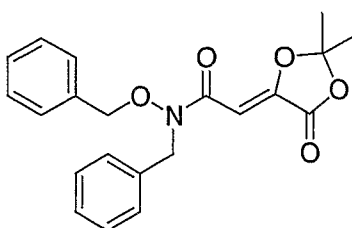
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A solution of N-benzyl-2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-N-methoxy-acetamide (0.267 g, 0.917 mmol) in tetrahydrofuran (10 ml) was treated at 22 °C with 2 ml (2 mmol) of 1 M aqueous sodium hydroxide. After 1 h, the reaction mixture was acidified with 1N hydrochloric acid and extracted with ethyl acetate. The organic phase was washed with brine, dried (magnesium sulfate) and the solvent evaporated *in vacuo* to give 0.220 g (95 % yield) of the title material as a white solid. ¹HNMR 400 MHz (CDCl₃) δ (ppm) : 3.70 (3H, s), 4.85 (2H, s), 6.57 (1H, s), 7.32-7.37 (5H, m).

15

EXAMPLE 2Compound 2-A: N-Benzyl-N-benzyloxy-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetamide

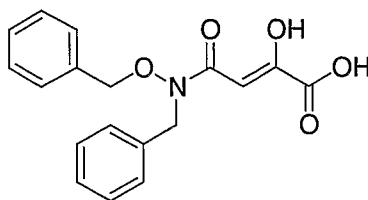
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Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N,O-dibenzyl-hydroxylamine (Bhat, J.I., Clegg, W.; Maskill,

H.; Elsegood, M. R. J.; Menner, I. D.; Miatt, P. C. J. Chem. Soc. Perkin Trans. 2, 2000, 1435-1446) as described in the preparation of compound 1-
 A gave the title amide as white crystals (92 % yield): mp 107-108 °C (ethyl
 acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.72 (6H, s), 4.76
 5 (2H, s), 4.84 (2H, s), 6.36 (1H, s), 7.28-7.38 (10H, m). HRMS (MAB N₂)
 calculated for C₂₁H₂₁NO₅ [M⁺]: 367.141973: Found: 367.140292.

Compound 2: 3-(Benzyl-benzyloxy-carbamoyl)-2-hydroxy-acrylic acid



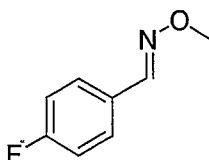
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Saponification of (N-benzyl-N-benzyloxy-2-(2,2-dimethyl-5-oxo-
 [1,3]dioxolan-4-ylidene)-acetamide as described in the preparation of
 compound 1 gave the title material as a white solid (93% yield). ¹HNMR
 15 400 MHz (CDCl₃) δ (ppm) : 4.80 (2H, s), 4.83 (2H, s), 6.57 (1H, s), 7.19-7.43
 (10H, m).

EXAMPLE 3

Compound 3-A: 4-Fluoro-benzaldehyde-O-methyl-oxime

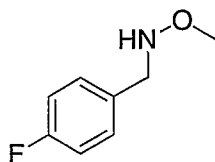
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A solution of methoxylamine hydrochloride (13.4 g, 0.16 mol) in a
 mixture of water (150 ml) and tetrahydrofuran (50 ml) was treated with

sodium acetate (11.2 g, 0.136 mol) followed by 4-fluorobenzaldehyde (11.57 g, 93.2 mmol) and the resulting mixture was stirred at 22 °C for 4 hours. The reaction mixture was then diluted with ether, washed with brine and dried over anhydrous magnesium sulfate. Evaporation of the solvent under reduced pressure gave 14.3 g of the crude title material as a clear oil which was used as such for the next step. Distillation of an aliquot *in vacuo* gave a clear oil; bp 45–50 °C/0.5 torr. ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.99 (3H, s), 7.09 (2H, m), 7.6 (2H, m), 8.06 (1H, s).

10 Compound 3-B: N-(4-Fluoro-benzyl)-O-methyl-hydroxylamine



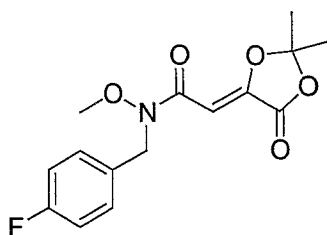
A solution of 4-fluorobenzaldehyde-O-methyloxime (93.2 mmol) in dichloromethane (150 ml) was treated with sodium cyanoborohydride (9.18 g, 0.146 mol) followed by 120 ml of 2 N hydrochloric acid in methanol added dropwise over 30 minutes. After 96 h at 22 °C, the solvent was evaporated under reduced pressure and the residue was slurried with water and the pH was adjusted to 9 with 2 N aqueous sodium hydroxide. The aqueous phase was extracted twice with dichloromethane and the combined organic extracts were washed with brine, dried (magnesium sulfate) and concentrated under reduced pressure. The residual oil was chromatographed on silica gel (elution toluene–ethyl acetate 0–10%) and gave 5.92 g (41% yield) of the title amine as a clear oil. ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.49 (3H, s), 4.01 (2H, s), 5.69 (1H, broad s), 7.01 (2H, m), 7.31 (2H, m). The hydrochloride salt was

obtained as a white solid: mp 170-171 °C. Anal. calcd for C₈H₁₀FNO·HCl: C, 50.14; H, 5.78; N, 7.31. Found: C, 50.31; H, 5.80; N, 7.26

In an alternative procedure a solution of 4-fluorobenzaldehyde O-methyloxime (0.82 g, 5.35 mmol) in acetic acid (8 ml) was treated at 10 °C
5 with sodium cyanoborohydride (0.67 g, 10.7 mmol) added in small portions over 10 min and the resulting solution was stirred at 25 °C for 18 h. The solvent was evaporated under reduced pressure (co-evaporation with toluene twice) and the residue was slurried with water and the pH was adjusted to 9 with 2 N aqueous sodium hydroxide. The aqueous
10 phase was extracted twice with ether and the combined organic extracts were washed with brine, dried (magnesium sulfate) and concentrated under reduced pressure. The residual oil was chromatographed on silica gel (elution hexane-ethyl acetate, 8 :2) and distilled *in vacuo* to give 0.62 g (75% yield) of the title amine as a clear oil.

15

Compound 3-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(4-fluoro-benzyl)-N-methoxy-acetamide



20 A solution of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride (2.45 g, 12.9 mmol) in dichloromethane (15 ml) was added dropwise over 10 minutes to a cold (0-5 °C) mixture of N-4-fluorobenzyl-O-methyl-hydroxylamine (2.0 g, 12.9 mmol) and pyridine (2.1 ml, 25.7 mmol) in dichloromethane (50 ml). The cooling bath was then removed
25 and the solution was stirred at 22 °C for 30 minutes. The reaction mixture was then quenched by the addition of water and ethyl acetate. The

organic phase was washed successively with 0.1 N hydrochloric acid, saturated sodium bicarbonate, brine and dried (magnesium sulfate). Evaporation of the solvent and chromatography of the residue on silica gel (toluene–ethyl acetate, 8:2) gave 3.72 g (93 % yield) of the title amide as white crystals after recrystallization from ethyl acetate/hexanes.

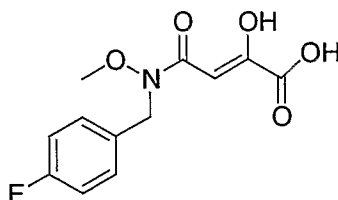
Differential scanning calorimetry shows a sharp endotherm at 107 °C.

¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.75 (6H, s), 3.68 (3H, s), 4.79 (2H, s), 6.38 (1H, s), 7.0 (2H, m), 7.34 (2H, m). ¹³CNMR 100 MHz (CDCl₃) δ (ppm): 26.81, 48.43, 63.03, 94.48, 114.22, 115.31, 115.56, 130.47, 132.03, 146.95,

161.21, 162.46, 163.65, 164.43. ¹⁹FNMR 377 MHz(CDCl₃) δ (ppm): 114.97.

Anal. calcd for C₁₅H₁₆FNO₅: C, 58.25; H, 5.21; N, 4.52; Found: C, 58.33; H, 5.38; N, 4.51.

Compound 3: 3-[(4-Fluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-
acrylic acid

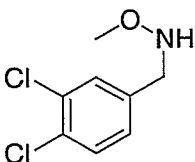


A solution of 2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(4-fluoro-benzyl)-N-methoxy-acetamide (3.65 g, 11.8 mmol) in tetrahydrofuran (150 ml) was treated at 15 °C with 35 ml (35 mmol) of 1 M aqueous sodium hydroxide. After 30 minutes, the reaction mixture was acidified with 1N hydrochloric acid (65 ml) and extracted with ethyl acetate. The organic phase was washed with brine, dried (magnesium sulfate) and evaporated *in vacuo* to give a white solid. Recrystallization from ethyl acetate and hexane gave 3.04 g (96 % yield) of the title material as white needles; mp 129 °C (dec.). ¹HNMR 400 MHz (CDCl₃) δ (ppm):

3.73 (3H, s), 4.84 (2H, s), 6.57 (1H, s), 7.07 (2H, m), 7.34 (2H, m). ¹³CNMR (enol form) 125 MHz (DMSO-d₆) δ (ppm): 47.08, 63.05, 93.35, 130.61, 130.83, 130.90, 132.86, 132.89, 133.14, 133.16, 161.02, 161.38, 163.32, 163.81, 170.97. Anal. calcd for C₁₂H₁₂Cl₂NO₅: C, 53.53; H, 4.49; N, 5.20; Found: C, 53.78; H, 4.30; N, 4.90.

EXAMPLE 4

Compound 4-A: N-(3,4-Dichloro-benzyl)-O-methyl-hydroxylamine



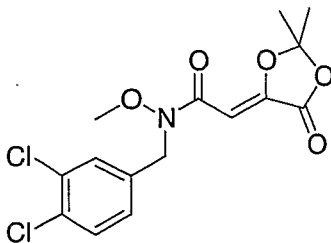
10

Reaction of 3,4-dichlorobenzaldehyde with methoxylamine hydrochloride followed by reduction with sodium cyanoborohydride as described in the preparation of compounds 3-A and 3-B gave the title hydroxylamine as a clear oil. ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.48 (3H, s), 3.99 (2H, s), 5.74 (1H, broad s), 7.20 (1H, dd, J = 2.0 Hz and J = 8.1 Hz), 7.40 (1H, d, J = 8.1 Hz), 7.47 (1H, d, J = 2.0 Hz).

15

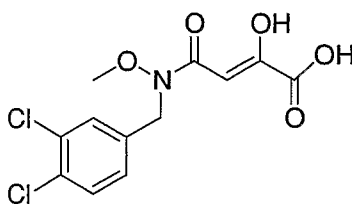
Compound 4-B: N-(3,4-Dichloro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide

20



Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-3,4-dichlorobenzyl-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as a white solid (94 % yield): mp 119-120 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.76 (6H, s), 3.71 (3H, s), 4.72 (2H, s), 6.38 (1H, s), 7.20 (1H, dd, J = 2.0 Hz and J = 8.5 Hz), 7.40 (1H, d, J = 8.5 Hz), 7.46 (1H, d, J = 2.0 Hz). Anal. calcd for C₁₅H₁₅Cl₂NO₅: C, 50.02; H, 4.20; N, 3.89. Found: C, 50.12; H, 4.12; N, 3.80.

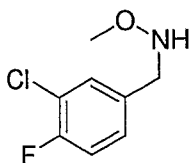
10 Compound 4: 3-[(3,4-Dichloro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid



Saponification of N-(3,4-dichloro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as a white solid (96 % yield). ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): mixture of rotamers and keto-enol forms: 3.75 (3H, s), 4.90 (2H, s), 6.31 (1H, s), 7.28 (1H, dd, J = 2.0 Hz and J = 8.5 Hz), 7.57 (1H, d, J = 2.0 Hz), 7.62 (1H, d, J = 8.5 Hz). HRMS (MAB N₂) calculated for C₁₂H₁₁Cl₂NO₅ [M⁺]: 319.001428: Found: 319.001699.

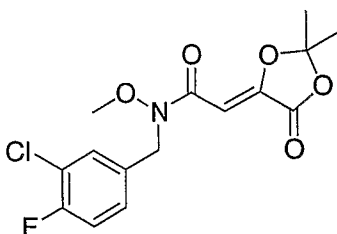
EXAMPLE 5

Compound 5-A: N-(3-Chloro-4-fluoro-benzyl)-O-methyl-hydroxylamine



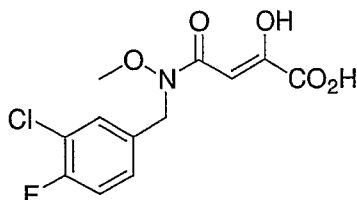
Reaction of 3-chloro-4-fluorobenzaldehyde with methoxylamine hydrochloride followed by reduction with sodium cyanoborohydride as described in the preparation of compounds 3-A and 3-B gave the title hydroxylamine as a clear oil. ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.48 (3H, s), 3.98 (2H, s), 5.72 (1H, broad s), 7.10 (1H, t), 7.22 (1H, m), 7.42 (1H, m).

10 Compound 5-B: N-(3-Chloro-4-fluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide



15 Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(3-chloro-4-fluorobenzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as a white solid (91 % yield): mp 110-111 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm) : 1.76 (6H, s), 3.71 (3H, s), 4.75 (2H, s), 6.38 (1H, s), 7.09 (1H, t, J = 8.8 Hz), 7.23 (1H, m), 7.41 (1H, dd, J = 2.4 Hz and J = 6.8 Hz). Anal. calcd for C₁₅H₁₅ClFNO₅: C, 52.41; H, 4.39; N, 4.07. Found: C, 52.25; H, 4.36; N, 3.87.

Compound 5: 3-[(3-Chloro-4-fluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid



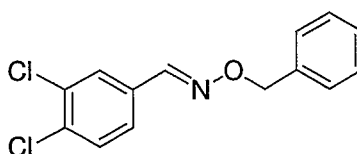
5

Saponification of N-(3-chloro-4-fluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as a white solid (99 % yield). ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): mixture of rotamers and keto-enol forms: 3.75 (3H, s), 4.88 (2H, s), 6.31 (1H, s), 7.29–7.53, (3H, m). HRMS (MAB N₂) calculated for C₁₂H₁₁ClFNO₅ [M⁺]: 303.030979; Found: 303.032401.

10

EXAMPLE 6

15 Compound 6-A: 3,4-Dichlorobenzaldehyde O-benzyl oxime



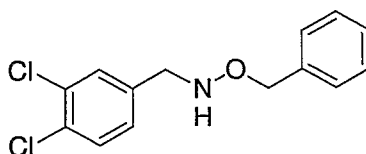
A solution of hydroxylamine hydrochloride (2.73 g, 39.3 mmol) in water (35 ml) was treated with sodium acetate (2.74 g, 33.4 mmol) followed by a solution of 3,4-dichlorobenzaldehyde (4.0 g, 22.8 mmol) in tetrahydrofuran (15 ml) and the resulting mixture was stirred at 22 °C for 2 h. The reaction mixture was then diluted with ether (250 ml), washed with water, brine and dried over anhydrous magnesium sulphate.

20

Evaporation of the solvent gave 4.3 g of 3,4-dichlorobenzaldehyde oxime as a white solid.

Sodium hydride (1.05 g of 60% suspension in mineral oil, 0.63 g, 26.3 mmol) was washed with hexane, suspended in tetrahydrofuran (10 ml) and then treated with benzyl bromide (2.7 ml, 22.8 mmol). A solution of the above oxime in tetrahydrofuran (10 ml) was then added dropwise and the resulting mixture was stirred at 22 °C for 18 h. The reaction mixture was then diluted with dichloromethane, washed with water, brine and dried. Evaporation of the solvent and chromatography of the residue on silica gel (elution hexane–toluene, 8:2 to 1:1) gave 4.30 g (67% yield) of the title oxime ether as a clear oil. ¹HNMR 400 MHz (CDCl₃) δ (ppm) : 5.12 (2H, s, OCH₂), 7.3–7.44 (7H, m, aromatics), 7.68 (1H, d, aromatic), 8.04 (1H, s, CH).

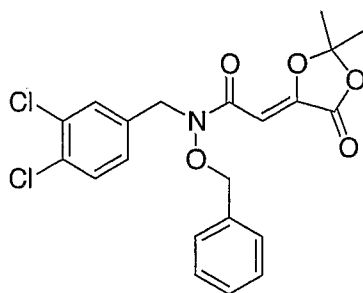
15 Compound 6-B: O-Benzyl-N-(3,4-dichlorobenzyl)-hydroxylamine



Reduction of 3,4-dichlorobenzaldehyde O-benzyl oxime as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil. The hydrochloride salt was obtained as a white solid. ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): 4.20 (2H, s, NCH₂), 4.83 (2H, s, OCH₂), 7.3–7.45 (6H, m, aromatics), 7.63 (1H, d, J = 8.2 Hz, aromatic), 7.63 (1H, s, aromatic).

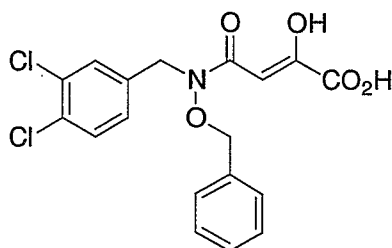
25

Compound 6-C: N-Benzyloxy-N-(3,4-dichloro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-acetamide

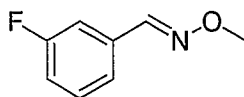


Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with O-benzyl-N-(3,4-dichlorobenzyl)-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (78% yield): mp 113-116 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.73 (6H, s, CH₃), 4.73 (2H, s, CH₂), 4.82 (2H, s, CH₂), 6.34 (1H, s, CH), 7.18-7.41 (8H, m, aromatics). Anal. calcd for C₂₁H₁₉Cl₂NO₅: C, 57.81; H, 4.39; N, 3.21. Found: C, 57.92; H, 4.21; N, 3.12.

Compound 6: 3-[Benzyloxy-(3,4-dichloro-benzyl)-carbamoyl]-2-hydroxy-acrylic acid



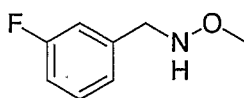
Saponification of N-benzyloxy-N-(3,4-dichloro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-acetamide as described in the preparation of compound 1 gave the title material as a white solid (91 % yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 4.72 (2H, s, CH₂), 4.73 (2H, s, CH₂), 6.56 (1H, s, CH), 7.12 - 7.52 (8H, m, aromatics). HRMS (MAB N₂) calculated for C₁₈H₁₅Cl₂NO₅ [M⁺]: 395.032728; Found: 395.033590.

EXAMPLE 7Compound 7-A: 3-Fluorobenzaldehyde O-methyloxime

5

Reaction of 3-fluorobenzaldehyde with methoxyamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil. (94% yield). HPLC indicated a 88:12 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 3.98 (3H, s, OCH₃), 7.03–7.08 (2H, m, aromatics), 7.26–7.36 (2H, m, aromatics), 8.02 (1H, s, CH).

10

Compound 7-B: N-(3-Fluorobenzyl)-O-methyl-hydroxylamine

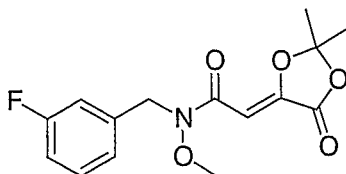
15

Reduction 3-fluorobenzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil (60% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.50 (3H, s, OCH₃), 4.04 (2H, s, NCH₂), 5.75 (1H, broad s, NH), 6.95–7.32 (4H, m, aromatics). The hydrochloride salt was obtained as a white solid: mp 130–131 °C (dec.). Anal. calcd for C₈H₁₀FNO·HCl: C, 50.14; H, 5.78; N, 7.31. Found: C, 50.10; H, 5.73; N, 7.38.

20

Compound 7-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(3-fluoro-benzyl)-N-methoxy-acetamide

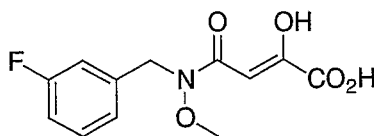
25



Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl
chloride with N-(3-fluorobenzyl)-O-methyl-hydroxylamine as described
5 in the preparation of compound 1-A gave the title amide as a white solid
(94% yield): mp 110-111 °C (ethyl acetate-hexane). ¹HNMR 400 MHz
(CDCl₃) δ (ppm): 1.76 (6H, s, CH₃), 3.70 (3H, s, OCH₃), 4.82 (2H, s, NCH₂),
6.40 (1H, s, CH), 6.96-7.32 (4H, m, aromatics). Anal. calcd. for
C₁₅H₁₆FNO₅: C, 58.25; H, 5.21; N, 4.52. Found: C, 58.00; H, 5.30; N, 4.49.

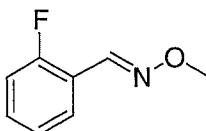
10

Compound 7: 3[(3-Fluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic
acid



15

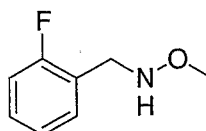
Saponification of 2-(2-(3-fluorobenzyl)-N-methoxyacetamido)-2,2-dimethyl-5-oxo-1,3-dioxolane-4-carboxylic acid
N-methoxy-acetamide as described in the preparation of compound 1
gave the title material as a white solid (97% yield). ¹HNMR 400 MHz
(CDCl₃) δ (ppm): 3.73 (3H, s, OCH₃), 4.84 (2H, s, NCH₂), 6.57 (1H, s, CH),
20 7.0-7.35 (4H, m, aromatics). HRMS calcd. For C₁₂H₁₂FNO₅ [M⁺]:
269.069951. Found: 269.070091.

EXAMPLE 8Compound 8-A: 2-Fluorobenzaldehyde O-methyloxime

5

Reaction of 2-fluorobenzaldehyde with methoxyamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (98% yield). HPLC indicated a 91:9 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm) : (E-isomer) 3.99 (3H, s, OCH₃), 7.07 (1H, m, aromatic), 7.14 (1H, m, aromatic), 7.34 (1H, m, aromatic), 7.82 (1H, m, aromatic), 8.31 (1H, s, CH).

10

Compound 8-B: N-2-Fluorobenzyl-O-methyl-hydroxylamine

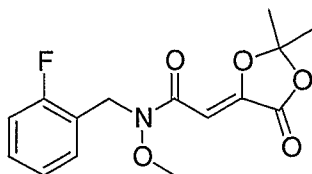
15

Reduction of 2-fluorobenzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil (74% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.52 (3H, s, OCH₃), 4.11 (2H, s, NCH₂), 5.78 (1H, broad s, NH), 7.05 (1H, m, aromatic), 7.11 (1H, m, aromatic), 7.27 (1H, m, aromatic), 7.38 (1H, m, aromatic). The hydrochloride salt was obtained as a white solid: mp 138–143 °C (dec.). Anal. calcd. for C₈H₁₀FNO-HCl: C, 50.14; H, 5.78; N, 7.31. Found: C, 50.37; H, 5.71; N, 7.18.

20

25

Compound 8-C: 2-(2,2-Dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-N-(2-fluoro-benzyl)-N-methoxy acetamide

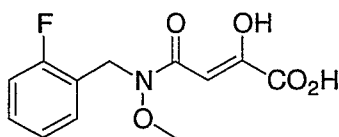


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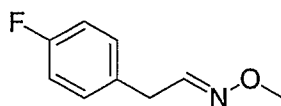
Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(2-fluorobenzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as a white solid (84% yield): mp 109-111 °C (ethyl acetate-hexane). ¹HNMR 400 MHz

- 10 (CDCl₃) δ (ppm): 1.75 (6H, s, CH₃), 3.72 (3H, s, OCH₃), 4.92 (2H, s, NCH₂), 6.40 (1H, s, CH), 7.03–7.12 (2H, m, aromatics), 7.24–7.30 (1H, m, aromatic), 7.4 (1H, m, aromatic). Anal. calcd. for C₁₅H₁₆FNO₅: C, 58.25; H, 5.21; N, 4.52. Found: C, 58.47; H, 5.16; N, 4.66.

- 15 Compound 8: 3-[(2-Fluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid



- 20 Saponification of 2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-N-(2-fluoro-benzyl)-N-methoxy acetamide as described in the preparation of compound 1 gave the title material as white crystals (60 % yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.73 (3H, s, OCH₃), 4.84 (2H, s, NCH₂), 6.57 (1H, s, CH), 7.0–7.35 (4H, m, aromatics). HRMS (MAB N₂) calculated for C₁₂H₁₂FNO₅ [M⁺] 269.069951: Found: 269.070089.

EXAMPLE 9Compound 9-A: 4-Fluorophenylacetaldehyde O-methyloxime

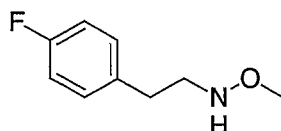
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Reaction of 4-fluorophenylacetaldehyde with methoxyamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (43% yield). ¹HNMR indicated a 1:1 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.51 (2H, d, J = 6.7 Hz, CH₂), 3.66 (2H, d, J = 5.5 Hz, CH₂), 3.88 (3H, s, OCH₃), 3.96 (3H, s, OCH₃), 6.79 (1H, t, J = 5.5 Hz, CH), 7.03 (2H, m, aromatics), 7.19 (2H, m, aromatics), 7.45 (1H, t, J = 6.7 Hz, CH).

10

Compound 9-B: N-[2-(4-Fluorophenyl)-ethyl]-O-methyl-hydroxylamine

15

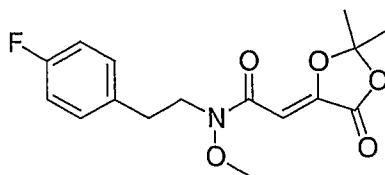


20

Reduction of 4-fluorophenylacetaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil after chromatography on silica gel (62% yield). ¹HNMR 400 MHz (C₆D₆) δ (ppm): 2.64 (2H, t, J = 7.1 Hz, CH₂), 2.97 (2H, t, J = 7.1 Hz, CH₂), 3.53 (3H, s, OCH₃), 5.24 (broad, NH), 6.9 (4H, m, aromatics).

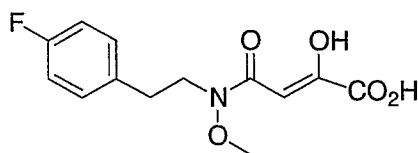
25

Compound 9-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-[2-(4-fluoro-phenyl)-ethyl]-N-methoxy-acetamide



Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-[2-(4-fluorophenyl)-ethyl]-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (86% yield): mp 106-107 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.76 (6H, s, CH₃), 2.95 (2H, m, CH₂), 3.72 (3H, s, OCH₃), 3.87 (2H, m, NCH₂), 6.38 (1H, broad s, CH), 6.99 (2H, m, aromatics), 7.20 (2H, m, aromatics). Anal. calcd for C₁₆H₁₈FNO₅: C, 59.43; H, 5.61; N, 4.33. Found: C, 59.39; H, 5.43; N, 4.13.

Compound 9: 3-[[2-(4-Fluoro-phenyl)-ethyl]-methoxy-carbamoyl]-2-hydroxy-acrylic acid

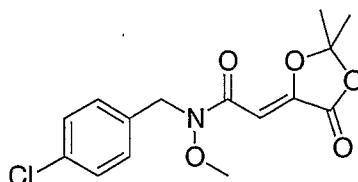


15

Saponification of 2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-[2-(4-fluoro-phenyl)-ethyl]-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as white crystals (92% yield): mp 107-108 °C (dec) (ethyl acetate-hexane). ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): 2.88 (2H, t, J = 7.1 Hz, CH₂), 3.72 (3H, s, OCH₃), 3.90 (2H, t, J = 7.1 Hz, NCH₂), 6.25 (1H, s, CH), 7.11 (2H, m, aromatics), 7.28 (2H, m, aromatics), 13.27 (1H, broad, OH), 13.75 (1H, broad, OH). Anal. calcd for C₁₃H₁₄FNO₅: C, 55.12; H, 4.98; N, 4.94. Found: C, 55.05; H, 4.85; N, 4.91.

EXAMPLE 10

Compound 10-A: N-(4-Chloro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide

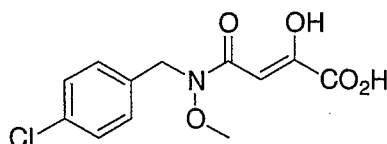


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Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(4-chlorobenzyl)-O-methyl-hydroxylamine (Kawase, M.; Kikugawa, Y. J. Chem. Soc. Perkin Trans.1, 1979, 643-645) as described in the preparation of compound 1-A gave the title amide as white crystals (95 % yield): mp 129-130 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.75 (6H, s, CH₃), 3.69 (3H, s, OCH₃), 4.79 (2H, s, NCH₂), 6.39 (1H, s, CH), 7.4 (4H, s, aromatics). Anal. calcd. for C₁₅H₁₆ClNO₅: C, 55.31; H, 4.95; N, 4.30. Found: C, 55.32; H, 4.95; N, 4.27.

15

Compound 10: 3-[(4-Chloro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid



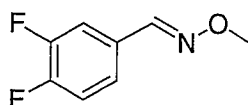
20

Saponification of N-(4-chloro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as white crystals (74% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.71 (3H, s, OCH₃), 4.81 (2H, s,

NCH₂), 6.55 (1H, s, CH), 7.26–7.34 (4H, m, aromatics). HRMS (MAB N₂) calculated for C₁₂H₁₂ClNO₅ [M⁺]: 285.040400; Found: 285.039996.

EXAMPLE 11

5 Compound 11-A: 3,4-Difluorobenzaldehyde O-methyloxime

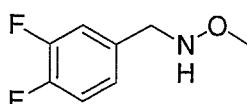


Reaction of 3,4-difluorobenzaldehyde with methoxylamine

10 hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (100% yield). ¹HNMR indicated a 85:15 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 3.97 (3H, s, OCH₃), 7.12–7.26 (2H, m, aromatics), 7.44–7.52 (1H, m, aromatic), 7.97 (1H, s, CH).

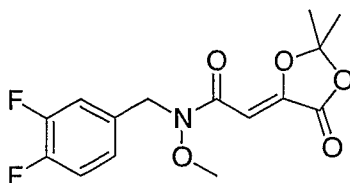
15

Compound 11-B: N-3,4-Difluorobenzyl-O-methyl-hydroxylamine



20 Reduction of 3,4-difluorobenzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil (82% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.48 (3H, s, OCH₃), 3.98 (2H, s, NCH₂), 5.73 (1H, broad s, NH), 7.04–7.23 (3H, m, aromatics). The hydrochloride salt was
25 obtained as a white solid: mp 139–142 °C (dec.). Anal. calcd. for C₈H₉F₂NO₂·HCl: C, 45.83; H, 4.80; N, 6.68. Found: C, 45.96; H, 4.93, N, 6.67.

Compound 11-C: N-(3,4-Difluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide

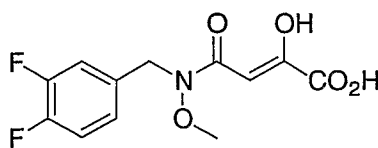


5

Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-3,4-difluorobenzyl-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as a white solid (96% yield): mp 110-111 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.76 (6H, s, CH₃), 3.71 (3H, s, OCH₃), 4.72 (2H, s, NCH₂), 6.38 (1H, s, CH), 7.05-7.22 (3H, m, aromatics). Anal. calcd. for C₁₅H₁₅NO₅: C, 55.04; H, 4.62; N, 4.28. Found: C, 54.99; H, 4.55; N, 4.22.

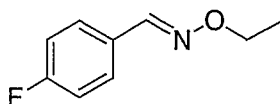
Compound 11: 3-[(3,4-Difluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid

15



Saponification of N-(3,4-difluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as white crystals (95% yield): mp 127-129 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.73 (3H, s, OCH₃), 4.78 (2H, s, NCH₂), 6.55 (1H, s, CH), 7.04-7.19 (3H, m, aromatics). Anal. calcd. for C₁₂H₁₁F₂NO₅: C, 50.18; H, 3.86; N, 4.88. Found: C, 49.98; H, 3.91; N, 4.64.

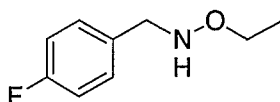
25

EXAMPLE 12Compound 12-A: 4-Fluorobenzaldehyde O-ethyloxime

5

Reaction of 4-fluorobenzaldehyde with ethoxylamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil after chromatography on silica gel (elution toluene-ethyl acetate 95:5) and distillation (58% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.35 (3H, t, J = 7.07 Hz, CH₃), 4.24 (2H, q, J = 7.07 Hz, OCH₂), 7.08 (2H, m, aromatics), 7.59 (2H, m, aromatics), 8.07 (1H, s, CH).

10

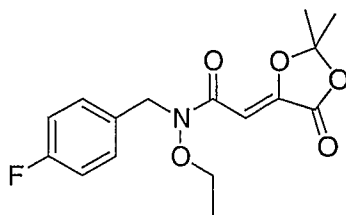
Compound 12-B: O-Ethyl-N-4-fluorobenzyl-hydroxylamine

15

Reduction of 4-fluorobenzaldehyde O-ethyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil after chromatography (74% yield). ¹HNMR 400 MHz (C₆D₆) δ (ppm): 1.13 (3H, t, J = 7.1 Hz, CH₃), 3.70 (2H, q, J = 7.1 Hz, OCH₂), 3.78 (2H, d, J = 5.4 Hz, NCH₂), 5.20 (2H, broad t, NH), 6.89 (2H, m, aromatics), 7.09 (2H, m, aromatics). Anal. calcd for C₉H₁₂FNO: C, 63.88; H, 7.14; N, 8.27. Found: C, 63.68; H, 7.08; N, 8.46.

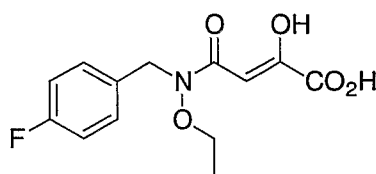
20

25 Compound 12-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-ethoxy-N-(4-fluoro-benzyl)-acetamide



Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with O-ethyl-N-4-fluorobenzyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (92% yield): mp 95-96 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.27 (3H, t, J = 7.07 Hz, CH₃), 1.77 (6H, s, CH₃), 3.90 (2H, q, J = 7.07 Hz, OCH₂), 4.81 (2H, s, NCH₂), 6.41 (1H, s, CH), 7.03 (2H, m, aromatics), 7.37 (2H, m, aromatics). Anal. calcd for C₁₆H₁₈FO₅: C, 59.43; H, 5.61; N, 4.33. Found: C, 59.50; H, 5.60; N, 4.17.

Compound 12: 3-[Ethoxy-(4-fluoro-benzyl)-carbamoyl]-2-hydroxy-acrylic acid



15

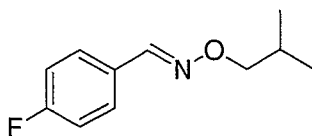
Saponification of 2-(2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-ethoxy-N-(4-fluorobenzyl)-acetamide as described in the preparation of compound 1 gave the title material as white crystals (96 % yield): mp 120 - 121 °C (dec.), (ethyl acetate-hexane). ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): (mixture of enol and keto forms, 78 : 22); enol form: 1.18 (3H, t, J = 7.0 Hz, CH₃), 3.98 (2H, t, J = 7.0 Hz, OCH₂), 4.87 (2H, s, NCH₂), 6.32 (1H, s, CH), 7.19 (2H, m, aromatics), 7.36 (2H, m, aromatics), 13.3 (1H, broad s,

20

OH), 13.8 (1H, broad s, OH). Anal. calcd for $C_{13}H_{14}FNO_5$: C, 55.12; H, 4.98; N, 4.94. Found: C, 54.96; H, 4.80; N, 4.88.

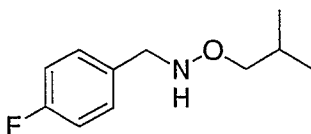
EXAMPLE 13

5 Compound 13-A: 4-Fluorobenzaldehyde O-isobutyloxime



Reaction of 4-fluorobenzaldehyde with O-isobutyl-hydroxylamine
10 hydrochloride as described in the preparation of compound 3-A gave the
title oxime ether as a clear oil after chromatography on silica gel (elution
toluene-ethyl acetate 95:5), (77% yield). ^1H NMR 400 MHz (CDCl_3) δ
(ppm): 0.98 (6H, d, $J = 6.5$ Hz, CH_3), 2.07 (1H, m, CH), 3.95 (2H, d, $J = 7.18$
Hz, OCH_2), 7.08 (2H, m, aromatics), 7.59 (2H, m, aromatics), 8.08 (1H, s,
15 CH). Anal. calcd for $C_{11}H_{14}FNO$: C, 67.67; H, 7.22; N, 7.17. Found: C, 67.71;
H, 7.32; N, 7.38.

Compound 13-B: N-(4-Fluorobenzyl)-O-isobutyl-hydroxylamine

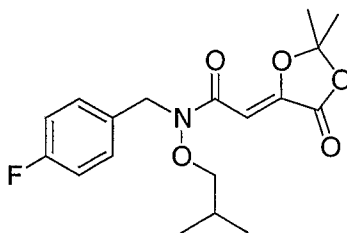


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Reduction of 4-fluorobenzaldehyde O-isobutyloxime with sodium
cyanoborohydride as described in the preparation of compound 3-B gave
the title hydroxylamine as a clear oil after chromatography (65% yield).
25 ^1H NMR 400 MHz (C_6D_6) δ (ppm): 0.87 (6H, d, $J = 6.75$ Hz, CH_3), 1.88 (1H,
m, CH), 3.46 (2H, d, $J = 6.41$ Hz, OCH_2), 4.05 (2H, s, NCH_2), 7.04 (2H, m,

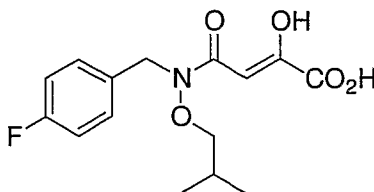
aromatics), 7.37 (2H, m, aromatics). Anal. calcd for $C_{11}H_{16}FNO$: C, 66.98; H, 8.17; N, 7.10. Found: C, 66.88; H, 7.97; N, 7.32.

5 Compound 13-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(4-fluoro-benzyl)-N-isobutoxy-acetamide



Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl
 10 chloride with N-(4-fluorobenzyl)-O-isobutyl-hydroxylamine as described
 in the preparation of compound 1-A gave the title amide as white crystals
 (91% yield): mp 105-106 °C (ethyl acetate-hexane). 1H NMR 400 MHz
 ($CDCl_3$) δ (ppm): 0.98 (3H, d, J = 6.45 Hz, CH_3), 1.77 (6H, s, CH_3), 1.95 (1H,
 m, CH), 3.64 (2H, d, J = 6.63 Hz, OCH_2), 4.80 (2H, s, NCH_2), 6.41 (1H, s,
 15 CH), 7.03 (2H, m, aromatics), 7.36 (2H, m, aromatics). Anal. calcd for
 $C_{18}H_{22}FNO_5$: C, 61.53; H, 6.31; N, 3.98. Found: C, 61.47; H, 6.39; N, 3.97.

20 Compound 13: 3-[(4-Fluoro-benzyl)-isobutoxy-carbamoyl]-2-hydroxy-acrylic acid

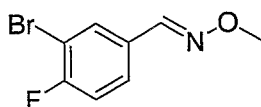


Saponification of 2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(4-fluorobenzyl)-N-isobutoxy-acetamide as described in the preparation

of compound 1 gave the title material as white crystals (96% yield): mp 100-101 °C, (ethyl acetate-hexane). ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): (mixture of enol and keto forms, 8:2); enol form: 0.91 (3H, d, J = 6.49 Hz, CH₃), 1.47 (1H, m, CH), 3.74 (2H, d, J = 5.84 Hz, OCH₂), 4.86 (2H, s, NCH₂), 6.35 (1H, s, CH), 7.18 (2H, m, aromatics), 7.36 (2H, m, aromatics), 13.2 (1H, broad s, OH). Anal. calcd for C₁₅H₁₈FNO₅: C, 57.87; H, 5.82; N, 4.50. Found: C, 57.88; H, 5.84; N, 4.30.

EXAMPLE 14

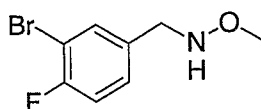
10 Compound 14-A: 3-Bromo-4-fluorobenzaldehyde O-methyloxime



Reaction of 3-bromo-4-fluorobenzaldehyde with methoxyamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (95 % yield). ¹HNMR indicated a 95:5 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 3.97 (3H, s, OCH₃), 7.12 (1H, m, aromatics), 7.48 (1H, m, aromatic), 7.82 (1H, m, aromatic), 7.97 (1H, s, CH).

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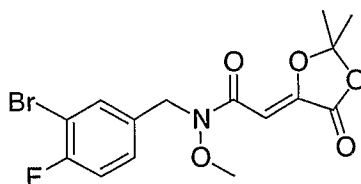
Compound 14-B: N-3-Bromo-4-fluorobenzyl-O-methyl-hydroxylamine



25 Reduction of 3-bromo-4-fluorobenzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil (83% yield). ¹HNMR 400

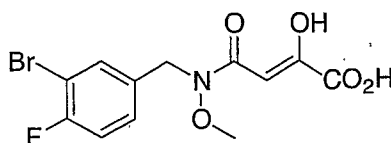
MHz (CDCl₃) δ (ppm): 3.48 (3H, s, OCH₃), 3.99 (2H, s, NCH₂), 7.08 (1H, m, aromatic), 7.27 (1H, m, aromatic), 7.57 (1H, m, aromatic). The hydrochloride salt was obtained as a white solid: mp 150-151 °C. Anal. calcd. for C₈H₉BrFNO-HCl: C, 35.52; H, 3.73; N, 5.18. Found: C, 35.54; H, 3.61; N, 5.12.

Compound 14-C: N-(3-Bromo-4-fluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide



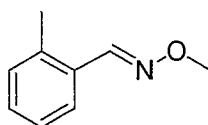
Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-3-bromo-4-fluorobenzyl-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as a white solid (100% yield): mp 117-119°C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.75 (6H, s, CH₃), 3.71 (3H, s, OCH₃), 4.76 (2H, s, NCH₂), 6.38 (1H, s, CH), 7.07 (1H, m, aromatic), 7.28 (1H, m, aromatic), 7.56 (1H, m, aromatic). Anal. calcd. for C₁₅H₁₅BrFNO₅: C, 46.41; H, 3.89; N, 3.61. Found: C, 46.43; H, 4.01; N, 3.53.

Compound 14: 3-[(3-Bromo-4-fluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid



Saponification of N-(3-bromo-4-fluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as white crystals (88% yield): mp 140-141 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.74 (3H, s, OCH₃), 4.78 (2H, s, NCH₂), 6.56 (1H, s, CH), 7.10 (1H, m, aromatic), 7.26 (1H, m, aromatic), 7.53 (1H, m, aromatic). Anal. calcd. for C₁₂H₁₁BrFNO₅: C, 41.40; H, 3.18; N, 4.02. Found: C, 41.53; H, 3.26; N, 3.94.

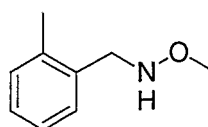
10

EXAMPLE 15Compound 15-A: 2-Methylbenzaldehyde O-methyloxime

15

Reaction of 2-methylbenzaldehyde with methoxylamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (96% yield). HPLC indicated a 95:5 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 2.44 (3H, s, CH₃), 4.01 (3H, s, OCH₃), 7.19-7.28 (3H, m, aromatics), 7.73 (1H, m, aromatic), 8.36 (1H, s, CH).

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Compound 15-B: N-2-Methylbenzyl-O-methyl-hydroxylamine

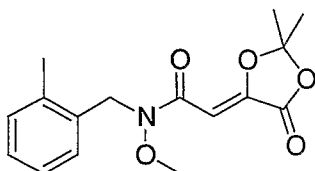
25

Reduction of 2-methylbenzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave

the title hydroxylamine as a clear oil (83% yield). ^1H NMR 400 MHz (CDCl₃) δ (ppm): 2.42 (3H, s, CH₃), 3.55 (3H, s, OCH₃), 4.11 (2H, s, NCH₂), 5.64 (1H, s, NH), 7.19–7.32 (4H, m, aromatics). The hydrochloride salt was obtained as a white solid: mp 148–150 °C. Anal. calcd. for C₉H₁₃NO-HCl:

5 C, 57.60; H, 7.51; N, 7.46. Found: C, 57.59; H, 7.69; N, 7.52.

Compound 15-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-N-(2-methyl-benzyl)-acetamide

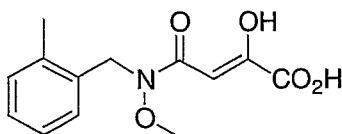


10

Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(2-methylbenzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (100% yield): mp 96–97 °C (ethyl acetate–hexane). ^1H NMR 400 MHz (CDCl₃) δ (ppm): 1.78 (6H, s, CH₃), 2.4 (3H, s, CH₃), 3.59 (3H, s, OCH₃), 4.89 (2H, s, NCH₂), 6.44 (1H, s, CH), 7.2–7.28 (4H, m, aromatics). Anal. calcd. for C₁₆H₁₉NO₅: C, 62.94; H, 6.27; N, 4.59. Found: C, 62.90; H, 6.21; N, 4.52.

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Compound 15: 2-Hydroxy-3-[methoxy-(2-methyl-benzyl)-carbamoyl]-acrylic acid

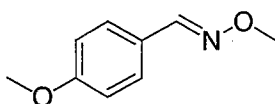


25

Saponification of 2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-N-(2-methyl-benzyl)-acetamide as described in the preparation of compound 1 gave the title material as white crystals (100% yield): mp 85-87 °C (dec.)(ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm):
5 2.39 (3H, s, CH₃), 3.63 (3H, s, OCH₃), 4.9 (2H, s, NCH₂), 6.6 (1H, s, CH),
7.22-7.28 (4H, m, aromatics). Anal. calcd. for C₁₃H₁₅NO₅: C, 58.86; H, 5.70; N, 5.28. Found: C, 58.59; H, 5.67; N, 5.14.

EXAMPLE 16

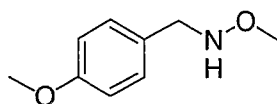
10 Compound 16-A: 4-Methoxybenzaldehyde O-methyloxime



Reaction of 4-methoxybenzaldehyde with methoxyamine
15 hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (100% yield). ¹HNMR indicated a 95:5 mixture of E- and Z- isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 3.83 (3H, s, OCH₃), 3.94 (3H, s, OCH₃), 6.89 (2H, m, aromatics),
7.52 (2H, m, aromatics), 8.05 (1H, s, CH).

20

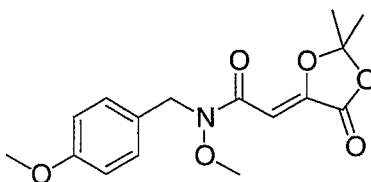
Compound 16-B: N-4-Methoxybenzyl-O-methyl-hydroxylamine



25 Reduction of 4-methoxybenzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil (96 % yield). ¹HNMR 400

MHz (CDCl₃) δ (ppm): 3.49 (3H, s, OCH₃), 3.79 (3H, s, OCH₃), 3.98 (2H, s, NCH₂), 5.62 (1H, broad s, NH), 6.86 (2H, m, aromatics), 7.25 (2H, m, aromatics). The hydrochloride salt was obtained as a white solid: mp 157–158 °C (dec.). Anal. calcd. for C₉H₁₃NO₂·HCl: C, 53.03; H, 6.92; N, 6.87. Found: C, 53.14; H, 6.76; N, 6.80.

Compound 16-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-N-(4-methoxy-benzyl)-acetamide

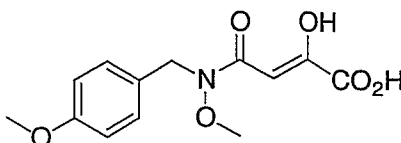


10

Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(4-methoxybenzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (97% yield): mp 113–114 °C (ethyl acetate–hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.75 (6H, s, CH₃), 3.66 (3H, s, OCH₃), 3.79 (3H, s, OCH₃), 4.77 (2H, s, NCH₂), 6.38 (1H, s, CH), 6.85 (2H, m, aromatics), 7.29 (2H, m, aromatics). Anal. calcd. for C₁₆H₁₉NO₆: C, 59.80; H, 5.96; N, 4.35. Found: C, 59.87; H, 5.76; N, 4.17.

20

Compound 16: 2-Hydroxy-3-[methoxy-(4-methoxy-benzyl)-carbamoyl]-acrylic acid

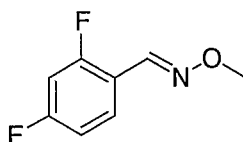


25

Saponification of 2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-N-(4-methoxy-benzyl)-acetamide as described in the preparation of compound 1 gave the title material as white crystals (95% yield): mp 83-86 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.69 (3H, s, OCH₃), 3.80 (3H, s, OCH₃), 4.78 (2H, s, NCH₂), 6.54 (1H, s, CH), 6.88 (2H, m, aromatics), 7.27 (2H, m, aromatics). Anal. calcd. for C₁₃H₁₅NO₆: C, 55.51; H, 5.37; N, 4.98. Found: C, 55.45; H, 5.31; N, 4.79.

EXAMPLE 17

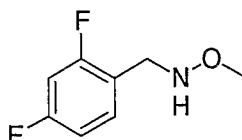
10 Compound 17-A: 2,4-Difluorobenzaldehyde O-methyloxime



Reaction of 2,4-difluorobenzaldehyde with methoxyamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (80% yield). ¹HNMR indicated a 95:5 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 3.98 (3H, s, OCH₃), 6.79-6.91 (2H, m, aromatics), 7.79-7.85 (1H, m, aromatic), 8.24 (1H, s, CH).

20

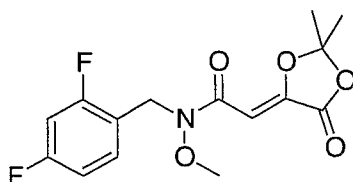
Compound 17-B: N-2,4-Difluorobenzyl-O-methyl-hydroxylamine



25 Reduction of 2,4-difluorobenzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound

3-B gave the title hydroxylamine as a clear oil (72% yield). ^1H NMR 400 MHz (CDCl_3) δ (ppm): 3.51 (3H, s, OCH_3), 4.07 (2H, s, NCH_2), 6.78–6.88 (2H, m, aromatics), 7.32–7.38 (1H, m, aromatic). The hydrochloride salt was obtained as a white solid: mp 154–158 °C (dec.). Anal. calcd. for $\text{C}_8\text{H}_9\text{NO}_2\cdot\text{HCl}$: C, 45.83; H, 4.80; N, 6.68. Found: C, 45.81; H, 4.84; N, 6.59.

Compound 17-C: N-(2,4-Difluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide

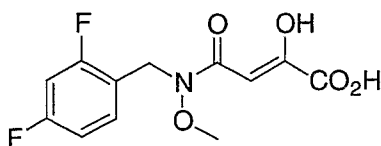


10

Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-2,4-difluorobenzyl-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as a white solid (97% yield): mp 120–125 °C (ethyl acetate–hexane). ^1H NMR 400 MHz (CDCl_3) δ (ppm): 1.75 (6H, s, CH_3), 3.73 (3H, s, OCH_3), 4.86 (2H, s, NCH_2), 6.38 (1H, s, CH), 6.78–6.87 (2H, m, aromatics), 7.37–7.43 (1H, m, aromatic). Anal. calcd. for $\text{C}_{15}\text{H}_{15}\text{F}_2\text{NO}_5$: C, 55.04; H, 4.62; N, 4.28. Found: C, 55.03; H, 4.43; N, 4.17.

20

Compound 17: 3-[(2,4-Difluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid

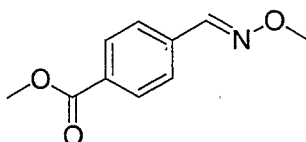


25

Saponification of N-(2,4-difluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as white crystals (100% yield): mp 131-132 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.74 (3H, s, OCH₃), 4.88 (2H, s, NCH₂), 6.55 (1H, s, CH), 6.81–6.90 (2H, m, aromatics), 7.31–7.37 (1H, m, aromatic). Anal. calcd. for C₁₂H₁₁F₂NO₅: C, 50.18; H, 3.86; N, 4.88. Found: C, 50.19; H, 3.87; N, 4.83.

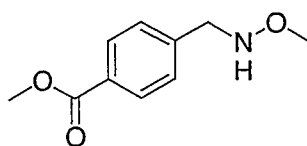
EXAMPLE 18

10 Compound 18-A: 4-Carbomethoxybenzaldehyde O-methyloxime



Reaction of methyl 4-formylbenzoate with methoxylamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether (96% yield) as a white solid (mixture of E- and Z-isomers). The E-isomer was obtained as white crystals from hexane; mp 66–67 °C (Lit. mp 65–66 °C, Cooks, R. G.; Varvoglis, A. G. Org. Mass Spectrum., 5, 1971, 687). ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): (E-isomer) 3.86 (3H, s, OCH₃), 3.93 (3H, s, OCH₃), 7.75 (2H, d, aromatics), 7.98 (2H, d, aromatics), 8.32 (1H, s, CH).

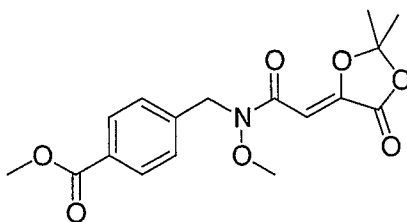
Compound 18-B: N-4-Carbomethoxybenzyl-O-methyl-hydroxylamine



Reduction of 4-carbomethoxybenzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as an oil (53% yield). The hydrochloride salt was obtained as a white solid: mp 166-169 °C. ¹HNMR 400 MHz

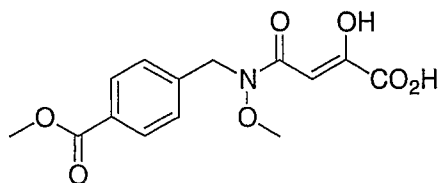
- 5 (DMSO-d₆) δ (ppm): 3.75 (3H, s, OCH₃), 3.86 (3H, s, OCH₃), 4.39 (2H, s, NCH₂), 7.65 (2H, d, aromatics), 7.97 (2H, d, aromatics). Anal. calcd for C₁₀H₁₃NO₃·HCl: C, 51.84; H, 6.09; N, 6.04. Found: C, 51.74; H, 6.01; N, 5.50.

- 10 Compound 18-C: 4-([2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl]-methoxy-amino)-methyl)benzoic acid methyl ester



- 15 Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-4-carbomethoxybenzyl-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as a white solid (83% yield): mp 120 °C (dichloromethane-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.75 (6H, s, CH₃), 3.67 (3H, s, OCH₃), 3.91 (3H, s, OCH₃), 4.88 (2H, s, NCH₂), 6.40 (1H, s, CH), 7.42 (2H, d, aromatics), 8.0 (2H, d, aromatics). Anal. calcd for C₁₇H₁₉NO₇: C, 58.45; H, 5.48; N, 4.01. Found: C, 58.54; H, 5.55; N, 3.61.
- 20

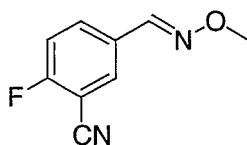
- Compound 18: 4-[(3-Carboxy-3-hydroxy-acryloyl)-methoxy-amino]-methyl)-benzoic acid methyl ester
- 25



Saponification of 4-([2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl]-methoxy-amino)-methyl)benzoic acid methyl ester as
 5 described in the preparation of compound 1 gave the title material as
 white crystals (72 % yield): mp 110-111 °C (dichloromethane-hexane).
¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.72 (3H, s, OCH₃), 3.92 (3H, s, OCH₃),
 4.90 (2H, s, NCH₂), 6.58 (1H, s, CH), 7.39 (2H, d, aromatics), 8.02 (2H, d,
 aromatics). Anal. calcd for C₁₄H₁₅NO₇: C, 53.74; H, 4.96; N, 4.48. Found: C,
 10 53.61; H, 4.78; N, 4.44.

EXAMPLE 19

Compound 19-A: 3-Cyano-4-fluorobenzaldehyde O-methyloxime



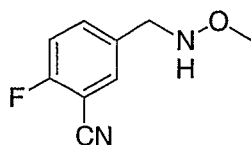
15

Reaction of 3-cyano-4-fluorobenzaldehyde with methoxylamine
 hydrochloride as described in the preparation of compound 3-A gave the
 title oxime ether as a clear oil after chromatography on silica gel (elution
 20 hexane-ethyl acetate 8:2) (94% yield). ¹HNMR indicated a 93:7 mixture of
 E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 4.02 (3H,
 s, OCH₃), 7.26 (1H, m, aromatic), 7.85 (2H, m, aromatics), 8.03 (1H, s, CH).

Compound 19-B: N-(3-Cyano-4-fluorobenzyl)-O-methyl-hydroxylamine

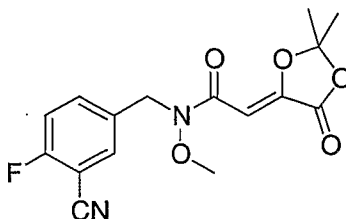
25

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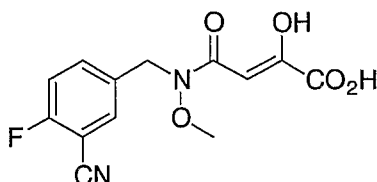
Reduction of 3-cyano-4-fluorobenzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil after chromatography on silica gel (elution hexane-ethyl acetate 8: 2) (73% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.46 (3H, s, OCH₃), 4.02 (2H, s, NCH₂), 7.18 (1H, t, aromatic), 7.58–7.66 (2H, m, aromatics). The hydrochloride salt was obtained as a white solid: mp 152–158 °C. Anal. calcd for C₉H₉FN₂O·HCl: C, 49.89; H, 4.65; N, 12.93. Found: C, 50.04; H, 4.64; N, 12.84.

Compound 19-C: N-(3-Cyano-4-fluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide



Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(3-cyano-4-fluorobenzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (97% yield): mp 119–120 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.75 (6H, s, CH₃), 3.75 (3H, s, OCH₃), 4.78 (2H, s, NCH₂), 6.36 (1H, s, CH), 7.17 (1H, t, aromatic), 7.58–7.64 (2H, m, aromatics). Anal. calcd for C₁₆H₁₅F₂NO₅: C, 57.48; H, 4.52; N, 8.38. Found: C, 57.39; H, 4.61; N, 8.32.

Compound 19: 3-[(3-Cyano-4-fluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid



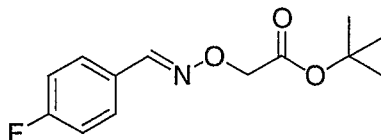
5

Saponification of N-(3-cyano-4-fluorobenzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as white crystals (93% yield): mp 144-151 °C (dec) (ethyl acetate-hexane). ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): (mixture of enol and keto forms, 7:3); enol form : 3.75 (3H, s, OCH₃), 4.92 (2H, s, NCH₂), 6.31 (1H, s, CH), 7.53 (1H, m, aromatic), 7.68-7.87 (2H, m, aromatics). Anal. calcd for: C₁₃H₁₁FN₂O₅: C, 53.07; H, 3.77; N, 9.52. Found: C, 52.93; H, 3.85; N, 9.45.

15

EXAMPLE 20

Compound 20-A: (4-Fluorobenzylideneaminoxy)-acetic acid *tert*-butyl ester



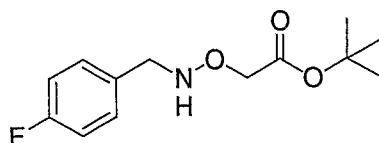
20

Condensation of 4-fluorobenzaldehyde with hydroxylamine hydrochloride followed by reaction with *tert*-butyl bromoacetate using the same procedure as described for compound 6-A gave the title oxime ether as a clear oil (84% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.52

(9H, s, t-Bu), 4.61 (2H, s, OCH₂), 7.08 (2H, m, aromatics), 7.59 (2H, m, aromatics), 8.19 (1H, s, CH).

Compound 20-B: [N-(4-Fluorobenzyl)aminoxy]-acetic acid *tert*-butyl

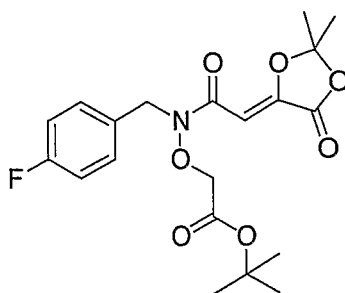
5 ester



Reduction of (4-fluorobenzylideneaminoxy)-acetic acid *tert*-butyl
 10 ester as described in the preparation of compound 3-B gave the title
 hydroxylamine as a clear oil (65% yield). ¹HNMR 400 MHz (C₆D₆) δ
 (ppm): 1.43 (9H, s, t-Bu), 3.84 (2H, d, J = 5.6 Hz, NCH₂), 4.17 (2H, s,
 OCH₂), 6.39 (1H, broad t, NH), 6.86 (2H, m, aromatics), 7.05 (2H, m,
 aromatics).

15

Compound 20-C: [[2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl]-
(4-fluoro-benzyl)-aminoxy]-acetic acid *tert*-butyl ester



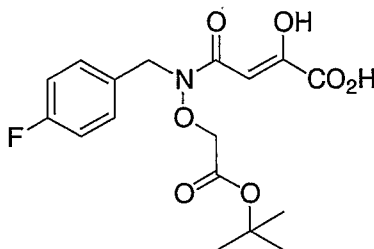
20

Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl
 chloride with [N-(4-fluorobenzyl)aminoxy]-acetic acid *tert*-butyl ester as
 described in the preparation of compound 1-A gave the title amide as
 white crystals (85% yield): mp 119-120 °C (ethyl acetate-hexane). ¹HNMR

400 MHz (CDCl₃) δ (ppm): 1.48 (9H, s, t-Bu), 1.74 (6H, s, CH₃), 4.30 (2H, s, CH₂), 4.88 (2H, s, CH₂), 6.48 (1H, s, CH), 7.0 (2H, m, aromatics), 7.38 (2H, m, aromatics). Anal. calcd for C₂₀H₂₄FNO₇: C, 58.67; H, 5.91; N, 3.42. Found: C, 58.83; H, 5.92; N, 3.31.

5

Compound 20: 3-[tert-Butoxycarbonylmethoxy-(4-fluoro-benzyl)-carbamoyl]-2-hydroxy-acrylic acid



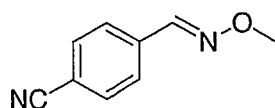
10

A solution of [[2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-acetyl]-(4-fluorobenzyl)-aminoxy]-acetic acid tert-butyl ester (0.10 g, 0.24 mmol) in tetrahydrofuran (3 ml) was treated at 0 °C with 0.48 ml (0.48 mmol) of 1 M aqueous lithium hydroxide. After 1 h, the reaction mixture was acidified with 1N hydrochloric acid and extracted with ethyl acetate. The organic phase was washed with brine, dried (magnesium sulphate) and evaporated *in vacuo*. Chromatography of the residual solid on Premisphere 5 μ C-8 (gradient of acetonitrile in water) gave 0.037 g (41% yield) of the title material as a white solid: mp 73 °C (dec). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.51 (9H, s t-Bu), 4.36 (2H, s, CH₂), 4.95 (2H, s, CH₂), 6.66 (1H, broad s, CH), 7.05 (2H, m, aromatics), 7.39 (2H, m, aromatics). HRMS (ES⁺) calculated for C₁₇H₂₁FNO₇ [M+H]⁺: 370.130206. Found: 370.129173.

25

EXAMPLE 21

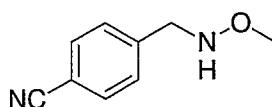
Compound 21-A: 4-Cyanobenzaldehyde O-methyloxime



Reaction of 4-cyanobenzaldehyde with methoxylamine

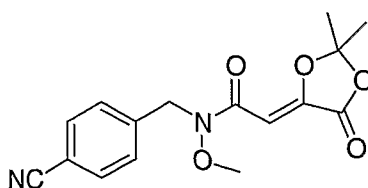
- 5 hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a white solid (96% yield). ¹HNMR indicated a 95:5 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 4.02 (3H, s, OCH₃), 7.07 (4H, m, aromatics), 8.06 (1H, s, CH).

10 Compound 21-B: N-4-Cyanobenzyl-O-methyl-hydroxylamine



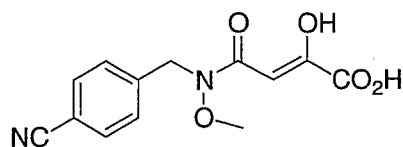
- Reduction of 4-cyanobenzaldehyde O-methyloxime with sodium
- 15 cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil (75% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.48 (3H, s, OCH₃), 4.09 (2H, s, NCH₂), 7.48 (2H, m, aromatics), 7.63 (2H, m, aromatics). The hydrochloride salt was obtained as a white solid: mp 168 °C (dec.). Anal. calcd. for C₉H₁₀N₂O-HCl: C, 54.41; H, 5.58; N, 14.10. Found: C, 54.44; H, 5.62; N, 13.94.
- 20

Compound 21-C: N-(4-Cyano-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide



Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(4-cyanobenzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (99% yield): mp 148-149 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.75 (6H, s, CH₃), 3.72 (3H, s, OCH₃), 4.86 (2H, s, NCH₂), 6.39 (1H, s, CH), 7.46 (2H, m, aromatics), 7.63 (2H, m, aromatics). Anal. calcd. for C₁₆H₁₆N₂O₅: C, 60.75; H, 5.10; N, 8.86. Found: C, 60.60; H, 4.91; N, 8.78.

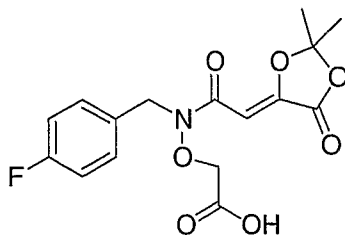
Compound 21: 3-[(4-Cyano-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid



Saponification of N-(4-cyano-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as white crystals (92% yield): mp 135-137 °C (dec.)(ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.75 (3H, s, OCH₃), 4.89 (2H, s, NCH₂), 6.58 (1H, s, CH), 7.43 (2H, m, aromatics), 7.66 (2H, m, aromatics). Anal. calcd. for C₁₃H₁₂N₂O₅: C, 56.52; H, 4.38; N, 10.14. Found: C, 56.70; H, 4.38; N, 10.07.

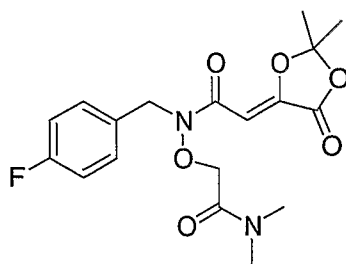
EXAMPLE 22

Compound 22-A: [[2-(2,2-Dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-acetyl]-(4-fluorobenzyl)-aminoxy]-acetic acid.



A solution [[2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-acetyl]-(4-fluorobenzyl)-aminoxy]-acetic acid tert-butyl ester (0.60 g, 1.46 mmol) in dichloromethane (15 ml) was treated at 22 °C with trifluoroacetic acid (4 ml) and the resulting mixture was stirred for 2h. Evaporation of the solvent *in vacuo* gave 0.517 g (100% yield) of the title material as a white solid. ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.79 (6H, s, CH₃), 4.41 (2H, s, CH₂), 4.88 (2H, s, CH₂), 6.4 (1H, broad, CH), 7.09 (2H, m, aromatics), 7.35 (2H, m, aromatics). HRMS (ES⁺) calculated for C₁₆H₁₇FNO₇ [M+H]⁺: 354.098905. Found: 354.098878.

Compound 22-B: N-Dimethylcarbamoylmethoxy-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(4-fluoro-benzyl)-acetamide

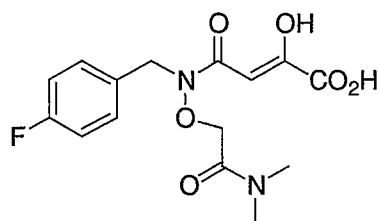


A solution [[2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-acetyl]-(4-fluorobenzyl)-aminoxy]-acetic acid (0.681 g, 1.93 mmol) in dichloromethane (20 ml) was treated at 22 °C with oxalyl chloride (0.34 ml, 3.9 mmol) and a trace of N,N-dimethylformamide and the resulting mixture was stirred for 1h. The solvent and excess reagent were then evaporated in vacuo. The residual material was dissolved in dry

dichloromethane (10 ml) and added dropwise to a cold (0 °C) solution of dimethylamine (0.18 g, 4.0 mmol) and pyridine (0.25 ml, 3.2 mmol) in dichloromethane. After 2h, the reaction mixture was diluted with ethyl acetate, washed with saturated sodium bicarbonate and brine and dried
5 over anhydrous magnesium sulphate. Evaporation of the solvent *in vacuo* and crystallisation of the residue from a mixture of ethyl acetate and hexane gave 0.370 g (50% yield) of the title material as a white solid.
¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.77 (6H, s, CH₃), 2.91 (3H, s, CH₃), 2.97 (3H, s, CH₃), 4.53 (2H, s, CH₂), 4.93 (2H, s, CH₂), 6.43 (1H, s, CH), 7.03
10 (2H, m, aromatics), 7.41 (2H, m, aromatics). HRMS (ES⁺) calculated for C₁₈H₂₂FN₂O₆ [M+H]⁺: 381.146190. Found: 381.146382.

Compound 22: 3-[Dimethylcarbamoylmethoxy-(4-fluoro-benzyl)-
carbamoyl]-2-hydroxy-acrylic acid

15



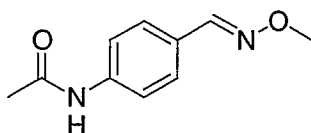
A solution of N-dimethylcarbamoylmethoxy-2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-N-(4-fluorobenzyl)-acetamide (0.065 g, 0.17
20 mmol) in tetrahydrofuran (3 ml) was treated at 0 °C with 0.34 ml (0.34 mmol) of 1 M aqueous lithium hydroxide. After 1 h, the reaction mixture was acidified with 1N hydrochloric acid and extracted with ethyl acetate. The organic phase was washed with brine, dried (magnesium sulphate) and evaporated *in vacuo*. Crystallisation of the residual solid from a
25 mixture of ethyl acetate and hexane gave 0.043 g (74% yield) of the title material as a white solid: mp 118-120 °C. ¹HNMR 400 MHz (DMSO-d₆) δ (ppm); (mixture of enol and keto forms, 7:3); enol form : 2.83 (3H, s,

NCH₃), 2.88 (3H, s, NCH₃), 4.79 (2H, s, CH₂), 4.94 (2H, s, CH₂), 6.47 (1H, s, CH), 7.18 (2H, m, aromatics), 7.38 (2H, m, aromatics), 13.2 (1H, broad, OH), 13.7 (1H, broad, OH). HRMS (ES⁺) calculated for C₁₅H₁₈FN₂O₆ [M+H]⁺: 341.114890. Found: 341.115095.

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EXAMPLE 23

Compound 23-A: 4-Acetamidobenzaldehyde O-methyloxime

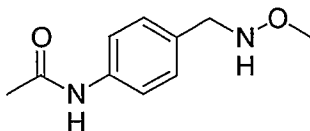


10

Reaction of 4-acetamidobenzaldehyde with methoxyamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a white solid (98% yield).. ¹HNMR indicated a 95:5 mixture of E- to Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 2.19 (3H, s, CH₃), 3.96 (3H, s, OCH₃), 7.22 (1H, broad s, NH), 7.53 (4H, m, aromatics), 8.01 (1H, s, CH).

15

Compound 23-B: N-4-Acetamidobenzyl-O-methyl-hydroxylamine



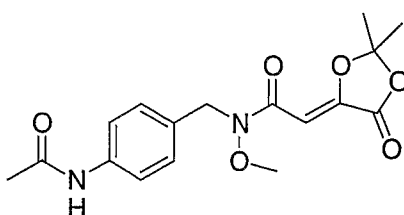
20

Reduction of 4-acetamidobenzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a waxy solid (100% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 2.16 (3H, s, CH₃), 3.49 (3H, s, OCH₃), 4.00 (2H, s, NCH₂), 7.26 (1H, broad s, NH), 7.29 (2H, m, aromatics), 7.46 (2H, m,

25

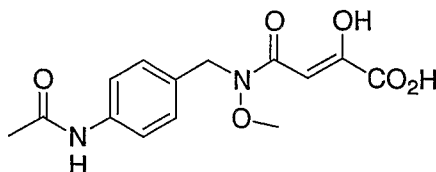
aromatics). The hydrochloride salt was obtained as a white solid: mp 186-188 °C (dec.). Anal. calcd. for $C_{10}H_{14}N_2O_2 \cdot HCl \cdot H_2O$: C, 50.87; H, 6.66; N, 11.87. Found: C, 50.77; H, 6.44; N, 12.16.

- 5 Compound 23-C: N-(4-Acetyl-amino-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-N-methoxy-acetamide



- 10 Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(4-acetamidobenzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (92% yield): mp 212-215 °C (dec.) (dichloromethane-hexane). 1H NMR 400 MHz ($CDCl_3$) δ (ppm): 1.73 (6H, s, CH_3), 2.16 (3H, s, CH_3), 3.67 (3H, s, OCH_3), 4.78 (2H, s, NCH_2), 6.39 (1H, s, CH), 7.32 (3H, m, aromatics and NH), 7.45 (2H, m, aromatics). Anal. calcd. for $C_{17}H_{20}N_2O_6$: C, 57.87; H, 5.86; N, 7.94. Found: C, 57.76; H, 5.68; N, 8.51.
- 15

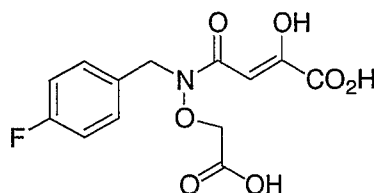
- 20 Compound 23: 3-[(4-Acetyl-amino-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid



Saponification of N-(4-acetylamino-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as white crystals (83% yield) : mp 155 °C (dec.)(ethyl acetate). ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): mixture of rotamers and keto-enol isomers; 2.02 (3H, s, CH₃), 3.71 (3H, s, OCH₃), 4.8 (2H, s, NCH₂), 6.30 (1H, s, CH), 7.2 (2H, m, aromatics), 7.52 (2H, m, aromatics), 9.93 (OH). Anal. calcd. for C₁₄H₁₆N₂O₆: C, 54.54; H, 5.23; N, 9.09. Found: C, 54.06; H, 5.57; N, 8.39.

EXAMPLE 24

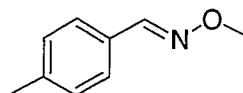
Compound 24: 3-[Carboxymethoxy-(4-fluoro-benzyl)-carbamoyl]-2-hydroxy-acrylic acid



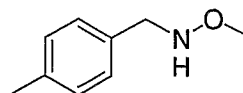
A solution of [[2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-acetyl]-(4-fluorobenzyl)-aminooxy]-acetic acid (0.20 g, 0.56 mmol) in tetrahydrofuran (5 ml) was treated at 0 °C with 1.7 ml (1.7 mmol) of 1 M aqueous lithium hydroxide. After 2 h, the reaction mixture was acidified with 1N hydrochloric acid and extracted with ethyl acetate. The organic layer was washed with brine, dried (magnesium sulphate) and evaporated *in vacuo*. Crystallisation of the residual solid from a mixture of ethyl acetate and hexane gave 0.083 g (47% yield) of the title material as a white solid: mp 135-138 °C. ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): (mixture of enol and keto forms, 7:3); enol form: 4.65 (2H, s, CH₂), 4.92 (2H, s, CH₂), 6.51 (1H, s, CH), 7.18 (2H, m, aromatics), 7.37 (2H, m, aromatics), 13.17 (1H, broad, OH). Anal. calcd for C₁₃H₁₂FO₇: C, 49.85; H, 3.86; N, 4.47. Found: C, 49.83; H, 3.90; N, 4.37.

EXAMPLE 25Compound 25-A: 4-Methyl-benzaldehyde O-methyl-oxime

5

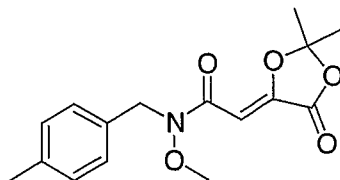


Reaction of 4-methylbenzaldehyde with methoxylamine hydrochloride as described in the preparation of compound 3-A gave the title oxime as a clear oil (95% yield), bp 80 – 85 °C/4 torr (bulb to bulb distillation, air bath temperature). HPLC indicated a 94:6 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm) : (E-isomer) 2.39 (3H, s, CH₃), 3.99 (3H, s, OCH₃), 7.2 (2H, d, J = 8.1 Hz, aromatics), 7.5 (2H, d, J = 8.1 Hz, aromatics), 8.07 (1H, s, CH).

15 Compound 25-B: O-Methyl-N-(4-methyl-benzyl)-hydroxylamine

Reduction of 4-methylbenzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil (76% yield): bp 70–80 °C / 3.5 torr (bulb to bulb distillation, air bath temperature). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 2.36 (3H, s, CH₃), 3.54 (3H, s, OCH₃), 4.04 (2H, s, NCH₂), 5.7 (broad, NH), 7.17 (2H, d, J = 8.1 Hz, aromatics), 7.26 (2H, d, J = 8.1 Hz, aromatics). The hydrochloride salt was obtained as a white solid: mp 162–164 °C. Anal. calcd for C₉H₁₃NO-HCl: C, 57.60; H, 7.51; N, 7.46. Found: C, 57.87; H, 7.45; N, 7.25.

Compound 25-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-N-(4-methyl-benzyl)-acetamide



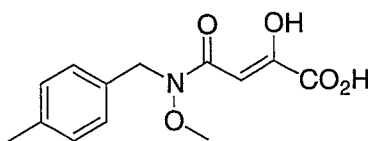
5

Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(4-methylbenzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (78% yield): mp 108-110 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.92 (6H, s, CH₃), 2.5 (3H, s, CH₃), 3.84 (3H, s, OCH₃), 4.97 (2H, s, NCH₂), 6.57 (1H, s, CH), 7.31 (2H, d, J = 8.1 Hz, aromatics), 7.42 (2H, d, J = 8.1 Hz, aromatics). Anal. calcd for C₁₆H₁₉NO₅: C, 62.94; H, 6.27; N, 4.59. Found: C, 63.14; H, 5.93; N, 4.34.

10

Compound 25: 2-Hydroxy-3-[methoxy-(4-methyl-benzyl)-carbamoyl]-acrylic acid

15



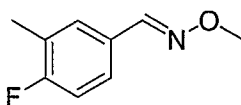
20

Saponification of 2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-N-(4-methyl-benzyl)-acetamide as described in the preparation of compound 1 gave the title material as a white solid (95% yield): mp 108-111 °C (dec)(ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm) : 2.37 (3H, s, CH₃), 3.72 (3H, s, OCH₃), 4.83 (2H, s, NCH₂), 6.59 (1H, s, CH), 7.18 (2H, d, J = 8.1 Hz, aromatics), 7.25 (2H, d, J = 8.1 Hz,

aromatics). Anal. calcd for $C_{13}H_{15}NO_5$: C, 58.86; H, 5.70; N, 5.28. Found: C, 58.66; H, 5.71; N, 5.23.

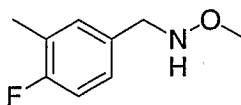
EXAMPLE 26

5 Compound 26-A: 4-Fluoro-3-methyl-benzaldehyde O-methyl-oxime



Reaction of 4-fluoro-3-methyl-benzaldehyde with methoxylamine
10 hydrochloride as described in the preparation of compound 3-A gave the
title oxime ether as a clear oil after chromatography on silica gel (elution
hexane-ethyl acetate 8:2) (100% yield). ^1H NMR indicated a 9:1 mixture of
E- and Z-isomers. ^1H NMR 400 MHz (CDCl_3) δ (ppm): (E-isomer) 2.29 (3H,
broad s, CH_3), 3.96 (3H, s, OCH_3), 7.0 (1H, m, aromatic), 7.34 (1H, m,
15 aromatic), 7.4 (1H, m, aromatic), 8.0 (1H, s, CH).

Compound 26-B: N-(4-Fluoro-3-methyl-benzyl)-O-methyl-hydroxylamine



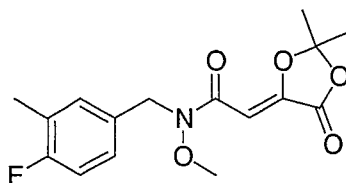
20

Reduction of 4-fluoro-3-methyl-benzaldehyde O-methyloxime with
sodium cyanoborohydride as described in the preparation of compound
3-B gave the title hydroxylamine as a clear oil after chromatography on
silica gel (elution hexane-ethyl acetate 8: 2) (94% yield). ^1H NMR 400 MHz
25 (CDCl_3) δ (ppm) : 2.27 (3H, broad s, CH_3), 3.50 (3H, s, OCH_3), 3.97 (2H,
broad s, NCH_2), 5.67 (1H, broad, NH), 6.95 (1H, m, aromatic), 7.11–7.17
(2H, m, aromatics. The hydrochloride salt was obtained as a white solid:

mp 162 °C. Anal. calcd for C₉H₁₂FNO·HCl: C, 52.56; H, 6.37; N, 6.81.

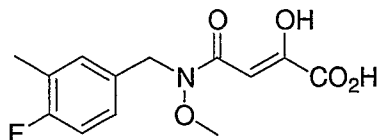
Found: C, 52.80; H, 6.33; N, 6.70.

5 Compound 26-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(4-Fluoro-3-methyl-benzyl)-N-methoxy-acetamide



Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl
 10 chloride with N-(4-fluoro-3-methyl-benzyl)-O-methyl-hydroxylamine as
 described in the preparation of compound 1-A gave the title amide as
 white crystals (95% yield): mp 107-108 °C (ethyl acetate-hexane). ¹HNMR
 400 MHz (CDCl₃) δ (ppm): 1.75 (6H, s, CH₃), 2.26 (3H, broad s, CH₃), 3.69
 (3H, s, OCH₃), 4.75 (2H, s, NCH₂), 6.39 (1H, s, CH), 6.95 (1H, m, aromatic),
 15 7.13-7.19 (2H, m, aromatics). Anal. calcd for C₁₆H₁₈FNO₅: C, 59.43; H, 5.61;
 N, 4.33. Found: C, 59.24; H, 5.47; N 4.29.

20 Compound 26: 3-[(4-Fluoro-3-methyl-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid

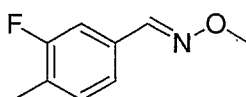


Saponification of 2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-
 (4-fluoro-3-methyl-benzyl)-N-methoxy-acetamide as described in the
 25 preparation of compound 1 gave the title material as white crystals (96%

yield): mp 120-122 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 2.27 (3H, broad s, CH₃), 3.71 (3H, s, OCH₃), 4.77 (2H, s, NCH₂), 6.56 (1H, s, CH), 6.97 (1H, m, aromatic), 7.1 – 7.15 (2H, m, aromatics). Anal. calcd for C₁₃H₁₄FNO₅: C, 55.12; H, 4.98; N, 4.94. Found: C, 55.06; H, 4.91; N, 4.83.

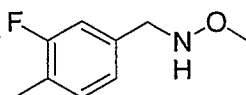
EXAMPLE 27

Compound 27-A: 3-Fluoro-4-methyl-benzaldehyde O-methyl-oxime



Reaction of 3-fluoro-4-methyl-benzaldehyde with methoxyamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (94% yield). ¹HNMR indicated a 9:1 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 2.28 (3H, broad s, CH₃), 3.97 (3H, s, OCH₃), 7.15 – 7.29 (3H, m, aromatics), 7.99 (1H, s, CH).

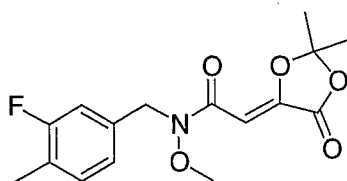
Compound 27-B: N-(3-Fluoro-4-methyl-benzyl)-O-methyl-hydroxylamine



Reduction of 3-fluoro-4-methyl-benzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil after chromatography on silica gel (elution hexane-ethyl acetate 8 : 2) (57% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 2.25 (3H, broad s, CH₃), 3.50 (3H, s, OCH₃), 3.99 (2H, broad s, NCH₂), 5.71 (1H, broad, NH), 7.01 (2H, m, aromatics), 7.13

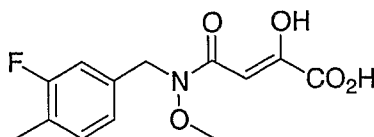
(1H, m, aromatic). The hydrochloride salt was obtained as a white solid: mp 140-142 °C. Anal. calcd for C₉H₁₂FNO-HCl: C, 52.56; H, 6.37; N, 6.81. Found: C, 52.63; H, 6.30; N, 6.78.

5 Compound 27-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(3-fluoro-4-methyl-benzyl)-N-methoxy-acetamide



10 Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(3-fluoro-4-methyl-benzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (100% yield): mp 131 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.75 (6H, s, CH₃), 2.25 (3H, broad s, CH₃), 3.69 (3H, s, OCH₃), 4.77 (2H, s, NCH₂), 6.39 (1H, s, CH), 7.0-7.03 (2H, m, aromatics), 7.13 (1H, m, aromatic). Anal. calcd for C₁₆H₁₈FNO₅: C, 59.43; H, 5.61; N, 4.33. Found: C, 59.51; H, 5.60; N, 4.24.

20 Compound 27: 3-[(3-Fluoro-4-methyl-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid



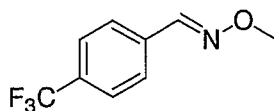
25 Saponification of 2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(3-fluoro-4-methyl-benzyl)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as white crystals (100%

yield): mp 99 °C (ethyl acetate–hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 2.26 (3H, broad s, CH₃), 3.72 (3H, s, OCH₃), 4.79 (2H, s, NCH₂), 6.56 (1H, s, CH), 7.0 (2H, m, aromatics), 7.16 (1H, m, aromatic). Anal. calcd for C₁₃H₁₄FNO₅: C, 55.12; H, 4.98; N, 4.94. Found: C, 54.82; H, 4.90; N, 4.80.

5

EXAMPLE 28

Compound 28-A: 4-Trifluoromethyl-benzaldehyde O-methyloxime

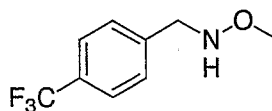


10

Reaction of 4-trifluoromethylbenzaldehyde with methoxyamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (100% yield). ¹HNMR indicated a 9:1 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 4.00 (3H, s, OCH₃), 7.62 (2H, m, aromatics), 7.69 (2H, m, aromatics), 8.08 (1H, s, CH).

15

Compound 28-B: O-Methyl-N-(4-trifluoromethyl-benzyl)-hydroxylamine



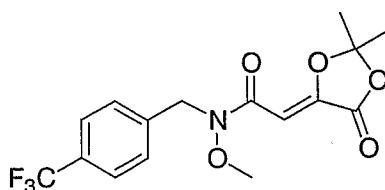
20

Reduction 4-trifluoromethyl-benzaldehyde O-methyloxime of with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil (73% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.49 (3H, s, OCH₃), 4.09 (2H, s, NCH₂), 5.80 (1H, broad s, NH), 7.48 (2H, m, aromatics), 7.60 (2H, m, aromatics). The hydrochloride salt was obtained as a white solid: mp 132–133 °C. Anal.

25

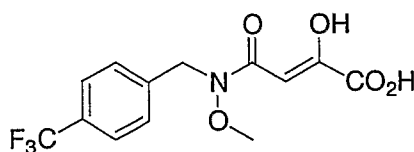
calcd for $C_9H_{10}F_3NO \cdot HCl$: C, 44.74; H, 4.59; N, 5.80. Found: C, 44.71; H, 4.53; N, 5.68.

5 Compound 28-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-N-(4-trifluoromethyl-benzyl)-acetamide



10 Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with O-methyl-N-(4-trifluoromethyl-benzyl)-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (97% yield): mp 110 °C (ethyl acetate-hexane). 1H NMR 400 MHz ($CDCl_3$) δ (ppm): 1.76 (6H, s, CH_3), 3.71 (3H, s, OCH_3), 4.87 (2H, s, NCH_2), 6.40 (1H, s, CH), 7.47 (2H, m, aromatics), 7.59 (2H, m, aromatics).
15 Anal. calcd for $C_{16}H_{16}F_3NO_5$: C, 53.49; H, 4.49; N, 3.90. Found: C, 53.48; H, 4.53; N, 3.83.

20 Compound 28: 2-Hydroxy-3-[methoxy-(4-trifluoromethyl-benzyl)-carbamoyl]-acrylic acid



25 Saponification of 2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-N-(4-trifluoromethyl-benzyl)-acetamide as described in the preparation of compound 1 gave the title material as white crystals (94%

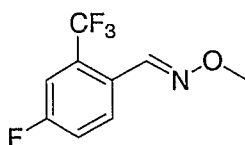
yield): mp 108-110 °C (ethyl acetate-hexane). ^1H NMR 400 MHz (CDCl_3) δ (ppm): 3.74 (3H, s, OCH_3), 4.90 (2H, s, NCH_2), 6.58 (1H, s, CH), 7.45 (2H, m, aromatics), 7.62 (2H, m, aromatics). Anal. calcd for $\text{C}_{13}\text{H}_{12}\text{F}_3\text{NO}_5$: C, 48.91; H, 3.78; N, 4.38. Found: C, 48.96; H, 3.79; N, 4.29.

5

EXAMPLE 29

Compound 29-A: 4-Fluoro-2-trifluoromethyl-benzaldehyde O-methyloxime

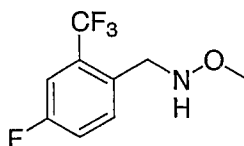
10



Reaction of 4-fluoro-2-trifluoromethyl-benzaldehyde with methoxylamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (93% yield).

15 ^1H NMR indicated a 92:8 mixture of E- and Z-isomers. ^1H NMR 400 MHz (CDCl_3) δ (ppm): (E- isomer) 4.00 (3H, s, OCH_3), 7.25 (1H, m, aromatic), 7.37 (1H, m, aromatic), 8.08 (1H, m, aromatic), 8.36 (1H, broad s, CH).

Compound 29-B: N-(4-Fluoro-2-trifluoromethyl-benzyl)-O-methyl-
20 hydroxylamine

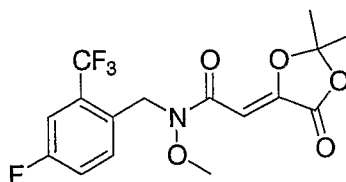


Reduction of 4-fluoro-2-trifluoromethyl-benzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil

25

after chromatography on silica gel (elution hexane–ethyl acetate 8:2) (35% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.55 (3H, s, OCH₃), 4.21 (2H, s, NCH₂), 5.76 (1H, broad, NH), 7.26 (1H, m, aromatic), 7.38 (1H, m, aromatic), 7.64 (1H, m, aromatic). The hydrochloride salt was obtained as a white solid: mp 138–140 °C. Anal. calcd for C₉H₉F₄NO·HCl: C, 41.64; H, 3.88; N, 5.39. Found: C, 41.49; H, 3.68; N, 5.26.

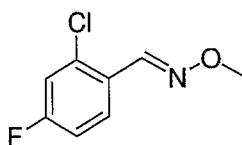
Compound 29: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(4-fluoro-2-trifluoromethyl-benzyl)-N-methoxy-acetamide.



Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(4-fluoro-2-trifluoromethyl-benzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (98% yield): mp 129–130 °C (ethyl acetate–hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.76 (6H, s, CH₃), 3.69 (3H, s, OCH₃), 5.04 (2H, s, NCH₂), 6.45 (1H, s, CH), 7.21 (1H, m, aromatic), 7.37 (1H, m, aromatic), 7.47 (1H, m, aromatic). Anal. calcd for C₁₆H₁₅F₄NO₅: C, 50.94; H, 4.01; N, 3.71. Found: C, 50.96; H, 4.07; N, 3.66.

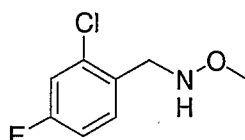
EXAMPLE 30

Compound 30-A: 2-Chloro-4-fluoro-benzaldehyde O-methyloxime



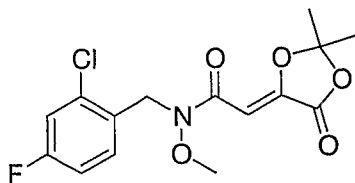
Reaction of 2-chloro-4-fluoro-benzaldehyde with methoxyamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (93% yield). ¹HNMR indicated a 9:1 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): (E-isomer) 3.99 (3H, s, OCH₃), 6.99 (1H, m, aromatic), 7.12 (1H, m, aromatic), 7.87 (1H, m, aromatic), 8.41 (1H, s, CH).

Compound 30-B: N-(2-Chloro-4-fluoro-benzyl)-O-methyl-hydroxylamine



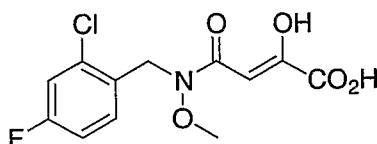
Reduction of 2-chloro-4-fluoro-benzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil after chromatography on silica gel (elution dichloromethane–ethyl acetate 95:5) (54% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 3.55 (3H, s, OCH₃), 4.16 (2H, s, NCH₂), 6.99 (1H, m, aromatic), 7.15 (1H, dd, J = 2.5 Hz and J = 8.6 Hz, aromatic), 7.41 (1H, dd, J = 6.0 Hz and J = 8.6 Hz, aromatic). The hydrochloride salt was obtained as a white solid: mp 159 °C. Anal. calcd for C₈H₉ClFNO·HCl: C, 42.50; H, 4.46; N, 6.20. Found: C, 42.50; H, 4.36; N, 5.98.

Compound 30-C: N-(2-Chloro-4-fluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide



Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(2-chloro-4-fluorobenzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (97% yield): mp 127-128 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.76 (6H, s, CH₃), 3.70 (3H, s, OCH₃), 4.95 (2H, s, NCH₂), 6.41 (1H, s, CH), 6.96 (1H, m, aromatic), 7.13 (1H, dd, J = 2.5 Hz and J = 8.7 Hz, aromatic), 7.38 (1H, dd, J = 6.1 Hz and J = 8.6 Hz, aromatic). Anal. calcd for C₁₅H₁₅ClFNO₅: C, 52.41; H, 4.39; N, 4.07. Found: C, 52.49; H, 4.15; N, 3.76.

Compound 30: 3-[(2-Chloro-4-fluorobenzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid

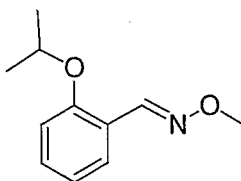


Saponification of N-(2-chloro-4-fluorobenzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as white crystals (98% yield): mp 140-143 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): mixture of keto-enol forms 25:75; enol: 3.72 (3H, s, OCH₃), 4.96 (2H, s, NCH₂), 6.33 (1H, s, CH), 7.25 (1H, m, aromatic), 7.41 (1H, m, aromatic), 7.50 (1H, m, aromatic); keto: 3.64 (3H, s OCH₃), 3.98 (2H, s,

CH₂), 4.84 (2H, s, CH₂). Anal. calcd for C₁₂H₁₁ClFNO₅: C, 47.46; H, 3.65; N, 4.61. Found: C, 47.45; H, 3.61; N, 4.56.

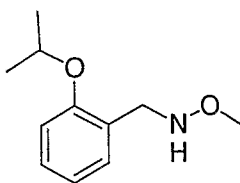
EXAMPLE 31

5 Compound 31-A: 2-Isopropoxy-benzaldehyde O-methyloxime



Reaction of 2-isopropoxybenzaldehyde (Hach, Collect. Czech. Commun., 23, 1958, 1902–1907) with methoxylamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil after chromatography on silica gel (elution hexane–ethyl acetate 8:2) (96% yield). ¹HNMR indicated a 95:5 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm) : (E-isomer) 1.33 (6H, d, J = 6.1 Hz, CH₃), 3.97 (3H, s, OCH₃), 4.56 (1H, m, CH), 6.90 (2H, m, aromatics), 7.30 (1H, m, aromatic), 7.79 (1H, dd, J = 2.0 Hz and J = 7.6 Hz, aromatic), 8.47 (1H, s, CH).

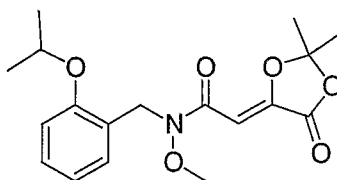
20 Compound 31-B: N-(2-Isopropoxy-benzyl)-O-methyl-hydroxylamine



Reduction of 2-isopropoxy-benzaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil after chromatography on

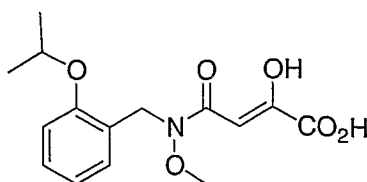
silica gel (elution hexane–ethyl acetate 8:2) (83% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.35 (6H, d, J = 6.1 Hz, CH₃), 3.56 (3H, s, OCH₃), 4.07 (2H, broad s, NCH₂), 4.59 (1H, m, CH), 6.08 (1H, broad s, NH), 6.86–6.91 (2H, m, aromatics), 7.20–7.24 (2H, m, aromatics). The hydrochloride salt was obtained as a white solid: mp 90 °C. Anal. calcd for C₁₁H₁₇NO₂·HCl: C, 57.02; H, 7.83; N, 6.04. Found: C, 56.93; H, 7.64; N, 5.96

Compound 31-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(2-isopropoxy-benzyl)-N-methoxy-acetamide



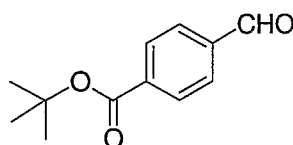
Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-(2-isopropoxy-benzyl)-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (93% yield): mp 103 °C (ethyl acetate–hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.34 (6H, d, J = 6.0 Hz, CH₃), 1.75 (6H, s, CH₃), 3.68 (3H, s, OCH₃), 4.60 (1H, m, CH), 4.95 (2H, broad s, NCH₂), 6.44 (1H, s, CH), 6.89 (2H, m, aromatics), 7.2–7.3 (2H, m, aromatics). Anal. calcd for C₁₈H₂₃NO₆: C, 61.88; H, 6.64; N, 4.01. Found: C, 61.22; H, 6.33; N, 3.87.

Compound 31: 2-Hydroxy-3-[(2-isopropoxy-benzyl)-methoxy-carbamoyl]-acrylic acid



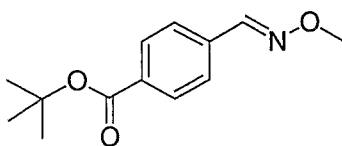
Saponification of 2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(2-isopropoxy-benzyl)-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as a white syrup (92%
5 yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.33 (6H, d, J = 6.1 Hz, CH₃) 3.69 (3H, s, OCH₃), 4.60 (1H, m, CH), 4.91 (2H, s, NCH₂), 6.60 (1H, s, CH), 6.87–6.92 (2H, m, aromatics), 7.21–7.28 (2H, m, aromatics). HRMS (MAB N₂) calculated for C₁₅H₁₉NO₆ [M⁺]: 309.121238: found: 309.120947.

10

EXAMPLE 32Compound 32-A: 4-Formyl-benzoic acid *tert*-butyl ester

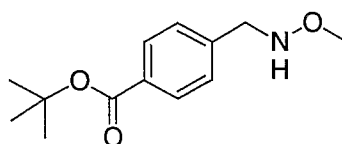
15 A suspension of 4-carboxybenzaldehyde (5.2 g, 34.6 mmol) in tetrahydrofuran (130 ml) was treated under argon with di-*tert*-butyl dicarbonate (15.3 g, 70.0 mmol) and 4-dimethylaminopyridine (1.28 g, 10.0 mmol) and the resulting mixture was stirred at 22 °C for 72 h. After
dilution with dichloromethane, the reaction mixture was washed
20 successively with 5% citric acid, saturated sodium bicarbonate and brine and dried over anhydrous magnesium sulphate. Evaporation of the solvent under reduced pressure and chromatography of the residue on silica gel (elution toluene-ethyl acetate, 95:5) yielded 2.43 g (34% yield) of
the title ester as a white solid. ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.61
25 (9H, s, *t*-Bu), 7.92 (2H, d, J = 8.3 Hz, aromatics), 8.13 (2H, d, J = 8.3 Hz, aromatics), 10.09 (1H, s, CH).

Compound 32-B: 4-(Methoxyimino-methyl)-benzoic acid *tert*-butyl ester



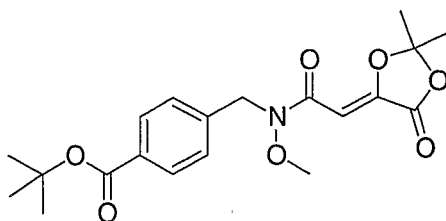
Reaction of 4-formyl-benzoic acid *tert*-butyl ester with
5 methoxylamine hydrochloride as described in the preparation of
compound 3-A gave the title oxime ether as a clear oil after
chromatography on silica gel (elution hexane–ethyl acetate, 96:4) (79%
yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.60 (9H, s, t-Bu), 4.00 (3H, s,
OCH₃), 7.62 (2H, d, J = 8.0 Hz, aromatics), 7.97 (2H, d, J = 8.0 Hz,
10 aromatics), 8.08 (1H, s, CH).

Compound 32-C: 4-(Methoxyamino-methyl)-benzoic acid *tert*-butyl ester



15 Reduction of 4-(methoxyimino-methyl)-benzoic acid *tert*-butyl
ester with sodium cyanoborohydride as described in the preparation of
compound 3-B gave the title hydroxylamine as a clear oil after
chromatography on silica gel (elution hexane–ethyl acetate 8:2) (56%
20 yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.59 (9H, s, t-Bu), 3.49 (3H, s,
OCH₃), 4.09 (2H, s, NCH₂), 7.41 (2H, d, J = 8.6 Hz, aromatics), 7.96 (2H, d,
J = 8.6 Hz, aromatics). The hydrochloride salt was obtained as a white
solid: mp 130-132 °C. Anal. calcd for C₁₃H₁₉NO₃·HCl: C, 57.04; H, 7.36; N,
5.12. Found: C, 56.90; H, 7.27; N, 5.00.

Compound 32-D: 4-([2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl]-methoxy-amino)-methyl)-benzoic acid *tert*-butyl ester

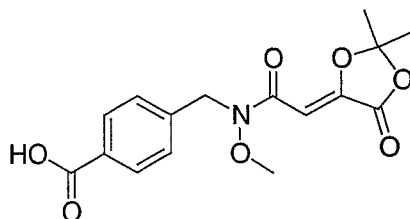


5

Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with 4-(methoxyamino-methyl)-benzoic acid *tert*-butyl ester as described in the preparation of compound 1-A gave the title amide as white crystals (93% yield): mp 137-138 °C (dichloromethane-hexane).

10 ¹HNMR 400 MHz (CDCl₃) δ (ppm) : 1.58 (9H, s, t-Bu), 1.76 (6H, s, CH₃), 3.67 (3H, s, OCH₃), 4.87 (2H, s, NCH₂), 6.40 (1H, s, CH), 7.39 (2H, d, J = 8.2 Hz, aromatics), 7.95 (2H, d, J = 8.2 Hz, aromatics). Anal. calcd for C₂₀H₂₅NO₇: C, 61.37; H, 6.44; N, 3.58. Found: C, 61.23; H, 6.25; N, 3.52.

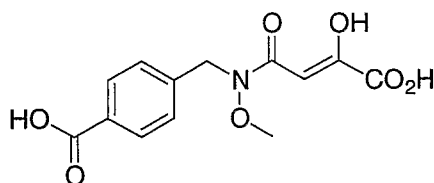
15 Compound 32-E: 4-([2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl]-methoxy-amino)-methyl)-benzoic acid



20 A solution of 4-([2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl]-methoxy-amino)-methyl)-benzoic acid *tert*-butyl ester (0.60 g, 1.53 mmol) in dichloromethane (25 ml) was treated at 22 °C with trifluoroacetic acid (6 ml) and the resulting mixture was stirred for 1h.

Evaporation of the solvent *in vacuo* and recrystallization of the solid residue gave 0.457 g (89% yield) of the title material as white crystals: mp 217-219 °C (dichloromethane–hexane). ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): 1.70 (6H, s, CH₃), 3.72 (2H, s, OCH₃), 4.89 (2H, s, NCH₂), 6.18 (1H, s, CH), 7.39 (2H, d, J = 8.3 Hz, aromatics), 7.91 (2H, d, J = 8.3 Hz, aromatics), 12.9 (1H, broad s, OH). Anal. calcd for C₁₆H₁₇NO₇: C, 57.31; H, 5.11; N, 4.18. Found: C, 57.33; H, 5.08; N, 4.25.

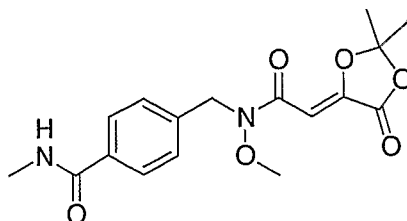
Compound 32: 4-[(3-Carboxy-3-hydroxy-acryloyl)-methoxy-amino]-methyl]-benzoic acid methyl ester



Saponification of 4-([2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl]-methoxy-amino)-methyl)-benzoic acid as described in the preparation of compound 1 gave the title material as a white solid (66% yield); mp 123-125 °C. ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): mixture of enol and keto forms, 7:3; enol form, 3.75 (3H, s, OCH₃), 4.97 (2H, s, NCH₂), 6.34 (1H, s, CH), 7.4 (2H, d, J = 8.3 Hz, aromatics), 7.92 (2H, d, J = 8.3 Hz, aromatics), 13.2 (2H, broad, OH); keto form, 3.65 (3H, s, OCH₃), 3.97 (2H, s, CH₂), 4.87 (2H, s, NCH₂). Anal. calcd for C₁₃H₁₃NO₇·0.2 H₂O: C, 52.25; H, 4.52; N, 4.69. Found: C, 52.17; H, 4.42; N, 4.64.

EXAMPLE 33

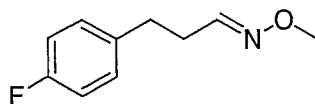
Compound 33: 4-([2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl]-methoxy-amino)-methyl)-N-methyl-benzamide.



A solution of 4-((2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl]-methoxy-amino)-methyl)-benzoic acid (0.150 g, 0.45 mmol) in
 5 dichloromethane (2 ml) was treated at 22 °C with oxalyl chloride (0.08 ml) and a trace (capillary) of N,N-dimethylformamide and the resulting mixture was stirred for 2h. The solvent and excess reagent were evaporated *in vacuo* and the residue was dissolved in dichloromethane (2 ml). This solution was added dropwise to a cold (5 °C) solution of
 10 methylamine (0.5 mmol, 0.25 ml of a 2M solution in tetrahydrofuran) and pyridine (0.01 ml) in dichloromethane (2 ml). After 1 h at 22 °C, the reaction mixture was diluted with ethyl acetate, washed successively with 0.1 N hydrochloric acid, saturated sodium bicarbonate, brine and dried over anhydrous magnesium sulphate. Evaporation of the solvent under
 15 reduced pressure and chromatography of the residue on silica gel (elution ethyl acetate and acetonitrile, 0 to 5 %) yielded 0.060 g (38% yield) of the title amide as a white solid. ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): 1.69 (6H, s, CH₃), 2.77 (3H, d, J = 4.5 Hz, NCH₃), 3.72 (2H, s, OCH₃), 4.85 (2H, s, NCH₂), 6.18 (1H, s, CH), 7.35 (2H, d, J = 8.2 Hz, aromatics), 7.79 (2H, d, J =
 20 8.2 Hz, aromatics), 8.41 (1H, broad q, NH).

EXAMPLE 34

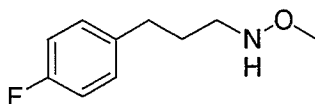
Compound 34-A: 3-(4-Fluorophenyl)-propionaldehyde O-methyloxime



Reaction of 3-(4-fluorophenyl)-propionaldehyde (Dickinson, R.P.; Dack, K. N.; Steele, J.; Tute, M. S. Bioorg. Med. Chem. Lett., 6, 14, 1996, 1691–1696) with methoxylamine hydrochloride as described in the
5 preparation of compound 3-A gave the title oxime ether as a clear oil (97% yield), bp 65–75 °C / 1.5 torr (bulb to bulb distillation, air bath temperature). ¹HNMR indicated a 6:4 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): 2.51 and 2.65 (2H, 2 m, CH₂), 2.8 (2H, m, CH₂), 3.84 and 3.88 (3H, 2 s, OCH₃), 6.67 (t, J = 5.5 Hz, CH), 7.0 (2H, m,
10 aromatics), 7.16 (2H, m, aromatics), 7.40 (t, J = 4.2 Hz, CH).

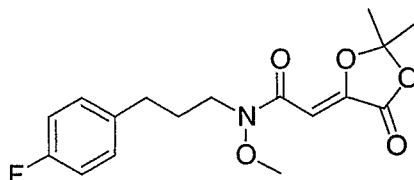
Compound 34-B: N-[3-(4-Fluorophenyl)-propyl]-O-methyl-hydroxylamine

15



Reduction of 3-(4-fluorophenyl)-propionaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil after
20 chromatography on silica gel and distillation *in vacuo* (75% yield): bp 70–75 °C/0.7 torr (bulb to bulb distillation, air bath temperature). ¹HNMR 400 MHz (CHCl₃) δ (ppm): 1.85 (2H, m, CH₂), 2.68 (2H, t, J = 7.9 Hz, CH₂), 2.95 (2H, t, J = 7.1 Hz, CH₂), 3.56 (3H, s, OCH₃), 5.58 (1H, broad, NH), 6.99 (2H, m, aromatics), 7.17 (2H, m, aromatics). The hydrochloride salt was
25 obtained as a white solid: mp 97–100 °C. Anal. calcd for C₁₀H₁₄FNO·HCl: C, 54.67; H, 6.88; N, 6.38. Found: C, 54.72; H, 6.71; N, 6.42.

Compound 34-C: 2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-[3-(4-fluoro-phenyl)-propyl]-N-methoxy-acetamide

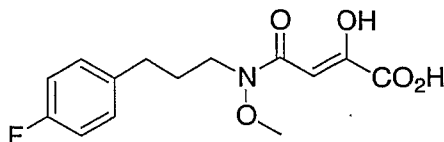


5

Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-[3-(4-fluorophenyl)-propyl]-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (97% yield): mp 90-91 °C (ethyl acetate-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.77 (6H, s, CH₃), 1.98 (2H, m, CH₂), 2.64 (2H, t, J = 7.9 Hz, CH₂), 3.71 (2H, t, J = 7.6 Hz, NCH₂), 3.73 (3H, s, OCH₃), 6.41 (1H, broad s, CH), 6.98 (2H, m, aromatics), 7.16 (2H, m, aromatics). Anal. calcd for C₁₇H₂₀FNO₅: C, 60.53; H, 5.98; N, 4.15. Found: C, 60.43; H, 5.99; N, 4.09.

15

Compound 34: 3-[[3-(4-Fluorophenyl)-propyl]-methoxy-carbamoyl]-2-hydroxy-acrylic acid



20

Saponification of 2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-[3-(4-fluoro-phenyl)-propyl]-N-methoxy-acetamide as described in the preparation of compound 1 gave the title material as white crystals (98% yield): mp 86 °C (dec) (ether-hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 2.0 (2H, m, CH₂), 2.65 (2H, t, J = 7.8 Hz, CH₂), 3.72 (2H, t, J = 7.1 Hz,

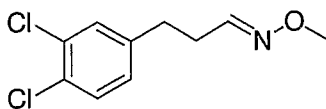
25

NCH₂), 3.75 (3H, s, OCH₃), 6.57 (1H, s, CH), 7.0 (2H, m, aromatics), 7.17 (2H, m, aromatics). Anal. calcd for C₁₄H₁₆FNO₅: C, 56.56; H, 5.43; N, 4.71. Found: C, 56.78; H, 5.49; N, 4.69.

5

EXAMPLE 35

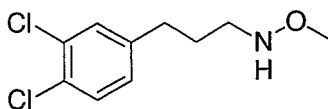
Compound 35-A: 3-(3,4-Dichlorophenyl)-propionaldehyde O-methyloxime



10

Reaction of 3-(3,4-dichlorophenyl)-propionaldehyde (Heck, J. Amer. Chem. Soc., 90, 1968, 5526) with methoxylamine hydrochloride as described in the preparation of compound 3-A gave the title oxime ether as a clear oil (91% yield), bp 80–90 °C/0.5 torr (bulb to bulb distillation, air bath temperature). ¹HNMR indicated a 55:45 mixture of E- and Z-isomers. ¹HNMR 400 MHz (CDCl₃) δ (ppm): 2.63 and 2.76 (2H, 2 m, CH₂), 2.9 (2H, m, CH₂), 3.96 and 4.01 (3H, 2 s, OCH₃), 6.77 (t, J = 5.5 Hz, CH), 7.16–7.5 (3H, m, aromatics and CH).

20 Compound 35-B: N-[3-(3,4-Dichlorophenyl)-propyl]-O-methylhydroxylamine

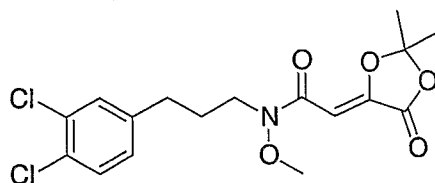


25

Reduction of 3-(3,4-dichlorophenyl)-propionaldehyde O-methyloxime with sodium cyanoborohydride as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil

after chromatography on silica gel and distillation *in vacuo* (48% yield): bp 75–80 °C/0.3 torr (bulb to bulb distillation, air bath temperature). ¹HNMR 400 MHz (CHCl₃) δ (ppm): 1.81 (2H, m, CH₂), 2.63 (2H, t, J = 7.8 Hz, CH₂), 2.90 (2H, t, J = 7.1 Hz, CH₂), 3.52 (3H, s, OCH₃), 5.55 (broad, NH), 7.01 (1H, dd, J = 2.0 Hz and J = 8.1 Hz, aromatic), 7.27 (1H, broad d, aromatic), 7.32 (1H, d, J = 8.1 Hz, aromatic). The hydrochloride salt was obtained as a white solid: mp 81–83 °C. Anal. calcd for C₁₀H₁₃Cl₂NO·HCl: C, 44.39; H, 5.22; N, 5.18. Found: C, 44.57; H, 5.05; N, 5.18.

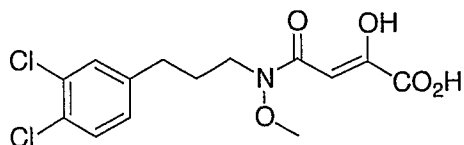
10 Compound 35-C: N-[3-(3,4-Dichloro-phenyl)-propyl]-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide



15 Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with N-[3-(3,4-dichlorophenyl)-propyl]-O-methyl-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (95% yield): mp 105–106 °C (ethyl acetate–hexane). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.91 (6H, s, CH₃), 2.13 (2H, m, CH₂), 2.77 (2H, t, J = 7.9 Hz, CH₂), 3.86 (2H, t, J = 7.0 Hz, NCH₂), 3.88 (3H, s, OCH₃), 6.54 (1H, broad s, CH), 7.2 (H, broad dd, aromatic), 7.44 (1H, broad d, J = 2 Hz, aromatic), 7.50 (1H, d, J = 8.1 Hz, aromatic). Anal. calcd for C₁₇H₁₉Cl₂NO₅: C, 52.59; H, 4.93; N, 3.61. Found: C, 52.68; H, 5.08; N, 3.50.

25

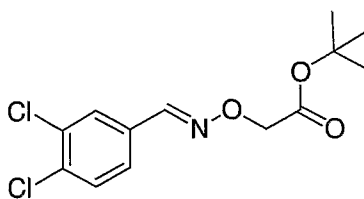
Compound 35: 3-[[3-(3,4-Dichlorophenyl)-propyl]-methoxy-carbamoyl]-2-hydroxy-acrylic acid



Saponification of N-[3-(3,4-dichloro-phenyl)-propyl]-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide as
 5 described in the preparation of compound 1 gave the title material as white crystals (97% yield): mp 106 °C (dec) (ethyl acetate-hexane).
¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.97 (2H, m, CH₂), 2.61 (2H, t, J = 7.7 Hz, CH₂), 3.71 (2H, t, J = 6.9 Hz, NCH₂), 3.73 (3H, s, OCH₃), 6.54 (1H, s, CH), 7.03 (1H, dd, J = 2.0 Hz and J = 8.24 Hz, aromatic), 7.28 (1H, d, J = 2.0
 10 Hz, aromatic) 7.35 (1H, d, J = 8.24 Hz, aromatic). Anal. calcd for C₁₄H₁₅Cl₂NO₅: C, 48.29; H, 4.34; N, 4.02. Found: C, 48.34; H, 4.24; N, 3.98.

EXAMPLE 36

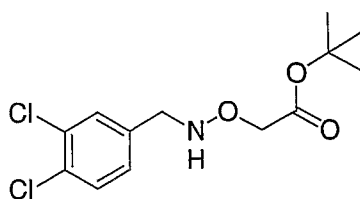
Compound 36-A: (3,4-Dichlorobenzylideneaminoxy)-acetic acid *tert*-
 15 butyl ester



Condensation of 3,4-dichlorobenzaldehyde with hydroxylamine
 20 hydrochloride followed by reaction with *tert*-butyl bromoacetate using a procedure similar to the one described for the preparation of compound 6-A gave the title oxime ether as a clear oil after chromatography on silica gel (elution dichloromethane-hexane 1 :1) (94% yield). ¹HNMR 400 MHz (CDCl₃) δ (ppm): 1.52 (9H, s, t-Bu), 4.63 (2H, s, OCH₂), 7.41 (1H, dd, J = 1.9

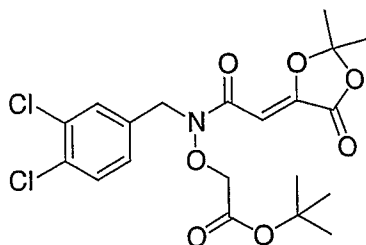
Hz and J = 8.6 Hz, aromatic), 7.47 (1H, d, J = 8.6 Hz, aromatic), 7.71 (1H, d, J = 1.9 Hz, aromatic), 8.13 (1H, s, CH).

Compound 36-B: [N-(3,4-Dichlorobenzyl)aminoxy]-acetic acid *tert*-butyl ester



Reduction of (3,4-dichlorobenzylideneaminoxy)-acetic acid *tert*-butyl ester as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil (50% yield). ¹HNMR 400 MHz (C₆D₆) δ (ppm): 1.4 (9H, s, t-Bu), 3.6 (2H, broad s, NCH₂), 4.1 (2H, s, OCH₂), 6.35 (1H, broad, NH), 6.75 (1H, dd, J = 2.0 Hz and J = 8.1 Hz, aromatic), 7.07 (1H, d, J = 8.1 Hz, aromatic), 7.24 (H, d, J = 2.0 Hz, aromatic).

Compound 36: {(3,4-Dichlorobenzyl)-[2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-acetyl]-aminoxy}-acetic acid *tert*-butyl ester



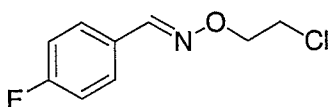
Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with [N-(3,4-dichlorobenzyl)aminoxy]-acetic acid *tert*-butyl ester as described in the preparation of compound 1-A gave the title amide as white crystals (49% yield): mp 127-129 °C (ethyl acetate-hexane).

^1H NMR 400 MHz (CDCl_3) δ (ppm): 1.51 (9H, s, t-Bu), 1.78 (6H, s, CH_3), 4.38 (2H, s, CH_2), 4.90 (2H, s, CH_2), 6.49 (1H, s, CH), 7.28 (1H, dd, $J = 2.5$ Hz and $J = 8.0$ Hz, aromatic), 7.41 (1H, d, $J = 8.0$ Hz, aromatic), 7.53 (1H, d, $J = 2.5$ Hz, aromatic). Anal. calcd for $\text{C}_{20}\text{H}_{23}\text{Cl}_2\text{NO}_7$: C, 52.19; H, 5.04; N, 5
3.04. Found: C, 52.25; H, 5.11; N, 2.93.

EXAMPLE 37

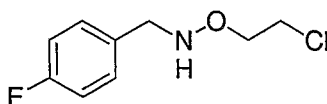
Compound 37-A: 4-Fluorobenzaldehyde O-(2-chloroethyl)-oxime

10



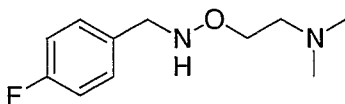
A suspension of sodium hydride (10.0 mmol, 0.40 g of a 60 % suspension in mineral oil) in dry tetrahydrofuran (20 ml) was treated at 25 °C with 1-bromo-2-chloroethane (2 ml, 23.8 mmol) followed by a solution
15 of 4-fluorobenzaldehyde oxime (1.39 g, 10.0 mmol) in tetrahydrofuran (20 ml) added dropwise over 10 min. The resulting mixture was then heated under reflux for 16 h. The cooled mixture was diluted with ethyl acetate, washed with brine and dried over anhydrous sodium sulphate.
Evaporation of the solvent under reduced pressure and chromatography
20 of the residue on silica gel (elution hexane-ethyl acetate, 8:2) gave 0.80 g (40% yield) of the title oxime as a clear oil. ^1H NMR 400 MHz (CDCl_3) δ (ppm): 3.81 (2H, t, $J = 6.0$ Hz, CH_2), 4.4 (2H, t, $J = 6.0$ Hz, CH_2), 7.10 (2H, m, aromatics), 7.60 (2H, m, aromatics), 8.13 (1H, s, CH).

25 Compound 37-B: O-(2-Chloroethyl)-N-(4-fluorobenzyl)-hydroxylamine



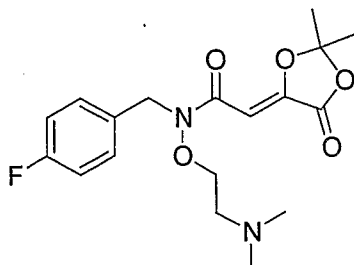
Reduction of 4-fluorobenzaldehyde O-(2-chloroethyl)-oxime as described in the preparation of compound 3-B gave the title hydroxylamine as a clear oil (65% yield) after chromatography on silica gel (elution hexane–ethyl acetate, 7: 3). ¹HNMR 400 MHz (C₆D₆) δ (ppm): 3.31 (2H, t, J = 6.0 Hz, CH₂), 3.61 (2H, t, J = 6.0 Hz, CH₂), 3.65 (2H, s, NCH₂), 5.14 (1H, broad s, NH), 6.87 (2H, m, aromatics), 6.98 (2H, m, aromatics). The hydrochloride salt was obtained as a white solid. Anal. calcd for C₉H₁₁ClFNO·HCl: C, 53.08; H, 5.44; N, 6.88. Found: C, 53.17; H, 5.31; N, 7.07.

Compound 37-C: O-(2-Dimethylamino-ethyl)-N-(4-fluorobenzyl)-hydroxylamine



A solution of O-(2-chloroethyl)-N-(4-fluorobenzyl)-hydroxylamine (0.327 g, 1.6 mmol) in acetonitrile (2 ml) was treated with a solution of dimethylamine (16 mmol, 8 ml of a 2 M solution in tetrahydrofuran). Sodium iodide (0.06 g) was then added and the resulting mixture was sealed and heated at 55 °C for 16 h. The cooled mixture was diluted with ethyl acetate, washed with saturated sodium bicarbonate, brine and dried over anhydrous sodium sulphate. Evaporation of the solvent under reduced pressure yielded 0.310 g (91% yield) of the crude title hydroxylamine as a light brown oil which was used as such for the next step. ¹HNMR 400 MHz (C₆D₆) δ (ppm): 2.19 (6H, s, NCH₃), 2.47 (2H, t, J = 6.1 Hz, CH₂), 3.82 (2H, s, NCH₂), 3.84 (2H, t, J = 6.1 Hz, CH₂), 6.9 (2H, m, aromatics), 7.11 (2H, m, aromatics).

Compound 37-D: N-(2-Dimethylamino-ethoxy)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(4-fluoro-benzyl)-acetamide



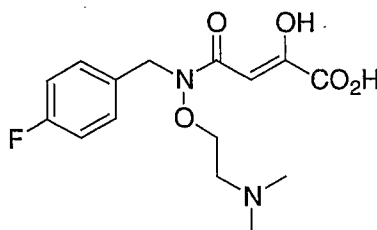
5

Reaction of (2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl chloride with O-(2-dimethylamino-ethyl)-N-(4-fluorobenzyl)-hydroxylamine as described in the preparation of compound 1-A gave the title amide as white crystals (30% yield): mp 95-96 °C (ether-hexane).

10 ¹HNMR 400 MHz (DMSO-d₆) δ (ppm): 1.70 (6H, s, CH₃), 2.16 (6H, s, NCH₃), 2.44 (2H, t, J = 5.3 Hz, CH₂), 3.97 (2H, t, J = 5.3 Hz, CH₂), 4.79 (2H, s, NCH₂), 6.52 (1H, s, CH), 7.18 (2H, m, aromatics), 7.34 (2H, m, aromatics). Anal. calcd for C₁₈H₂₃FN₂O₅: C, 59.00; H, 6.32; N, 7.64. Found: C, 58.73; H, 6.13; N, 7.40.

15

Compound 37: 3-[(2-Dimethylamino-ethoxy)-(4-fluorobenzyl)-carbamoyl]-2-hydroxy-acrylic acid



20

Saponification of N-(2-dimethylamino-ethoxy)-2-(2,2-dimethyl-5-oxo-[1,3]-dioxolan-4-ylidene)-N-(4-fluorobenzyl)-acetamide as described

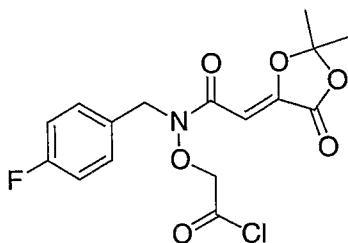
in the preparation of compound 1 gave the title material as a white powder after adjusting to pH 5 (1 N HCl), chromatography on reversed phase silica gel (Waters, C-18, 125 Å) and freeze drying (68% yield).

¹HNMR 400 MHz (DMSO-d₆) δ (ppm): mainly keto form 2.73 (6H, s, NCH₃), 3.22 (2H, broad s, CH₂), 3.72 (2H, broad s, CH₂), 4.18 (2H, broad s, OCH₂), 4.81 (2H, s, NCH₂), 7.17 (2H, m, aromatics), 7.38 (2H, m, aromatics). HRMS (MAB N₂) calculated for C₁₅H₁₉FN₂O₅ [M⁺]: 326.127800: found: 326.127864. Anal. calcd for C₁₅H₁₉FN₂O₅·H₂O: C, 52.32; H, 6.15; N, 8.14. Found: C, 52.80; H, 5.79; N, 8.02.

10

EXAMPLE 38

Compound 38-A: [[2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl]-(4-fluoro-benzyl)-aminoxy]-acetyl chloride



15

Compound 38-A was prepared from compound 22-A using the procedure described in the preparation of compound 22-B.

20 Method for the preparation of compounds 38-61

Amine (0.165 mmol), **VI-A** in Scheme VI, was combined with 2-(2-pyridyl)ethyl functionalized silica gel (0.38 mmol equivalents) in 1 mL of 1,2-dichloroethane at 5 °C. To this was added [[2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-acetyl]-(4-fluoro-benzyl)-aminoxy]-acetyl chloride (0.165 mmol) dissolved in 1 mL of 1,2-dichloroethane. After 1 hour at 25 °C the reaction mixture was filtered and purified on a

25

Shimadzu automated preparative HPLC system (Waters XTerra™ C-8, 5μ, 19x100 mm, solvent A: Water 5mM NH₄OAc; Solvent B: Acetonitrile).

The collected compounds were analysed using the following LC/MS conditions.

Column: X Terra 5μ C-8, 4.6 x 30 mm

Solvent: Solvent A: 10 % CH₃CN – 90 % H₂O , 5mM NH₄Oac

Solvent B: 90 % CH₃CN – 10 % H₂O , 5mM NH₄Oac

Gradient: 100% solvent A/0% solvent B to 0% solvent A/100% solvent B

Gradient time: 2 minutes, hold time 1 minute.

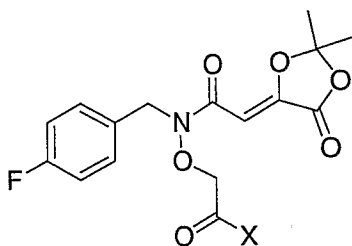
Flow rate: 4 ml/min.

Detector wavelength 220 nm.

15

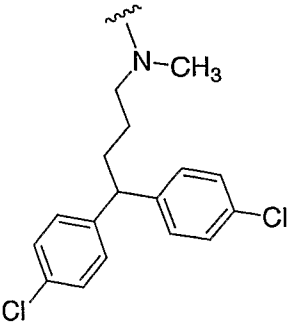
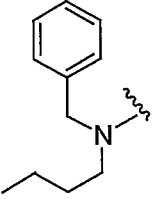
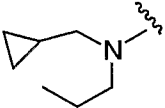
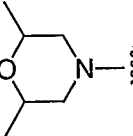
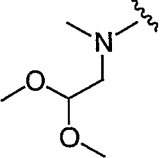
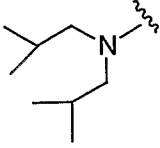
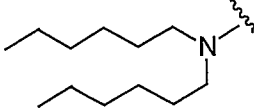
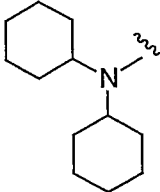
Compound retention times (RT) are recorded in the table below. Spectrometry (MS) data were determined with a Micromass ZMD Platform TSQ 7000 LC/MS in positive electrospray mode. Results are reported in the table below.

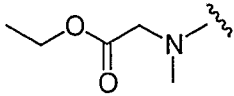
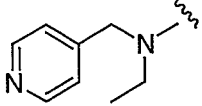
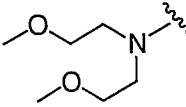
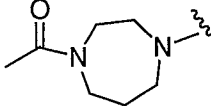
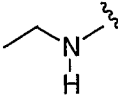
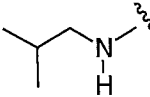
20



Compound	X	RT	Formula	MS
38		1.34	C ₂₀ H ₂₃ FN ₂ O ₇	423

Compound	X	RT	Formula	MS
39		1.95	$C_{34}H_{36}FN_3O_6$	602
40		1.53	$C_{24}H_{26}FN_5O_6$	500
41		1.69	$C_{24}H_{25}FN_2O_6$	457
42		1.68	$C_{23}H_{22}F_2N_2O_6$	461
43		1.75	$C_{23}H_{22}ClFN_2O_6$	477
44		1.64	$C_{24}H_{25}FN_2O_7$	473
45		1.71	$C_{24}H_{25}FN_2O_6$	457
46		1.79	$C_{24}H_{22}F_4N_2O_6$	511
47		1.72	$C_{24}H_{24}F_2N_2O_6$	475

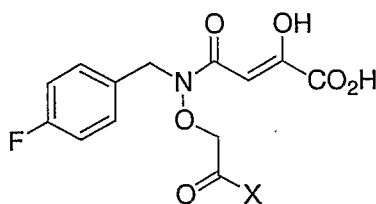
Compound	X	RT	Formula	MS
48		2.08	$C_{33}H_{33}Cl_2FN_2O_6$	643
49		1.87	$C_{27}H_{31}FN_2O_6$	499
50		1.72	$C_{23}H_{29}FN_2O_6$	449
51		1.53	$C_{22}H_{27}FN_2O_7$	451
52		1.48	$C_{21}H_{27}FN_2O_8$	455
53		1.81	$C_{24}H_{33}FN_2O_6$	465
54		2.08	$C_{28}H_{41}FN_2O_6$	521
55		1.98	$C_{28}H_{37}FN_2O_6$	517

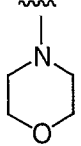
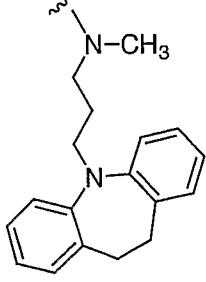
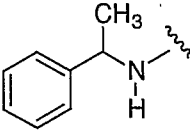
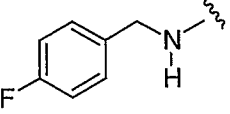
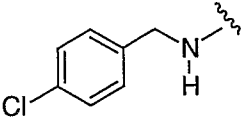
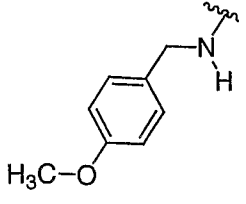
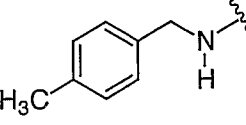
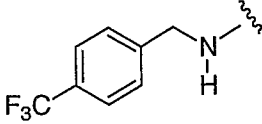
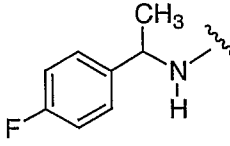
Compound	X	RT	Formula	MS
56		1.53	C ₂₁ H ₂₅ FN ₂ O ₈	453
57		1.47	C ₂₄ H ₂₆ FN ₃ O ₆	472
58		1.49	C ₂₂ H ₂₉ FN ₂ O ₈	469
59		1.31	C ₂₃ H ₂₈ FN ₃ O ₇	478
60		1.43	C ₁₈ H ₂₁ FN ₂ O ₆	381
61		1.59	C ₂₀ H ₂₅ FN ₂ O ₆	409

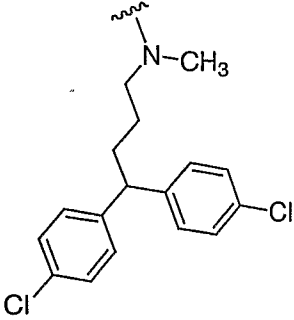
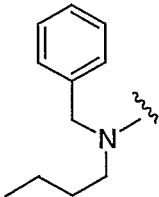
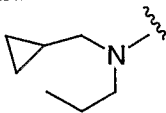
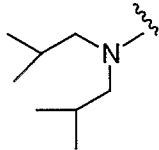
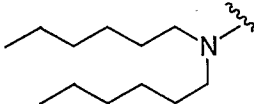
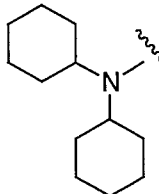
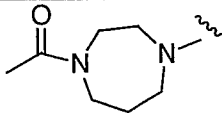
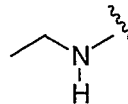
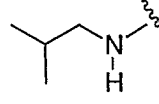
EXAMPLE 39

Method for the preparation of compounds 62-79

Compounds 38-61 (0.05 mmol) were each dissolved in 2 mL of 1:1 THF/H₂O and treated with 0.15 mL of 1M LiOH (in water) at 5 °C for 1.5 hours. The reactions were quenched with 0.25 mL of 1M HCl. After evaporation of solvent the compounds were individually purified by filtration through a Varian Bond Elute C-18 cartridge (Varian Inc. Palo Alto California) using H₂O followed by 1:1-H₂O/acetonitrile to elute to product. Spectrometry (MS) data were determined with a Micromass ZMD Platform TSQ 7000 LC/MS in negative electrospray mode.



Compound	X	Formula	MS
62		$C_{17}H_{19}FN_2O_7$	381
63		$C_{31}H_{32}FN_3O_6$	560
64		$C_{21}H_{21}FN_2O_6$	415
65		$C_{20}H_{18}F_2N_2O_6$	419
66		$C_{20}H_{18}ClFN_2O_6$	435
67		$C_{21}H_{21}FN_2O_7$	431
68		$C_{21}H_{21}FN_2O_6$	415
69		$C_{21}H_{18}F_4N_2O_6$	469
70		$C_{21}H_{20}F_2N_2O_6$	433

Compound	X	Formula	MS
71		$C_{30}H_{29}Cl_2FN_2O_6$	601
72		$C_{24}H_{27}FN_2O_6$	457
73		$C_{20}H_{25}FN_2O_6$	407
74		$C_{21}H_{29}FN_2O_6$	423
75		$C_{25}H_{37}FN_2O_6$	479
76		$C_{25}H_{33}FN_2O_6$	475
77		$C_{20}H_{24}FN_3O_7$	436
78		$C_{15}H_{17}FN_2O_6$	339
79		$C_{17}H_{21}FN_2O_6$	367

EXAMPLE 40HIV-Integrase Inhibition Activity

- The table below shows the percent inhibition of HIV-integrase in the presence of 50 μ M compounds 1-24 and 62-79. For each reaction, 5 pmole of biotin labeled substrate DNA was bound to 100ug of Streptavidin coated PVT SPA beads (Amersham Pharmacia Biotech). 0.26 ng of recombinant integrase was incubated with the beads for 90 min at 37C. Unbound enzyme was removed by washing the complex followed by addition of inhibitors and 0.1 fmol of P33 labeled target DNA.
- Reaction was stopped by adding EDTA to a final concentration of 10 mM. Samples were counted in TopCountNXT (Packard) and the CPM was used as a measure of integration. Reaction condition was as described in A. Engelman and R. Craigie, J. Virol. 69, 5908-5911 (1995). The sequences of substrate and target DNA were described in Nucleic Acid Research 22,1121-1122 (1994). Compounds of this invention tested in this assay have IC₅₀'s of approximately 0.01 to 50 μ M

Compound	% inhibition at 50 μ M
1	99
2	99.9
3	99.9
4	99.9
5	99.9
6	99.9
7	99.9
8	99.9
9	99.9
10	99.9

Compound	% inhibition at 50 μ M
11	99.9
12	99.9
13	99.9
14	99.9
15	99.0
16	99.0
17	99.9
18	96.0
19	99.9
20	99.9
21	99.9
22	99.9
23	65.0
24	99.9
62	>99%
63	>99%
64	>99%
65	>99%
66	>99%
67	>99%
68	>99%
69	>99%
70	>99%
71	>99%
72	>99%
73	>99%
74	>99%
75	>99%
76	>99%
77	>99%
78	>99%
79	>99%

Inhibition of HIV replication

Cell culture assays were performed using a single cycle, recombinant HIV virus expressing Renella luciferase. Anti-viral activity was evaluated by measuring the production of luciferase in the infected cells 5 days post-infection. Susceptibility of the virus to compounds was determined by incubation in the presence of the serially-diluted compound. The 50% effective concentration (EC₅₀) was calculated by using the exponential form of the median effect equation where $(Fa) = 1/[1 + (ED_{50}/\text{drug conc.})^m]$. Compounds of this invention tested in this assay have EC₅₀'s of approximately 0.02 to 50 μM . The table below shows the percent viral inhibition at a compound concentration of 1.6 μM for a set representative compounds.

Compound	% Inhibition @ 1.6 uM
3	96
4	90
5	96
15	33
31	47
3-C	96
4-B	87
5-B	94

15

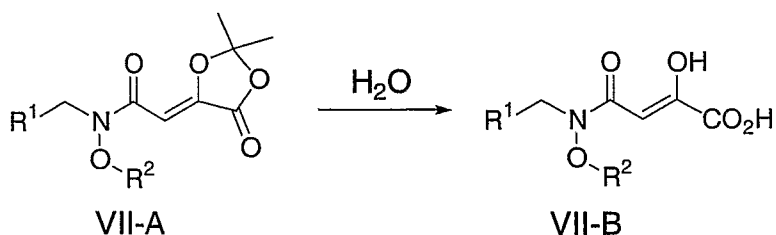
EXAMPLE 41

Hydrolysis of Prodrugs Under Physiological Conditions

As shown in Scheme VII, compounds of Formula VII-A wherein R¹ and R² are as defined for Formula I, are hydrolyzed at pH 7 (37 °C) to

yield the corresponding 2-hydroxy acrylic, VII-B, and are thus useful as prodrugs.

Scheme VII



In an experiment to measure the hydrolysis of compounds such as VII-A, compound 3-C was added to 25mM phosphate buffer (pH 7) at a concentration of 0.03 mg/mL. The reaction was incubated at 37°C for a period of 24 hours. Interval time points are analyzed by HPLC, identifying both the compound 3-C and compound 3, the parent acid. Results are shown in the table.

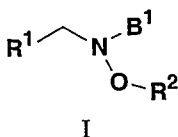
15

Hydrolysis of compound 3-C at pH 7 (37 °C)

Time (h)	Compound 3-C (mg/mL)	Compound 3 (mg/mL)
0	0.026	0.001
0.5	0.022	0.008
1	0.017	0.012
1.5	0.013	0.014
2	0.010	0.016
4	0.003	0.021
6	0.001	0.022

We claim:

1. A compound of formula I



5

wherein

R¹ is

-aryl,

-C₁-C₆ alkyl-aryl,

10 -C₁-C₆ alkyl-S(O)_n-aryl, or

-C₁-C₅ alkyl-O-aryl;

and wherein R¹ is unsubstituted or independently substituted with 1-3 R³;

Each R³ is independently selected from

-H,

15 -halo,

-CN,

-C₁-C₆ alkyl,

-C₃-C₆ cycloalkyl

-OR⁴,

20 -C₁-C₁₀ alkyl-O-R⁴,

-CO₂R⁵,

-C₁-C₁₀ alkyl-CO₂R⁵,

-N(R⁶)(R⁷),

-C₁-C₁₀ alkyl-N(R⁶)(R⁷),

25 -CON(R⁶)(R⁷),

-C₁-C₁₀ alkyl-CON(R⁶)(R⁷)

-S(O)_nR⁸,

-C₁-C₁₀ alkyl-S(O)_nR⁸,

- S(O)_nN(R⁹)(R¹⁰),
- C₁-C₁₀ alkyl-S(O)_nN(R⁹)(R¹⁰),
- aryl,
- O-aryl,
- 5 -heteroaryl,
- O-heteroaryl,
- C₁-C₆ alkyl-aryl,
- C₁-C₆ alkyl-heteroaryl,
- C(O)-heterocyclic radical,
- 10 -C₁-C₁₀ alkyl-C(O)-heterocyclic radical, or
- C₁-C₆ haloalkyl;
- R² is
- H,
- C₁-C₁₀ alkyl,
- 15 -C₃-C₆ cycloalkyl,
- C₁-C₁₀ haloalkyl,
- aryl,
- heteroaryl,
- C₁-C₆ alkyl-aryl,
- 20 -C₁-C₅ alkyl-O-aryl,
- C₁-C₆ alkyl-heteroaryl,
- C₁-C₅ alkyl-O-heteroaryl,
- C₁-C₁₀ alkyl-OR⁴,
- C₁-C₁₀ alkyl-CO₂R⁵,
- 25 -C₁-C₁₀ alkyl-N(R⁶)(R⁷),
- C₁-C₁₀ alkyl-CON(R⁶)(R⁷),
- C₁-C₁₀ alkyl-S(O)_nR⁸,
- C₁-C₁₀ alkyl-S(O)_nN(R⁹)(R¹⁰), or
- C₁-C₁₀ alkyl-C(O)-heterocyclic radical;
- 30 Each R⁴ is independently selected from

-H,

-C₁-C₆ alkyl,

-C₃-C₆ cycloalkyl,

-C₁-C₉ alkyl-CO₂R⁵,

5 -C₁-C₉ alkyl-N(R⁶)(R⁷),

-C₁-C₉ alkyl-CON(R⁶)(R⁷),

-C₁-C₉ alkyl-S(O)_nR⁸, or

-C₁-C₉ alkyl-S(O)_nN(R⁹)(R¹⁰);

Each R⁵ is independently selected from

10 -H,

-C₁-C₆ alkyl,

-C₃-C₆ cycloalkyl, or

-C₁-C₆ alkyl-aryl;

Each R⁶ is independently selected from

15 -H,

-C₁-C₆ alkyl,

-aryl,

-heteroaryl,

-C₁-C₆ alkyl-aryl,

20 -C₁-C₆ alkyl-heteroaryl,

-C(O)-C₁-C₆ alkyl,

-C(O)-aryl,

-C(O)-C₁-C₆ alkyl-aryl,

-C(O)-heteroaryl,

25 -C(O)-C₁-C₆ alkyl-heteroaryl,

-C(NH)NH₂,

-S(O)_n-R⁸, or

-C₁-C₆ alkyl-CO₂R⁵;

Each R⁷ is independently selected from

30 -H,

-C₁-C₆ alkyl,

-aryl, or

-heteroaryl;

Each R⁸ is independently selected from

5 -C₁-C₆ alkyl,

-aryl, or

-heteroaryl;

Each R⁹ is independently selected from

-H,

10 -C₁-C₆ alkyl,

-C₁-C₆ alkyl-aryl,

-C₁-C₆ alkyl-heteroaryl,

-C(O)-C₁-C₆ alkyl,

-C(O)-aryl,

15 -C(O)-C₁-C₆ alkyl-aryl,

-C(O)-C₁-C₆ alkyl-heteroaryl,

-aryl, or

-heteroaryl;

Each R¹⁰ is independently selected from

20 -H,

-C₁-C₆ alkyl,

-C₁-C₆ alkyl-aryl,

-C₁-C₆ alkyl-heteroaryl,

-aryl, or

25 -heteroaryl;

R¹¹ is

-H,

-aryl,

-heteroaryl,

30 -C₁-C₆ alkyl-heteroaryl,

- C₃-C₆ cycloalkyl,
- C₁-C₆ alkyl,
- C₁-C₆ alkyl-aryl,
- C₁-C₆ alkyl-CO₂R⁵, or
- 5 -C₁-C₆ alkyl-N(R⁶)(R⁷);

R¹² is

- H,
- C₁-C₆ alkyl,
- aryl, or

10 -heteroaryl;

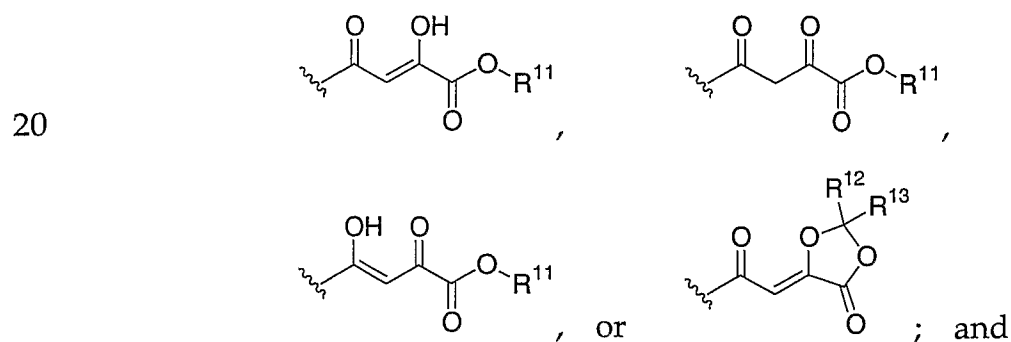
R¹³ is

- H,
- C₁-C₆ alkyl,
- aryl, or

15 -heteroaryl;

and R¹² and R¹³ taken together may form a cyclic alkyl ketal;

B¹ is selected from the group consisting of



n is 0, 1 or 2;

or a pharmaceutically acceptable salt or solvate thereof.

25 2. A compound of Claim 1 wherein

R¹ is

-phenyl or -C₁-C₂ alkyl-phenyl wherein the phenyl is unsubstituted or independently substituted with 1-3 R³;

Each R³ is independently selected from

- 5 -H,
 -halo,
 -CN,
 -C₁-C₆alkyl,
 -OC₁-C₆alkyl,
 10 -CO₂R⁵,
 -N(R⁶)(R⁷),
 -CON(R⁶)(R⁷),
 -trifluoromethyl;

R² is

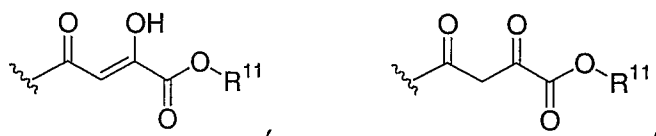
- 15 -C₁-C₆ alkyl,
 -CH₂-phenyl,
 -CH₂-CO₂R⁵,
 -C₁-C₂-alkyl-N(R⁶)(R⁷),
 -CH₂-CON(R⁶)(R⁷),
 20 -CH₂-C(O)-heterocyclic radical;

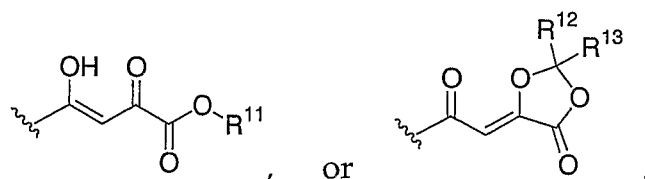
R¹¹ is R⁵;

R¹² and R¹³ are C₁-C₆ alkyl or can be taken together may form a cyclic alkyl ketal;

B¹ is selected from the group consisting of

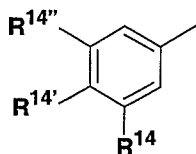
25





3. A compound of Formula I wherein

R¹ is

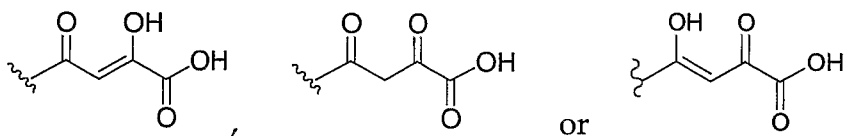


5

in which R¹⁴, R^{14'} and R^{14''} are each independently selected from cyano, hydrogen or halo;

R² is C₁-C₂ alkyl or -CH₂C(O)N(CH₃)₂;

and B¹ is



10

4. A compound of claim 3 selected from the group consisting of:

3-[(4-Fluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid;

15 3-[(3,4-Difluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid;

3-[(3-Bromo-4-fluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid;

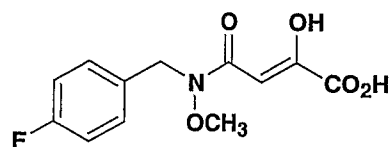
3-[(3-Cyano-4-fluoro-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic acid;

3-[(4-Fluoro-3-methyl-benzyl)-methoxy-carbamoyl]-2-hydroxy-acrylic

20 acid;

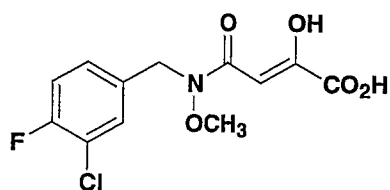
3-[Ethoxy-(4-fluoro-benzyl)-carbamoyl]-2-hydroxy-acrylic acid.

5. A compound of the formula



or a pharmaceutically acceptable salt or solvate thereof.

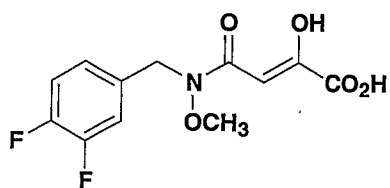
6. A compound of the formula



5

or a pharmaceutically acceptable salt or solvate thereof.

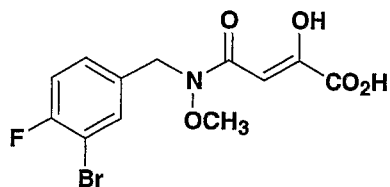
7. A compound of the formula



10

or a pharmaceutically acceptable salt or solvate thereof.

8. A compound of the formula

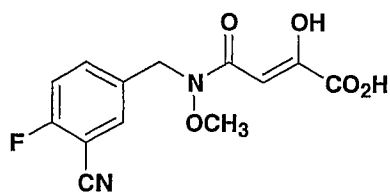


15

or a pharmaceutically acceptable salt or solvate thereof.

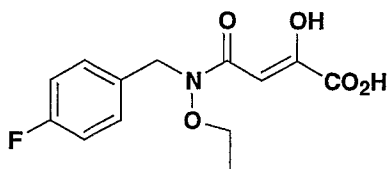
9. A compound of the formula

20



or a pharmaceutically acceptable salt or solvate thereof.

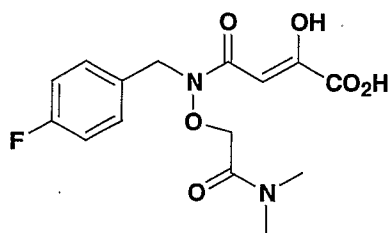
- 5 10. A compound of the formula



or a pharmaceutically acceptable salt or solvate thereof.

10

11. A compound of the formula

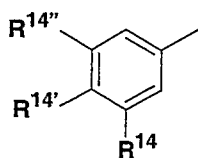


or a pharmaceutically acceptable salt or solvate thereof.

15

12. A compound of formula I wherein

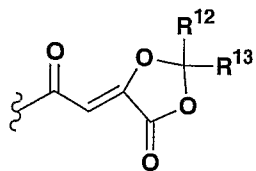
R¹ is



in which R^{14} , $R^{14'}$ and $R^{14''}$ are each independently selected from cyano, hydrogen or halo;

R^2 is C_1 - C_2 alkyl or $-CH_2C(O)N(CH_3)_2$;

and B^1 is



5

in which R^{12} and R^{13} are each independently C_1 - C_6 alkyl or taken together form a cyclic alkyl ketal.

10

13. A compound of claim 12 wherein R^{12} and R^{13} are methyl.

14. A compound of claim 13 selected from the group consisting of:

2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(4-fluoro-benzyl)-N-methoxy-acetamide;

15 N-(3,4-Difluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide;

N-(3-Bromo-4-fluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide;

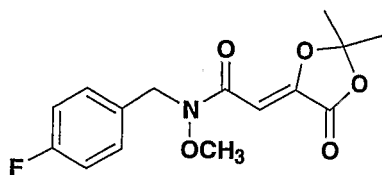
20 N-(3-Cyano-4-fluoro-benzyl)-2-(2,2-dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-methoxy-acetamide;

2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-(4-Fluoro-3-methyl-benzyl)-N-methoxy-acetamide;

2-(2,2-Dimethyl-5-oxo-[1,3]dioxolan-4-ylidene)-N-ethoxy-N-(4-fluoro-benzyl)-acetamide.

25

15. A compound of the formula



or a pharmaceutically acceptable salt or solvate thereof.

16. A composition useful for treating HIV infections comprising a
5 therapeutic amount of a compound of claim 1 and a pharmaceutically acceptable carrier.

17. A pharmaceutical composition of claim 16, further comprising a
therapeutically effective amount of one or more other HIV treatment
10 agents selected from

- (a) an HIV protease inhibitor,
- (b) a nucleoside reverse transcriptase inhibitor,
- (c) a non-nucleoside reverse transcriptase inhibitor,
- (d) an HIV-entry inhibitor,
- 15 (e) an immunomodulator,

or a combination thereof.

18. A method of inhibiting HIV integrase which comprises
administering to a mammal in need of such treatment a therapeutically
20 effective amount of a compound of Claim 1, or a pharmaceutically acceptable salt or solvate thereof.

19. A method for treating an HIV infection in a patient in need thereof,
comprising the administration to such patient of a therapeutically
25 effective amount of a compound of Claim 1, or a pharmaceutically acceptable salt or solvate thereof.