CLAIMS

1. A wiping sheet for wiping or cleansing an object comprising a fiber aggregate containing synthetic fibers and impregnated with a cleaning fluid,

the fiber aggregate having a dry basis weight of 50 g/m^2 to 100 g/m^2,

the cleaning fluid comprising at least two nonionic surfactants having different HLB values, one of the surfactants having an HLB value of from 12 to 14, and the other surfactant having an HLB value of from 16 to 17, and

the cleaning fluid being present in an amount of 205 g/m^2 to 380 g/m^2.

2. The wiping sheet according to claim 1, wherein one of the surfactants has an HLB value of 12.5 to 14.

3. The wiping sheet according to any one of claims 1 to 2, wherein one of the surfactants is a polyoxyethylene alkyl ether comprising at least one of polyoxyethylene lauryl ether (HLB value: 12.1 – 14.9), polyoxyethylene cetyl ether (HLB value: 12.9 – 14.3), polyoxyethylene stearyl ether (HLB value: 12.8 – 13.9), and polyoxyethylene oleyl ether (HLB value: 12.1 – 13.6).

4. The wiping sheet according to any one of claims 1 to 3, wherein the other surfactant is a polyoxyethylene sorbitan fatty acid ester comprising a polyoxyethylene sorbitan coconut oil fatty acid ester (HLB value: 15.0 – 16.7).

5. The wiping sheet according to any one of claims 1 to 4, wherein the cleaning fluid further comprises an amphoteric surfactant.

6. The wiping sheet according to any one of claims 1 to 5, wherein the cleaning fluid as released from the wiping sheet has a pH of 7.8 to 9.0 at 25°C, a viscosity of 2 mPa·s to 10 mPa·s at 25°C, and a surface tension of 25 mN/m to 35 mN/m.

7. The wiping sheet according to any one of claims 1 to 6, wherein the cleaning fluid further comprises a perfume.

8. The wiping sheet according to any one of claims 1 to 7, wherein the fiber aggregate has a three-dimensional texture comprising raised portions and recessed portions in a macroscopic pattern on at least one side thereof, and the synthetic fibers have a flat cross-sectional shape,

the synthetic fibers present in the recessed portions having their cross-sectional major axis generally parallel with the plane of the wiping sheet, and the synthetic fibers present in the raised portions having their cross-sectional major axis generally parallel with a plane perpendicular to the plane of the wiping sheet.

9. A method for making the wiping sheet according to any one of claims 1 to 8, comprising the steps of forming a fiber aggregate containing mainly synthetic fibers and impregnating the fiber aggregate with a cleaning fluid by spraying.