

RECONFIGURABLE NETWORK ENABLED PLUG AND PLAY MULTIFUNCTIONAL PROCESSING AND SENSING NODE

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BACKGROUND

[0001] The subject matter described herein relates to automated monitoring and
10 reporting of environmental data. Complex manufacturing environments may experience a wide
variety of conditions that may affect operations of machinery or materials being worked.
Existing environmental monitoring systems tend to be integrated into existing machinery and
operate using proprietary measurement, processing, and communication protocols. Monitoring
systems which are more flexible and which operating according to open standards may find
15 utility in complex manufacturing environments.

SUMMARY

[0002] Embodiments of systems and methods in accordance with the present disclosure
may provide improved environmental condition monitoring and reporting. In one embodiment, a
20 data acquisition device comprises a plurality of sensors to detect an environmental condition, a
configurable processor coupled to the plurality of sensors, wherein the configurable processor is
configured to receive one or more signals from the plurality of sensors, process the one or
more signals to generate environmental data representative of the environmental condition,
wherein the environmental data is, and a first input/output module to transmit the data to a
25 remote device.

[0003] In another embodiment, a method to monitor environmental conditions
comprises detecting, in a plurality of environmental sensors mounted on an electronic device,

environmental conditions in a plurality of environmental sensors receiving, in a configurable processor coupled to the plurality of sensors, one or more signals from the plurality of sensors, processing, in the configurable processor, the one or more signals to generate environmental data representative of the environmental condition, and transmitting the data to a remote device.

5 Advantageously, the electronic device may further include a coprocessor coupled to the configurable processor, wherein the coprocessor may be selectively coupled to one or more external sensor devices to receive environmental data. Preferably, at least one input/output module may be coupled to the coprocessor to receive data from one or more external computing devices. Advantageously, the method may further include at least one of coupling the device to
10 a wired network or coupling the device to a wireless network. Advantageously, the method may further include analyzing the environmental data, and generating an alarm signal when the one or more environmental parameters exceed a threshold. Advantageously, the method may further include generating one or more command signals in response to the environmental data, and transmitting the one or more command signals to a transducer.

15 [0004] Further areas of applicability will become apparent from the description provided herein. It should be understood that the description and specific examples are intended for purposes of illustration only and are not intended to limit the scope of the present disclosure

BRIEF DESCRIPTION OF THE DRAWINGS

20 [0005] Embodiments of methods and systems in accordance with the teachings of the present disclosure are described in detail below with reference to the following drawings.

[0006] Fig. 1 is a schematic illustration of a system for environmental condition monitoring and reporting according to embodiments.

[0007] Fig. 2 is a schematic illustration of a device for environmental condition monitoring and reporting according to embodiments.

[0008] Fig. 3 is a schematic illustration of a protocol stack which may be implemented by a controller in a device for environmental condition monitoring and reporting according to
5 embodiments.

[0009] Fig. 4 is a schematic illustration of a communication protocol which may be implemented by a device for environmental condition monitoring and reporting according to embodiments.

[0010] Fig. 5 is a screen shot which illustrate properties of logical objects in a system
10 for environmental condition monitoring and reporting according to embodiments.

[0011] Fig. 6 is a schematic illustration of a logical view of a system for environmental condition monitoring and reporting according to embodiments.

DETAILED DESCRIPTION

15 [0012] Systems and methods for environmental condition monitoring, reporting, and data analysis are described herein. Specific details of certain embodiments are set forth in the following description and in Figures 1-6 to provide a thorough understanding of such embodiments. One skilled in the art will understand, however, that alternate embodiments may be practiced without several of the details described in the following description.

20 [0013] Fig. 1 is a schematic illustration of a system for environmental condition monitoring and reporting according to embodiments. Referring to Fig. 1, in one embodiment the system 100 comprises a plurality of condition monitoring clusters 110, identified in the drawing as cluster 1 and cluster 2. Clusters 110 comprise one or more sensor nodes 112, each of which comprises one or more sensors 114. Sensor nodes 112 may be communicatively coupled via a

network 120 and a router 116, which provides for communication between the nodes 112 and remote devices. Sensor nodes 112 and sensors 116 will be explained in greater detail below.

[0014] Clusters 110 may be coupled to one or more external servers by a network 122. In the embodiment depicted in Fig. 1 the clusters 110 are coupled to a service integration
5 appliance 130 and a data store appliance 132. Other external servers may be coupled to clusters 110. One or more applications 134 may be accessible to the service integration appliance 130 and data store appliance 132 via a network 124.

[0015] Fig. 2 is a schematic illustration of a device 210 for environmental condition monitoring and reporting according to embodiments. Referring to Fig. 2, in some embodiments,
10 device 210 comprises one or more environmental condition sensors 230. Sensors 230 may include a light sensor 232, which may be embodied as a photodetector, a photodiode, or the like, an accelerometer 234, a temperature detector 236, and a humidity detector 238. Other environmental condition detectors may be integrated into device 210. By way of example, in some embodiments environmental condition monitoring may include monitoring conditions
15 relevant to the health of a machine and consumables used by the machine.

[0016] In the embodiment depicted in Fig. 2 the detectors 232, 234, 236 include internal analog to digital (A/D) converters, such that the outputs of the detectors 232, 234, 236 are in digital format. By contrast, the output of humidity detector 238 is in analog format, and is input into an A/D converter 240 for conversion to a digital format.

20 [0017] The outputs of detectors 230 are input into a processor 218. In some embodiments the processor 218 may be implemented as a configurable processor, e.g., a microprocessor or a field programmable gate array (FPGA). A memory module 216 may be coupled to processor 218 to store logic instructions and/or data generated by the processor 218.

[0018] Device 210 may comprise a coprocessor 242 that comprises an internal A/D
25 converter to receive inputs from one or more environmental monitoring devices external to

device 210. In the embodiment depicted in Fig. 2 device 210 may receive input from an external current monitors 272, 274, and one or more accelerometers 276, 278. The coprocessor 242 may also receive inputs from a GPS (Global Positioning System) module 244 and from one or more external sensors 286 via an IIC bus 246.

5 **[0019]** Device 210 may comprise one or more network interfaces 212A, 212B, 212C, which may be referred to collectively herein by reference numeral 212. Network interfaces 212 provide a communication interface to one or more external communication networks. By way of example, network interface 212A may provide an interface to a wired network 260A such as an Ethernet, while network interfaces 212B, 212C provide interfaces to wireless networks 260B,
10 260C, respectively. Wireless networks 260B, 260C may be implemented, e.g., as WiFi network which operate pursuant to an IEEE 802.11.x standard, WiMAX networks, or cellular networks. The particular communication standard pursuant to which the wireless networks 260B, 260C operate is not critical.

[0020] Device 210 may further include one or more communication buses to provide
15 communication with external devices 280, or a host computer 282 or external sensor 284. In the embodiment depicted in Fig. 2 device 210 may comprise one or more buses which operate according to the RS232 protocol 220, the JTAG (Joint Test Action Group) bus protocol 222, or the IIC (Inter-Integrated Circuit) protocol 224. Again, the particular communication standard pursuant to which the respective communication buses operate is not critical.

20 **[0021]** In some embodiments the processor 218 executes logic instructions which establish a web-based interface to the various sensors 230 on the device 210. By way of example, the processor 218 may implement a Device(s) Profile for Web Services (DPWS) interface to provide for discovery and communication capabilities for the various sensors 230 on device 210. Fig. 3 is a schematic illustration of a protocol stack which may be implemented by a controller in
25 a device for environmental condition monitoring and reporting according to embodiments.

Referring to Fig. 3, in some embodiments the protocol provides for communication via an internet protocol (IP) layer 310. A packet management layer such as a UDP service 312 or HTTP/TCP services 316 314 utilize the services of IP layer 310. A messaging framework layer 318 implements a SOAP (Simple Object Access Protocol) service. A web services security (WS-Security) layer 320 provides security services over the SOAP interface. A WS-Discovery service 322, WS-Eventing service 324, and a WS-Metadata Exchange/Transfer service 326 operate over the WS-Security layer 320. One or more application specific protocols 330 may operate on top of the WS protocols.

[0022] In some embodiments Fig. 4 is a schematic illustration of a communication protocol which may be implemented by a device for environmental condition monitoring and reporting according to embodiments. In some embodiments the DPWS protocol provides for implements a client-server model 400 pursuant to which a DPWS client can initiate a discover request 410 to discover one or more WS-enabled devices on a network. In response to a discovery request, a DPWS server may publish 412 information about one or more DPWS enabled devices managed by the DPWS server. The DPWS client may initiate a subscribe request 414 to subscribe to information feeds or other services from the DPWS server. The DPWS server may provide control messages 416 and event messages 418 to the DPWS client. The DPWS client may store data collected from the DPWS server in a data store 430.

[0023] As mentioned above, in practice, the processor 218 may implement a DPWS protocol module to provide DPWS functionality. Thus, in operation the device 210 may function as a DPWS server to provide web-based access to services and information provided by sensors 230 on device and information collected from external devices such as current sensors 272, 274, accelerometers 276, 278, and other external devices 270. Aspects of the DPWS interface will be explained with reference to Fig. 5 which is a screen shot which illustrate properties of logical

objects in a system for environmental condition monitoring and reporting according to embodiments.

[0024] Referring to Fig. 5, when sensor nodes 112 are connected to a network they nodes can automatically be discovered by a DPWS client device that is coupled to the network.

5 In some embodiments the DPWS interface includes a graphical user interface (GUI) 500 that presents a listing 510 of the various devices discovered by the DPWS client. The interface 500 further includes a window 520 in which logical objects representing selected discovered devices may be presented managed by the DPWS client device. As mentioned above, a DPWS client device can subscribe to data feeds from discovered sensors. The window 520 presents an object-
10 oriented view of the discovered sensors and the associated data feeds. Logical operations may be performed on data collected from the sensors by dragging and dropping selected sensors onto the window 520 and connecting the outputs of the logical objects to logical operators. Thus, as illustrated in Fig. 5, the outputs of temperatures sensor identified as Temperature Sensor 9, Temperature Sensor 4, and Temperature 5 maybe input to Database 1 and to a Data Average
15 logical operator, which averages the temperature readings from the sensors. The output of the data average operator may also be input to Database 1. In addition, the Data Average logical operator may comprise one or more internal logical operators that generate a signal if the temperature reading meets a criterion. The signal may be output to a warning device, e.g., a light emitting diode identified on the screen shot by LED 1. Fig. 5 also depicts the output of an
20 accelerometer sensor connected to an LED identified as LED 2 and a GSM module depicted as GSM 5.

[0025] One skilled in the art will recognize that the interface 500 enables a user to discover networked devices and capabilities thereof, and to collect and manipulate data from the sensors without possessing specific knowledge of operational characteristics of the device or
25 communication protocols pursuant to which the device operates. Data may be collected,

processed and stored using simple drag and drop techniques that present a pictorial model of the data processing environment. The graphical depiction of the window 520 may be stored in a storage medium.

[0026] Fig. 6 is a schematic illustration of a logical view of a system for environmental condition monitoring and reporting according to embodiments. Referring to Fig. 6, a plurality of sensor nodes 612 may be distributed in locations around a manufacturing environment. By way of example, sensors 612 may be placed proximate working tools or at important locations on an assembly line. The sensors may be distributed at various locations in a manufacturing facility or may be geographically distributed in different facilities.

[0027] Sensor nodes 612 are communicatively coupled to a directory service module 620. In some embodiments directory service module 620 discovers and maintains a directory of networked devices on sensor nodes 612. The directory is made accessible to clients 662. An application composition GUI 630 is communicatively coupled to directory service 620 and provides a service to permit users to construct applications, e.g., using the graphical techniques described with reference to Fig. 5. The application composition GUI 630 may utilize inputs from the sensor nodes 612, one or more functions or logic modules 632, and inputs from one or more web services, email, and database endpoint/connectors 634. The graphical constructs generated by the application composition GUI 630 are input to a model/code generator 640, which converts the graphical constructs into an application which may be executed on a processing device. In some embodiments the application may be stored in an algorithm repository 642 and may also be passed to an application platform translator/publisher module 660, which publishes the application for use by a client 662. Applications may also be published for use by the processor(s) 218 in the sensor nodes.

[0028] In the foregoing discussion, specific implementations of exemplary processes have been described, however, it should be understood that in alternate implementation, certain

acts need not be performed in the order described above. In alternate embodiments, some acts may be modified, performed in a different order, or may be omitted entirely, depending on the circumstances. Moreover, in various alternate implementations, the acts described may be implemented by a computer, controller, processor, programmable device, firmware, or any other
5 suitable device, and may be based on instructions stored on one or more computer-readable media or otherwise stored or programmed into such devices (e.g. including transmitting computer-readable instructions in real time to such devices). In the context of software, the acts described above may represent computer instructions that, when executed by one or more processors, perform the recited operations. In the event that computer-readable media are used,
10 the computer-readable media can be any available media that can be accessed by a device to implement the instructions stored thereon.

[0029] While various embodiments have been described, those skilled in the art will recognize modifications or variations which might be made without departing from the present disclosure. The examples illustrate the various embodiments and are not intended to limit the
15 present disclosure. Therefore, the description and claims should be interpreted liberally with only such limitation as is necessary in view of the pertinent prior art.

What is claimed is:

1. A data acquisition device, comprising:
a plurality of sensors to detect an environmental condition;
a configurable processor coupled to the plurality of sensors, wherein the configurable
5 processor is configured to:
receive one or more signals from the plurality of sensors;
process the one or more signals to generate environmental data representative of
the environmental condition; and
a first input/output module to transmit the data to a remote device.
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2. The data acquisition device of claim 1, wherein the plurality of sensors comprises at
least one of a light sensor, an accelerometer, a temperature sensor, a humidity sensor, and a
position sensor.
- 15 3. The data acquisition device of claim 1, further comprising a coprocessor coupled to the
configurable processor, wherein the coprocessor may be selectively coupled to one or more
external sensor devices to receive environmental data.
4. The data acquisition device of claim 3, further comprising a second input/output
20 module coupled to the coprocessor to receive data from one or more external computing devices.
5. The data acquisition device of claim 1, wherein the first input/output module comprises
at least one of:
a first communication interface to couple the device to a wired network; and
25 a second communication interface to couple the device to a wireless network.
6. The data acquisition device of claim 1, wherein the processor is further configured to:
analyze the environmental data; and

generate an alarm signal when one or more environmental parameters exceed a threshold.

7. The data acquisition device of claim 1, wherein the processor is further configured to:
5 generate one or more command signals in response to the environmental data; and
transmit the one or more command signals to a transducer.

8. The data acquisition device of claim 1, wherein the plurality of sensors comprise a
respective listing of capabilities; and wherein the processor is further configured to:

10 collect the respective listing of capabilities from the sensors; and
associate the respective listing of capabilities with a graphical representation of a
respective sensor; and
make the graphical representation of the respective sensors available to external devices
via an input/output interface.

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9. The data acquisition device of claim 8, wherein the processor is further configured to:
present the graphical representation of the respective sensors available to external
devices via an input/output interface;

receive an input from an external device, wherein the input provides at least one
20 instruction regarding operations of the respective sensors; and
in response to the input, configure the respective sensors in accordance with the
instructions.

- 25 10. The data acquisition device of claim 9, wherein the processor is further configured to
implement peer-to-peer communication with at least one remote data acquisition device.

11. A method to monitor environmental conditions, comprising:

detecting, in a plurality of environmental sensors mounted on an electronic device,
environmental conditions in a plurality of environmental sensors; and

receiving, in a configurable processor coupled to the plurality of sensors, one or more
5 signals from the plurality of sensors;

processing, in the configurable processor, the one or more signals to generate
environmental data representative of the environmental condition; and

transmitting the data to a remote device.

10 12. The method of claim 11, wherein the plurality of sensors comprises at least one of a
light sensor, an accelerometer, a temperature sensor, a humidity sensor, and a position sensor.

13. The method of claim 11, wherein the plurality of sensors comprise a respective listing
of capabilities; and further comprising:

15 collecting the respective listing of capabilities from the sensors; and
associating the respective listing of capabilities with a graphical representation of a
respective sensor; and

making the graphical representation of the respective sensors available to external
devices via an input/output interface.

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14. The method of claim 13, further comprising:

presenting the graphical representation of the respective sensors available to external
devices via an input/output interface;

receiving an input from an external device, wherein the input provides at least one
25 instruction regarding operations of the respective sensors; and

in response to the input, configuring the respective sensors in accordance with the
instructions.

15. The method of claim 14, wherein the processor is further configured to implement peer-to-peer communication with at least one remote data acquisition device.