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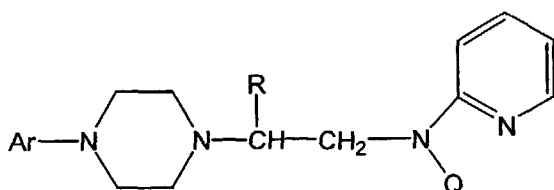
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(54) Title: PROCESS FOR MAKING CHIRAL 1,4-DISUBSTITUTED PIPERAZINES



(57) Abstract: A process for a stereoselective preparation of novel chiral nitrogen mustard derivatives useful in synthesizing optically active 1,4-disubstituted piperazines of formula (I) wherein R, Ar, and Q are defined as set forth herein, and intermediate compounds therefor. The 1,4-disubstituted piperazines act as 5HT_{1A} receptor binding agents useful in the treatment of Central Nervous System (CNS) disorders.



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