

FIGURE 1

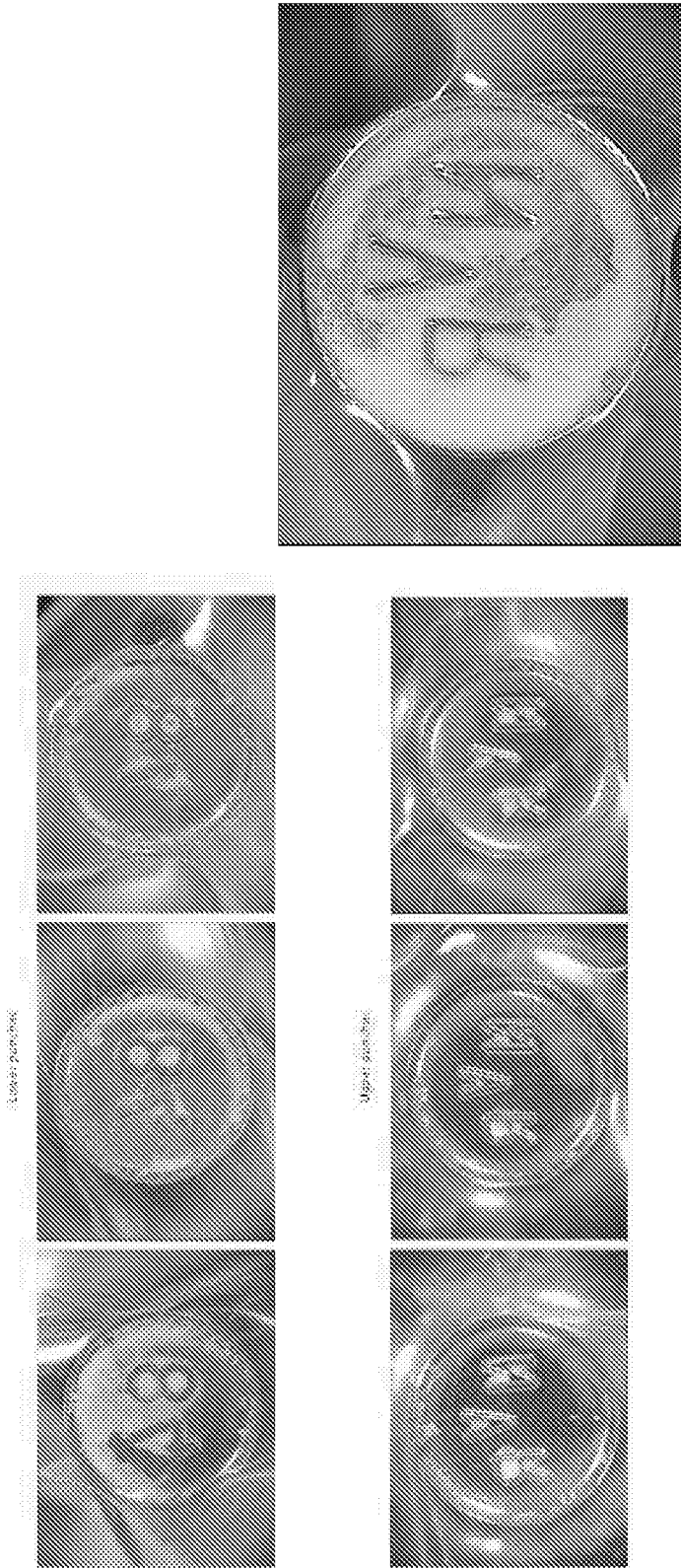
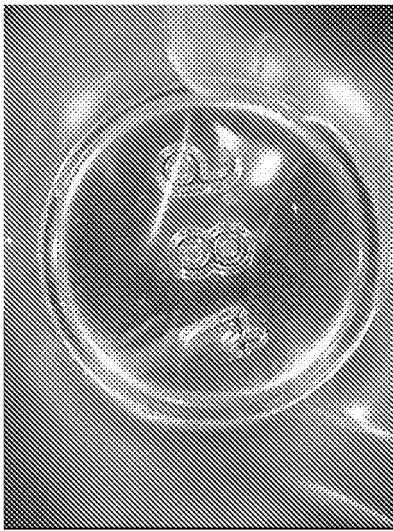


FIGURE 2

Upper Punches



Lower punches

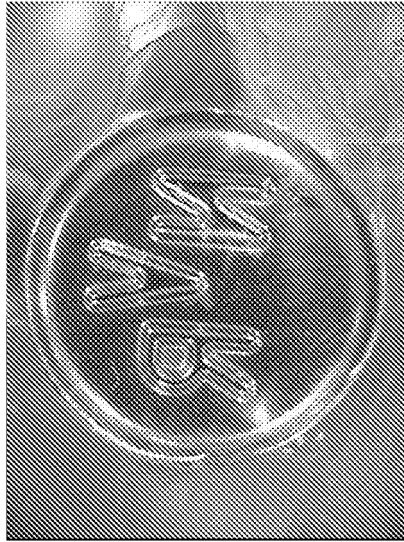
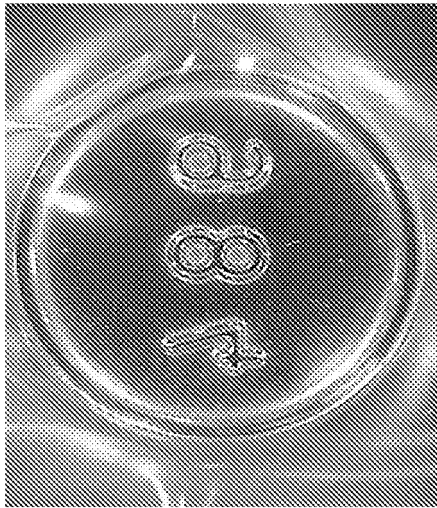


FIGURE 3

Upper Punches



Lower punches

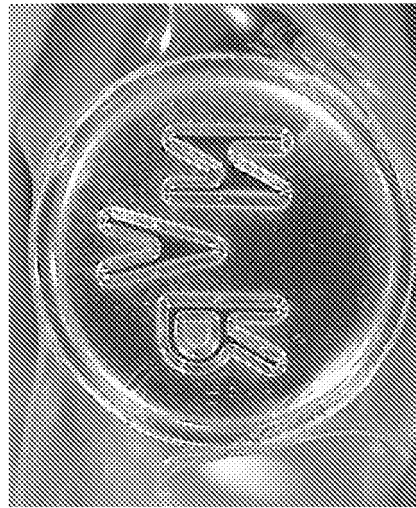


FIGURE 4

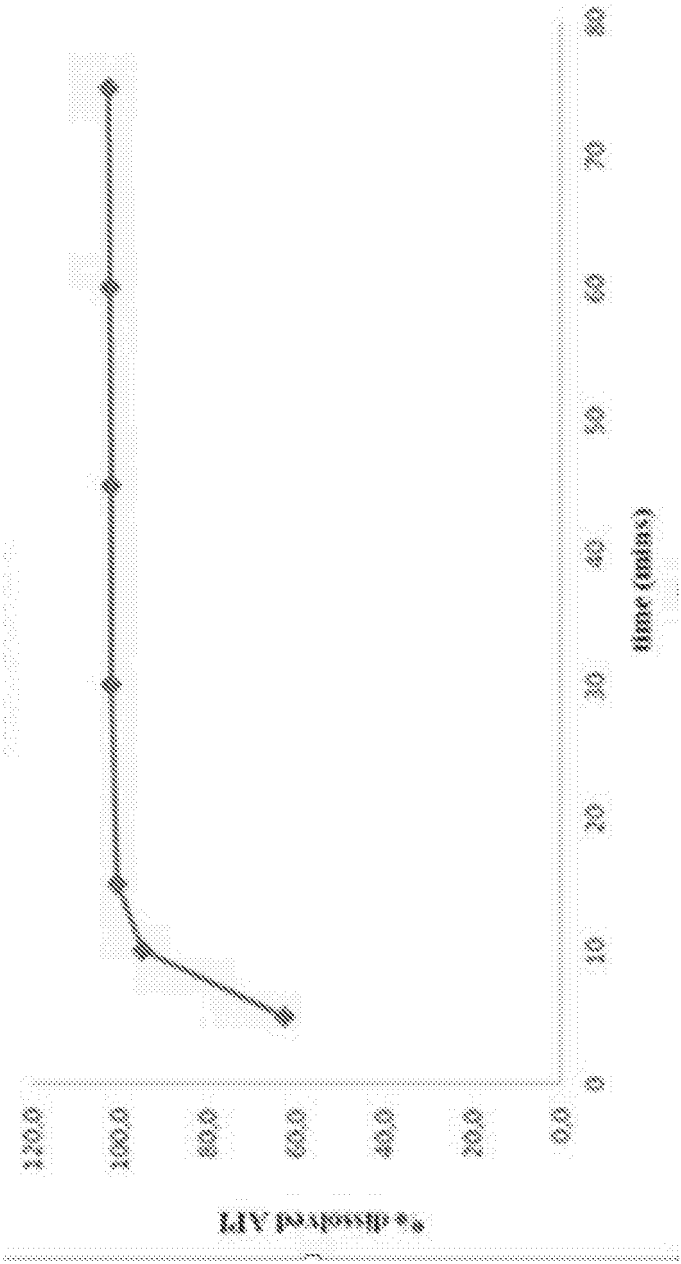


FIGURE 5

