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(71) Applicant (for all designated States except US): **ORELL FÜSSLI SICHERHEITSDRUCK AG** [CH/CH]; Dietzingerstrasse 3, CH-8003 Zürich (CH).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **EICHENBERGER, Martin** [CH/CH]; Wybüelstrasse 8, CH-8702 Zollikon (CH). **WIERMER, Hendrik** [DE/CH]; Dennlerstrasse 37, CH-8047 Zürich (CH).

(74) Agent: **E. BLUM & CO. AG**; Vorderberg 11, CH-8044 Zürich (CH).

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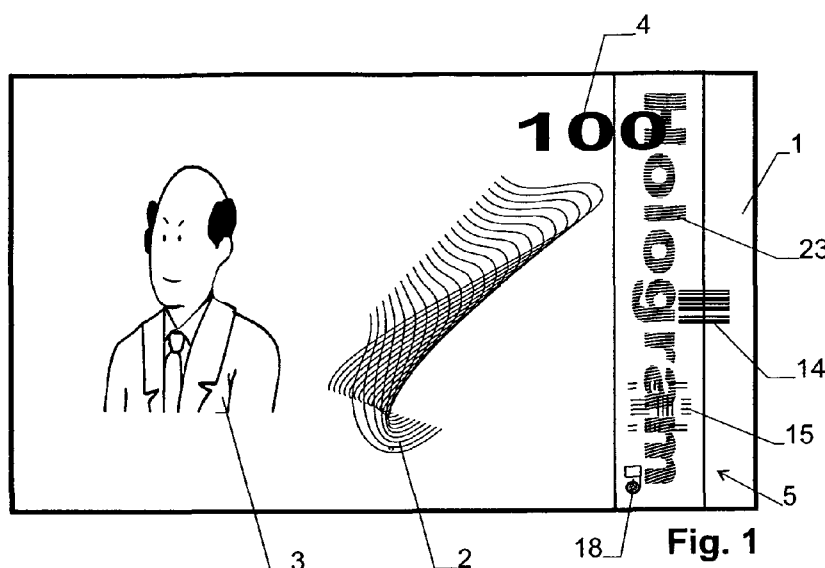
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(54) Title: SECURITY DOCUMENT WITH HOLOGRAPHIC FOIL AND PRINTED MACHINE-READABLE MARKINGS



(57) Abstract: A security document has a substrate (1) with a foil element (6) applied to it. The foil element (6) comprises a security feature, such as a diffractive structure (12), for example a hologram. To easily detect a removal of the foil element (6) using conventional detection devices, markings (4, 14, 15) intersecting with the foil element (6) are printed onto the top surface (7) of the foil element (6), the bottom surface (8) of the foil element (6), or onto the substrate (1), thus that they are removed together with the foil element (6).