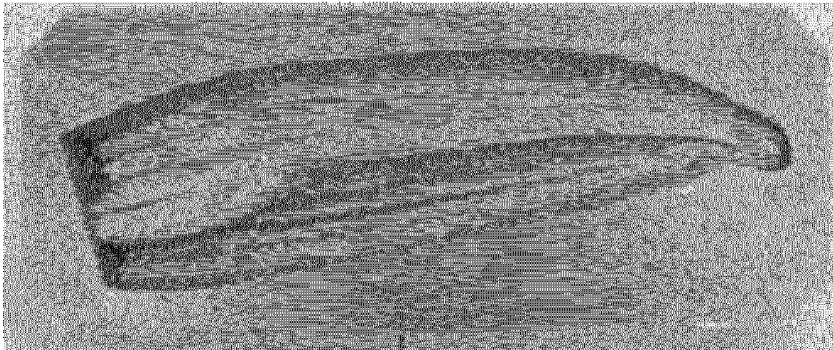
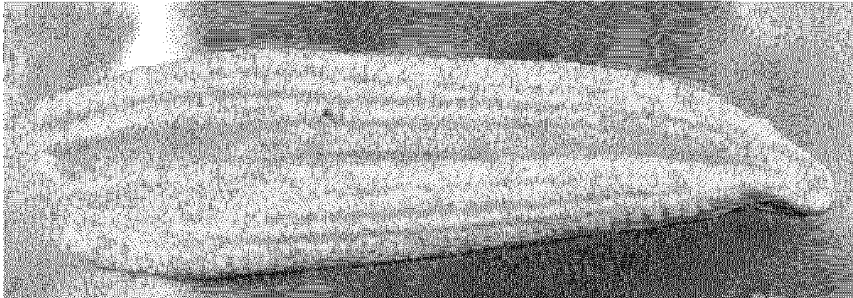


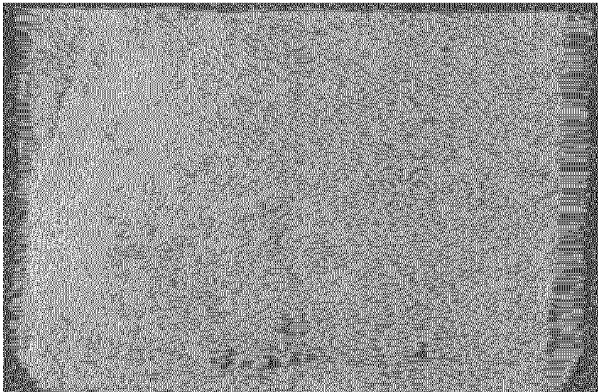
[図1]



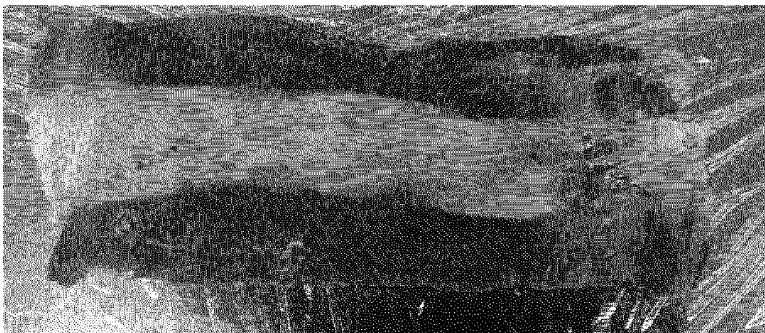
[図2]



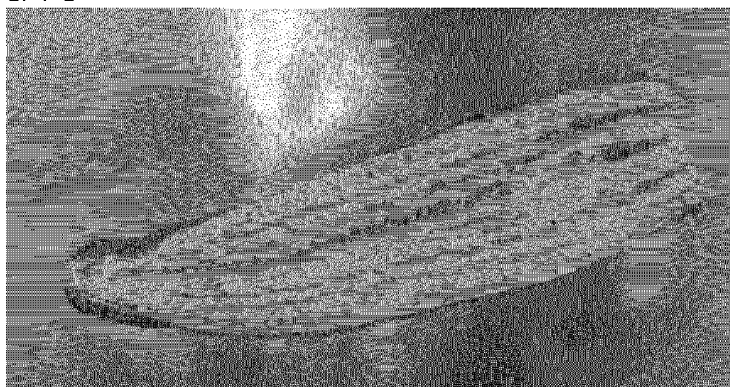
[図3]



[図4]



[図5]



[図6]

金型→ 身層充填 →中間層充填→ 皮層充填→スチーム炙り後

