CLAIMS

[Claim 1]

~~A decorative material comprising:~~

~~a texture region on a base material, wherein~~

~~the texture region is composed of: a plurality of projection regions that comprise a plurality of particles with~~ A plurality of organic fillers each having a texture region on a substrate and serving as particles having a particle size of 5 μm or more and 60 μm or less; ~~and are independent of each other; and a gap region between the projection regions, and~~

the ~~average diameter of the circumscribed circles of the projection regions, when the texture~~ decorative material comprises a gap region between the projection regions, wherein an area ratio of the gap region in the texture region is 30% or more and 80% or less in a range of 1 cm square, and an average diameter of an outer circle of the projection region ~~is viewed in plan view,~~ is 100 μm or more and 500 μm or less when the texture region is seen in a plan view.

[Claim 2]

The decorative material according to claim 1, wherein ~~the~~ an area ~~percentage of the projection regions in the range of 1 cm square of~~ ratio of the convex region in the texture region is 20% or more and 70% or less in a range of 1 cm square.

[Claim 3]

The ~~decorative~~ cosmetic material according to claim 1 or 2, wherein ~~when the average diameter of the circumscribed circles of a set of adjacent projection regions is referred to as d_{ave}, and the distance between the centers of the set of adjacent circumscribed circles is referred to as D,~~ 90% or more of all the combinations satisfy $0.5 \leq D/d_{ave} \leq 6.0$, where d_{ave} represents an average of diameters of the circumscribed circles of the pair of adjacent convex regions and D represents a distance between centers of the pair of adjacent circumscribed circles.

[Claim 4]

The decorative material according to any one of claims 1 to 3, wherein ~~the~~ a shortest distance ~~between~~ of the adjacent ~~projection~~ convex regions is 50 μm or more and 120 μm or less.

[Claim 5]

The decorative material according to any one of claims 1 to 4, wherein ~~the~~ an average height of the ~~projection regions~~convex region is 10 μm or more and 60 μm or less.

[Claim 6]

The decorative material according to any one of claims 1 to 5, wherein the ~~projection regions have an~~convex region is irregular ~~shape~~.

[Claim 7]

~~The~~ A decorative material according to any one of claims 1 to 6, further comprising a ~~heaping~~ raised layer on at least ~~partially on the base material~~a part of the substrate, and having the ~~texture~~ textured region on a surface of the decorative material on the side having the ~~heaping~~ raised layer.

[Claim 8]

The decorative material according to any one of claims 1 to 7, wherein the area ~~percentage~~ ratio of the texture region in the surface of the decorative material is 10% or more and 90% or less.

[Claim 9]

~~The~~ A decorative material according to any one of claims 1 to 8, wherein ~~the area percentage of the gap region in the range of 1 cm square of the texture region is 30% or more and 80% or less~~the substrate is a metal substrate.

~~[Claim 10]~~

~~The decorative material according to any one of claims 1 to 9, wherein the base material is a metal base material.~~

[Claim ~~11~~10]

The decorative material according to any one of claims 1 to ~~10~~9, further comprising a surface coating layer on the outermost surface of the decorative material on the side having the texture region.

[Claim ~~12~~11]

The decorative material according to any one of claims 1 to ~~11~~10, wherein the ~~projection regions further comprise bright~~convex region further includes glitter particles.

[Claim ~~13~~12]

A decorative material ~~comprising:~~is

~~—~~a metal base material ~~made of metal~~ having a ~~first~~ 1 surface and a ~~second~~ 2 surface;

a pattern layer having a ~~first~~ 1 surface and a ~~second~~ 2 surface and ~~comprising~~ having a resin binder and ~~colorants~~a coloring agent, the ~~second~~ 2 surface side of the pattern layer ~~being disposed facing~~is arranged so as to face the ~~first~~ 1 surface side of the metal ~~base material~~substrate; ~~and~~

a particle group comprising ~~particles with~~an organic filler as particles having a particle size of 5 μm or more and 60 μm or less, and ~~disposed~~ comprising a particle group arranged on ~~the first~~a 1 surface side of the pattern layer, wherein

the surface of the decorative material ~~comprises~~ has a texture region ~~having~~ in which a texture and a ~~tactile~~ touch are different from ~~those of the second~~a 2 surface of the metal ~~base material~~substrate, and

the texture region ~~has irregularities~~is a texture region,

~~the irregularities comprise a first projection~~ FIG. 1 is a perspective view of a first convex region~~, a second projection region present at a position away from the first projection region,~~ and a gap region ~~present~~ between the 2 convex region and the ~~first projection region and the second projection~~ region, and

~~the first projection region and the second projection region project on the front~~ a decorative material, wherein an area ratio of the gap region in the texture region is 30% or more and 80% or less in a range of 1 cm square, and the 1 convex region and the 2 convex region are raised toward the surface side of the decorative material ~~due to~~by the presence of the particle group.

[Claim 13]

The decorative material according to claim 12, wherein a total area ratio of the 1 convex region and the 2 convex region in the texture region is 20% or more and 70% or less in a range of 1 cm square.

[Claim 14]

The decorative material according to claim 12 or 13, wherein a shortest distance between the 1 convex region and the 2 convex region is 50 μm or more and 120 μm or less.

[Claim 15]

The decorative material according to any one of claims 1 to 14, wherein the organic filler has a particle diameter of 5 μm to 50 μm.

[Claim ~~14~~16]

A laminate comprising: an adherend; and ~~the~~ a decorative material ~~according to~~of any one of claims 1 to ~~13~~ 15 that is laminated on the adherend.

[Claim ~~15~~17]

~~A~~ In a method for manufacturing a decorative material~~, the method comprising~~having

~~———~~a step of forming a texture region on a ~~base material~~substrate, ~~wherein~~

~~———~~the texture region is composed of ~~projection regions~~mutually independent ~~of each other~~convex regions and a gap region between the ~~projection~~ convex regions, and

an area ratio of the gap region in the texture region is 30% or more and 80% or less in a range of 1 cm square,

the manufacturing method of a decorative material includes a plurality of organic fillers each of ~~the projection regions comprises a plurality of particles with~~which is a particle having a particle ~~size~~ diameter of 5 μm or more and 60 μm or less, ~~and~~wherein

~~the~~ an average diameter of ~~the circumscribed circles~~an outer circle of the ~~projection~~ convex ~~regions, when the texture~~ region is ~~viewed in plan view, is~~ 100 μm or more and 500 μm or less when the texture region is viewed in a plan view.

[Claim ~~16~~18]

The method for manufacturing a decorative material according to claim ~~15~~17, wherein the texture region is formed by applying and drying an ink for ~~heaping layers onto the base material and drying it~~a raised layer on the substrate.

[Claim ~~17~~19]

The method for manufacturing a decorative material according to claim ~~15~~17, wherein ~~the texture region is formed by transferring~~ a transfer layer of a transfer sheet having ~~the~~ a transfer layer on a release layer ~~to~~ is transferred onto the base material to form the texture region.

[Claim ~~18~~20]

The method for ~~manufacturing~~ producing a decorative material according to any one of claims ~~15~~ 17 to ~~17~~19, wherein the ~~base material~~substrate is a metal ~~base material~~substrate.