THERMAL TRANSFER LAMINATING METHOD

Abstract

The present invention provides a thermal transfer laminating method, comprising the steps of thermal transfer printing on a plastic sheet, subjecting the plastic sheet to vacuum-thermoforming process to provide a vacuum-thermoformed part, and foaming an expandable plastic material to provide an expanded part and laminating the expanded part with the vacuum-thermoformed part. The vacuum-thermoformed product produced according to the method of the present invention exhibits an improved resistance to scratching and peeling, and the production process is more superior.

Figure 1