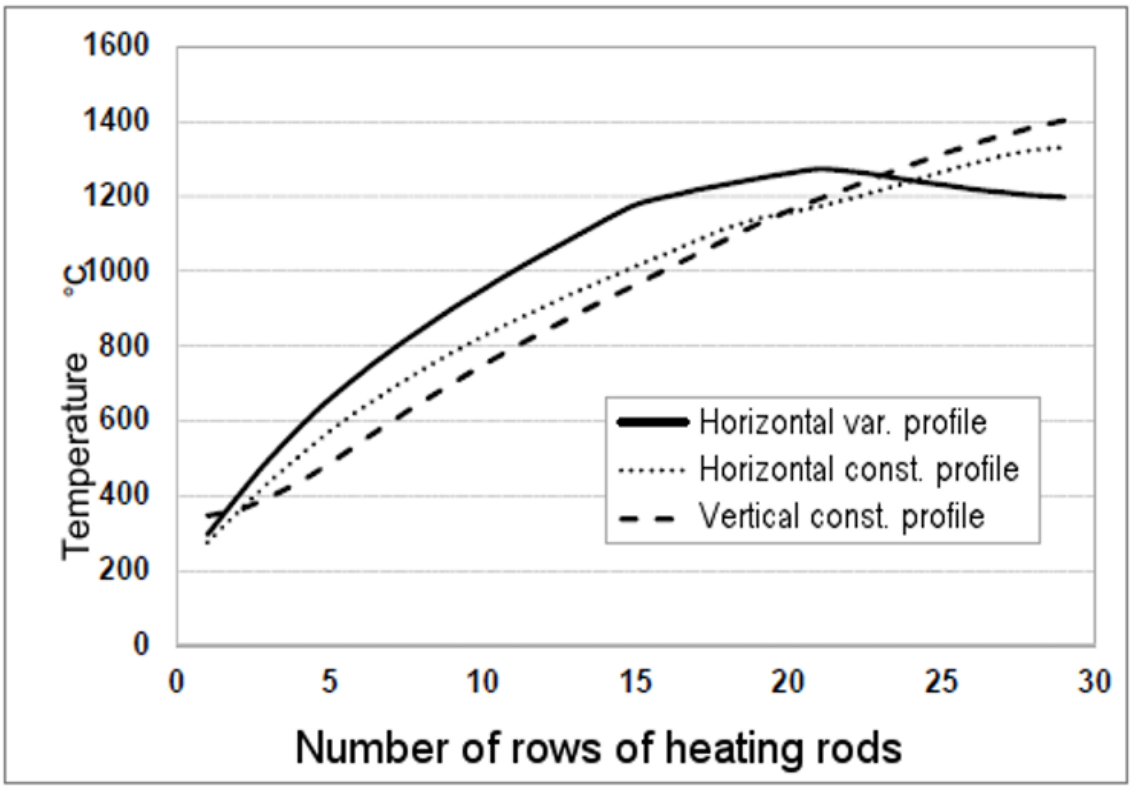

1600
1400
1200
1000
800
600
400
200
0
°C
Temperature
0
5
10
15
20
25
30
Number of rows of heating rods
Horizontal var. profile
Horizontal const. profile
Vertical const. profile

Fig. 4