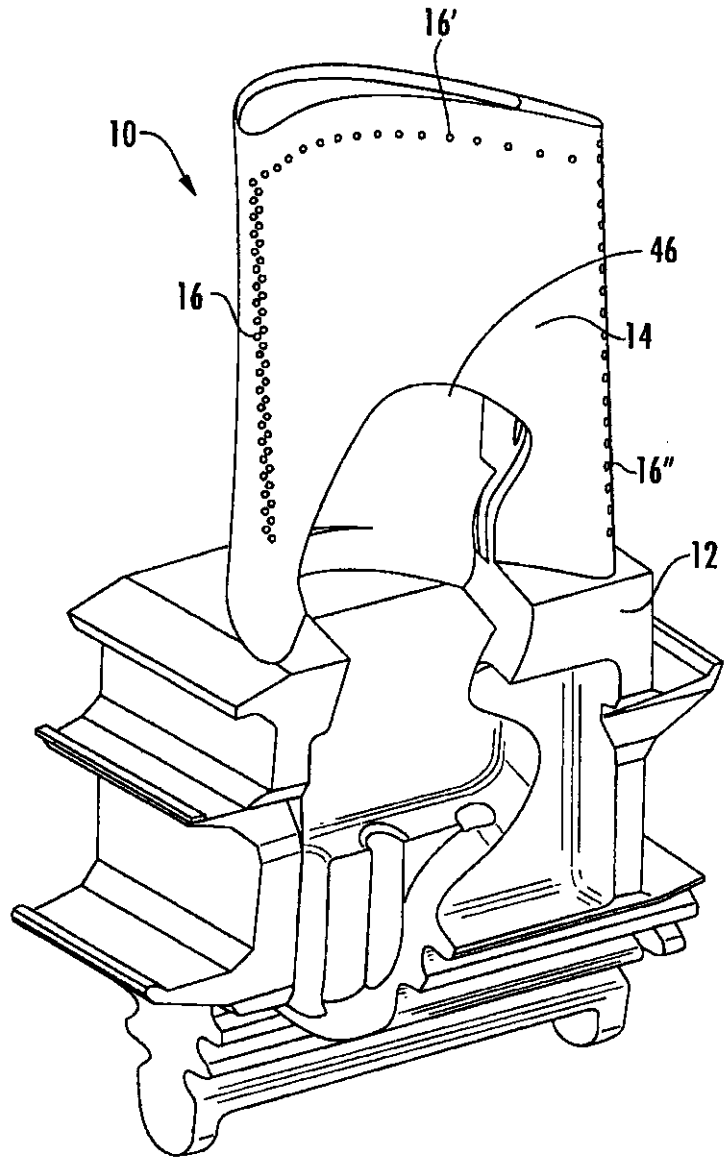


FIG. 1

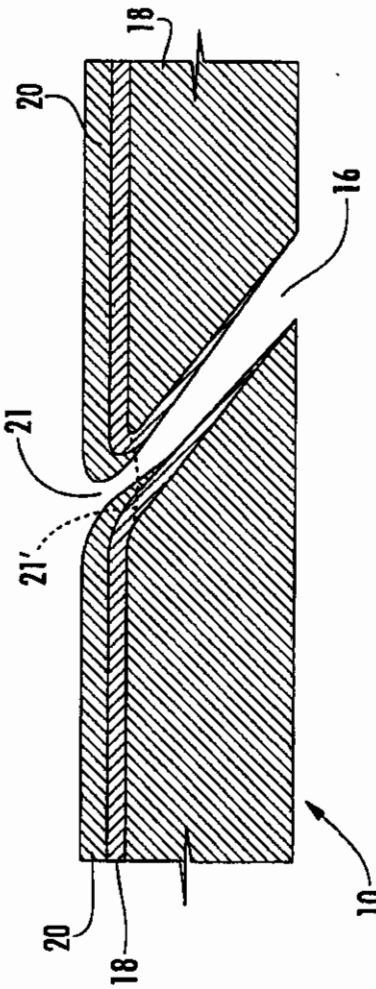


FIG. 2

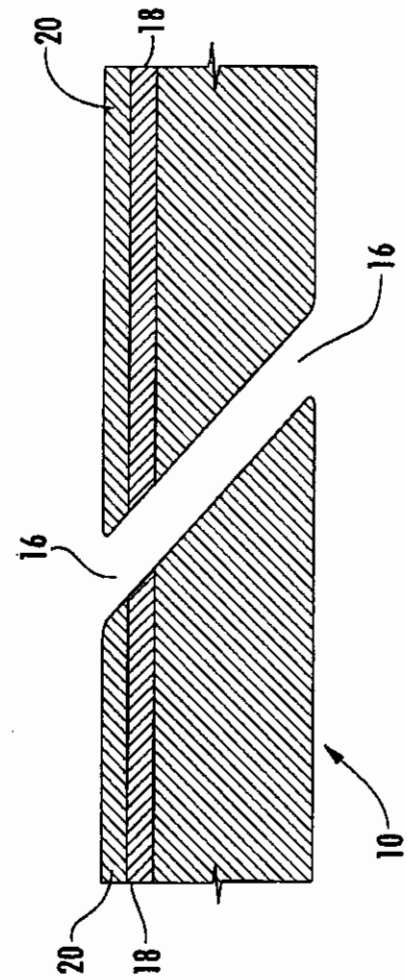


FIG. 3

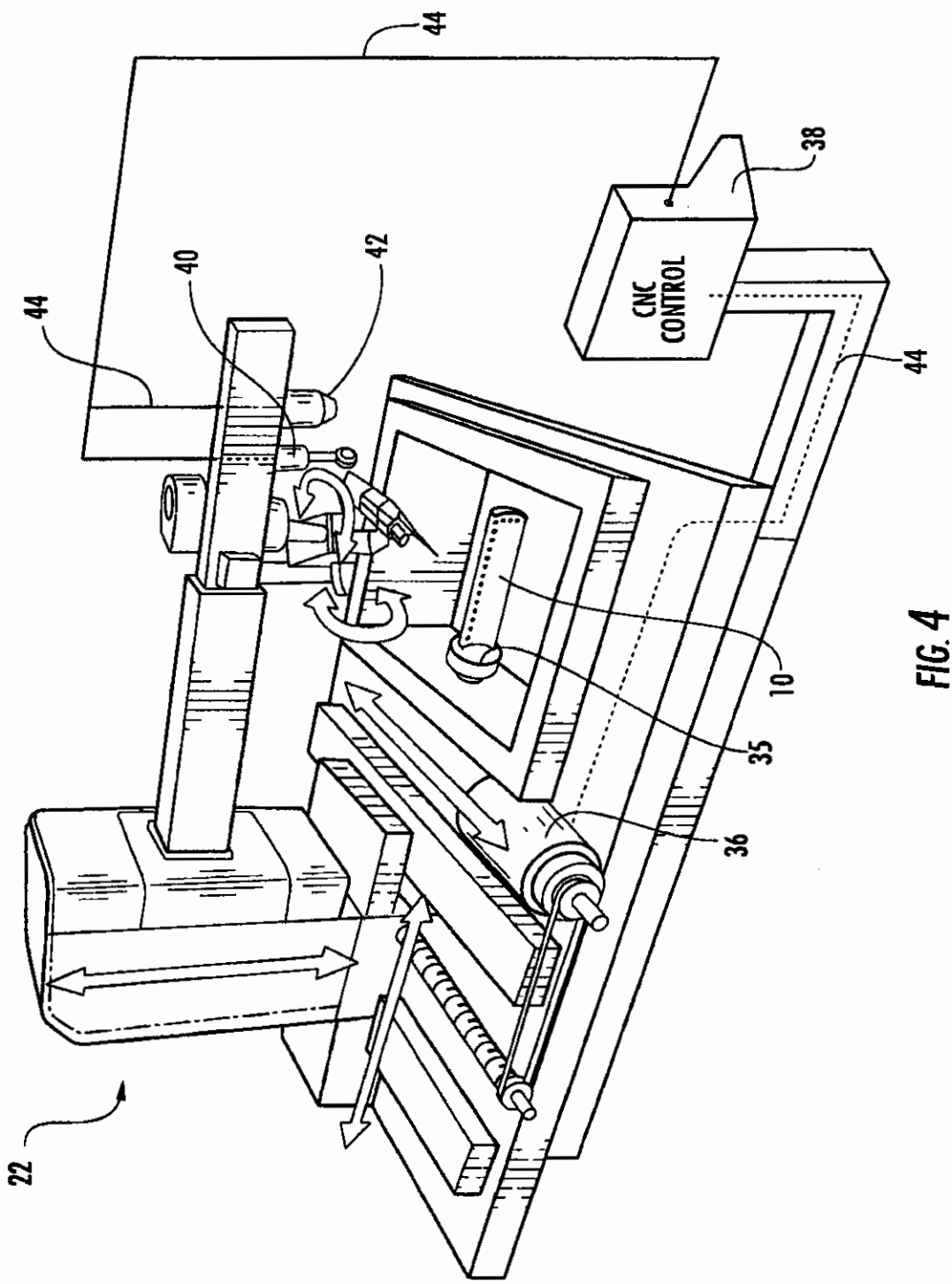


FIG. 4

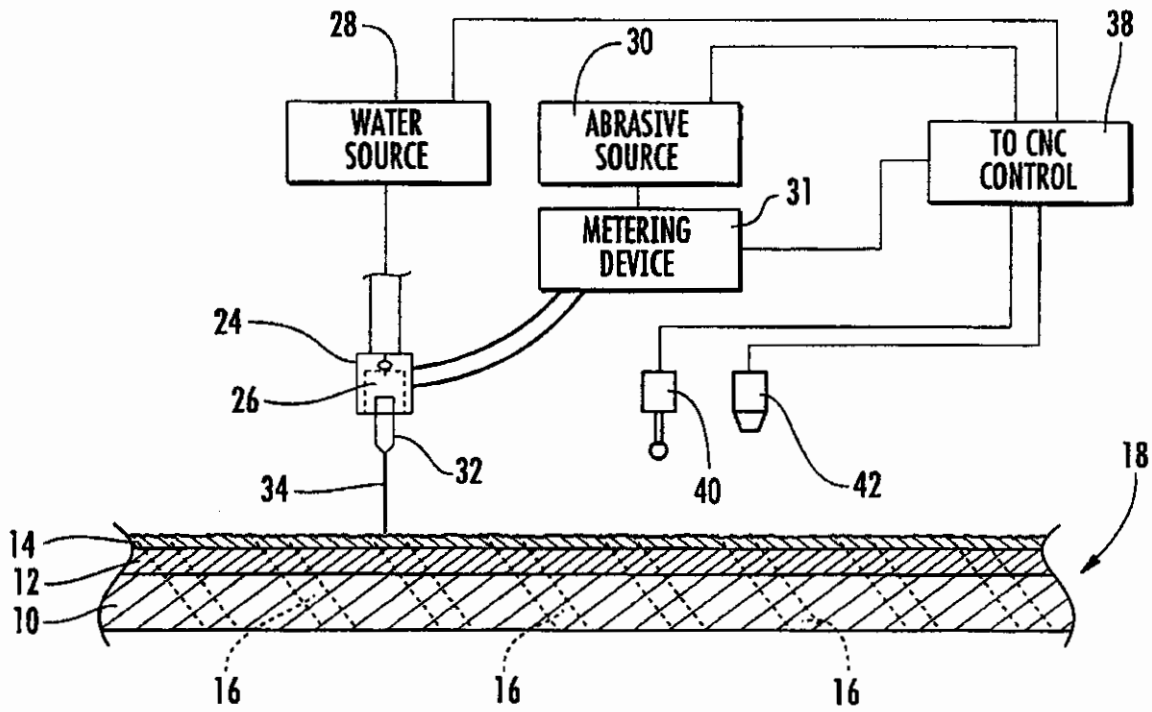

28
30
38
WATER SOURCE
ABRASIVE SOURCE
TO CNC CONTROL
31
METERING DEVICE
24
26
32
34
40
42
18
14
12
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16
16
16

FIG. 5

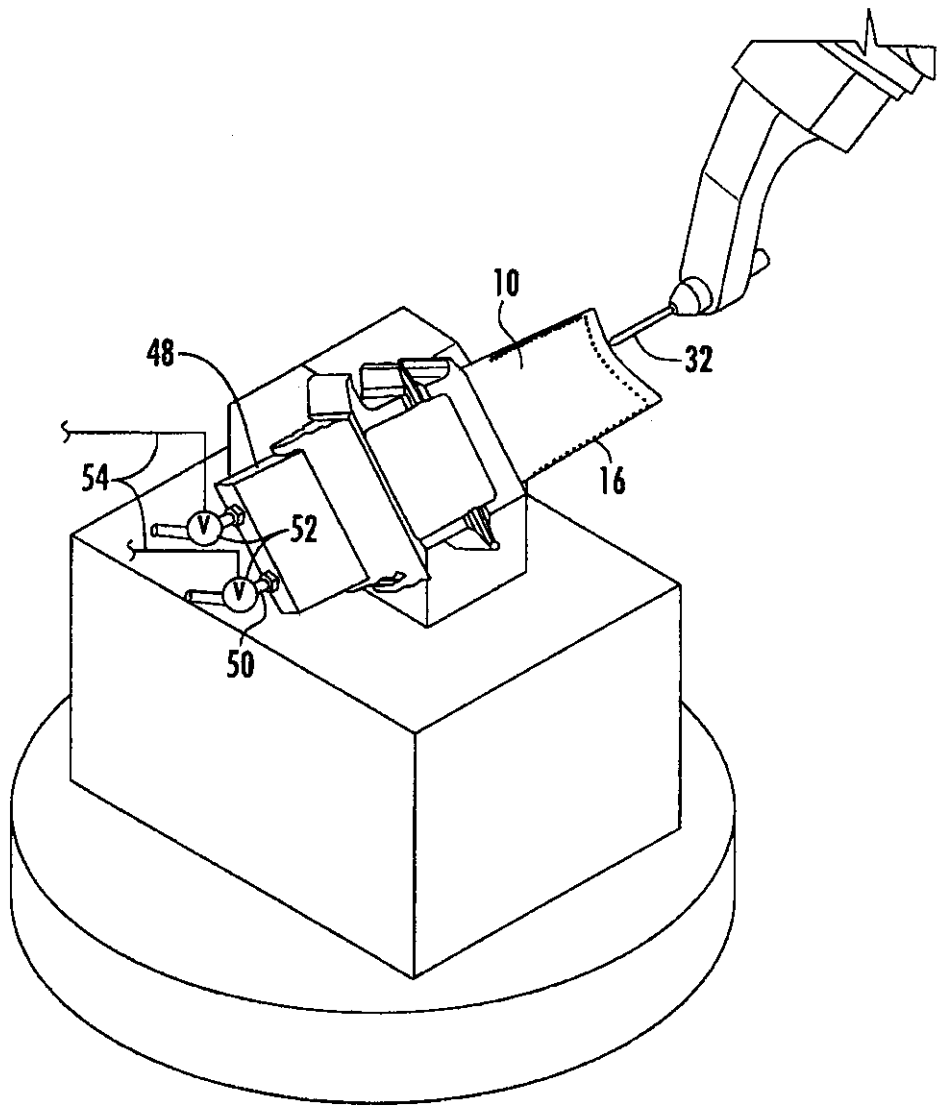


FIG. 6