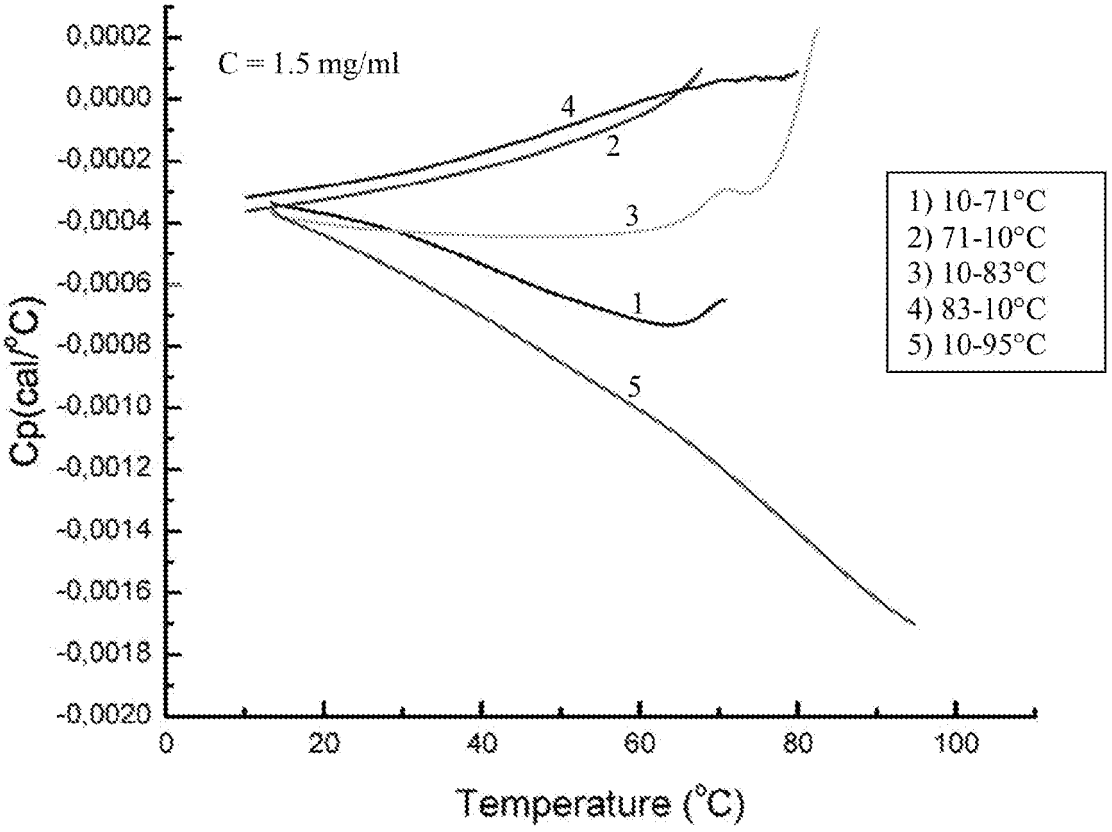

C = 1.5 mg/ml
Cp(cal/°C)
Temperature (°C)
0,0002
0,0000
-0,0002
-0,0004
-0,0006
-0,0008
-0,0010
-0,0012
-0,0014
-0,0016
-0,0018
-0,0020
0
20
40
60
80
100
1
2
3
4
5
1) 10-71°C
2) 71-10°C
3) 10-83°C
4) 83-10°C
5) 10-95°C

Figure 1

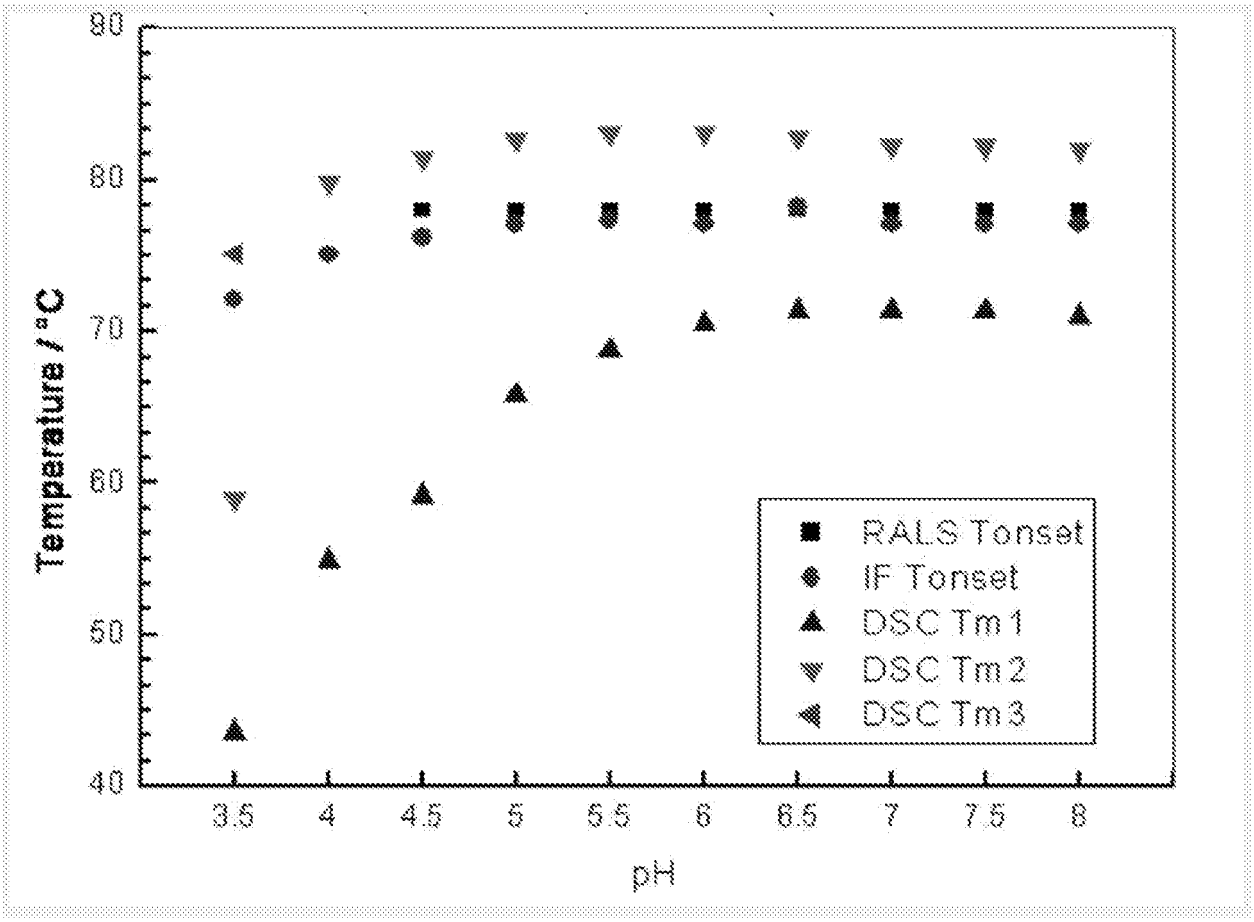

Temperature / °C
90
80
70
60
50
40
3.5
4
4.5
5
5.5
6
6.5
7
7.5
8
pH
RALS Tonset
IF Tonset
DSC Tm 1
DSC Tm 2
DSC Tm 3

Figure 2

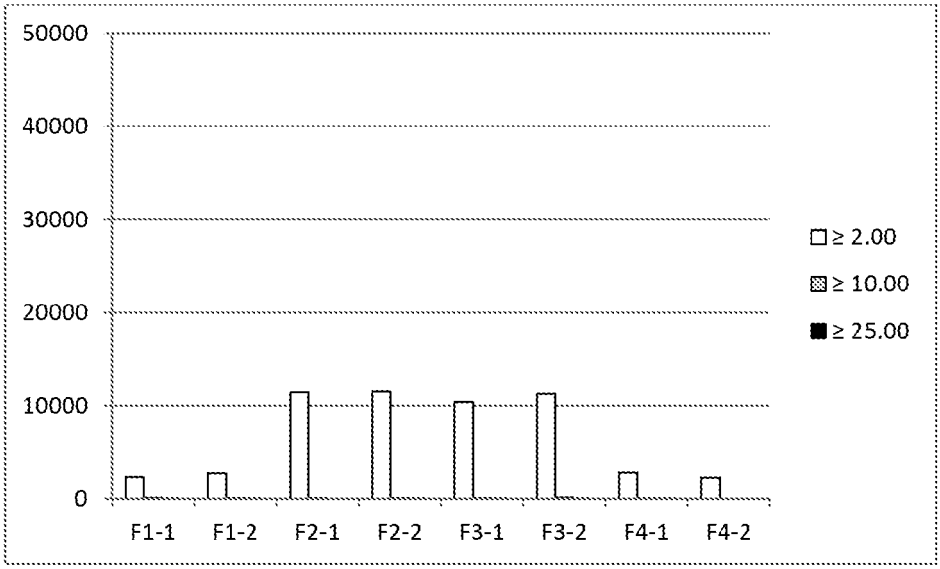


Figure 3

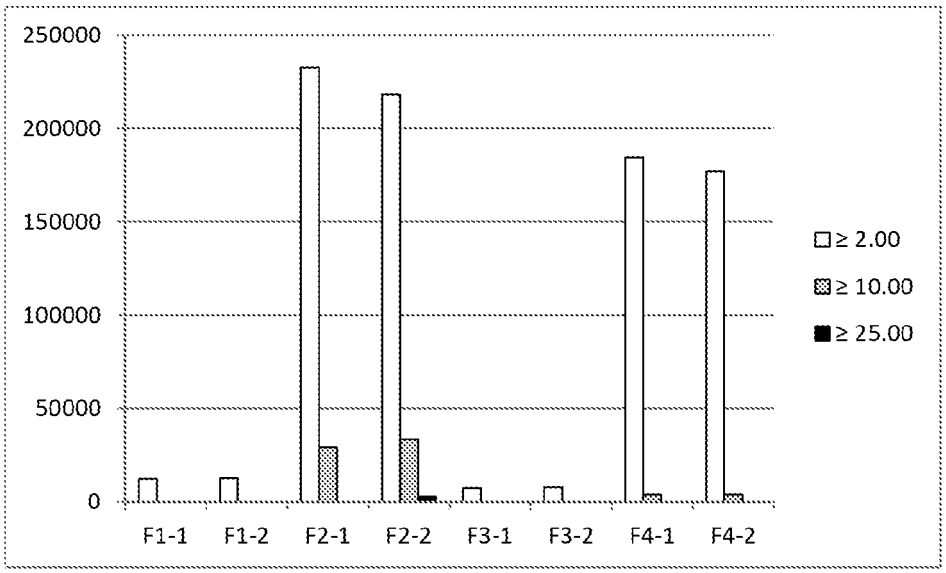


Figure 4

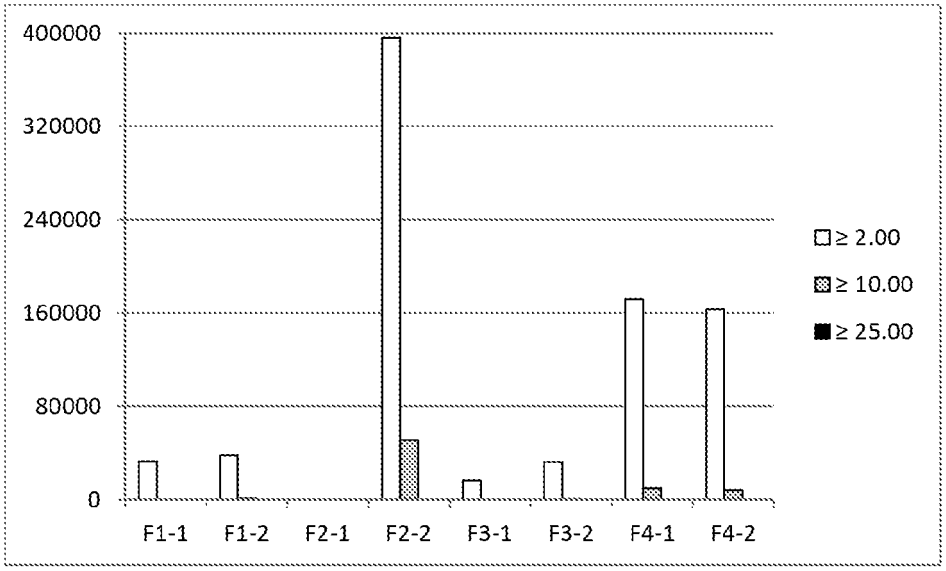


Figure 5

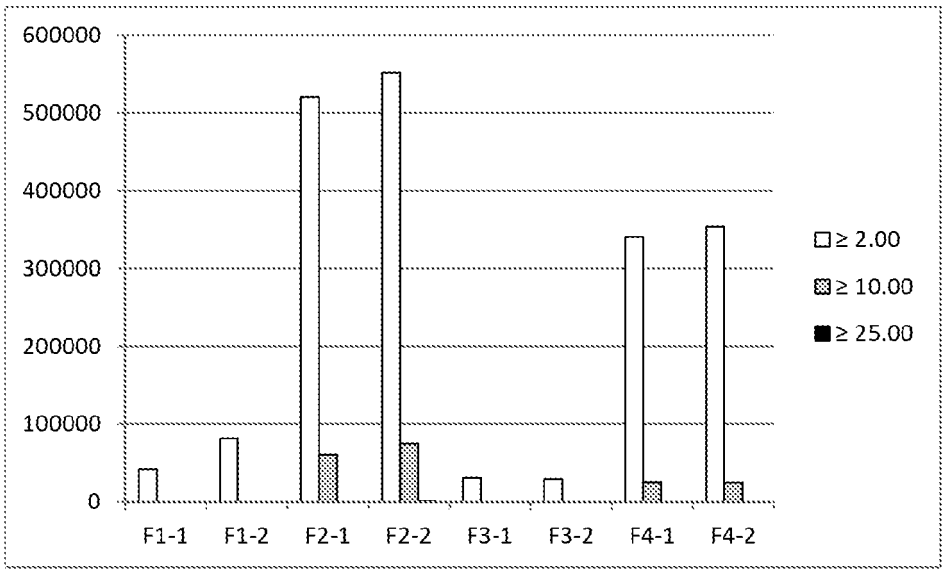


Figure 6

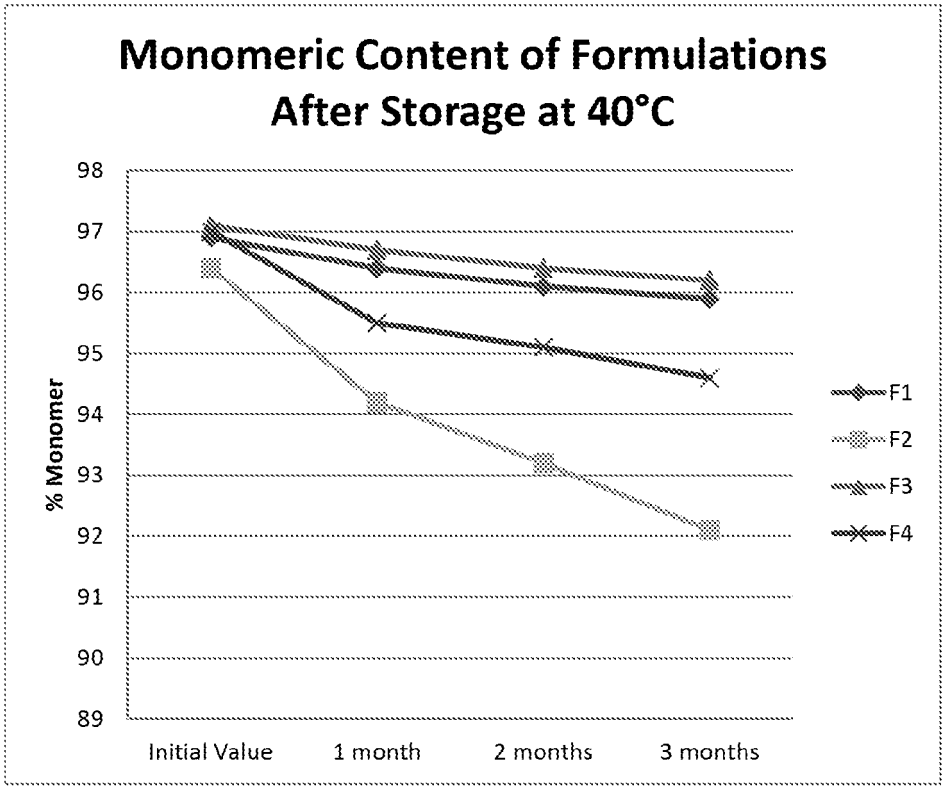

Monomeric Content of Formulations After Storage at 40°C
% Monomer
98
97
96
95
94
93
92
91
90
89
Initial Value
1 month
2 months
3 months
F1
F2
F3
F4

Figure 7