

FIGURE 1

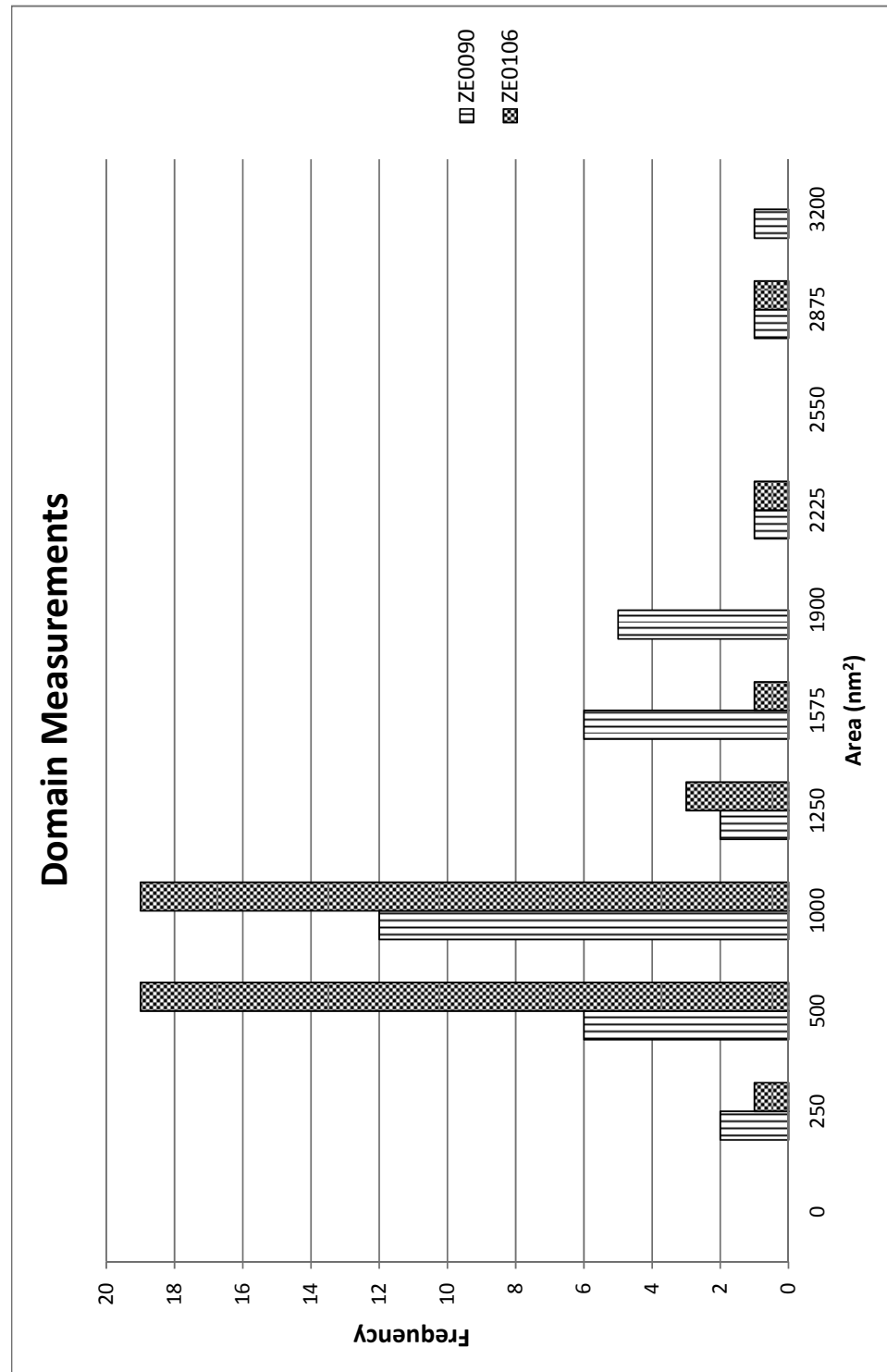


FIGURE 2

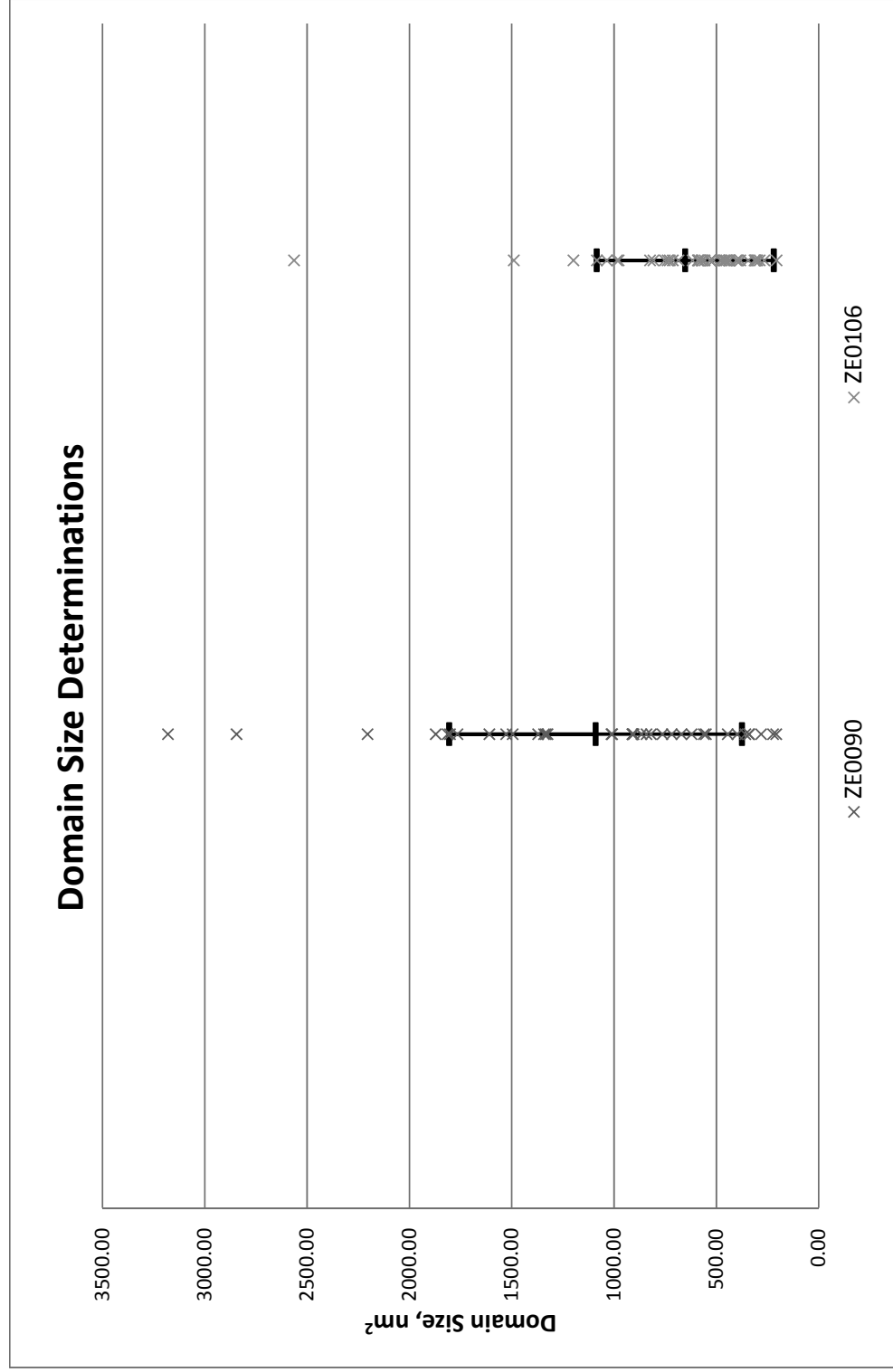


FIGURE 3

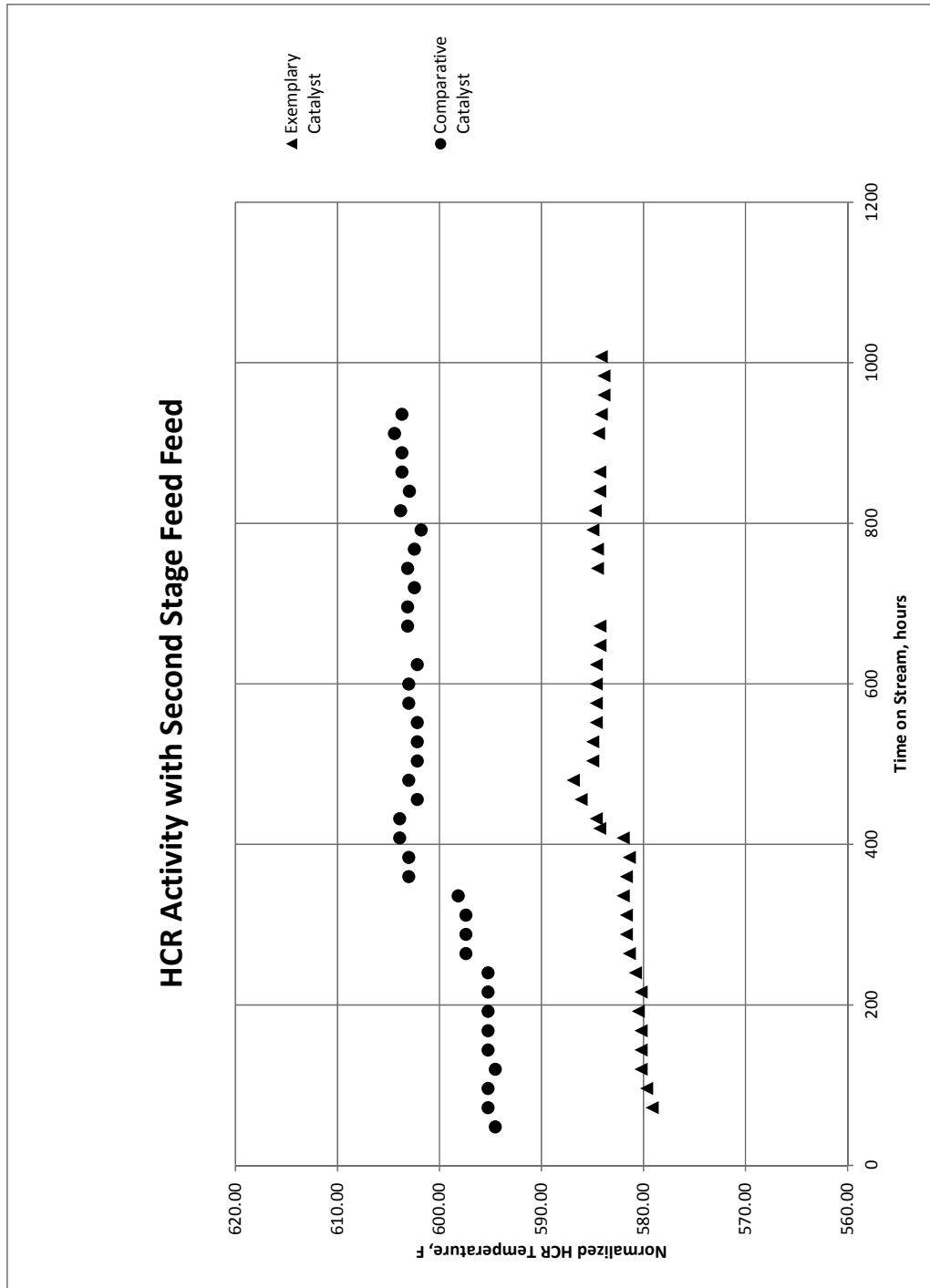


FIGURE 4

Effect of Conversion on Hydrogen Consumption in the HCR of Second Stage Feed

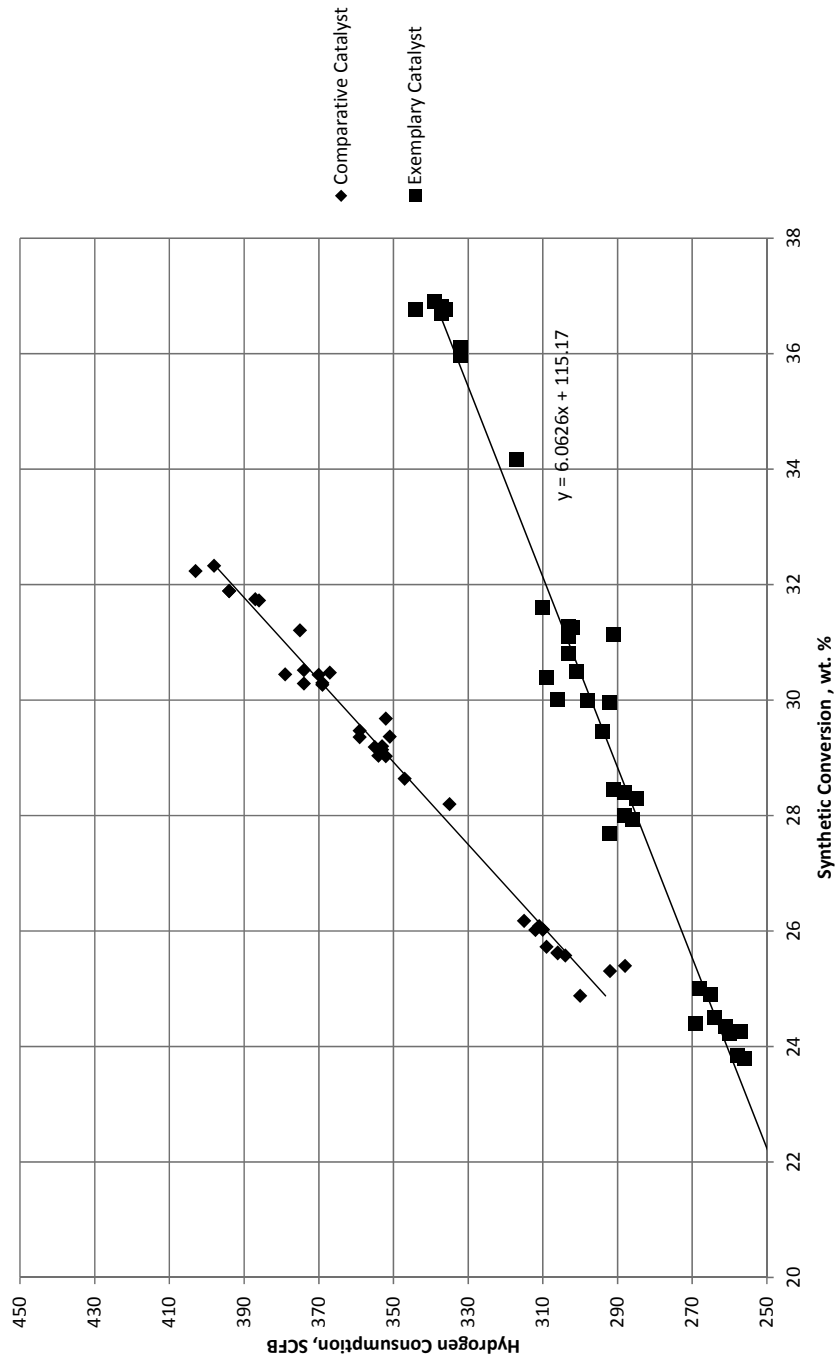


FIGURE 5

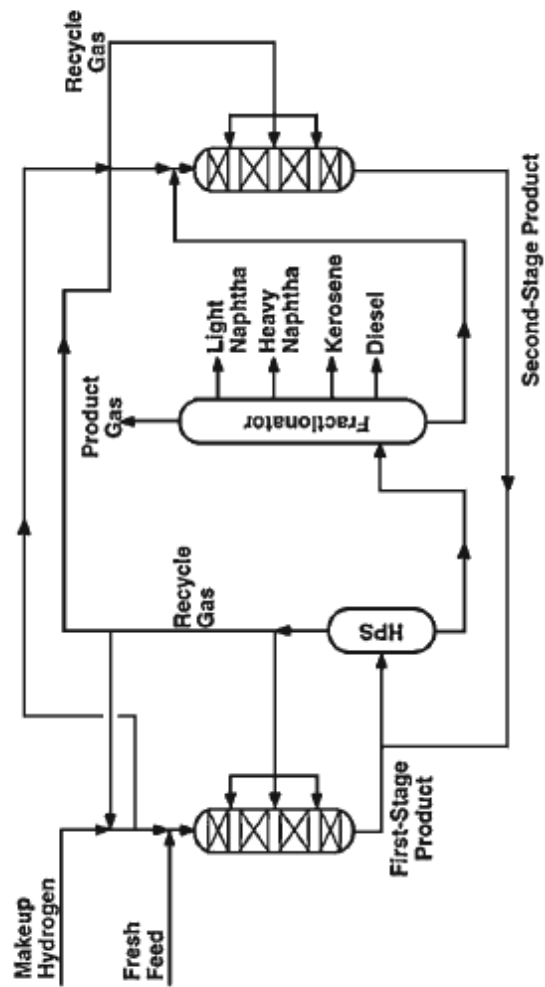


FIGURE 6

