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A B S T R A C T



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Pants 1 comprise a pair of intermediate body sheets 2A, 2B positioned in plane symmetry to each other and respectively contoured by upper, lower, inner and outer edges and a pair of lateral body sheets 3A, 3B also positioned in outside the respective intermediate body sheets 2A, 2B and respectively contoured also by upper, lower, inner and outer edges; and each of the intermediate body sheets 2A, 2B is formed between the inner and outer edges with an arcuate cutout 5 convexly from the upper edge toward the lower edge and the intermediate body sheets 2A, 2B being put flat and sealed together along a sealing line defined by the cutouts 5 but leaving a narrow marginal edge 5a free, followed by putting the intermediate body sheets 2A, 2B and the lateral body sheets 3A, 3B flat and sealed together along sealing lines defined by inner and outer edges 2a, 2b, 3a, 3b of these body sheets 2A, 2B, 3A, 3B but leaving narrow marginal regions free outside the inner and outer edges 2a, 2b, 3a, 3b.