

MAGNETIC SUSPENSION SYSTEM

This invention relates to a system for the magnetic suspension of objects.

We have now devised a system which will support an object in suspension at a controlled position relative to a fixed or movable structure, with a large air-gap between the object and that structure, and with a low power consumption.

In accordance with this invention, there is provided a magnetic suspension system which comprises an electromagnet and a first permanent magnet mounted to a fixed or movable support structure, an object provided with a second permanent magnet and arranged for suspension at a position below the electromagnet at least partially by an attractive magnetic field developed between the two said permanent magnets, detector means mounted in a fixed position to detect the magnetic field of said second permanent magnet, and control means for supplying an electrical current to the electromagnet, said electrical current being varied in accordance with an output signal of said detector means to maintain said object in a predetermined position relative to the electromagnet.

We have found that this system will suspend an object at a controlled position relative to the fixed or movable structure, with a large air-gap between the object and the electromagnet.

The support structure is preferably further provided with a body of magnetically permeable material, so that the object is also partially suspended by an attractive magnetic field developed between its permanent magnet and the body of magnetically permeable material on the support structure.

Preferably the control means is arranged to supply an electric current to the electromagnet when the magnetic field detected by the detector means changes from the field which is detected when the object is at said position.

Preferably the control means is arranged to supply current to the electromagnet, such that a magnetic field is developed between the object and support structure, which attracts the object towards the support structure when the

magnetic field detected by the detector means is below a predetermined limit.

Preferably the control means is arranged to supply current to the electromagnet, such that a magnetic field is developed between the object and the support structure, which repels the object away from the support structure when the magnetic field detected by the detector means is above a predetermined limit.

The system thus uses very little current because the electromagnet is only energised when the position of the object departs from the position at which it is substantially suspended by the permanent magnetic field developed between the object and the support structure.

Preferably the current to the electromagnet is pulse width modulated.

Preferably the control means is arranged to increase the magnitude of said electrical current as the magnitude of the detected change of magnetic field increases, so that a stronger magnetic field is developed the more the object moves away from the above-mentioned position.

Preferably the control means is arranged such that the electromagnet is energised to slightly repel the object at said position, so that in the event of a power failure the object is attracted towards the support structure by the permanent magnetic field.

Preferably the electromagnet comprises a coil. Preferably the control means comprises first and a second switches and third and fourth switches, the two respective pairs of switches being connected in series across a d.c. supply, opposite ends of the coil being connected to connection points between the first and second switches and third and fourth switches respectively, and the control means being arranged to actuate said first and third switches or said second and fourth switches depending on the desired direction of current flow.

It is particularly desirable for the magnetic field detector means to be very sensitive. Preferably this detector means comprises one or more Hall effect sensors: for example, there may be two Hall effect sensors mounted at opposed

positions either side of the axis of the electromagnet, the outputs of the two Hall effect sensors being combined (e.g. summed together or averaged) to provide the output signal which is applied to the control means for the electromagnet.

5 Alternatively the detector means may comprise an amorphous ribbon sensor.

Preferably the detector means is magnetically shielded from the magnetic fields generated by the electromagnet and permanent magnet in the support structure. Preferably the
10 detector means is shielded by a non-magnetic material, such as aluminium, which blocks changing magnetic fields, but which does not block steady magnetic fields. Preferably the detector means is shielded by a magnetically permeable material, such as mumetal, which blocks steady magnetic fields, but which does
15 not readily block changing magnetic fields.

Preferably the object being suspended includes a body of magnetically permeable material to which its permanent magnet is mounted, to act as a flux concentrator and to project the field generated by its permanent magnet further towards the
20 support structure.

Preferably the support structure includes a body of magnetically permeable material to which its permanent magnet is mounted, to act as a flux concentrator and to project the field generated by that permanent magnet further towards the
25 object being suspended.

Preferably the electromagnet includes a core of magnetically permeable material.

Preferably the magnetically permeable material comprises mild steel, silicon iron (SiFe), ferro cobolt (FeCo),
30 permendur, or a composition of nickel iron.

Preferably the permanent magnets are formed from a rare earth material such as neodymium iron boron (NdFeB), or other high energy material.

For the electromagnet coil, it is desirable to use very
35 fine (small diameter) wire in order to increase the number of turns which can be wound on a bobbin of predetermined size (and so increase the strength of magnetic field which can be produced using the same drive current), or alternatively reduce the size of the coil. However, reducing the diameter of the

wire substantially increases its resistance and hence the drive voltage required to pass the same current through the coil.

Preferably therefore, the electromagnet used in the suspension system of the present invention comprises two or
5 more wires which are wound around a common axis and connected in parallel. The wires may be wound to form respective coils disposed end-to-end, or they may be wound together to form a composite coil extending the length of the electromagnet.

With these coil arrangements, each wire is shorter in
10 length (and therefore of lower resistance value) than a coil of comparable size wound from a single wire. Therefore finer wire can be used without the need to increase the drive voltage in order to maintain a comparable current.

Embodiments of this invention will now be described by
15 way of examples only and with reference to the accompanying drawings, in which:

FIGURE 1 is a schematic diagram of a first embodiment of magnetic suspension system in accordance with this invention;

20 FIGURE 2 is a block diagram of a control circuit of the magnetic suspension system of Figure 1;

FIGURE 3 is a graph of coil current against Hall sensor output for the circuit of Figure 2;

FIGURE 4 is a schematic diagram of a second embodiment
25 of magnetic suspension system in accordance with this invention;

FIGURE 5 is a schematic diagram of a third embodiment of magnetic suspension system in accordance with this invention; and

30 FIGURE 6 is a schematic diagram of a fourth embodiment of magnetic suspension system in accordance with this invention.

Referring to Figure 1 of the drawings, there is shown a magnetic suspension system for suspending an object 0 at a
35 controlled position relative to a fixed structure. The object 0 is provided with a rare earth permanent magnet 10 mounted to a piece of mild steel 11 which acts as a flux concentrator. An electromagnet 12 is mounted to the fixed structure. In use the object 0 is magnetically suspended below the electromagnet

12, which comprises a coil L wound on a bobbin: in the example shown the coil L has its axis vertical, but it may be inclined to the horizontal or even be close to the horizontal. The electromagnet 12 has a core 13 of mild steel or other magnetically permeable material, and may rest on a panel having a central aperture aligned with the core of the electromagnet. Further, a second rare earth permanent magnet 14 is mounted to the bottom end of the core 13, to attract the permanent magnet 10 of the object O. The core 13 may be made in two parts with the magnet 14 positioned between them, such that the magnet 14 is disposed at a selected position along the axis of the core. Instead the core may have a hollow passage in it, so that the axial position of the magnet 14 may be selected or adjusted. Two Hall effect sensors 15,16 are mounted below the electromagnet 12, such that they are substantially shielded from its magnetic field.

Wires 17 connect the Hall effect sensors 15,16 to respective inputs of a control circuit 18, the coil L being connected across the outputs of the control circuit 18.

Referring to Figure 2 of the drawings, inside the control circuit 18 the outputs of the Hall sensors 15,16 are connected to a summing or averaging circuit 20. The output of the summing or averaging circuit 20 is connected to a comparator 21 or error amplifier which compares the summed or averaged signal from the Hall sensors 15,16 with a reference level, which is set by adjusting an adjustable resistor VR1 that is connected in series with a resistor R2 across a d.c. supply. The comparator 21 has two outputs which are connected to respective pulse width modulators 22,23. Two pairs of series-connected insulated gate bi-polar transistors (IGBTs) TR1,TR2 and TR3,TR4 are connected in parallel across the d.c. supply. One end of the coil L is connected to the interconnection point between transistors TR1 and TR2 and the other end of the coil is connected to the interconnection point between transistors TR3 and TR4. The gate of transistor TR1 is connected to the gate of transistor TR4 and also to the output of one of the pulse width modulators 22. Similarly, the gate of transistor TR2 is connected to the gate of transistor TR3 and to the output of the other pulse width modulator 23.

Referring again to Figure 1 of the drawings, the permanent magnet 10 of the object O and the permanent magnet 14 of the coil L are arranged such that they attract each other, the permanent magnet on the object O also being
5 attracted to the steel core 13 of the electromagnet. If the object O has a weight which is less than the maximum attractive force between the magnets 10,14, then it will be appreciated that the spacing between the magnets can be adjusted, so that
10 at one point the gravitational force on the object exactly equals the attractive force between the magnets 10,14: at this so-called balancing point the object will float in mid air. The balancing point is finite, and in practice it is difficult to get the object to float without some form of control.

Referring to Figure 3 of the drawings, it will be
15 appreciated that the magnetic field at the sensors 15,16 will vary depending upon the proximity of the magnet 10 of the object O. This magnetic field is sensed by the sensors 15,16, which output a corresponding signal V_{HALL} to the control circuit 18. The comparator circuit 21 in the control circuit
20 compares the combined output from the Hall sensors 15,16 with a reference set by adjustable resistor VR1. If the Hall sensor output is above the reference then a signal representing the magnitude of the difference is output to the pulse width modulator circuit 22, whereas if the output is below the
25 reference then a signal representing the magnitude of the difference is output to the other pulse width modulator 23.

Each of the pulse width modulators 22,23 is arranged to output a square wave whose mark-space ratio depends on the magnitude of the respective signal from the comparator circuit
30 21. If the signal from the comparator circuit 21 is small, then the mark-space ratio will be as low as 1:49 (2% ON), whereas if the signal is high then the mark-space ratio will be as high as 49:1 (98% ON). When the output of one of the pulse width modulators e.g. 22 is high, the transistors TR1 and
35 TR4 will be turned on, so that current I_R flows through the coil L. Likewise, when the output of the other pulse width modulator 23 is high, transistors TR2 and TR3 will be turned on and current I_A will flow in the reverse direction through the coil L.

Assuming that the weight of the object and the strength of the permanent magnets 10,14 are such that the above-mentioned balancing point occurs at a spacing of 4cm, then adjustable resistor VR1 is adjusted so that no current I_A, I_R flows through the coil L at this point: in practice adjustable resistor VR1 sets a small range of reference points between which no current flows, in order to avoid cycling of the current through coil L. If the object O moves away from the coil, the magnetic field F_{MAG} at the Hall sensors 15,16 will decrease and the input signal to the comparator 21 will drop below the reference level, thereby causing the pulse width modulator 23 to operate, so that current I_A flows through the coil L. When current I_A flows, the electromagnetic field generated by the coil L supplements the magnetic field between the permanent magnets 10,14 and attracts the object O back towards the coil L. The magnitude of the coil current I_A , and hence the strength of the magnetic field generated, will depend on how far the object O has moved away from the coil L.

If the object O is pulled closer to the coil than the balancing point, then the control circuit 18 operates so that the reverse current I_R flows through the coil L. This reverse current I_R causes a magnetic field which repels the magnet 10, so that the object moves away from the coil L.

It will be appreciated that very little current flows through the coil L, since the coil is only energised when the position of the object O departs from the balancing point. In this manner, the system in accordance with this invention can be powered by a small, low voltage d.c. battery, which will last for a considerable amount of time before it becomes exhausted. Alternatively, the circuit could be powered from the mains via a low voltage d.c. supply.

If there is a power cut or if the battery becomes exhausted, then it will be appreciated that the object O may drop to the floor, which could be undesirable. Thus, in an alternative embodiment, adjustable resistor VR1 is set so that the object is held at a position in which the minimum repulsion current I_A flows, thereby producing a repelling force, which keeps the object away from the coil L. This repelling force will cease if there is a loss of power to the coil and the

object O will be attracted towards the coil, where it will be held by the attractive force between the permanent magnets 10,14.

We have found that, in use of the suspension system which has been described, the object O can be suspended in a stable position with a large air-gap (up to 60mm). The object is substantially suspended by the attraction force between the permanent magnets 10,14, and thus only a small current (of 10mA) is required for the electromagnet, with a correspondingly low power consumption when the object is at the balancing point. However, when the object departs from the balancing point the current increases exponentially with distance, so that the object is quickly brought back into position. The maximum current flow through the coil could be as high as 700mA.

In the embodiment shown in Figure 4, the Hall effect sensors 15,16 are mounted at the lower end of a projection 32 (e.g. a tubular sleeve) from an apertured panel on which the electromagnet rests. This arrangement enables the object O to be suspended at a larger air-gap (up to 80 or 90mm) below the electromagnet, since it is the sensitivity of the sensors which limits the size of the air-gap and not always the strength of the permanent magnets 10,14.

Referring to Figure 5 of the drawings, there is shown a further embodiment of suspension system, and like parts are given like reference numerals. In this embodiment, two rare earth permanent magnets 14,40 are mounted at opposite ends of the coil L on its vertical axis. A third permanent magnet 91 is mounted inside the core of the coil between two steel core sections 13a,13b. The position of the magnet 91 on the core may be adjusted during manufacture in order to set the balancing point. The magnets 14,40,91 are arranged with their respective like poles directed in the same direction along the axis of the coil L. A piece of silicon iron 42 is mounted on top of the upper rare earth magnet 40. The lower rare earth magnet 14 extends through a central aperture in an aluminium disc 43 which is mounted below the coil L. The Hall effect sensors 15,16 are mounted on the underside of the aluminium disc 43 in downwardly facing cups 90 of mumetal.

The permanent magnet 10 of the object O being suspended is attracted towards the mass of magnetically permeable material and the two magnets 40,41 in the support structure S, the permanent magnet 10 being mounted on a piece of silicon
5 iron 11.

In use, the suspended object 10 is attracted towards the support structure S from a distance of up to 60mm, although this depends on the strength of the magnets and the weight of the object O.

10 The mumetal cups 90 help to shield the Hall sensors 15,16 from the steady magnetic field generated by the coil L, and the aluminium disc 43 helps to shield the Hall sensors from varying magnetic fields generated by the coil. It will be appreciated that the magnetic field generated by the coil L and
15 the permanent magnets 40,41,91 thereon extends solely through the aperture in the disc 43, and is thus concentrated vertically downwardly. The silicon iron piece 42 on top of the upper permanent magnet 40 helps to confine the magnetic field to the downwards direction.

20 If it is desired to support a heavier object or increase the air-gap, then the control circuit can be configured so that the coil L attracts the magnet 10 of the object O being suspended and thereby supplements the field of the two magnets 40,41 in the support structure S. The amount
25 of current drawn by the coil L will depend on the size of the desired air-gap, but generally this is adjusted so that the object is suspended substantially by the attraction force between the permanent magnets 10,40,41,91.

In order to provide a stronger magnetic field without
30 increasing the voltage needed, or alternatively to enable the electromagnet to be made of a smaller size yet provide the same strength of magnetic field, the electromagnet shown in Figures comprises two coils L1 and L2 wound around respective portions of a bobbin B and separated by a spacer disc D: the coils L1,
35 L2 are connected in parallel to the driving power source. The arrangement allows the use of very fine (small diameter) wire for the coils, without the resistance of each coil becoming excessive, because each coil is relatively short. It will be appreciated that the electromagnet may comprise two or more

coils wound on different portions of the bobbin and all connected in parallel: alternatively, two or more wires e.g. W1, W2 may be wound together around the bobbin, as shown in Figure 6, to form a composite coil extending the length of the bobbin, but again with the respective wires connected in parallel. In a further embodiment, two coils may be co-wound on the bobbin B.

The object being suspended may comprise an annular or spherical magnet which is radially magnetised, so that the object can freely rotate or spin in the magnetic field.

One or more bores may extend axially through the core of the coil, with each sensor being located axially below a respective bore. This arrangement has the advantage that little or no magnetic flux is present in line with the axis of the bore, so that there is less requirement to magnetically shield the sensors. Preferably a bore extends along the axis of the coil through the core, so that a single, centrally located sensor can be used.

As shown in Figure 6, the uppermost part 93 of the bobbin B may be formed of a magnetically permeable material, such as steel, in order to direct the flux at the upper end of the electropermanent magnet assembly 95 radially outwardly, so that it is more concentrated in the downwards direction to link up with the lines of flux flowing from the underside of the permanent magnet 10 in the object being suspended. Preferably the axially upper end of the coil comprises extensions 94 which are directed substantially axially of the coil in order to direct the flux flowing from the upper end of the electropermanent magnet assembly 95 towards the magnet 10 in the object.

The magnetic suspension systems which have been described may be used in a wide variety of applications. For example, the system can be used in advertising, to suspend signs or other objects for display: it will be appreciated that while freely suspended in air, the object may rotate. Further, the system may be used when painting and then drying objects, allowing free access to all sides of the object. Also, the system may be used for the immersion of objects in acid or other solution for chemical treatment; complete

immersion may be achieved without any side of the object having to be physically held. Yet further, the system can be used to suspend models of aeroplanes in wind tunnels, giving a better simulation of the real aircraft in flight.



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Claims

- 1) A magnetic suspension system which comprises an electromagnet and a first permanent magnet mounted to a fixed or movable support structure, an object provided with a second permanent magnet and arranged for suspension at a position below the electromagnet, at least partially by an attractive magnetic field developed between the two said permanent magnets, detector means mounted in a fixed position to detect the magnetic field of said second permanent magnet, and control means for supplying an electrical current to the electromagnet, said electrical current being varied in accordance with an output signal of said detector means to maintain said object in a predetermined position relative to the electromagnet.
- 2) A magnetic suspension system as claimed in claim 1, in which a body of magnetically permeable material is provided on the support structure.
- 3) A magnetic suspension system as claims in claims 1 or 2, in which the control means is arranged to supply an electric current to the electromagnet when the magnetic field detected by the detector means changes from the field which is detected when the object is at said predetermined position.
- 4) A magnetic suspension system as claims in claim 3, in which the control means is arranged to supply current to the electromagnet, such that a magnetic field is developed between the object and the support structure, which attracts the object towards the support structure when the magnetic field detected by the detector means is below a predetermined limit.
- 5) A magnetic suspension system as claimed in claims 3 or 4, in which the control means is arranged to supply current to the electromagnet, such that a magnetic field is developed between the object and the support structure, which repels the object away from the support structure when the magnetic field detected by the detector means is above a predetermined limit.

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6) A magnetic suspension system as claimed in claim 5, in which the control means comprises first and second switches connected in series across a d.c. supply and third and fourth switches connected in series across the d.c. supply, opposite
5 ends of a coil of the electromagnet being connected to points between the first and second switches and the third and fourth switches respectively and the control means being arranged to actuate said first and third switches or said second and fourth switches depending on the desired direction of current flow
10 through the coil.

7) A magnetic suspension system as claimed in any preceding claim, in which the current is pulse width modulated.

8) A magnetic suspension system as claimed in any preceding claim, in which the control means is arranged to
15 supply an electric current to the electromagnet which repels the object at said position.

9) A magnetic suspension system as claimed in any preceding claim, in which the object being suspended includes a body of magnetically permeable material to which its
20 permanent magnet is moulded.

10) A magnetic suspension system as claimed in claim 2, in which the body of magnetically permeable material comprises a core which extends axially of a coil of the electromagnet.

11) A magnetic suspension system as claimed in claim 10, in
25 which the first permanent magnet is disposed axially of the coil.

12) A magnetic suspension system as claimed in claim 10 or 11, in which the body of magnetically permeable material comprises a flux concentrator disposed at the axially upper end
30 of the core.

13) A magnetic suspension system as claimed in claim 12, in which the flux concentrator extends over the axially upper end

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14

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of the electromagnet.

14) A magnetic suspension system as claimed in claim 13, in which the flux concentrator comprises an extension which is arranged to direct magnetic flux at the upper end of the
5 electromagnet downwardly towards the object being suspended.

15) A magnetic suspension system as claimed in claim 1, in which the electromagnet comprises two or more wires which are wound around a common axis and connected in parallel.

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