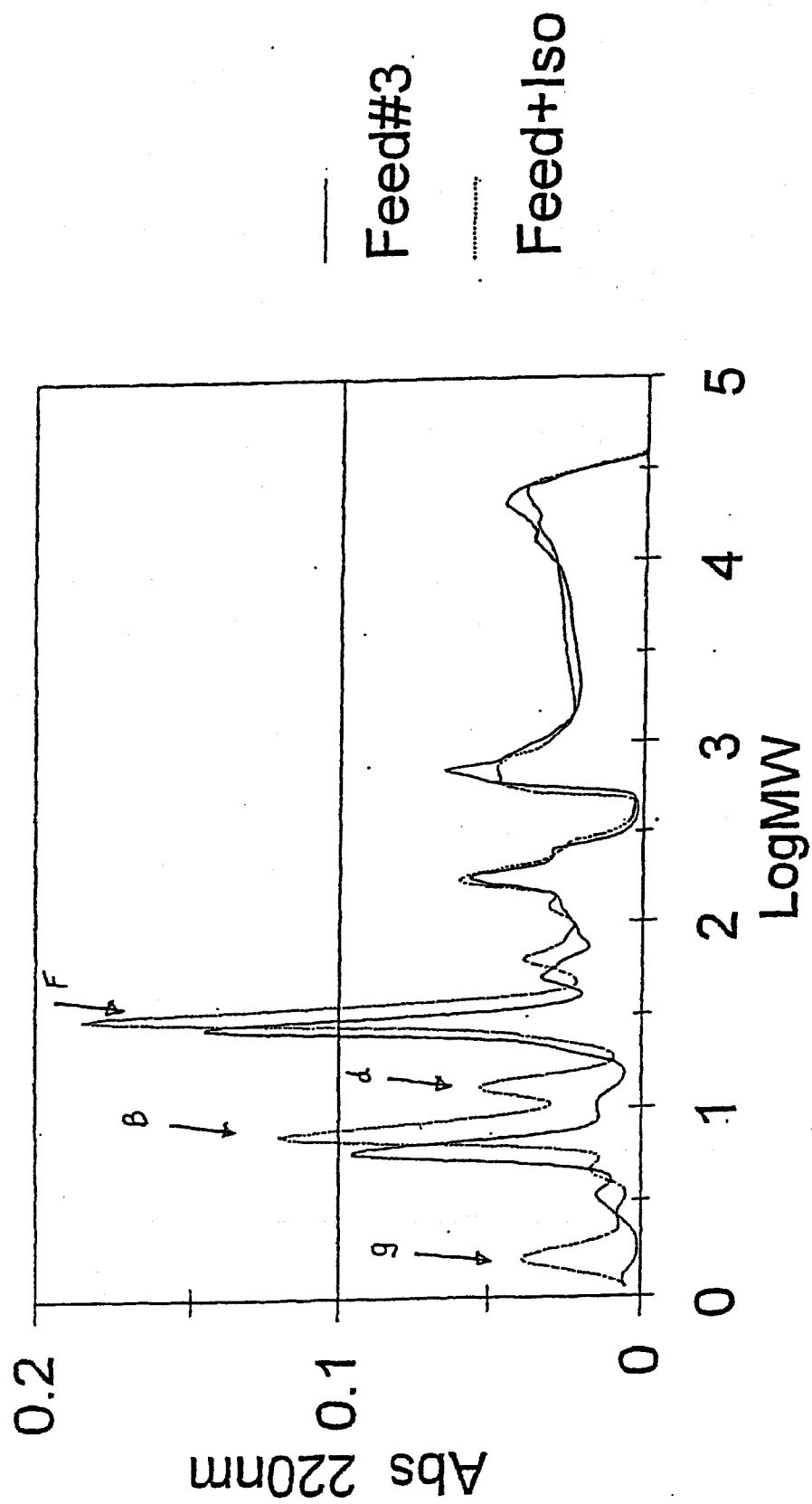


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Figure 1 Isoflavone Identification



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Figure 2 Feed Composition

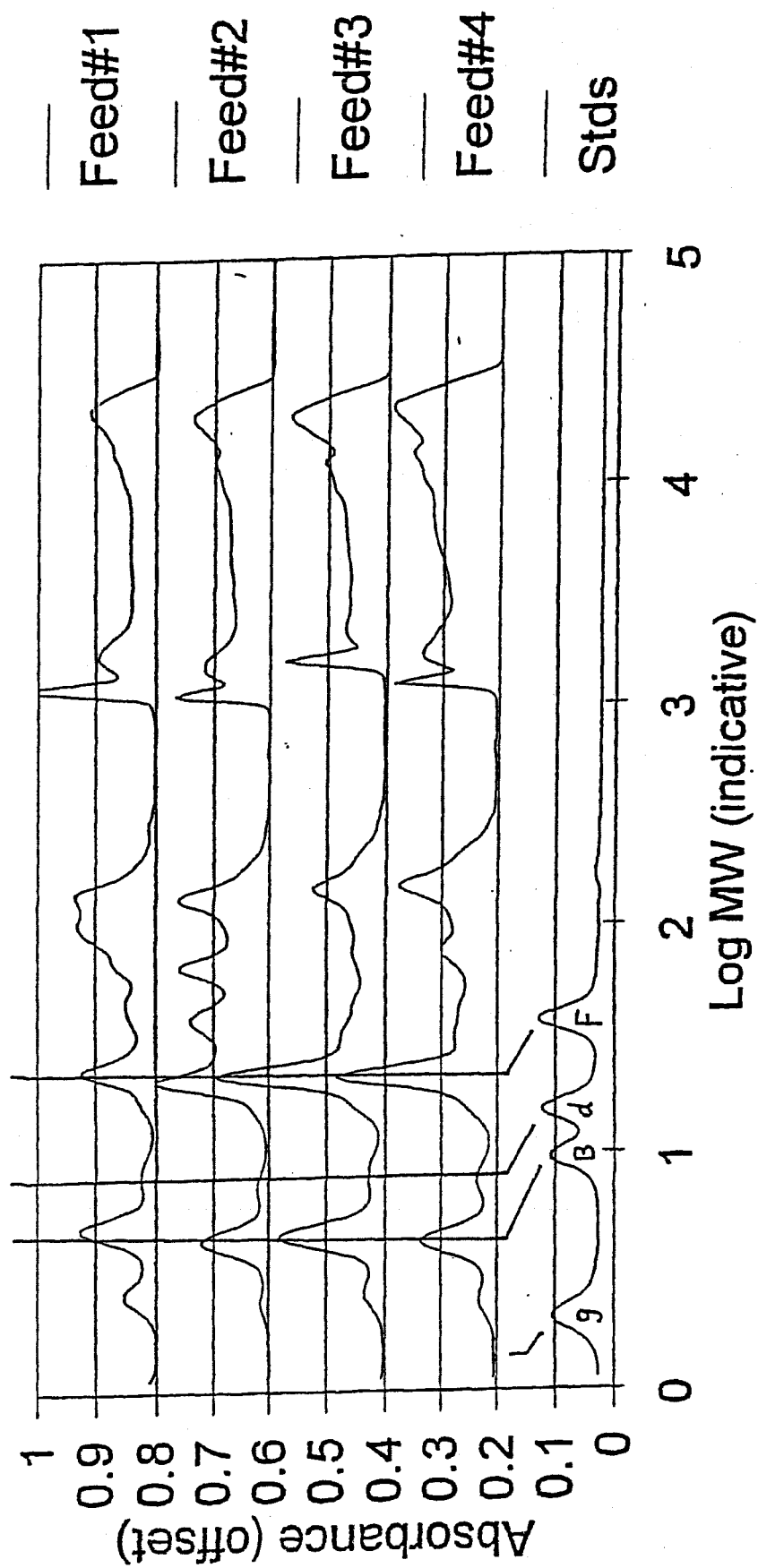
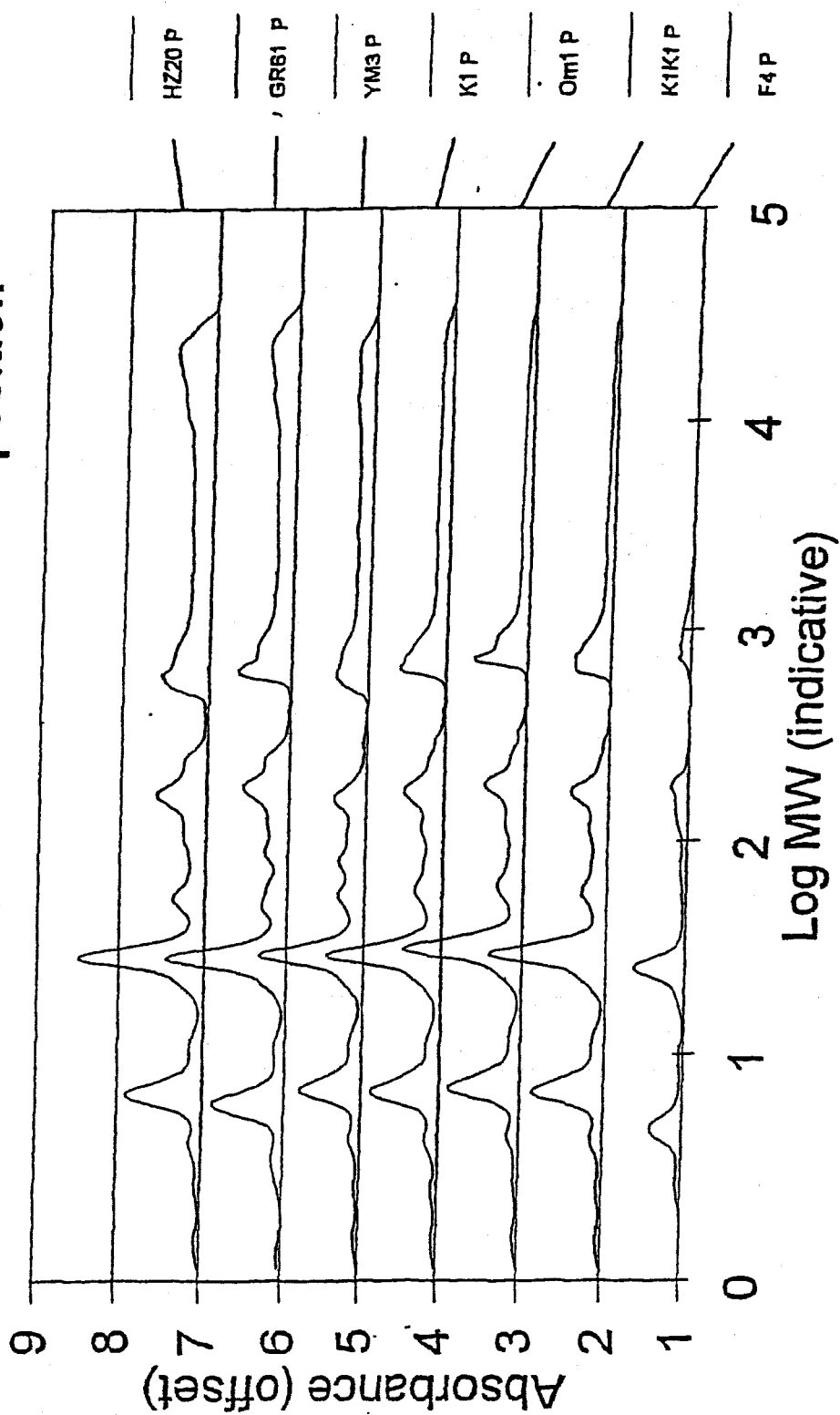


Figure 3 Filtrate Composition

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Figure 4 Product Composition

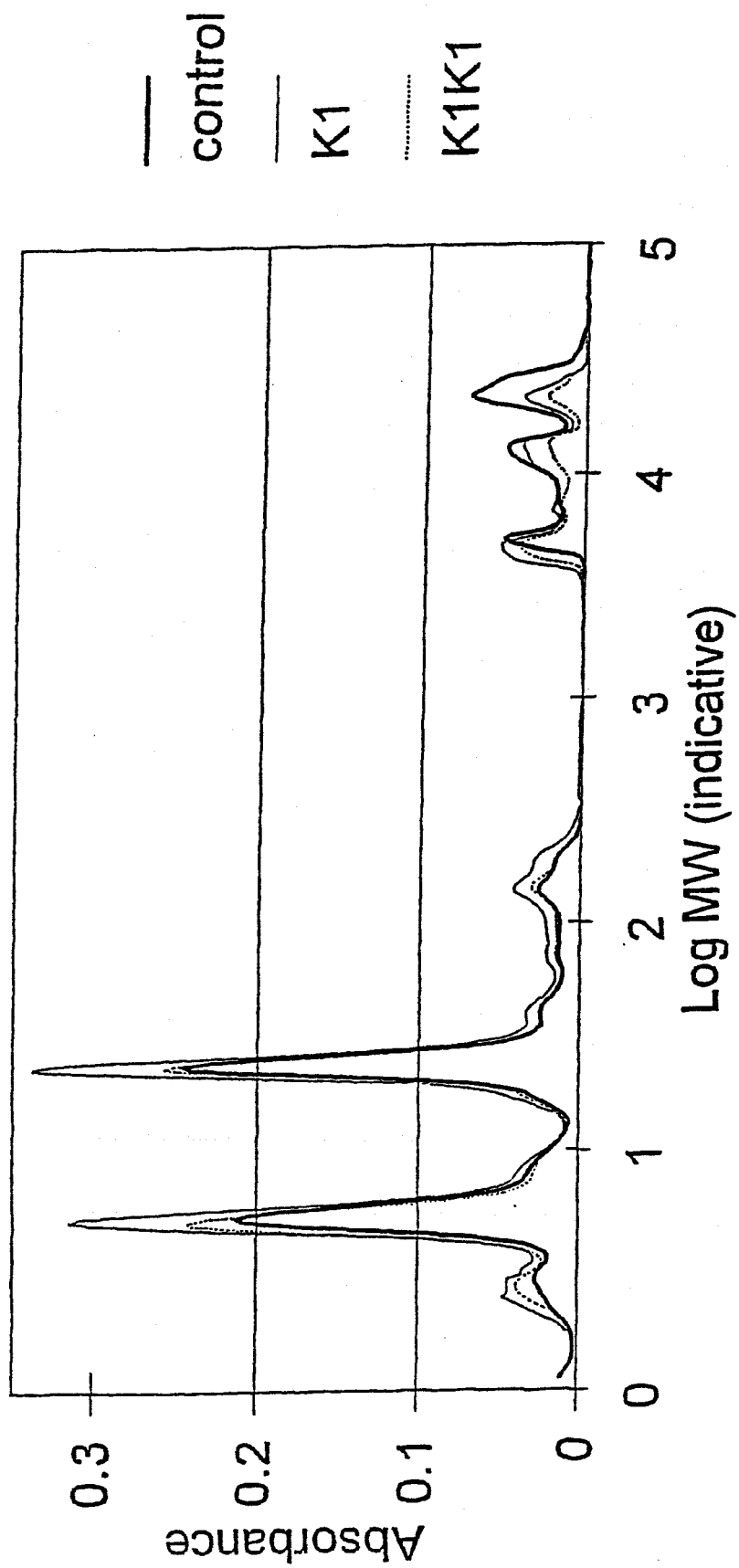


Figure 5 Waste Composition, CF=28.8

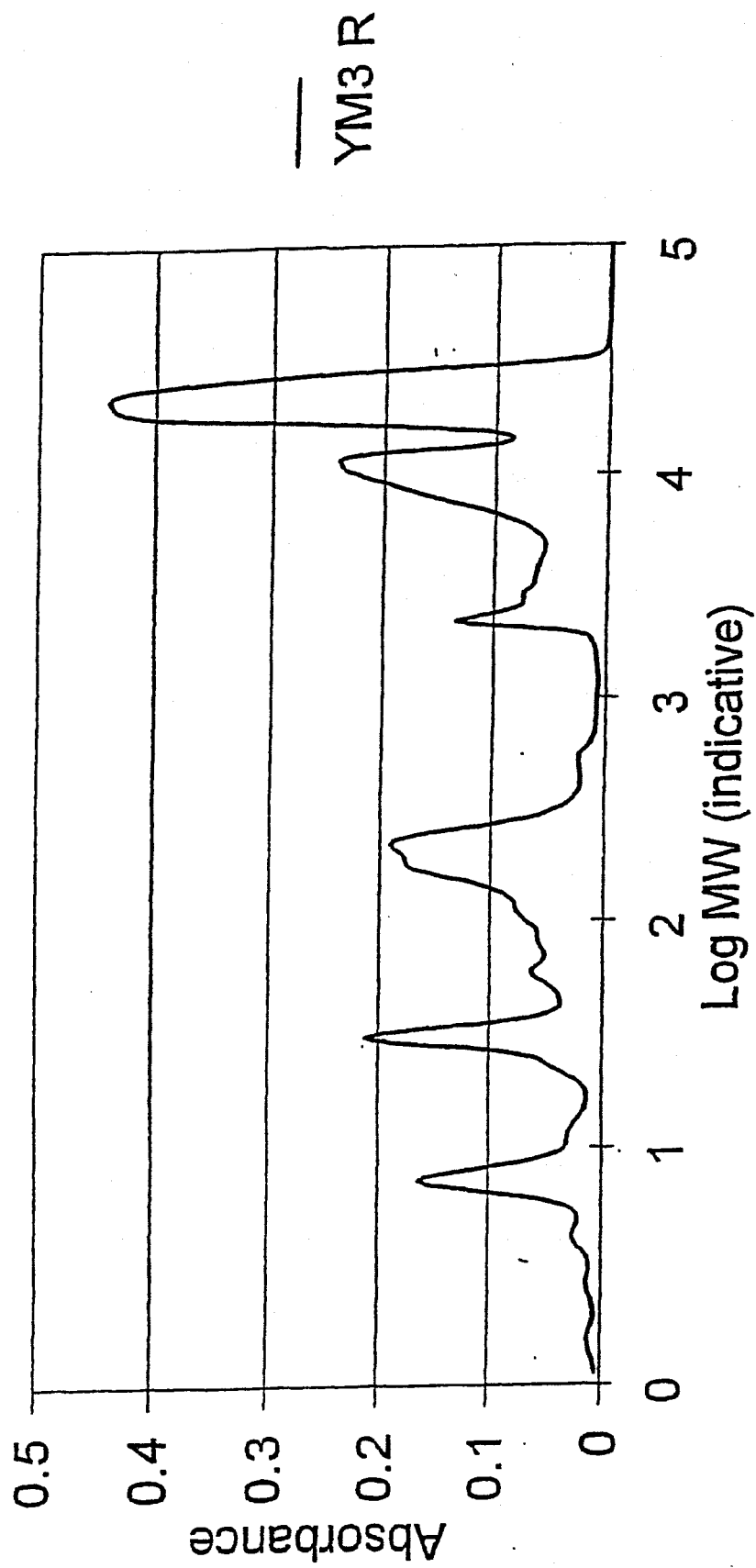


Figure 6

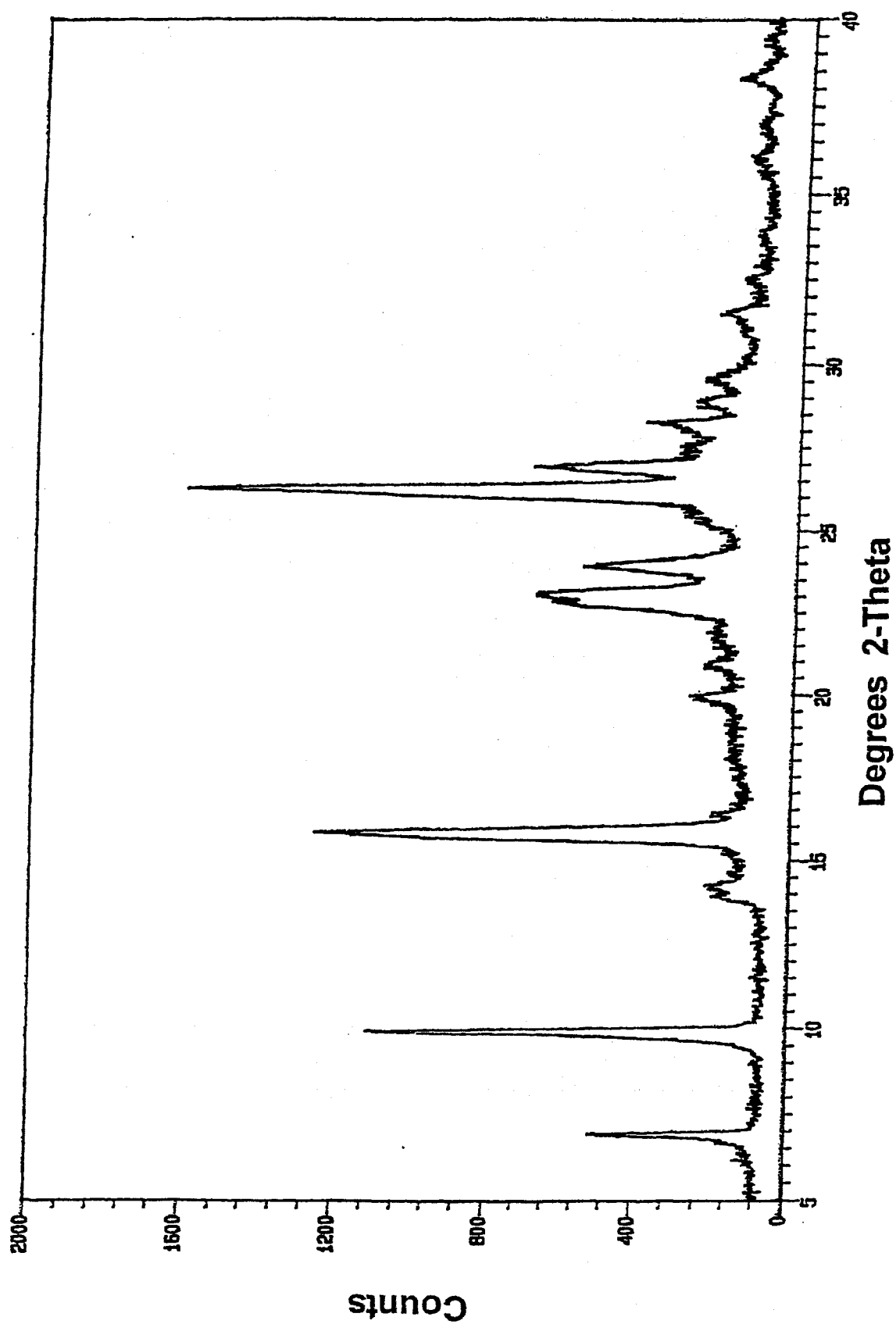


Figure 7

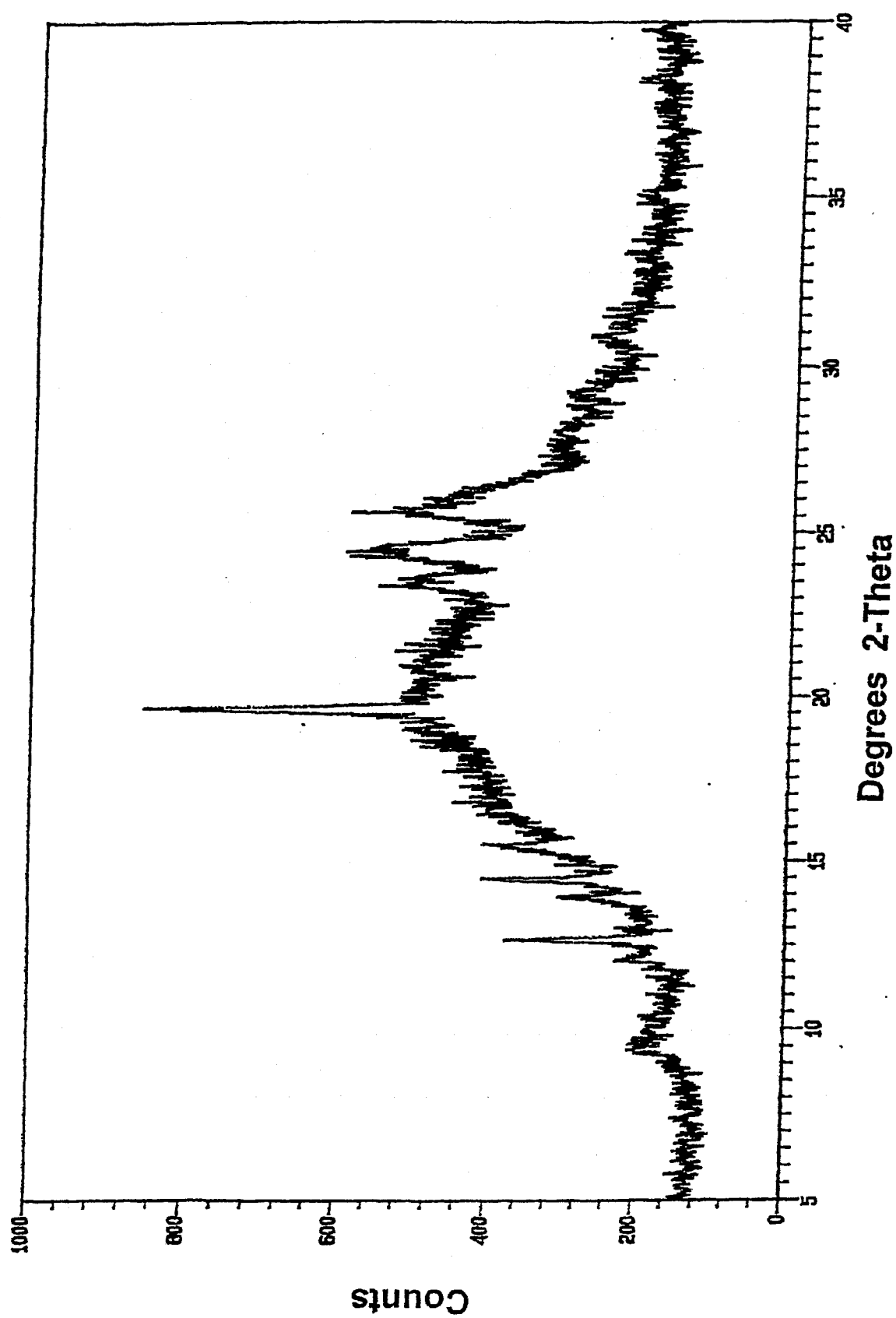


Figure 8

