

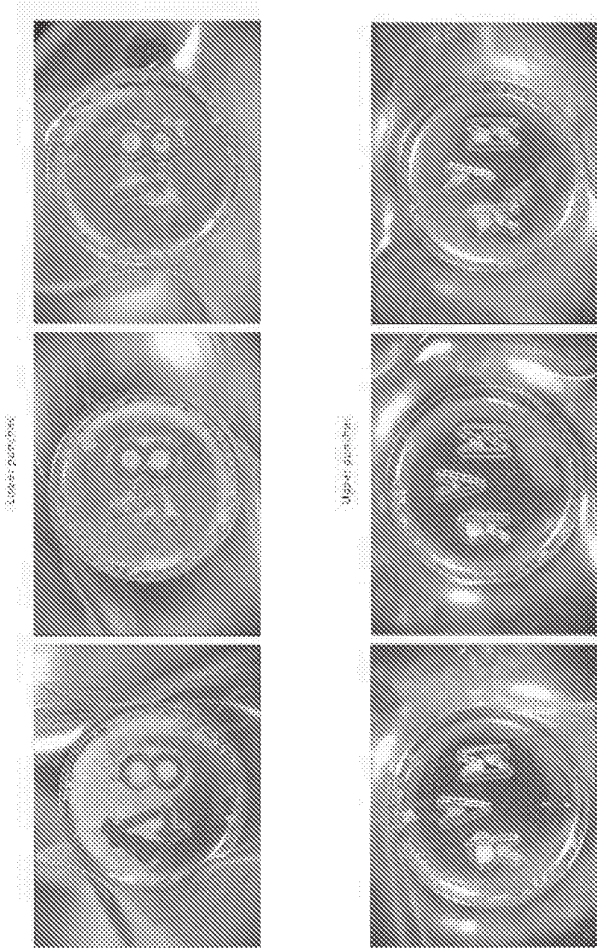
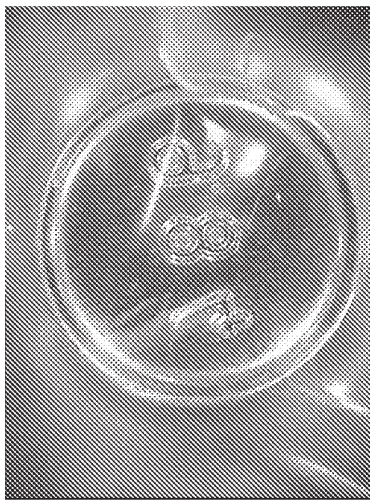


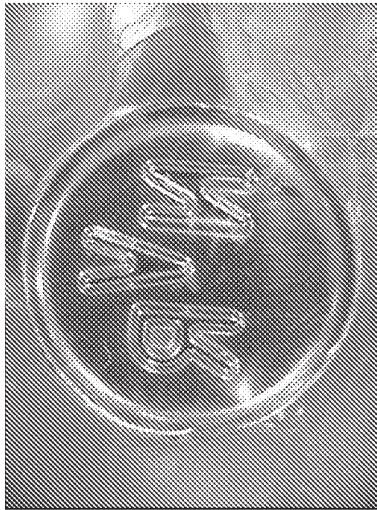
FIGURE 1

**FIGURE 2**

Upper Punches

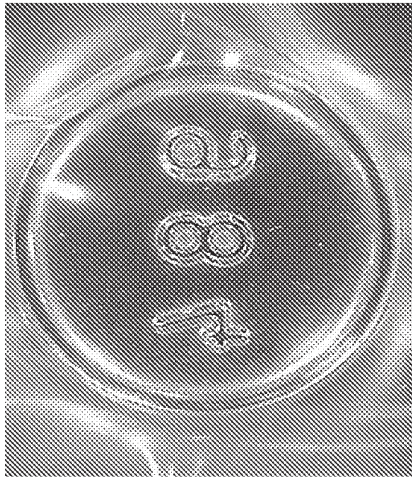


Lower punches



**FIGURE 3**

Upper Punches



Lower punches

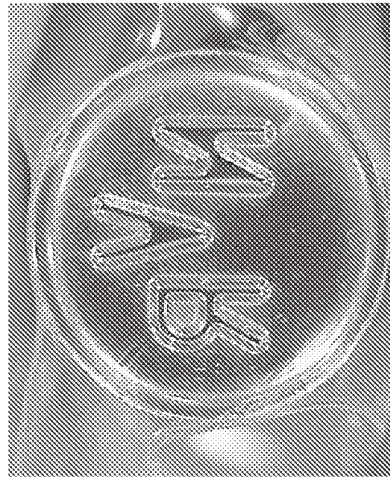


FIGURE 4

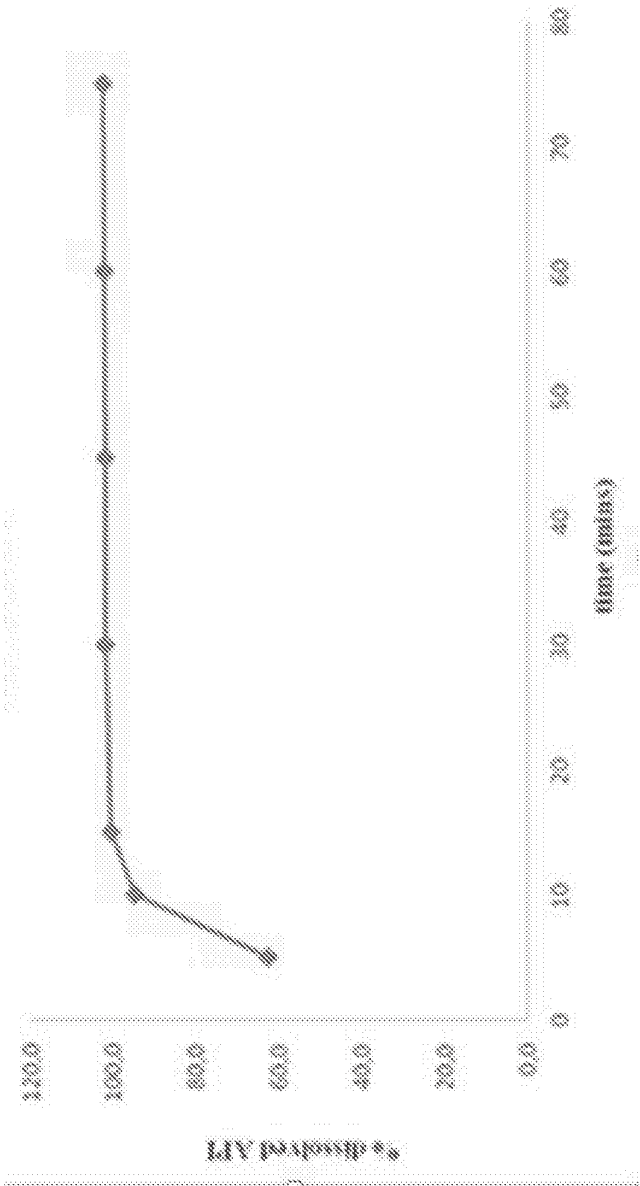


FIGURE 5

