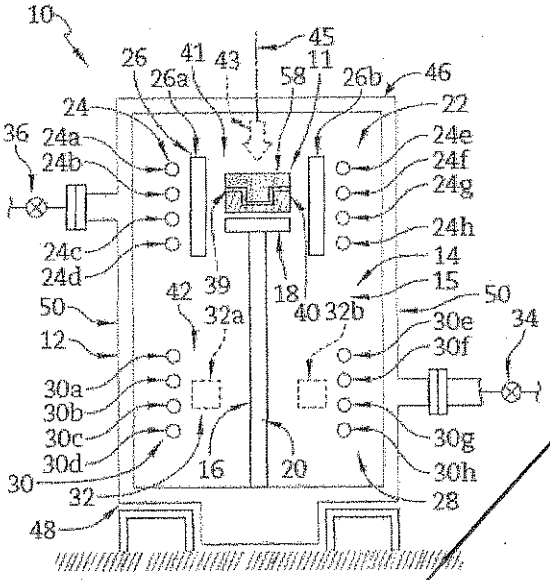
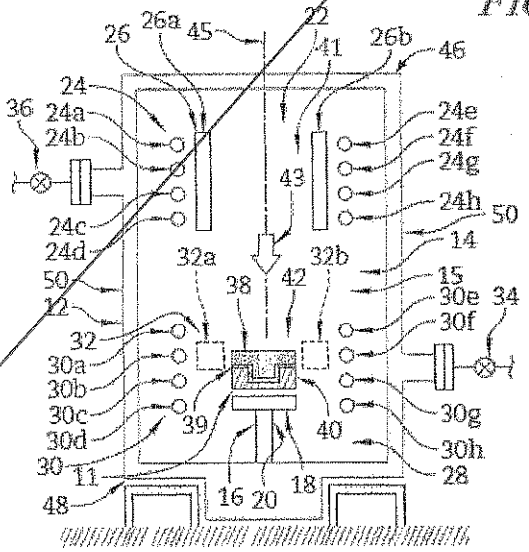

10
26
41
43
45
11
58
26a
26b
46
24
22
36
24a
24b
24e
24f
24g
24c
24d
24h
14
15
39
18
40
32b
50
42
32a
30e
34
12
30f
30a
30b
30c
30d
30g
30h
30
16
20
32
28
48

FIG. 1


26
26a
45
22
41
26b
46
24
36
24a
24b
24e
24f
24g
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24h
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24c
24d
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32a
32b
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42
30e
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FIG. 2

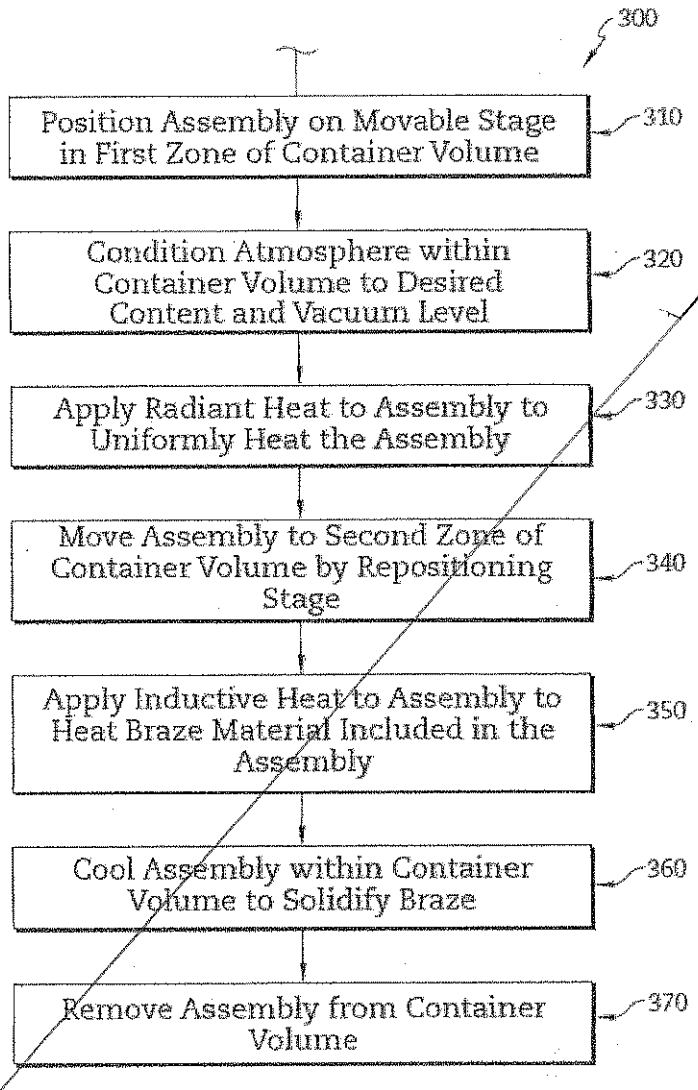
300
Position Assembly on Movable Stage in First Zone of Container Volume
310
Condition Atmosphere within Container Volume to Desired Content and Vacuum Level
320
Apply Radiant Heat to Assembly to Uniformly Heat the Assembly
330
Move Assembly to Second Zone of Container Volume by Repositioning Stage
340
Apply Inductive Heat to Assembly to Heat Braze Material Included in the Assembly
350
Cool Assembly within Container Volume to Solidify Braze
360
Remove Assembly from Container Volume
370

FIG. 3