CLAIMS

We claim:

1. A molten material funnel, comprising:

a first outlet lip; and

a second outlet lip, wherein first and second outlet lips are configured to both contact molten material communicated through a molten material funnel.

2. The molten material funnel of claim 1, wherein molten material travels under the influence of gravity in a direction D into the molten material funnel, the first outlet lip and the second outlet lip both angled relative to the direction D.

3. The molten material funnel of claim 2, wherein an angle of the first outlet lip relative to the direction D is greater than an angle of the second outlet lip relative to the direction D.

CLAIMS

We claim:

1. A molten material funnel, comprising:

a first outlet lip; and

a second outlet lip, wherein first and second outlet lips are configured to both contact molten material communicated through a molten material funnel; the molten material impinging on both the first outlet lip and the second outlet lip when communicated through the molten material funnel.

2. The molten material funnel of claim 1, wherein molten material travels under the influence of gravity in a direction D into the molten material funnel, the first outlet lip and the second outlet lip both angled relative to the direction D.

3. The molten material funnel of claim 2, wherein an angle of the first outlet lip relative to the direction D is greater than an angle of the second outlet lip relative to the direction D.