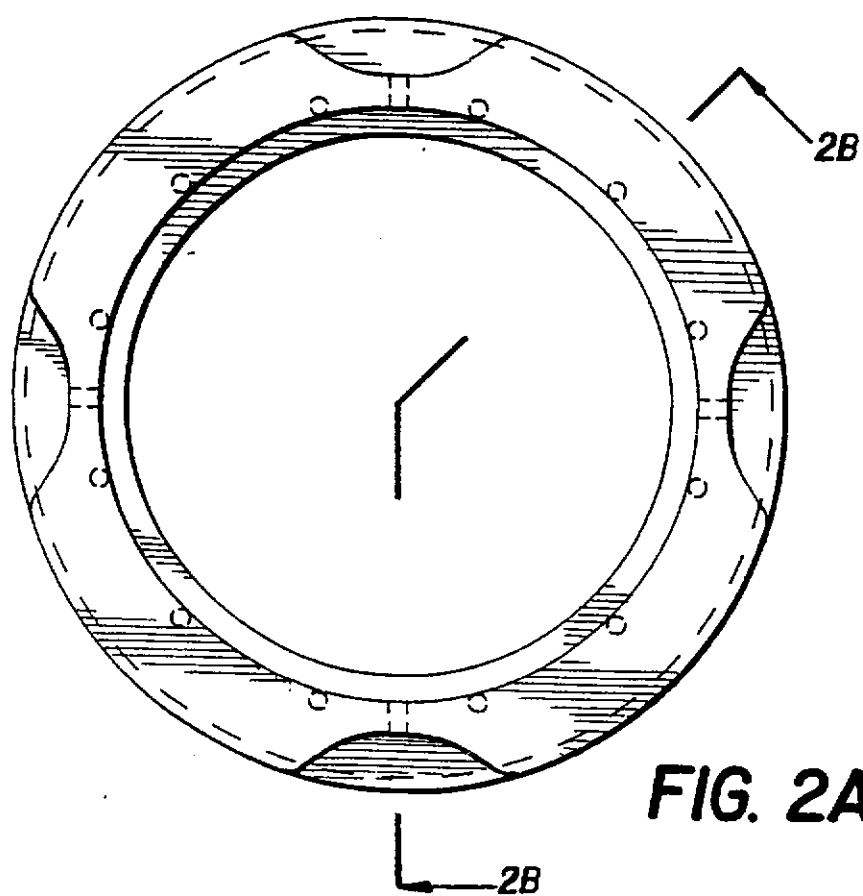
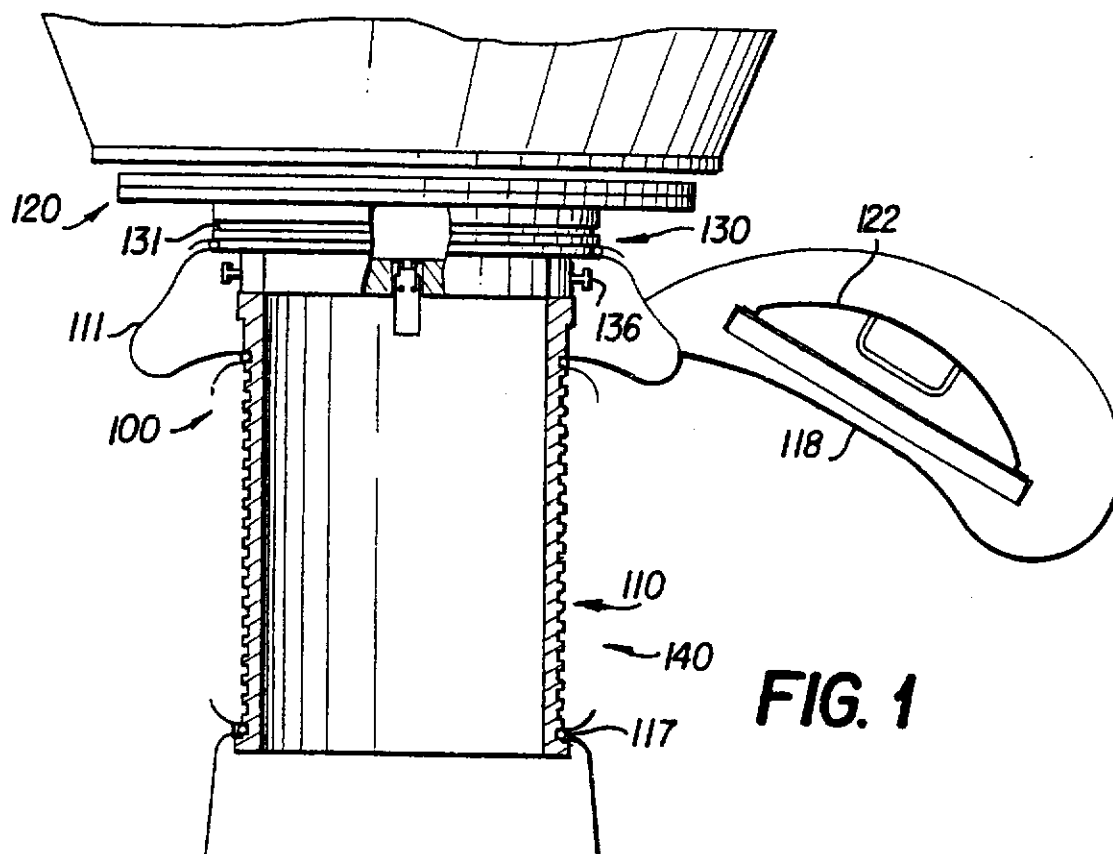


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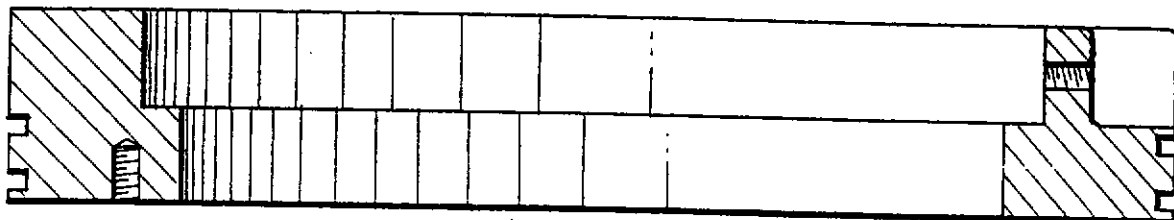


FIG. 2B

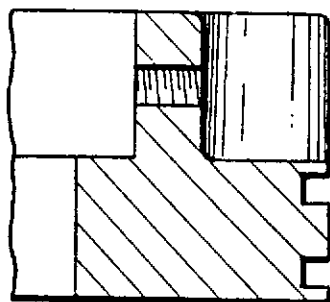


FIG. 2C

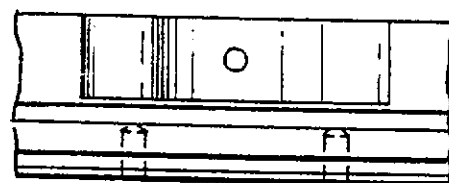


FIG. 2D

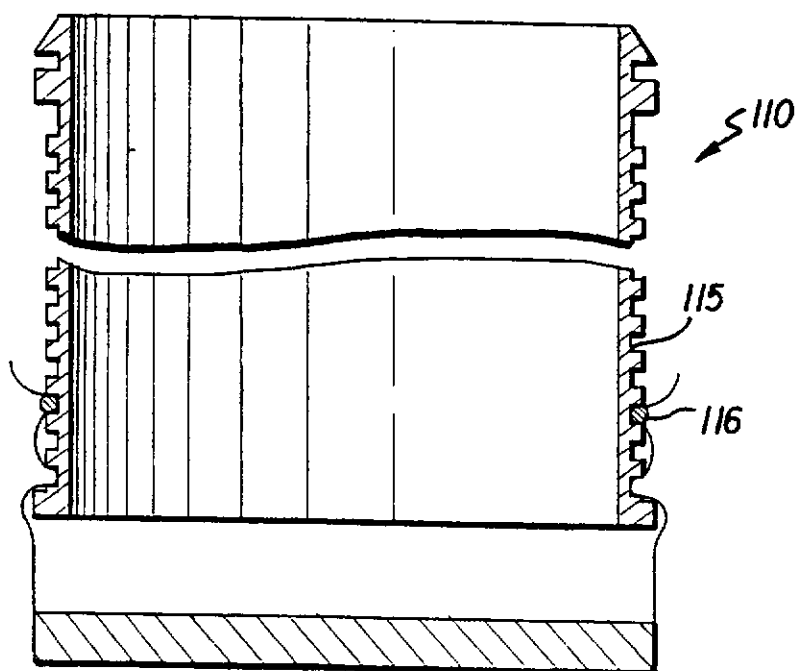


FIG. 3

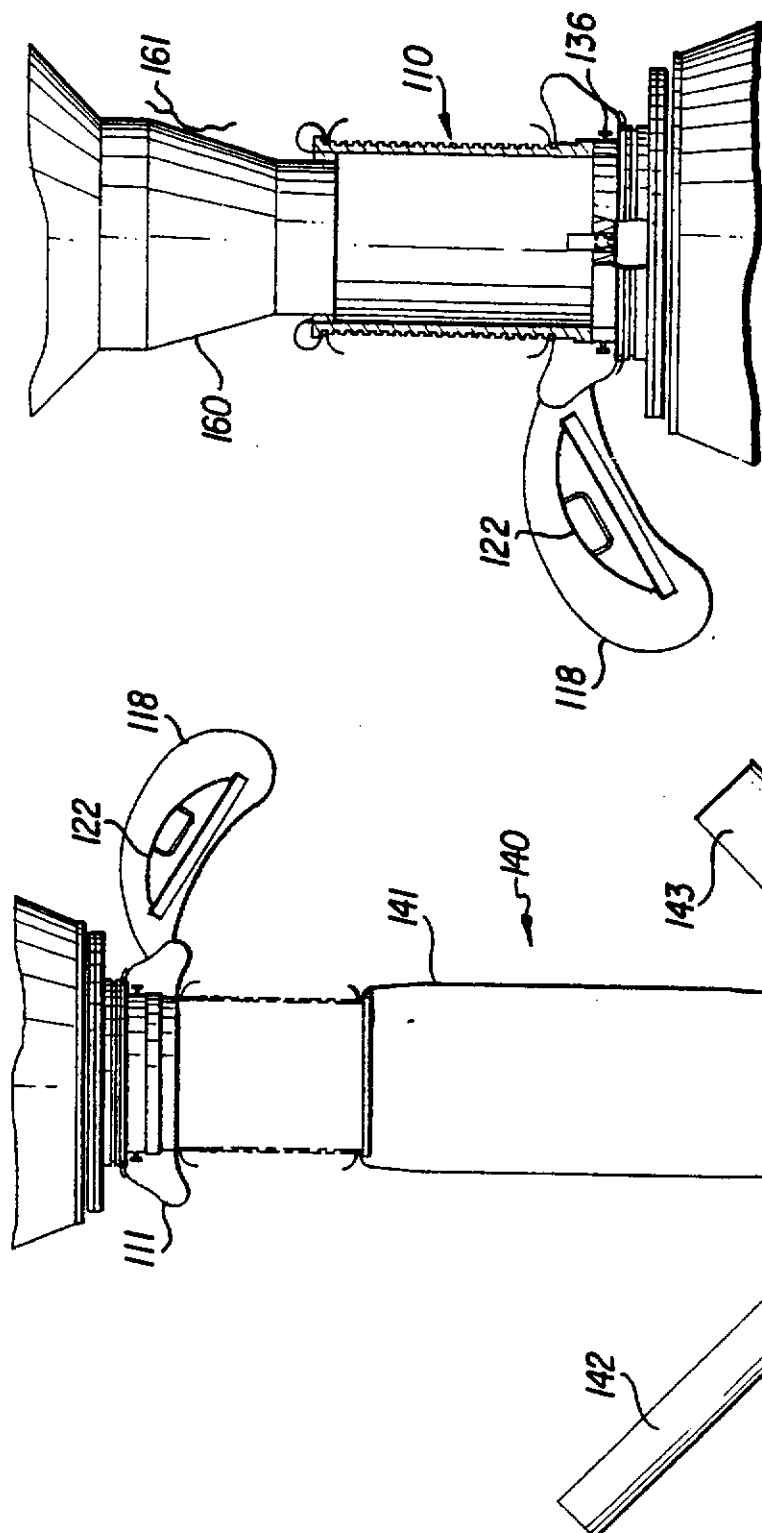


FIG. 5

FIG. 4

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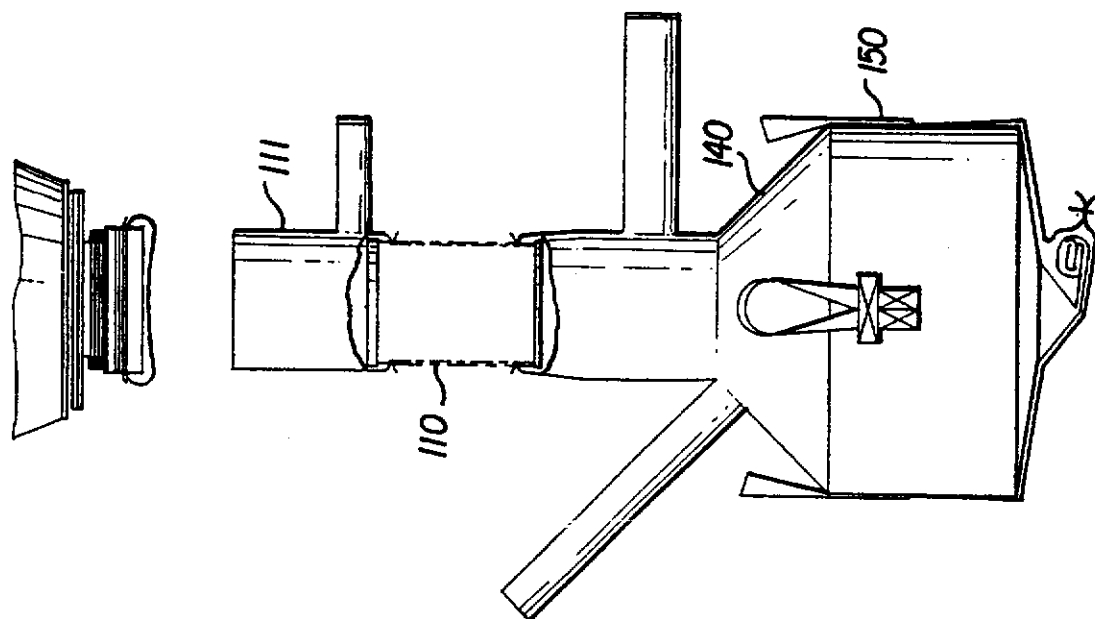


FIG. 7

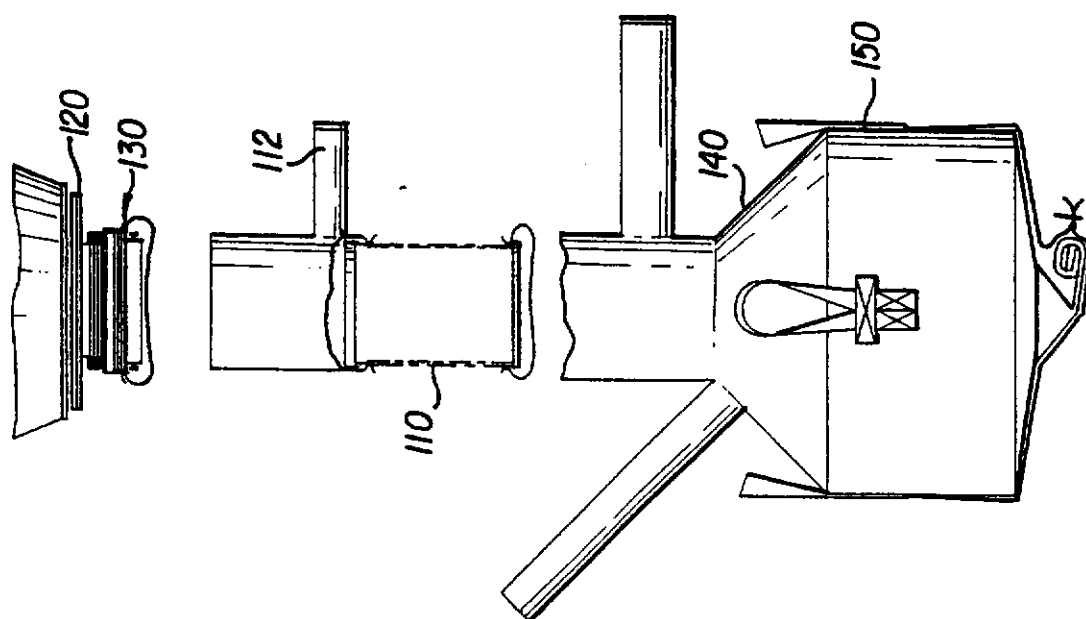


FIG. 6

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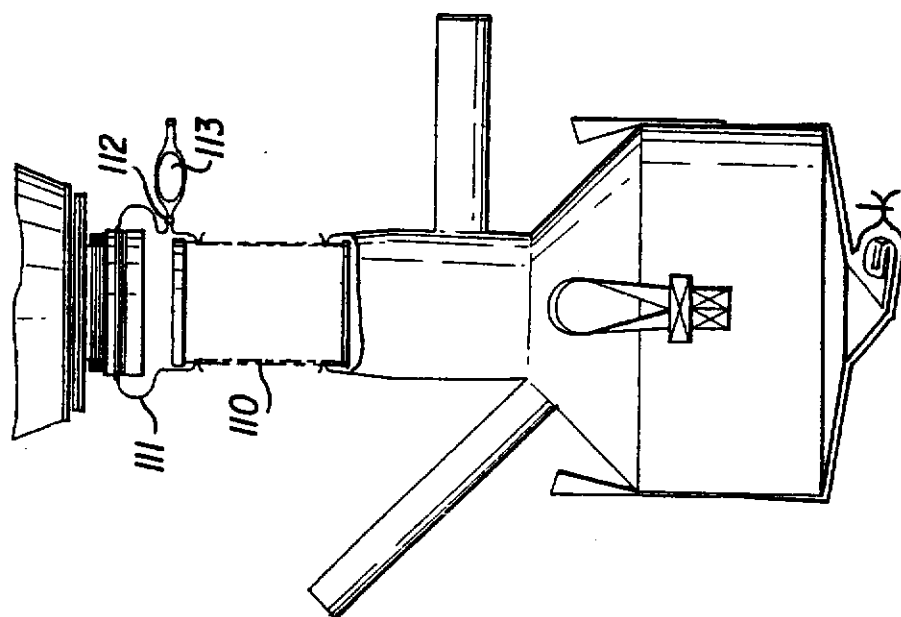


FIG. 9

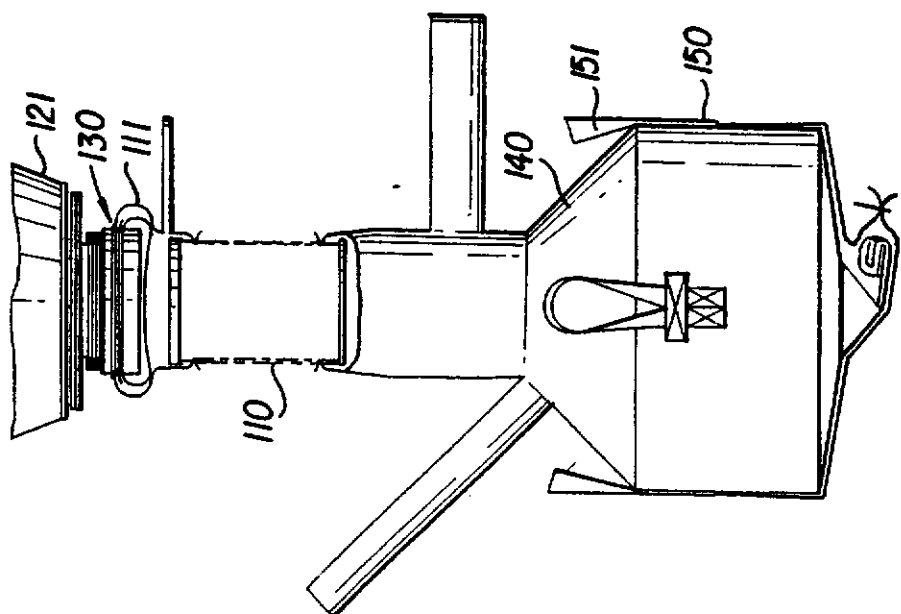


FIG. 8

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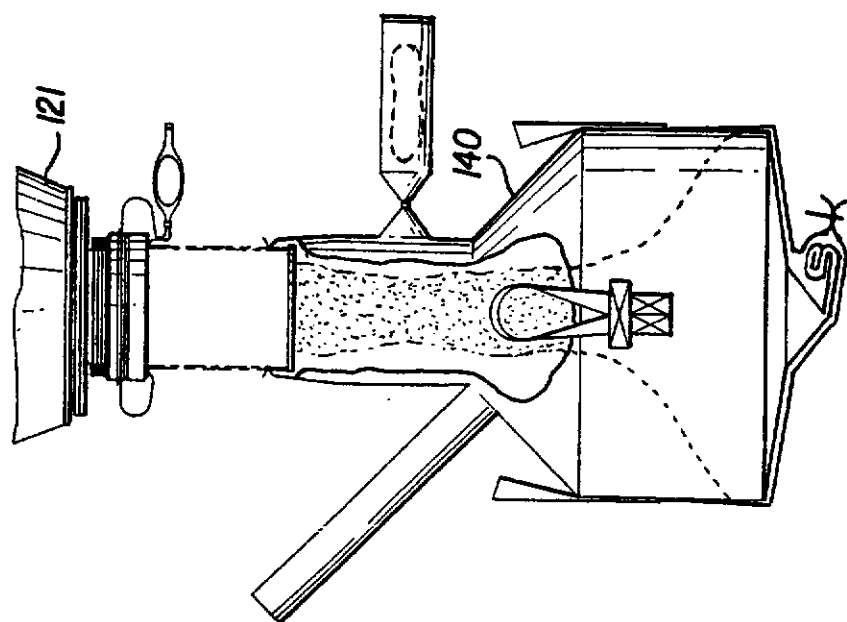


FIG. 11

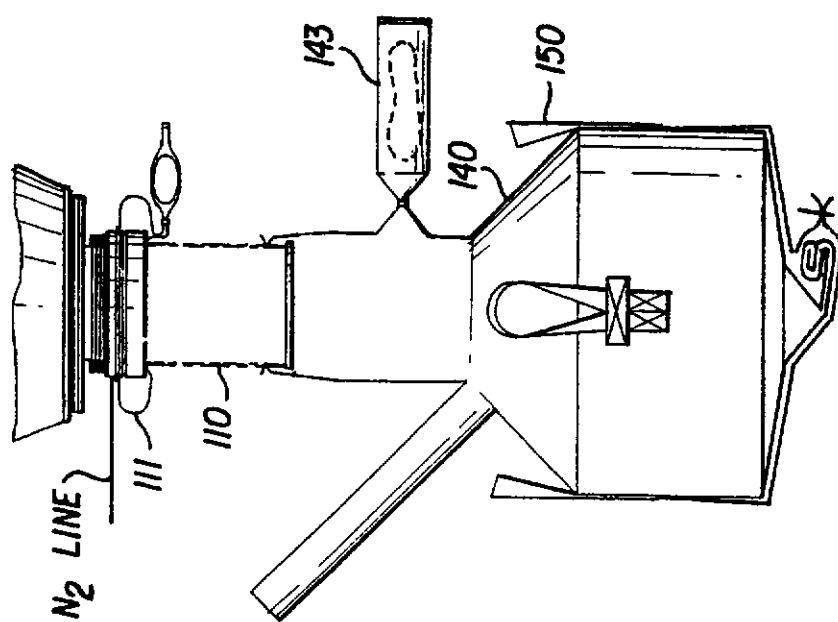
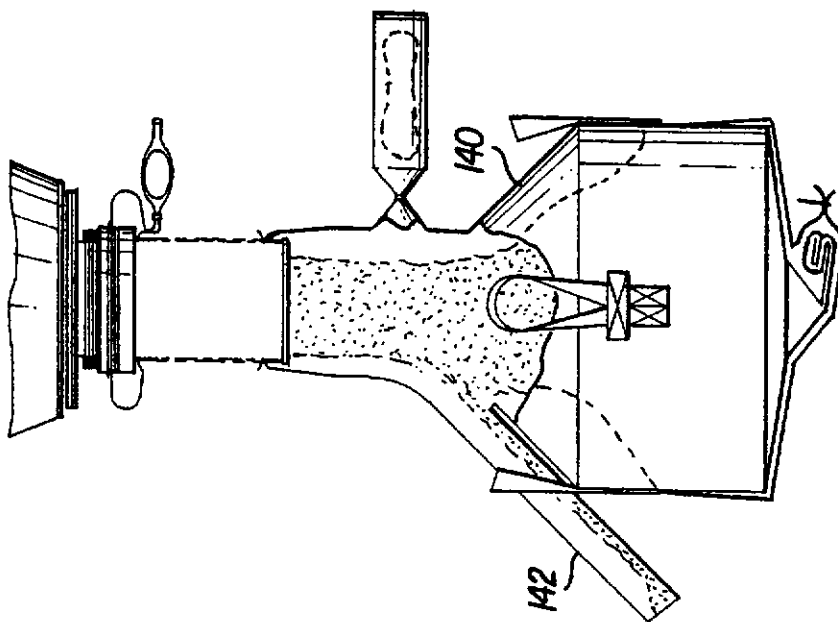
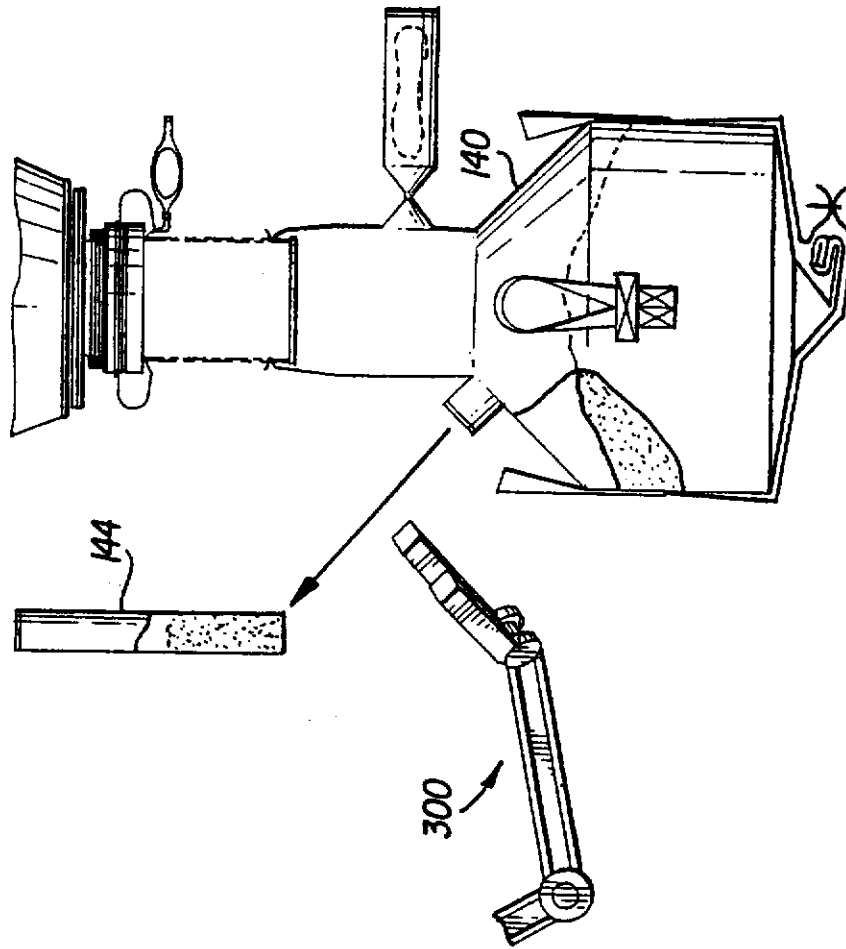


FIG. 10

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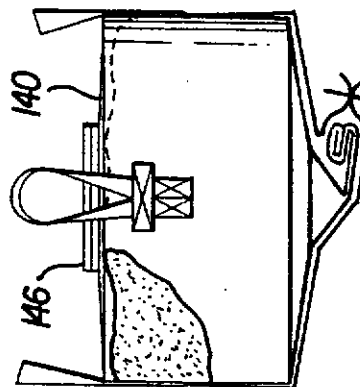
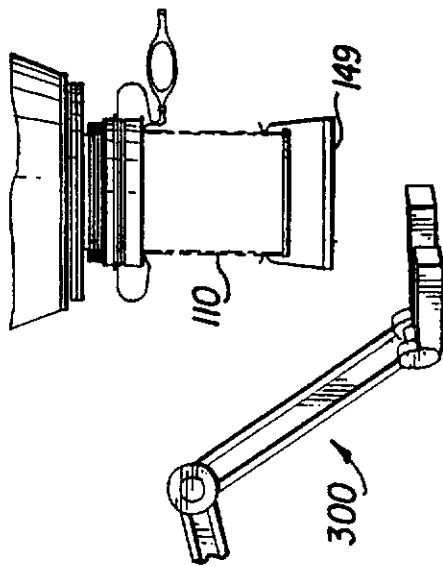
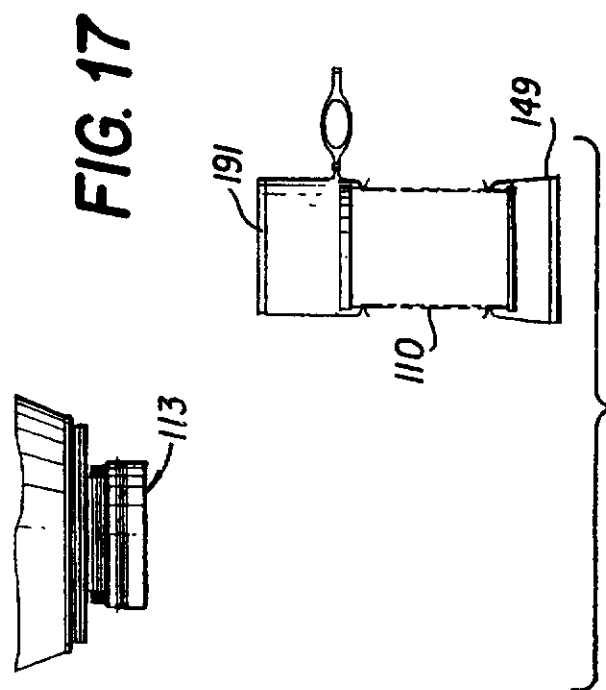
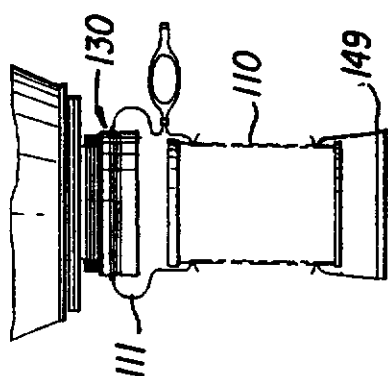
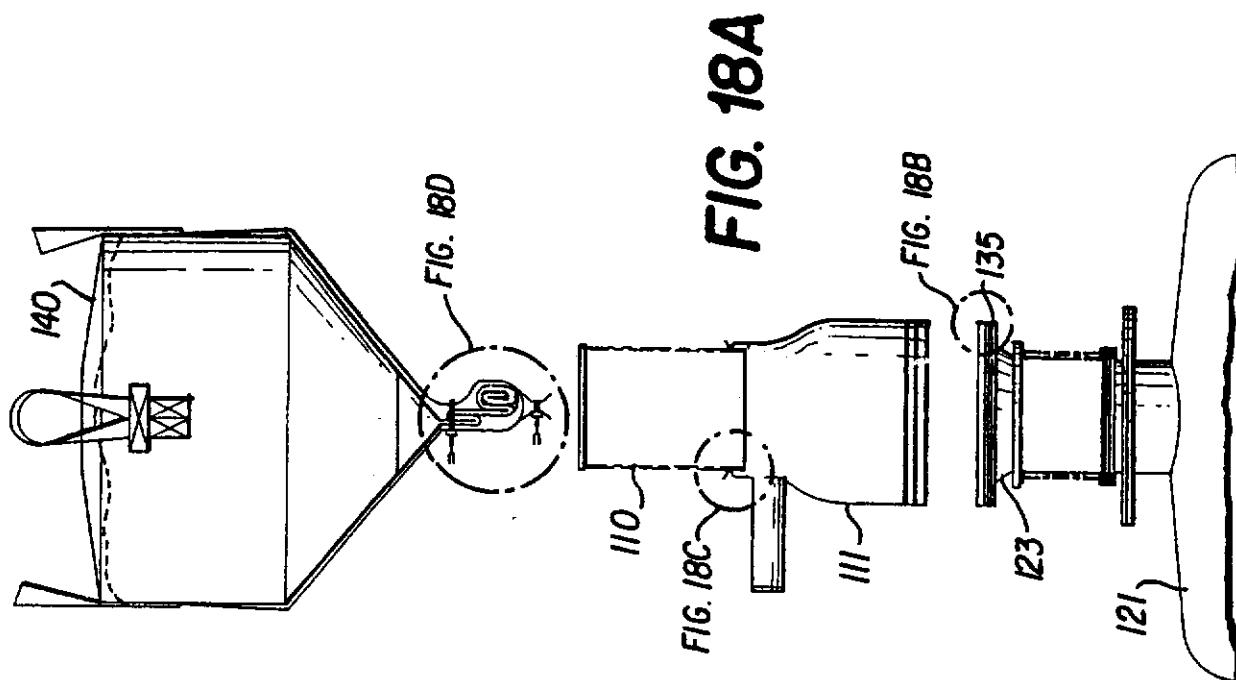


FIG. 14

REPEAT PROCESS WITH TRANSFER CONTAINERS
TO UNLOAD ALL PRODUCT FROM EQUIPMENT

FIG. 15

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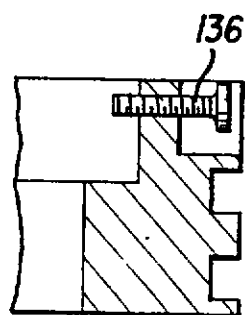


FIG. 18B

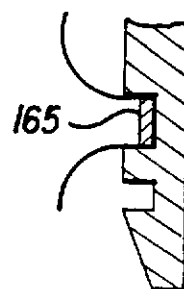


FIG. 18C

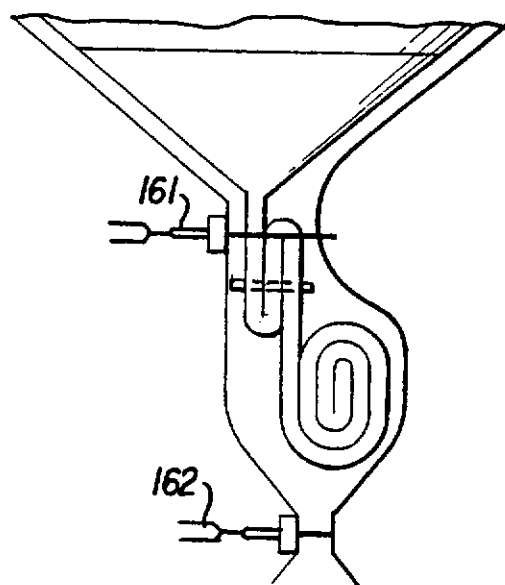


FIG. 18D

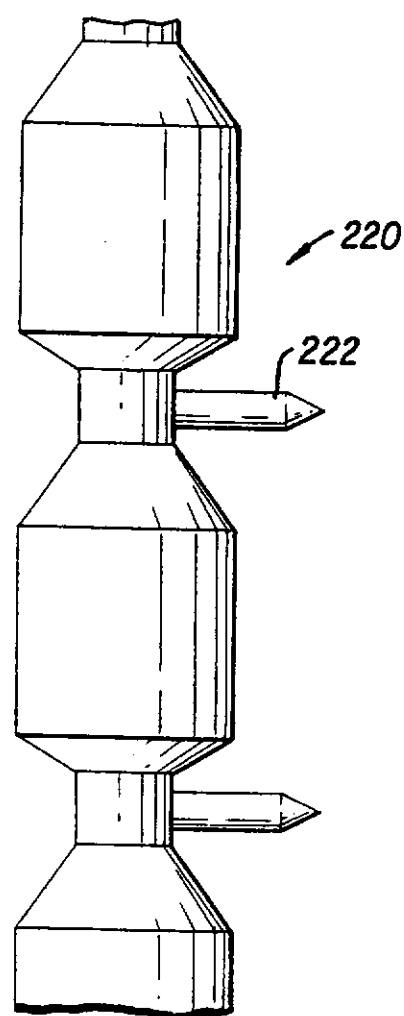
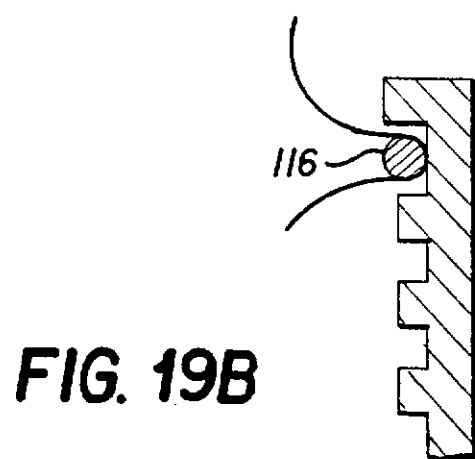
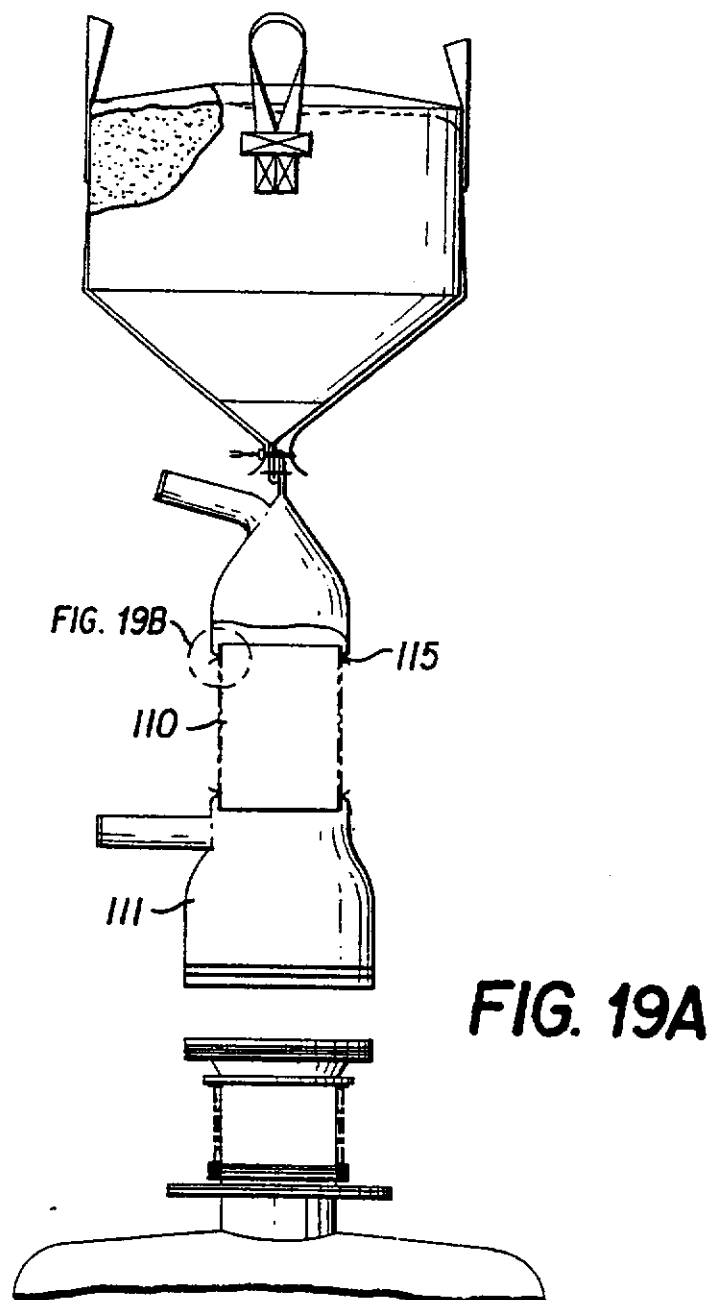


FIG. 35

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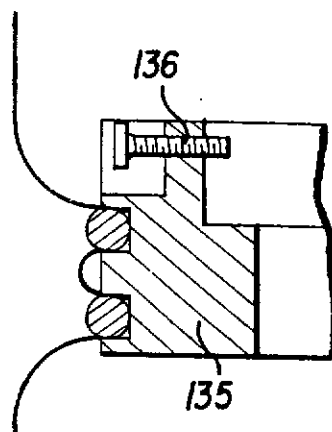
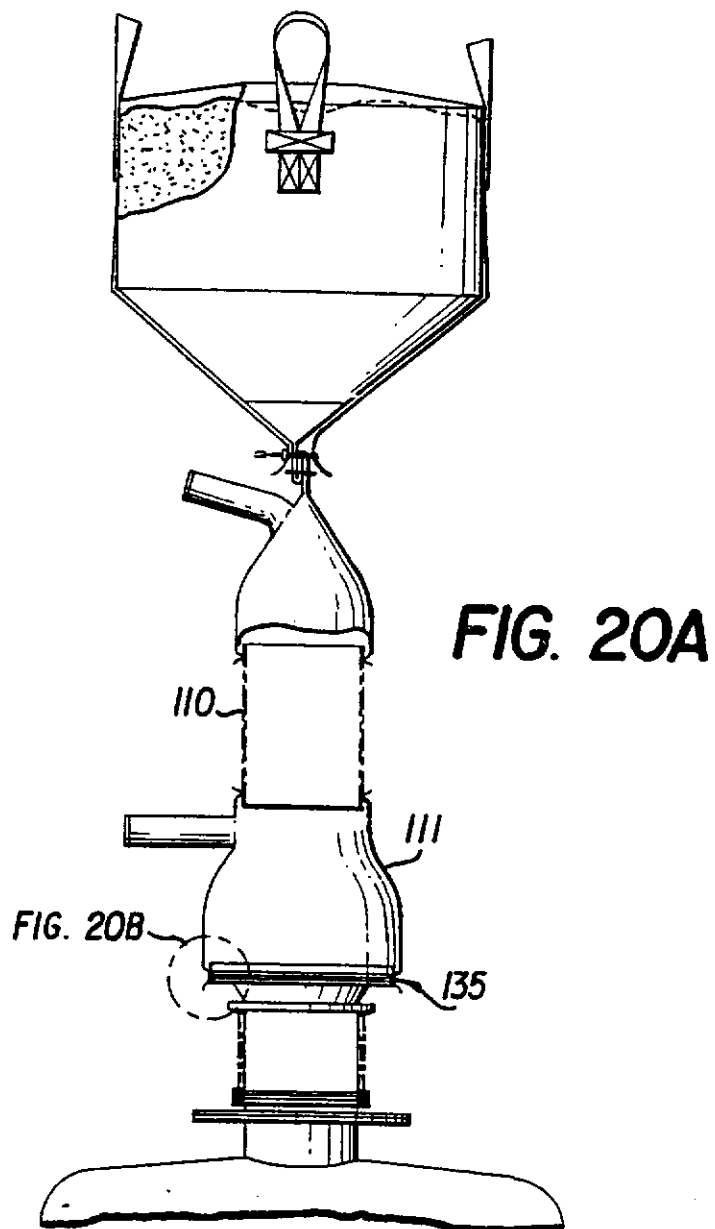


FIG. 20B

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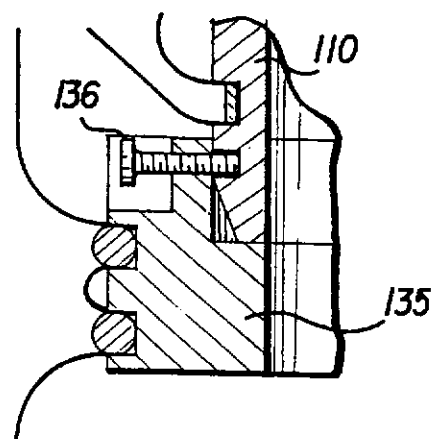
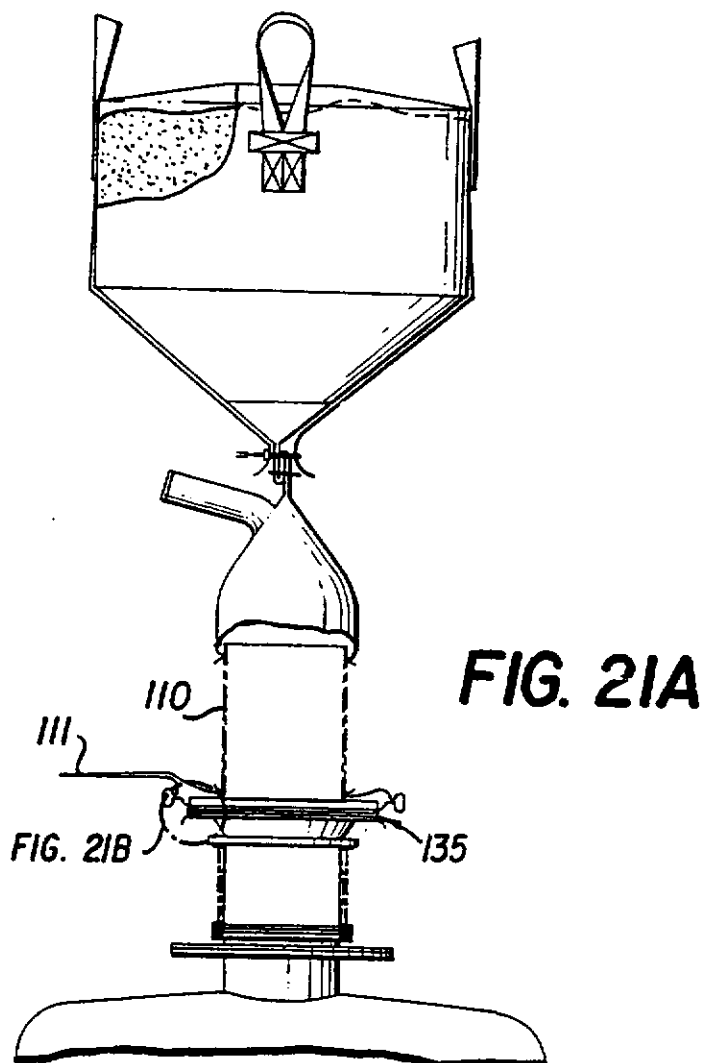


FIG. 21B

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FIG. 22A

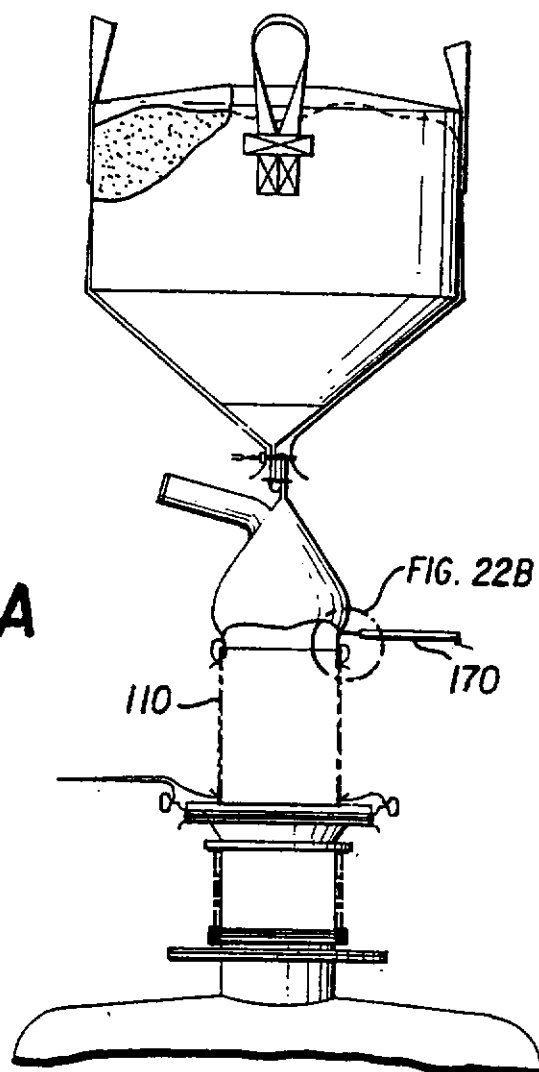


FIG. 22B

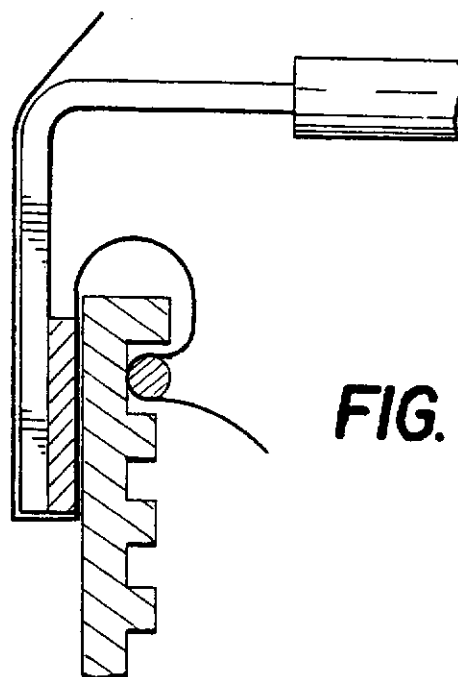


FIG. 22B

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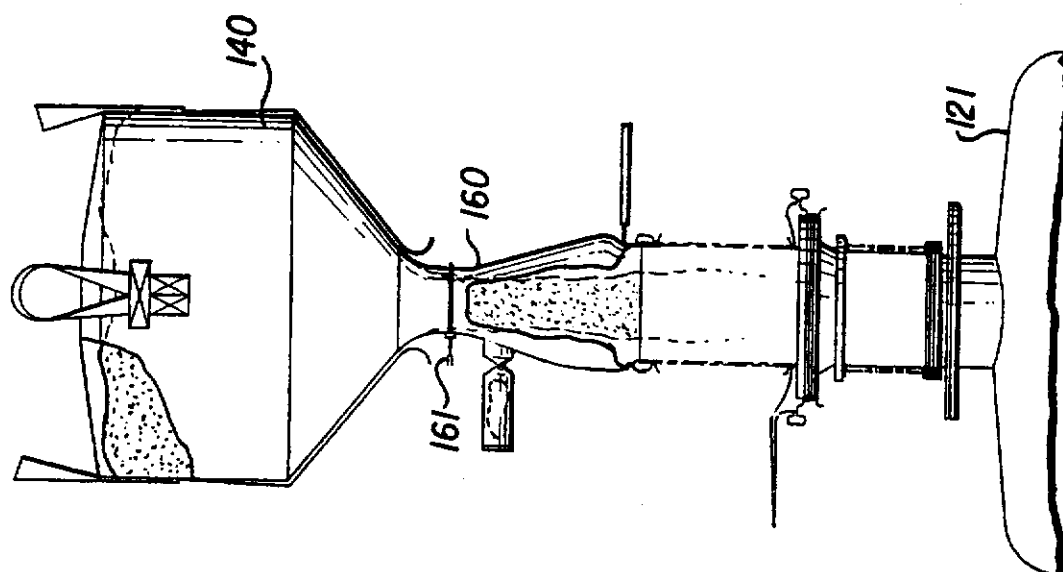


FIG. 24

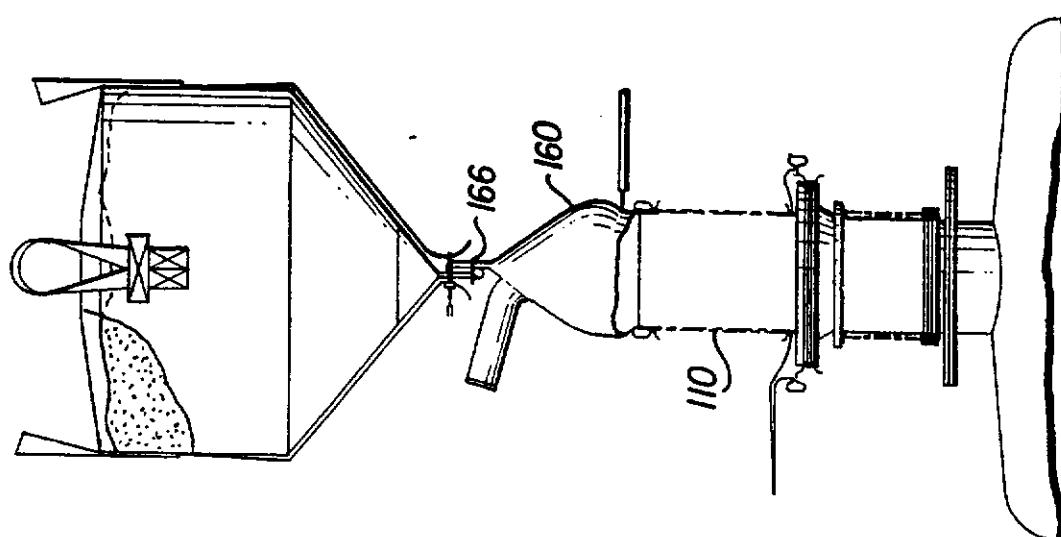
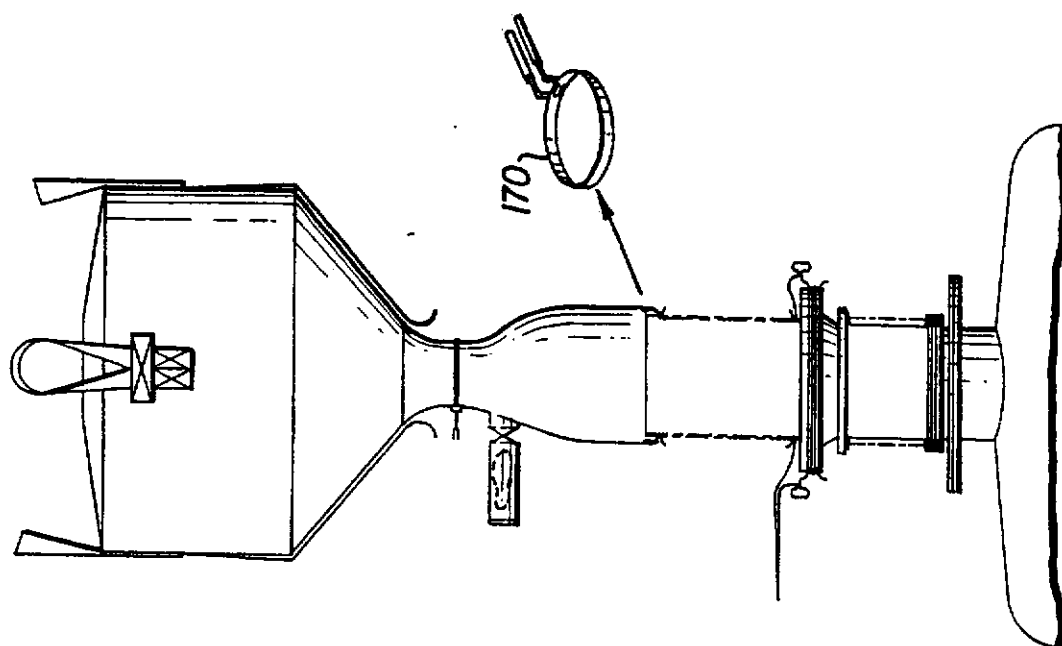
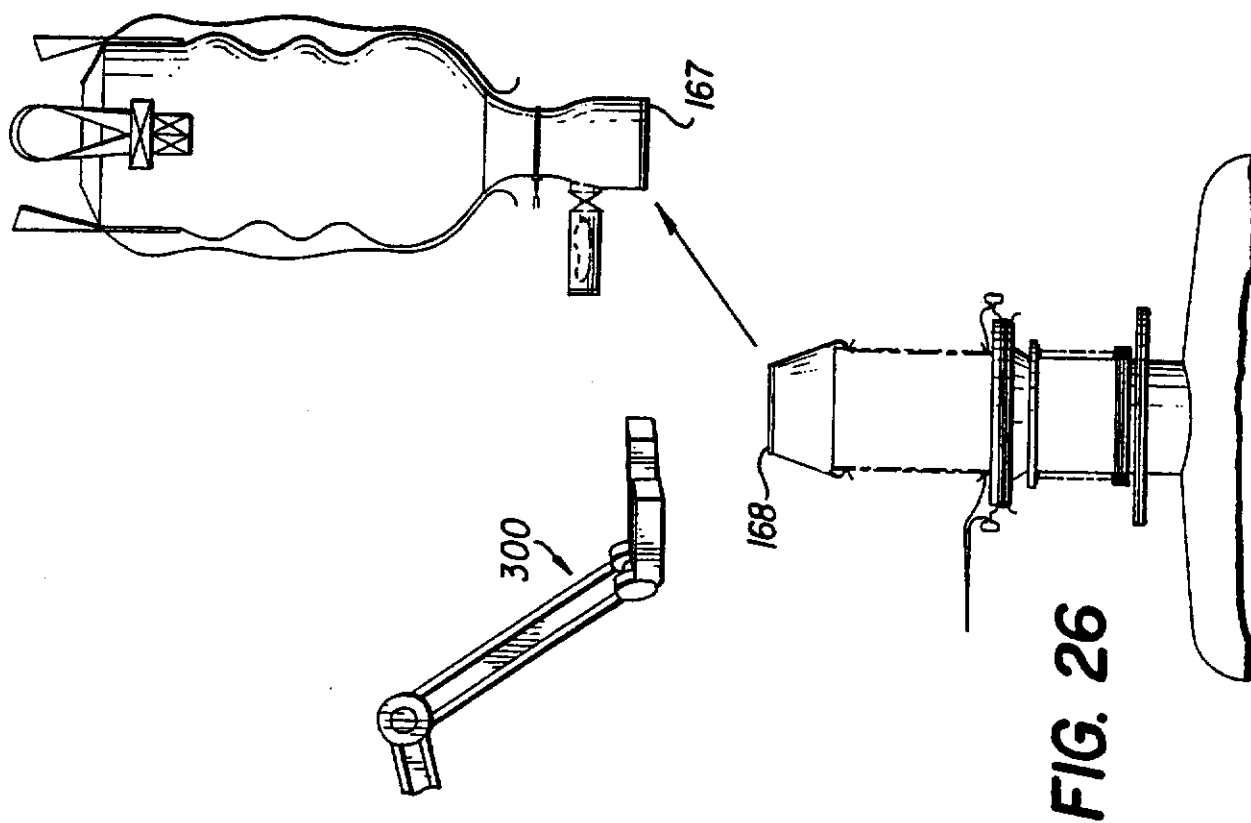


FIG. 23

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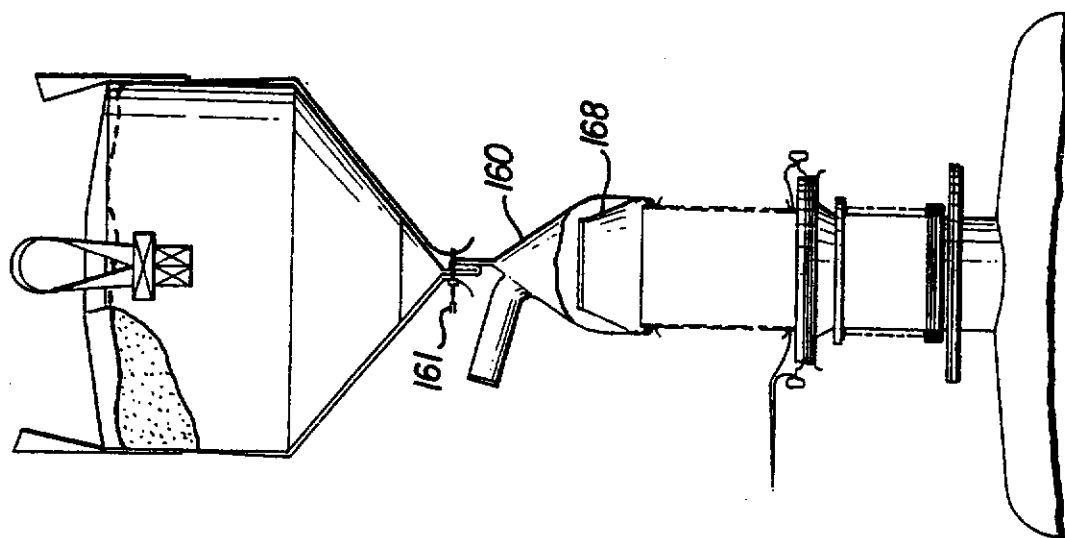


FIG. 28

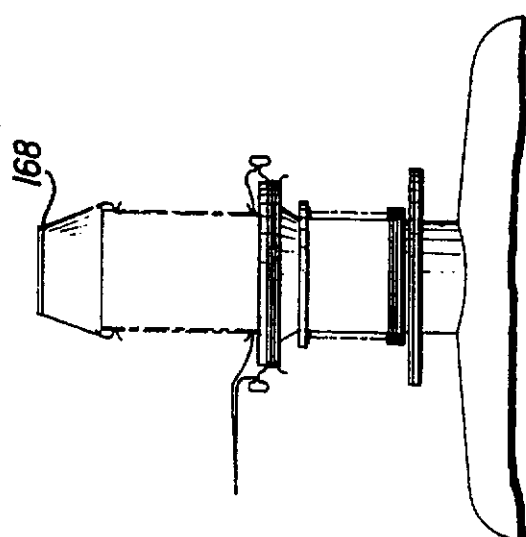
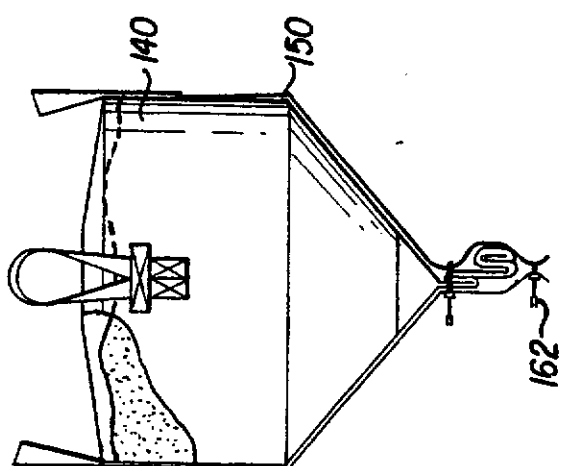


FIG. 27

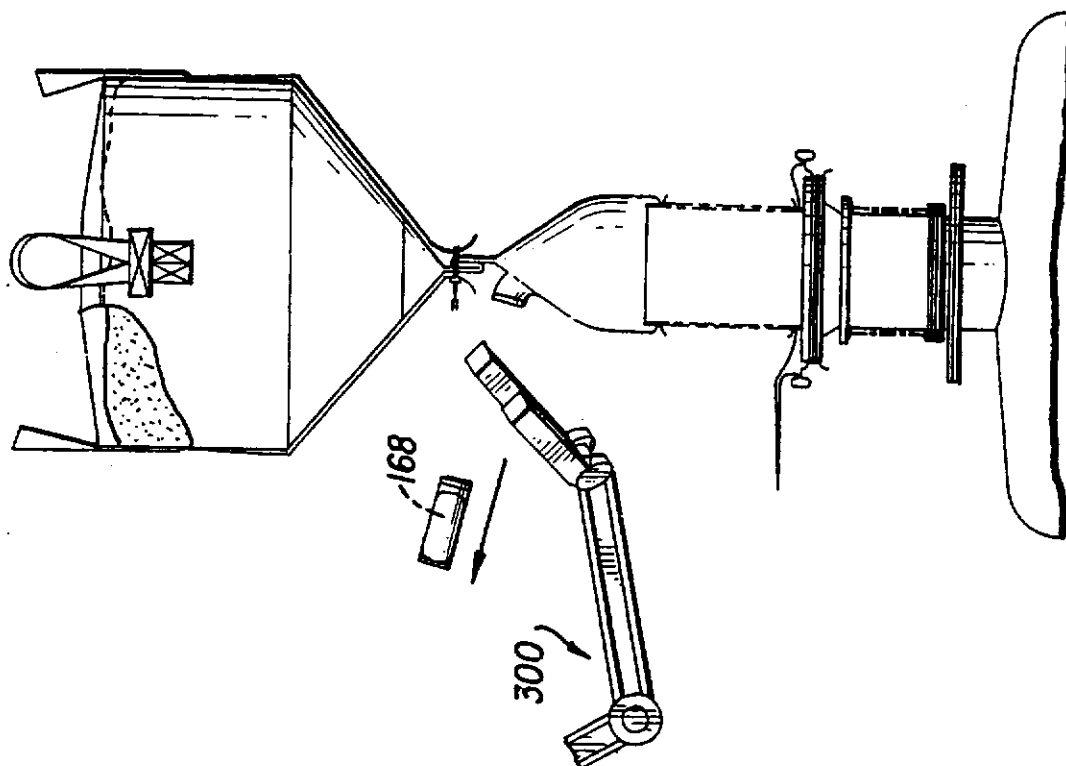


FIG. 30

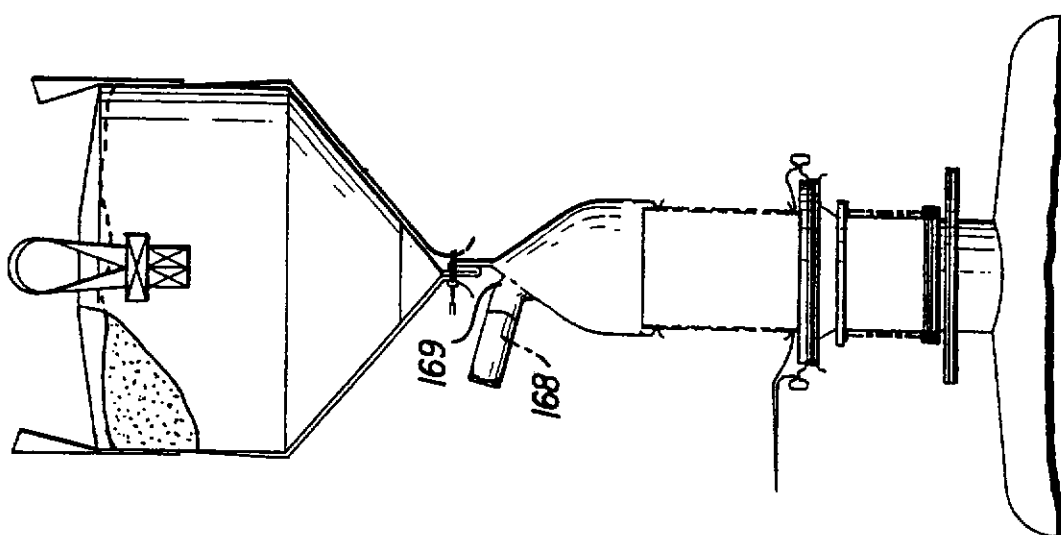
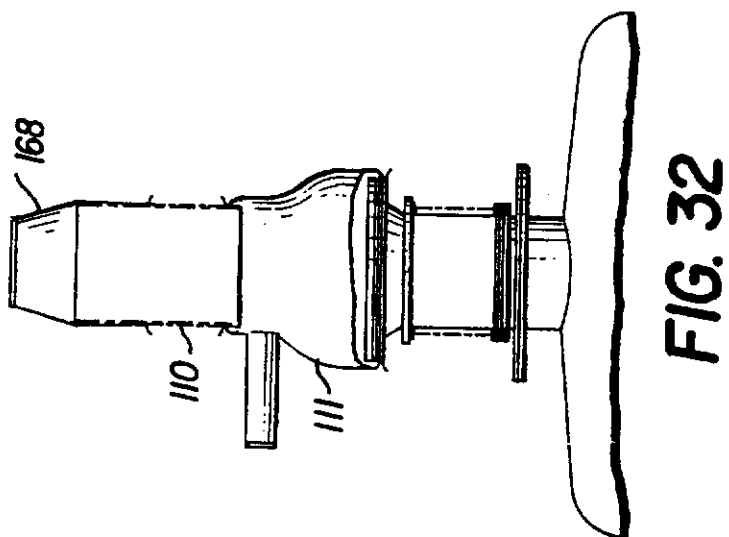
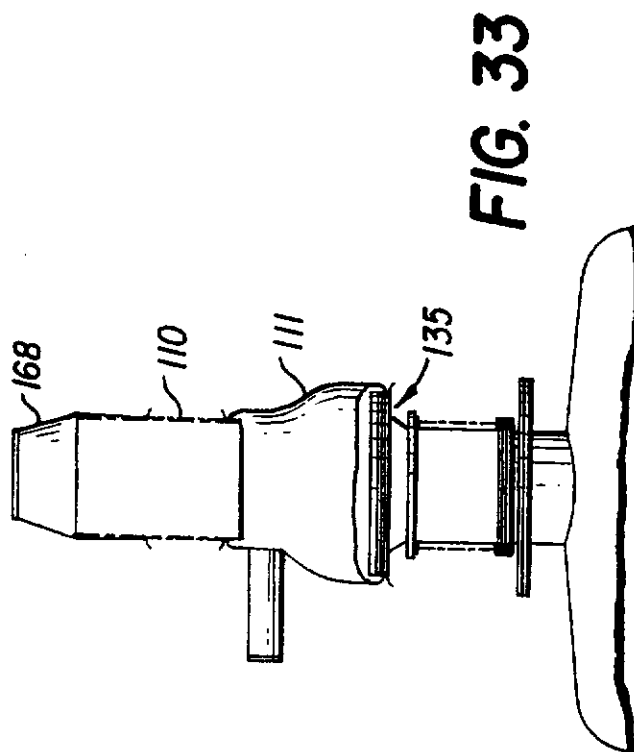


FIG. 29



RETURN TO STEP 5 AND REPEAT PROCESS
FOR REMAINING PRODUCT INGREDIENTS

FIG. 31



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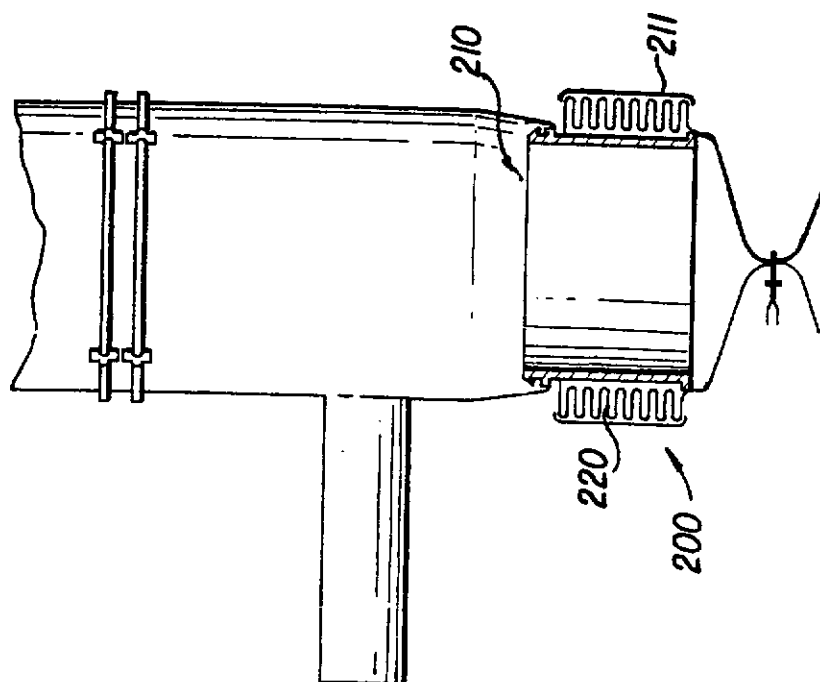


FIG. 36

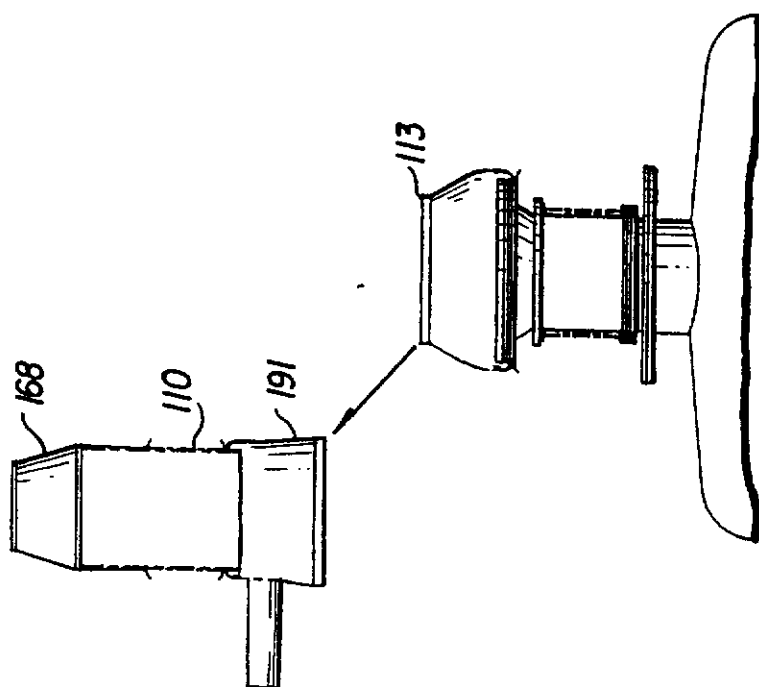


FIG. 34

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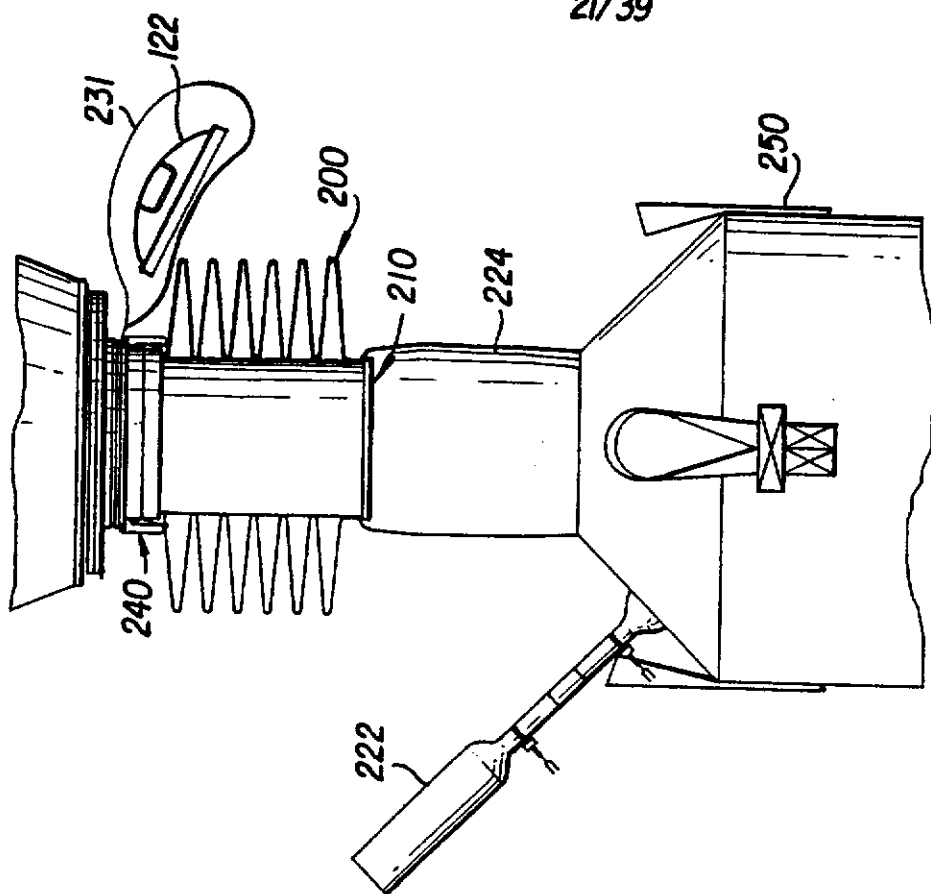


FIG. 38

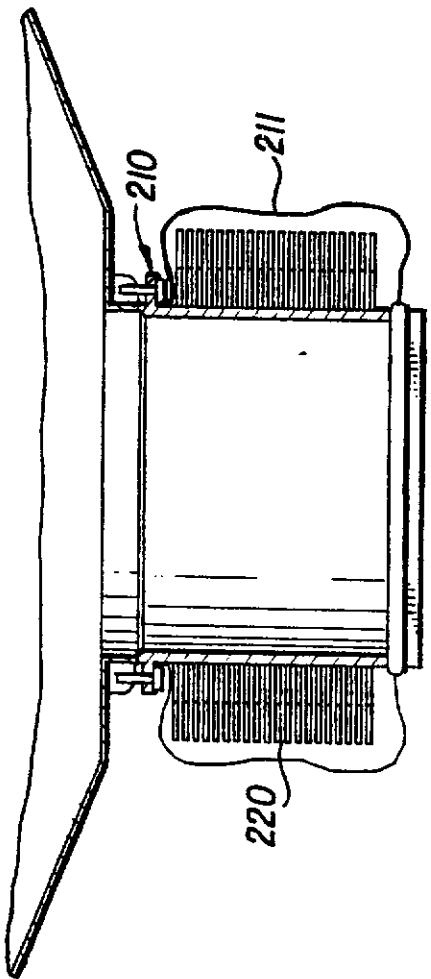


FIG. 37A

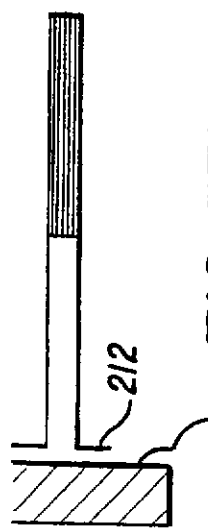


FIG. 37B

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FIG. 40

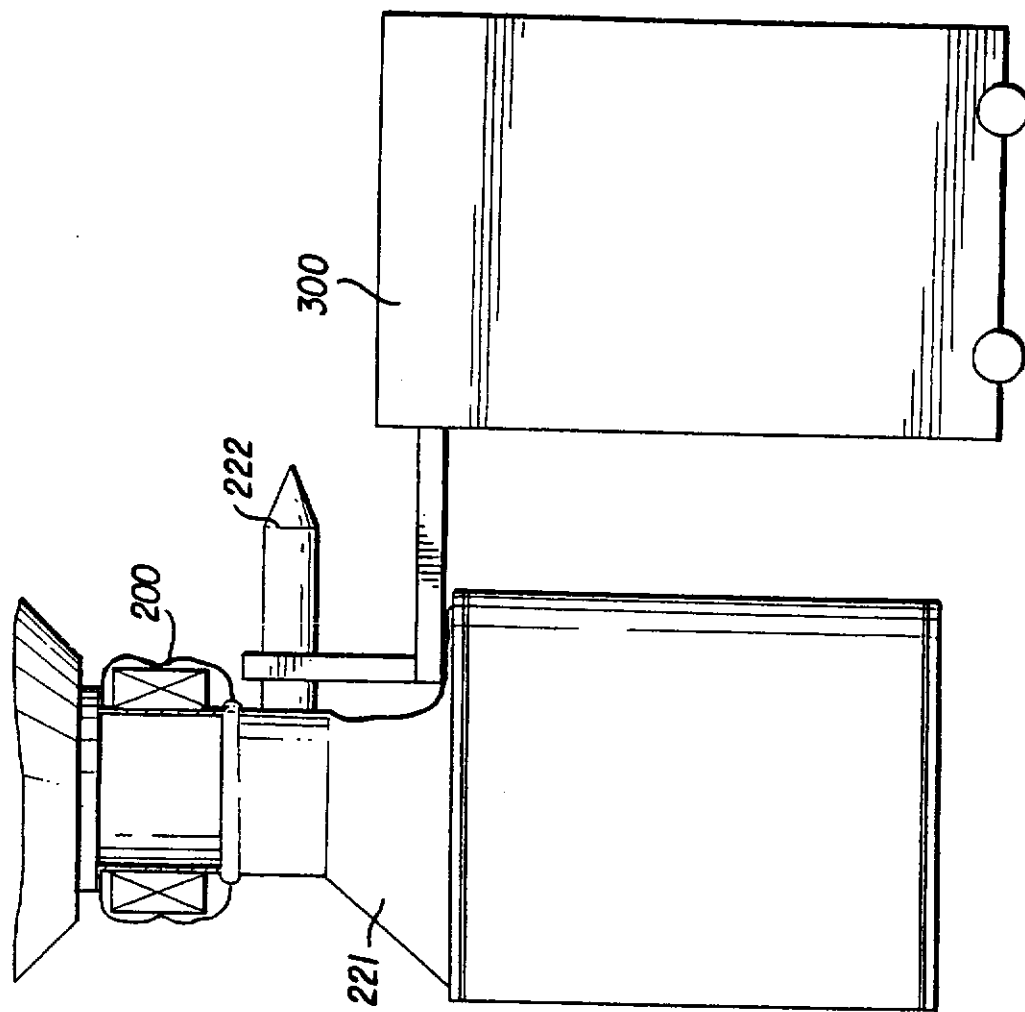
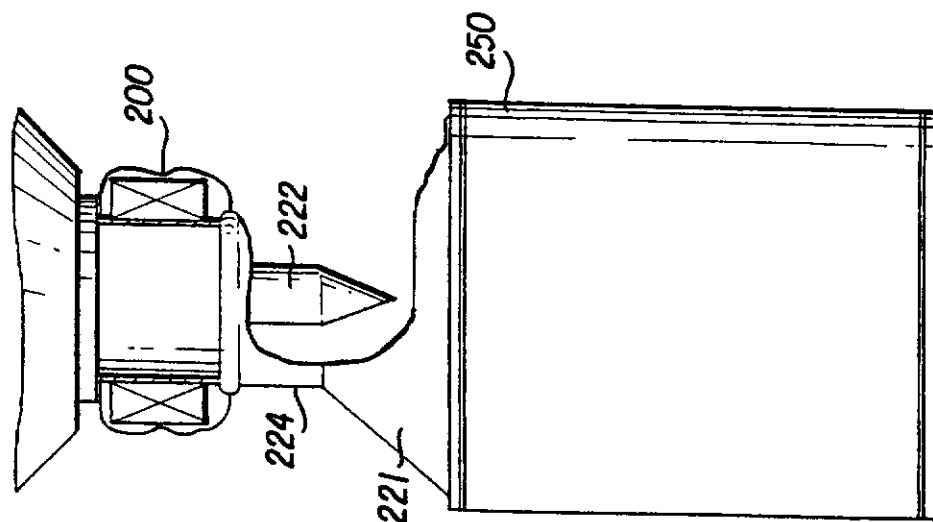


FIG. 39



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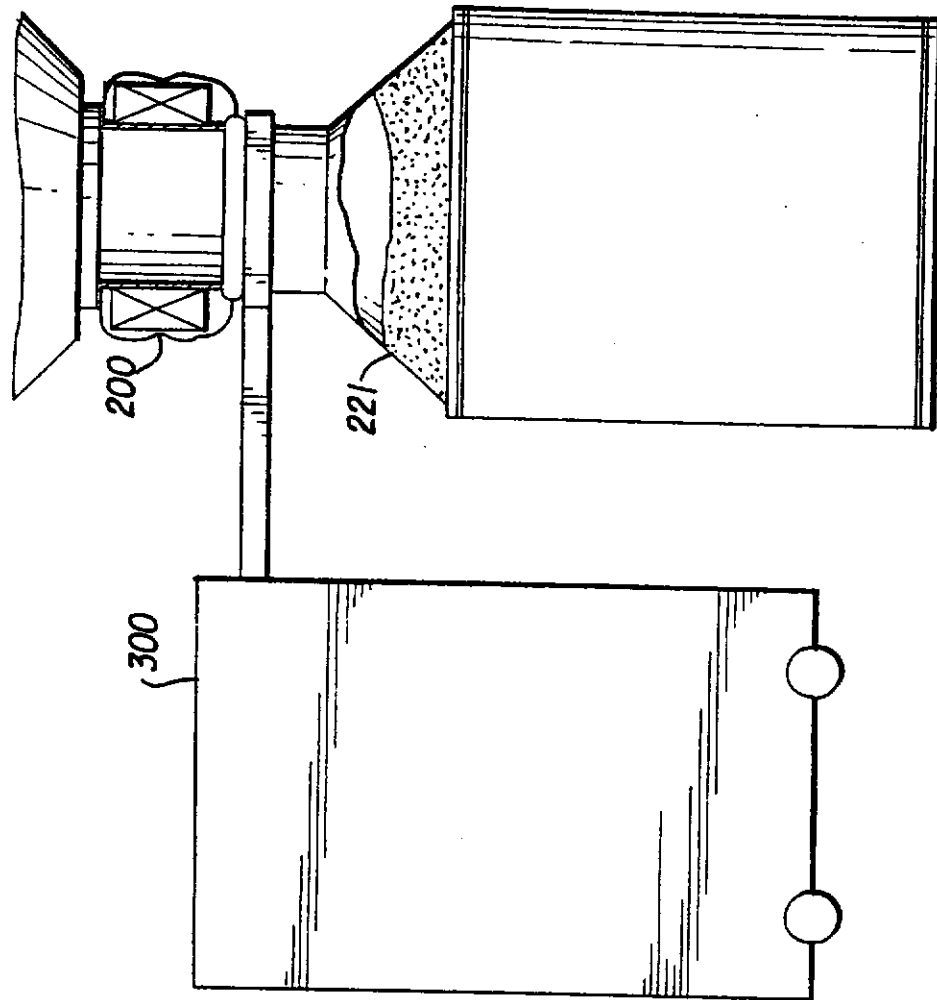


FIG. 42

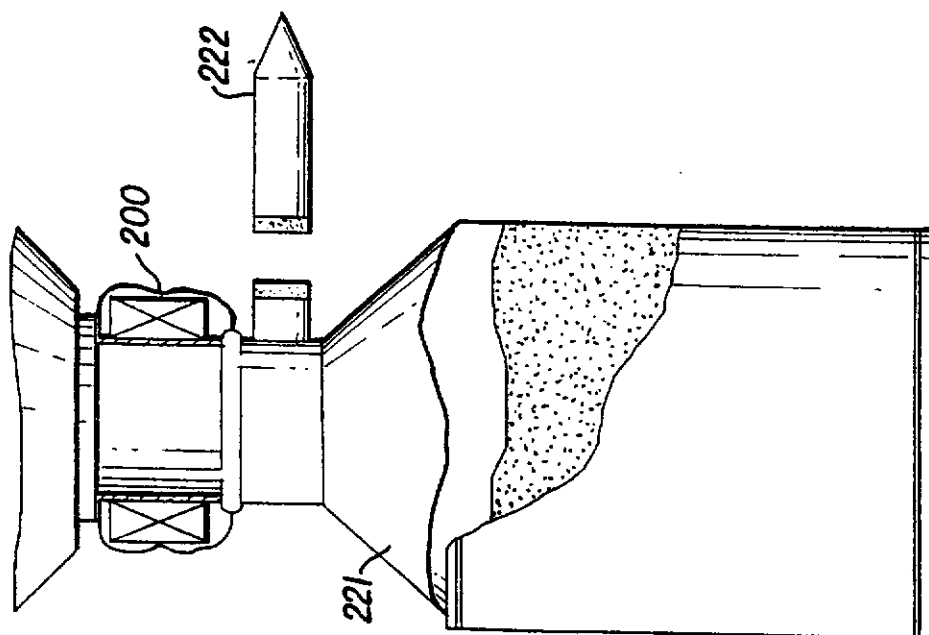


FIG. 41

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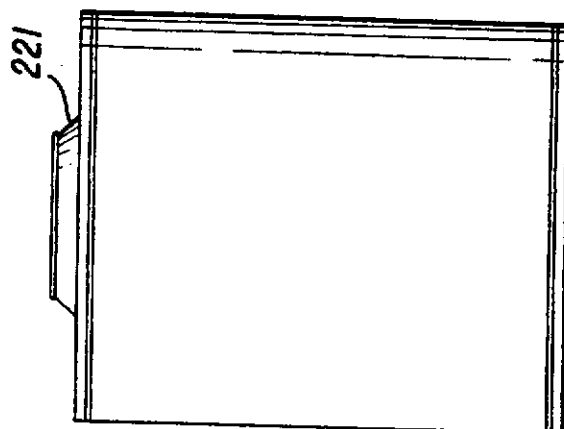
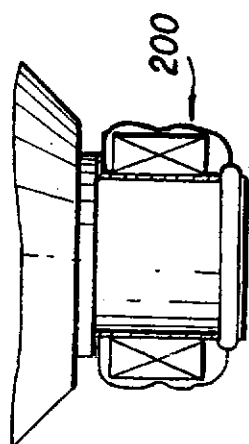


FIG. 44

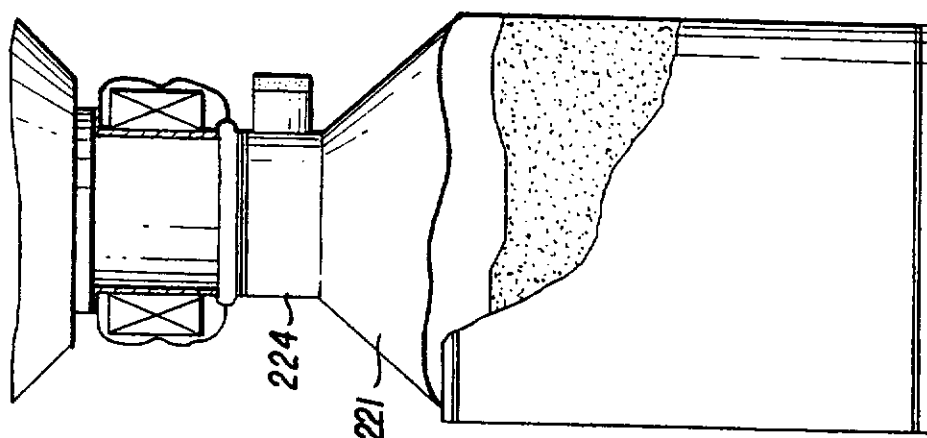


FIG. 43

FIG. 45A

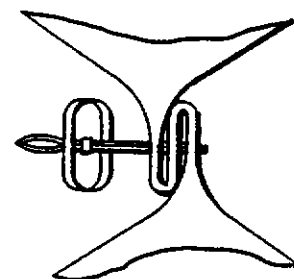
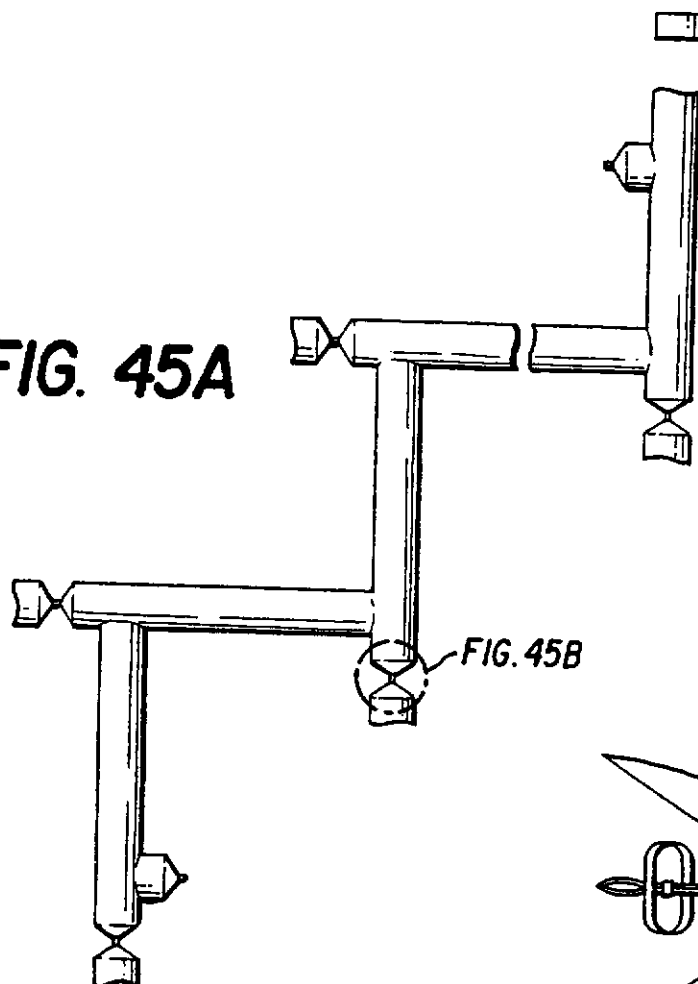
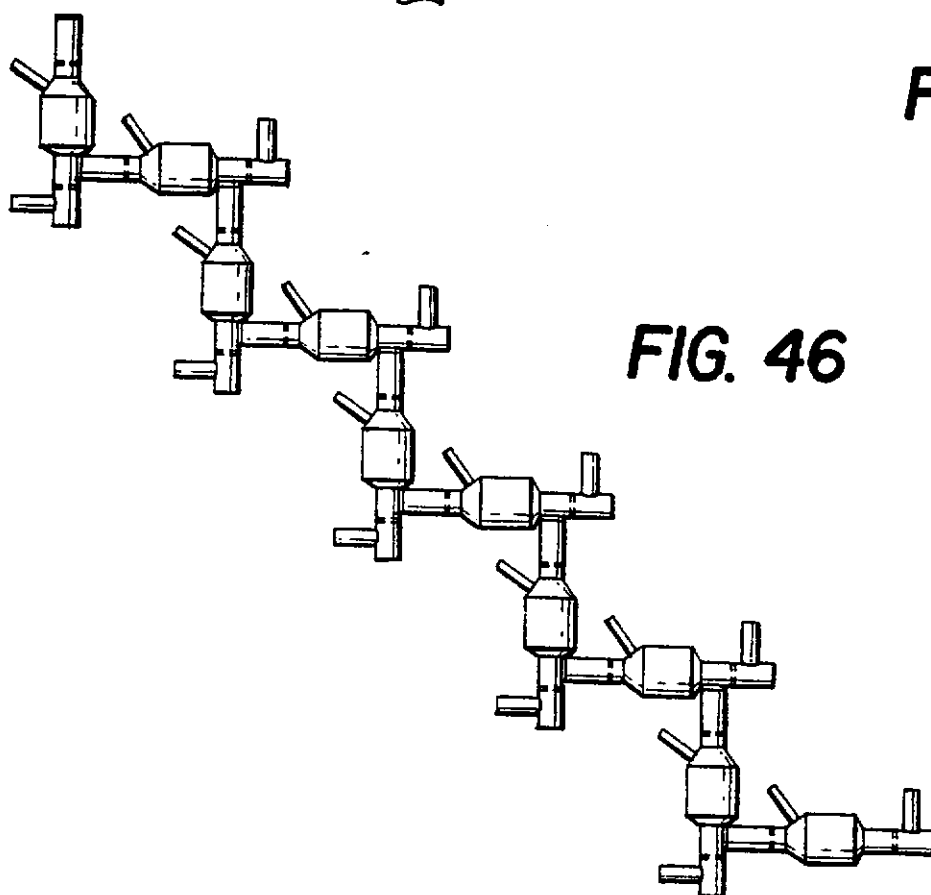


FIG. 46



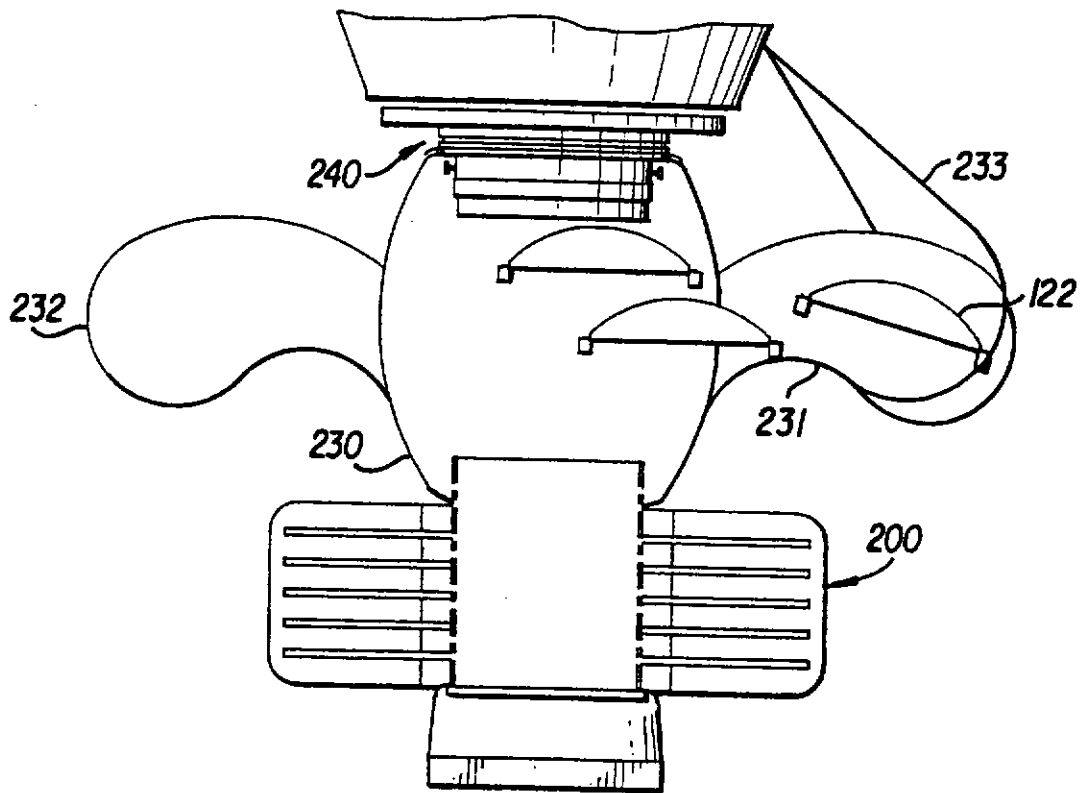


FIG. 47A

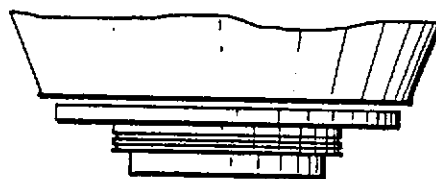


FIG. 47B

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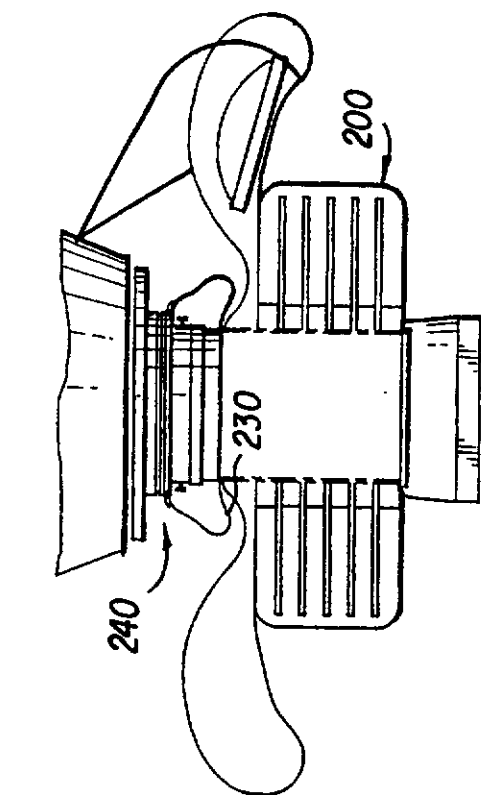


FIG. 48B

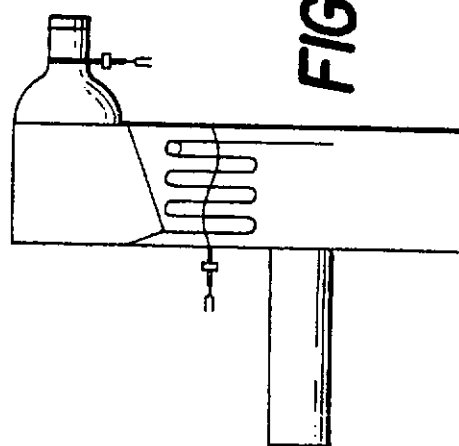


FIG. 48C

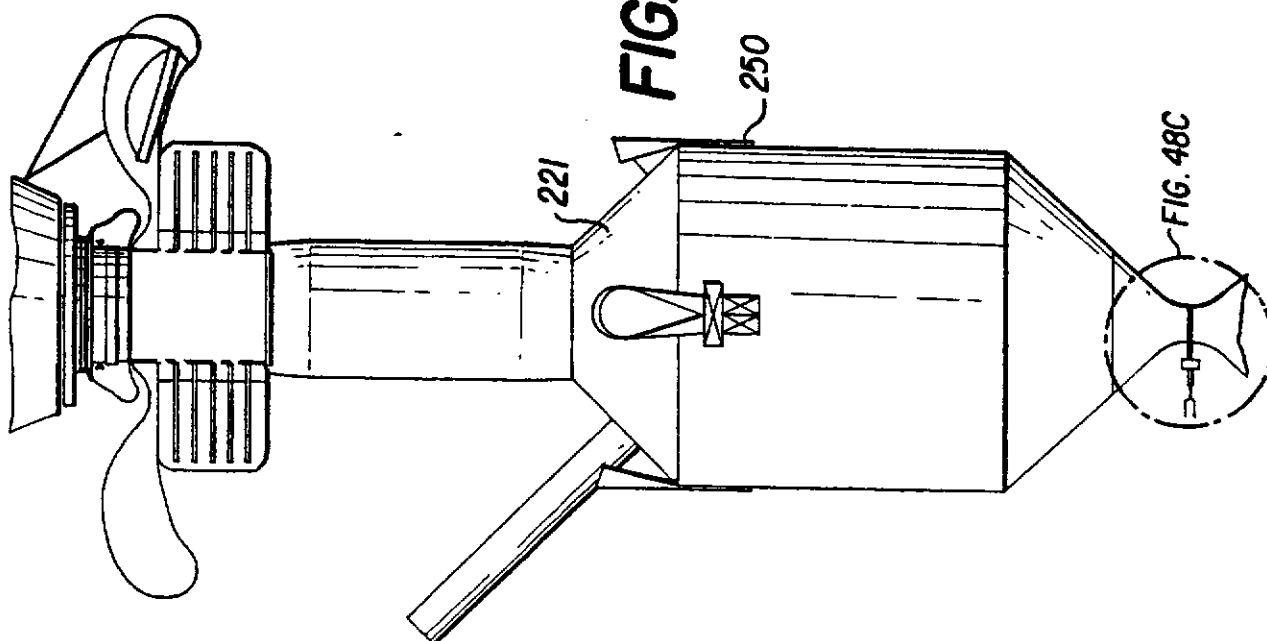


FIG. 48A

FIG. 48C

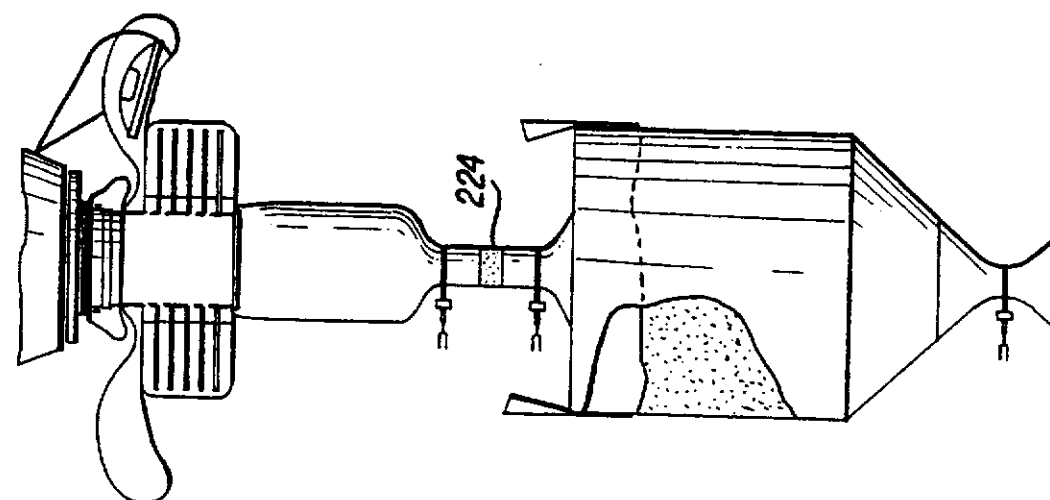


FIG. 49B

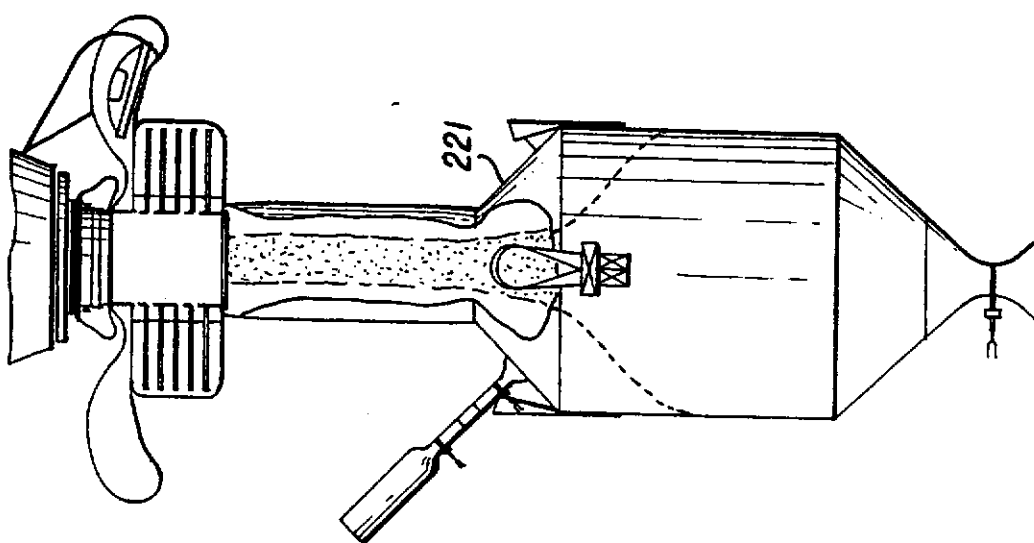


FIG. 49A

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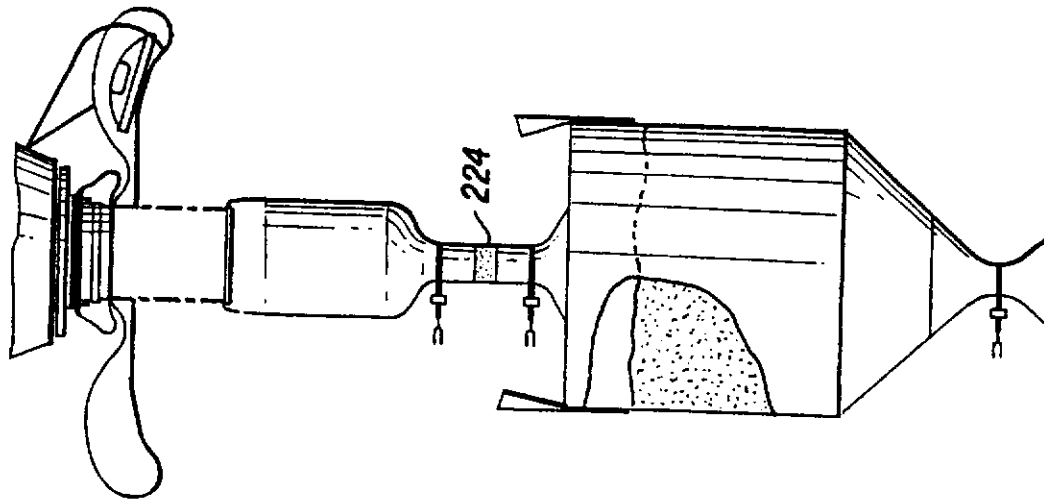


FIG. 50B

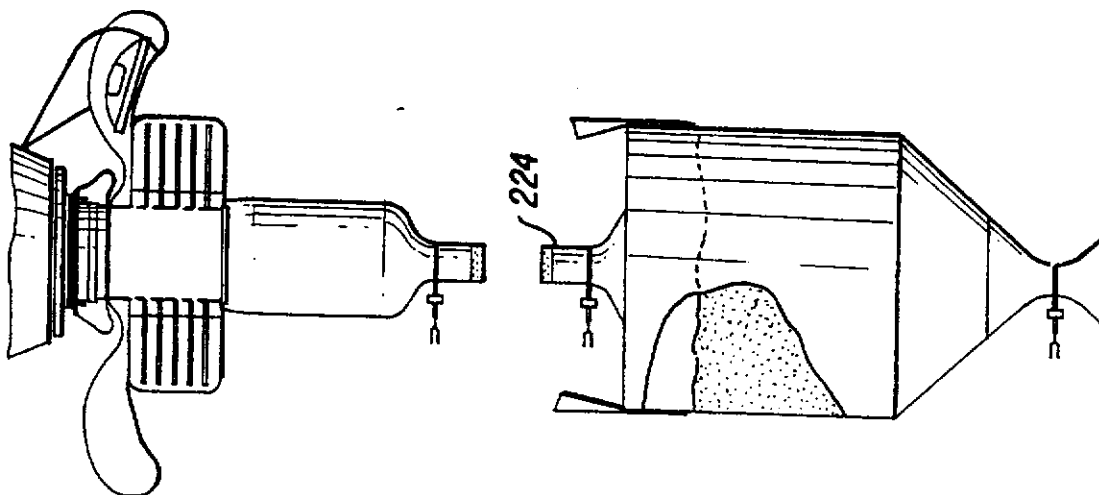


FIG. 50A

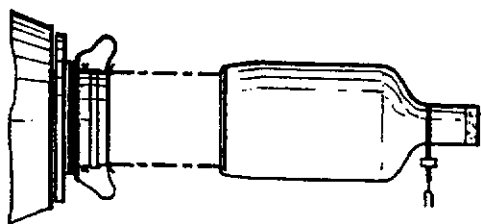


FIG. 51A

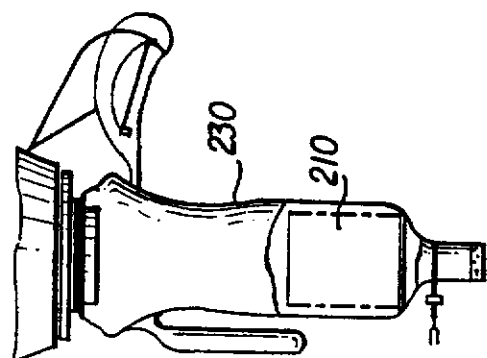


FIG. 51B

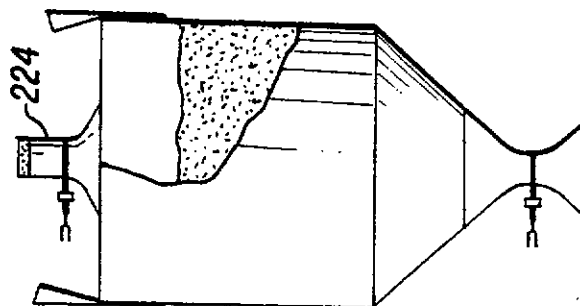


FIG. 59A

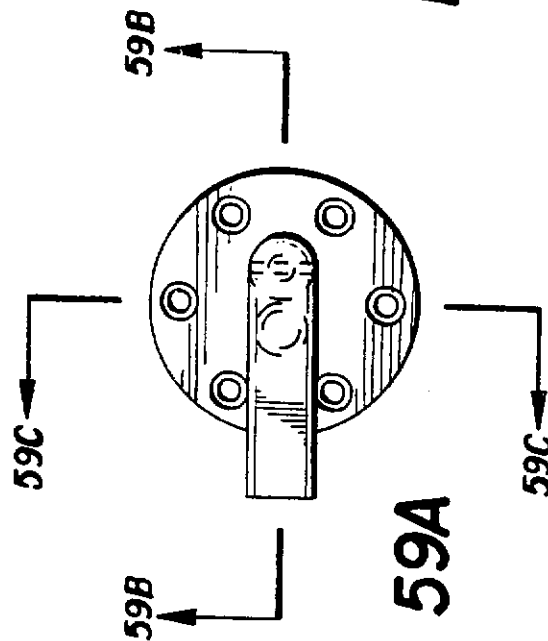


FIG. 59B

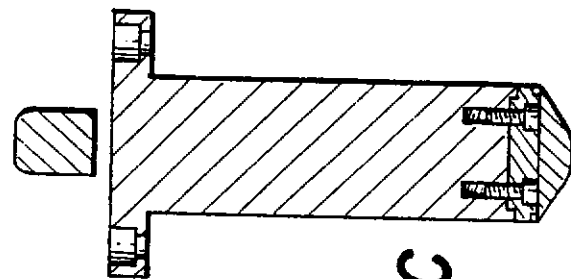


FIG. 59C

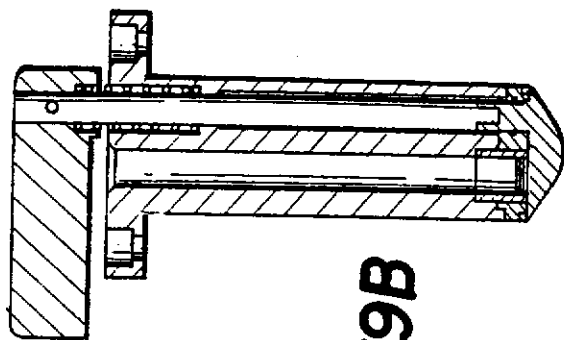


FIG. 59B

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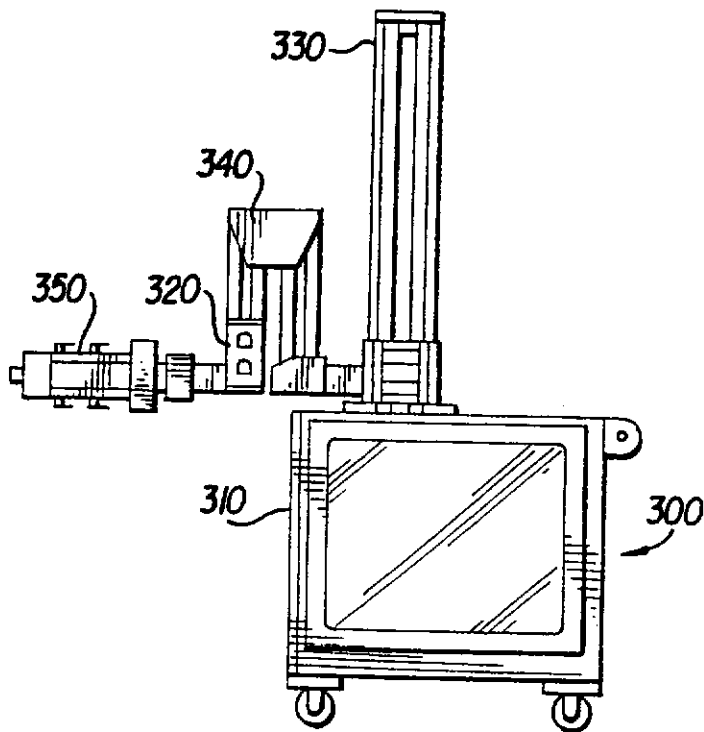


FIG. 52A

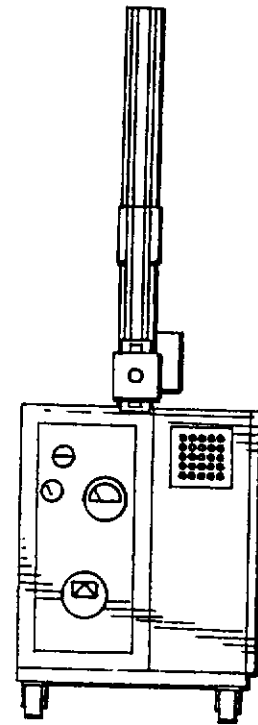


FIG. 52B

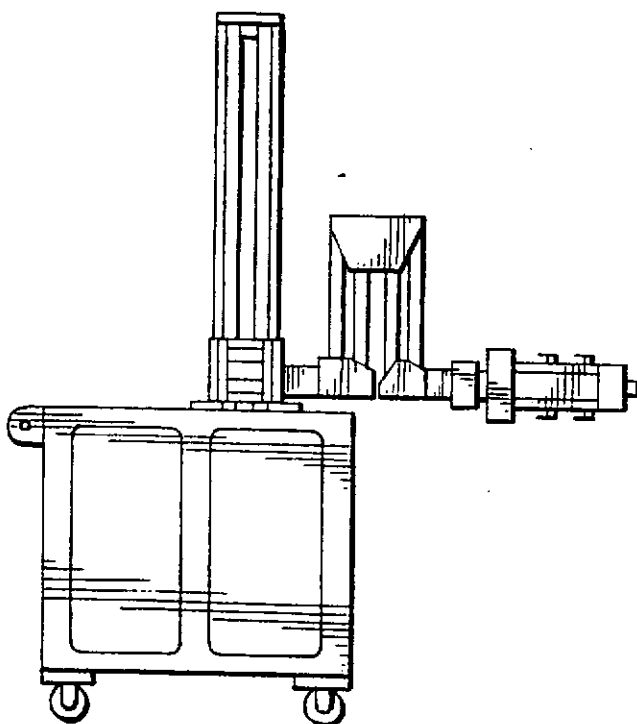


FIG. 52C

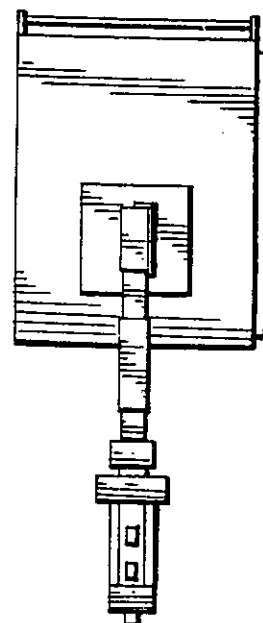


FIG. 52D

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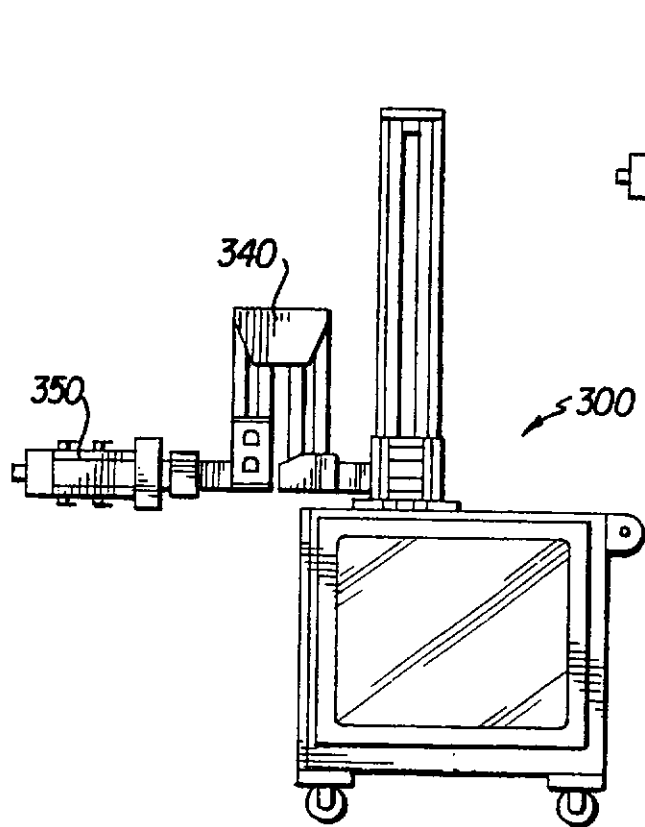


FIG. 53A

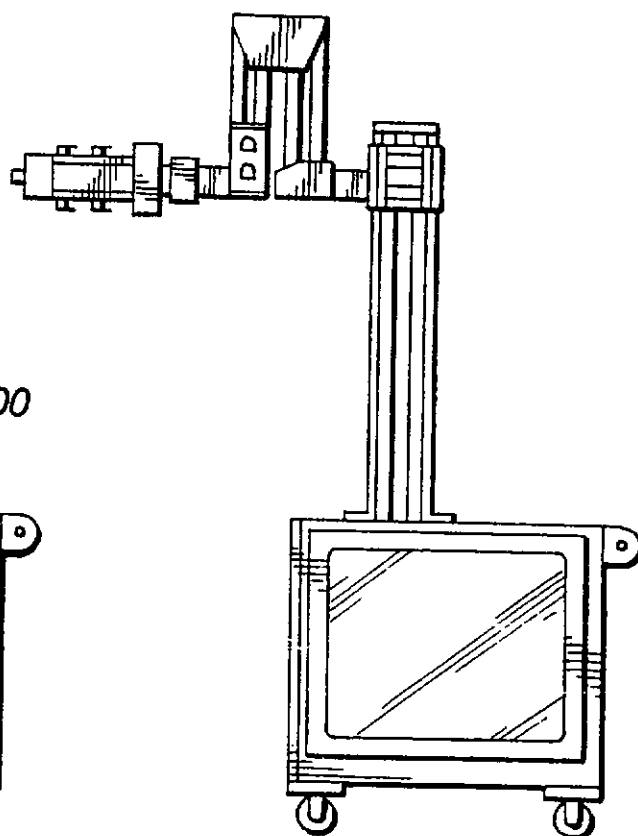


FIG. 53B

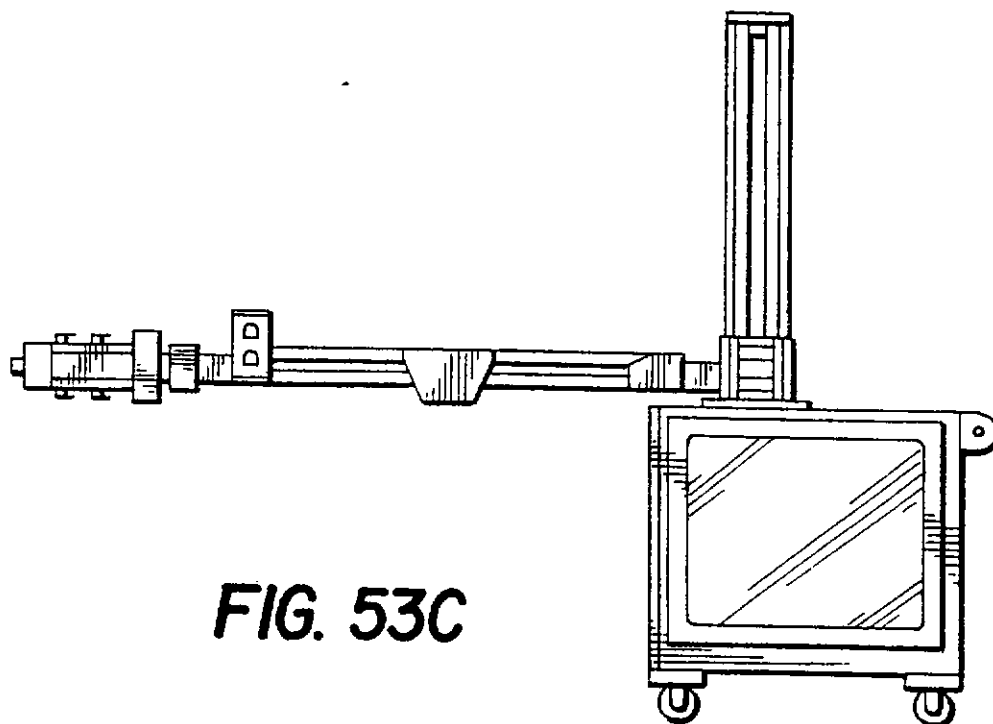


FIG. 53C

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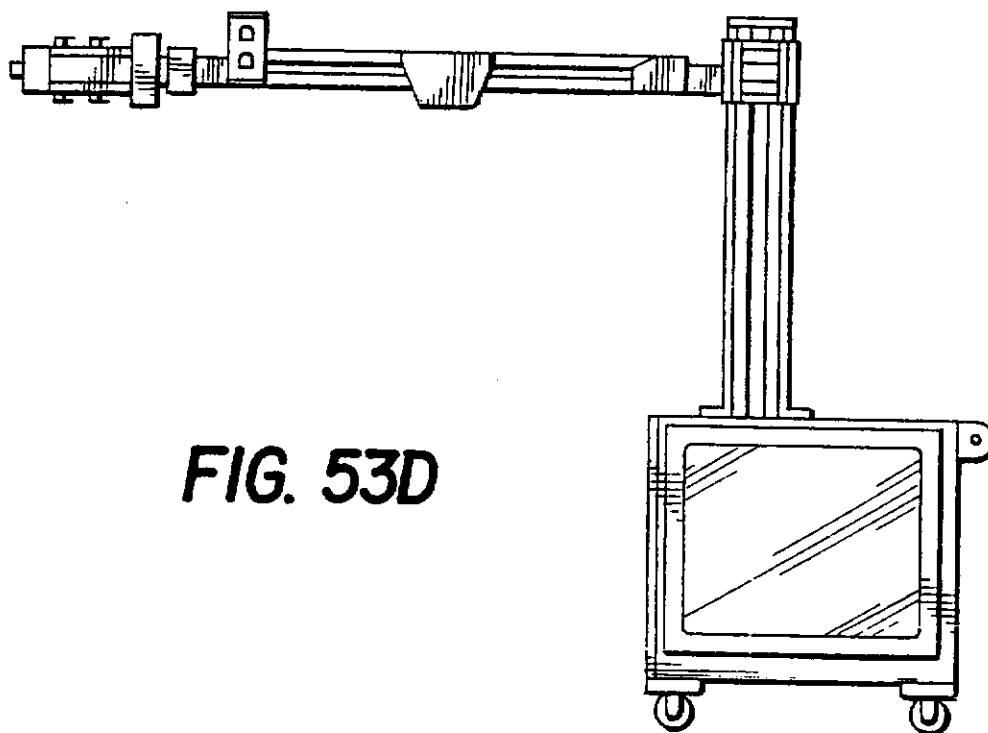


FIG. 53D

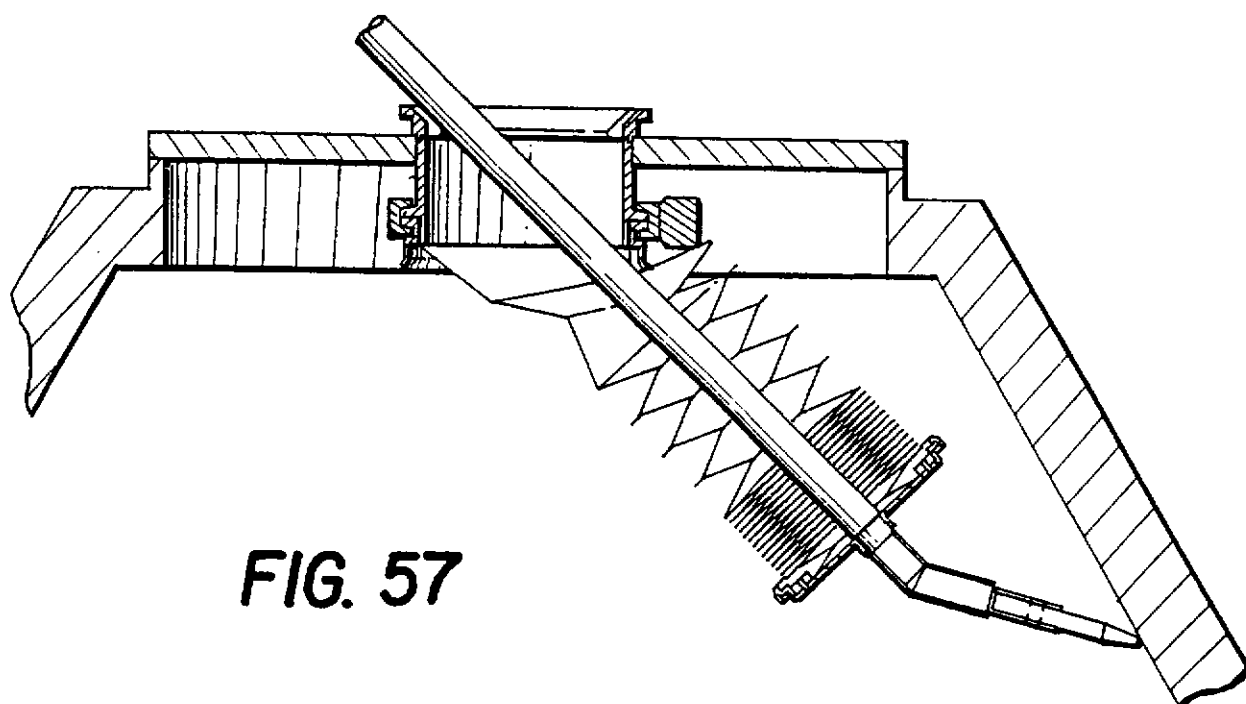
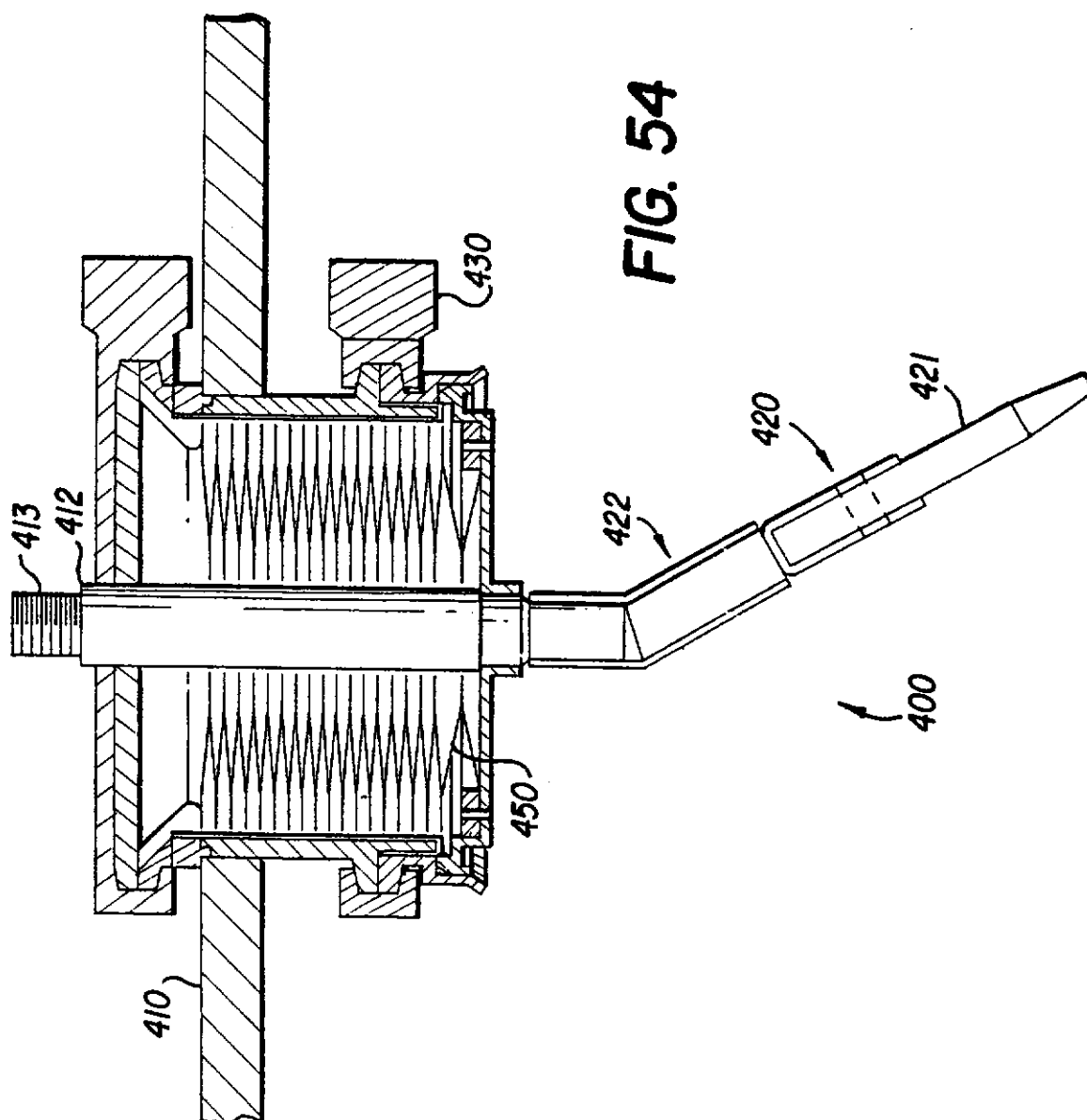
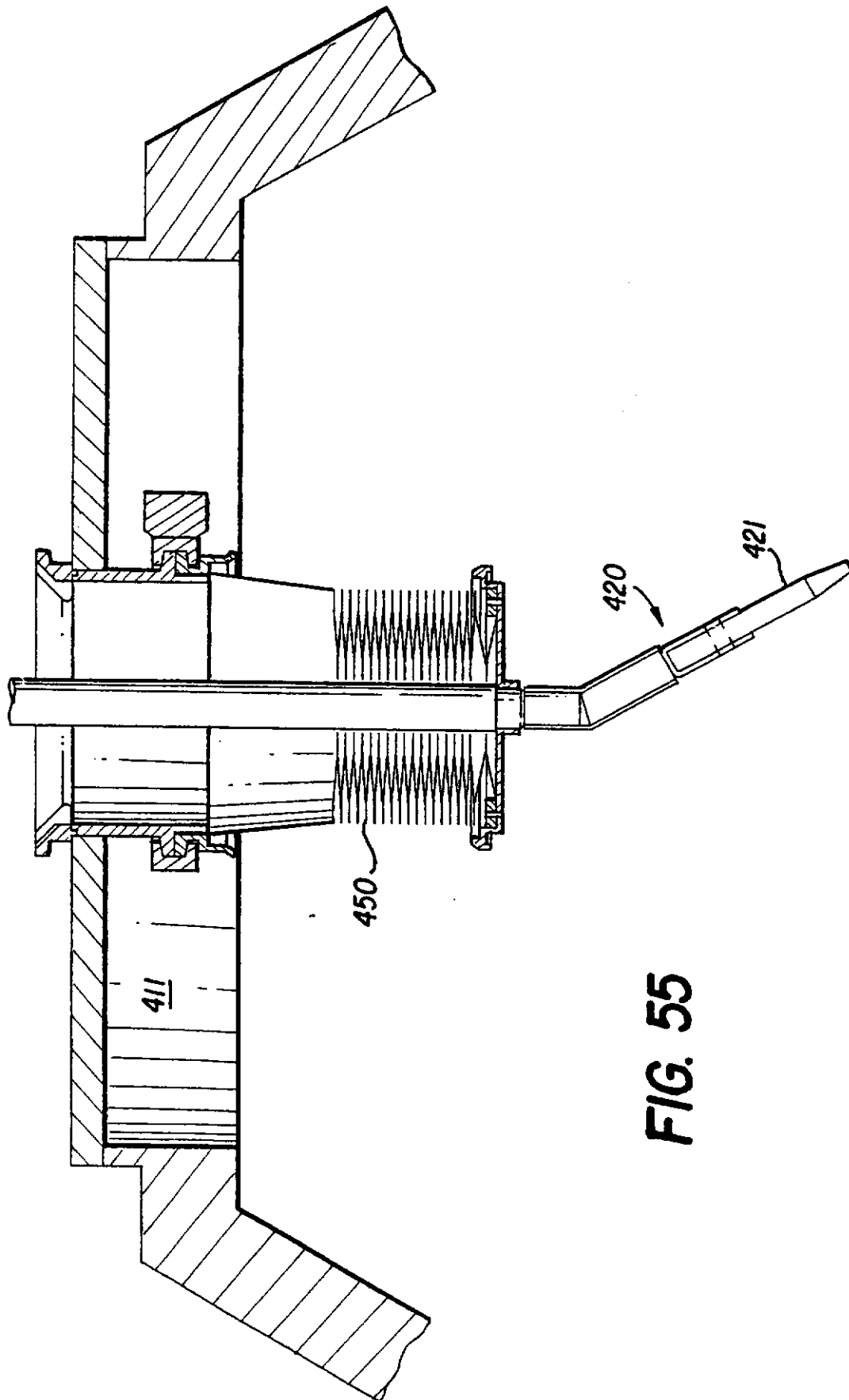


FIG. 57





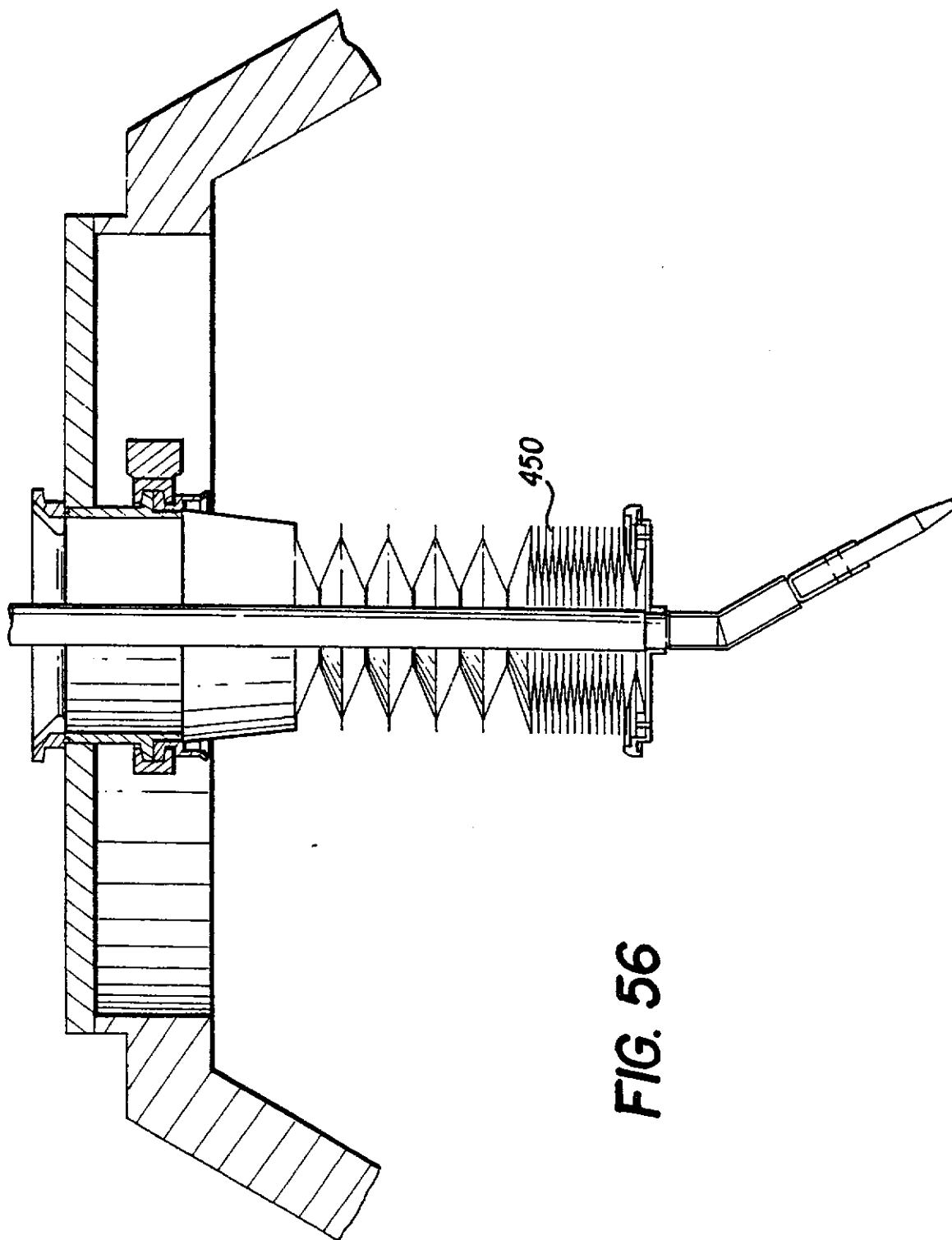
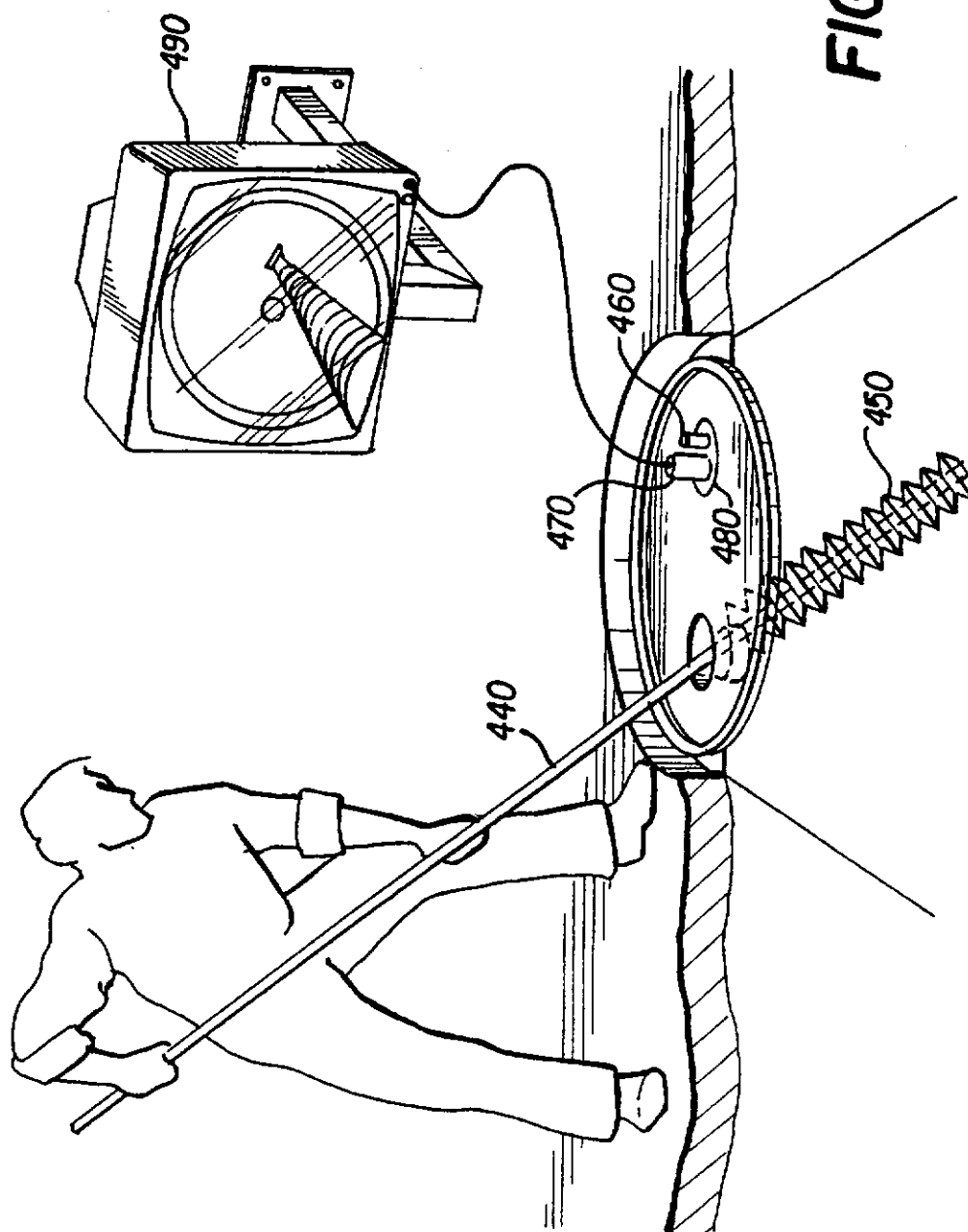


FIG. 56



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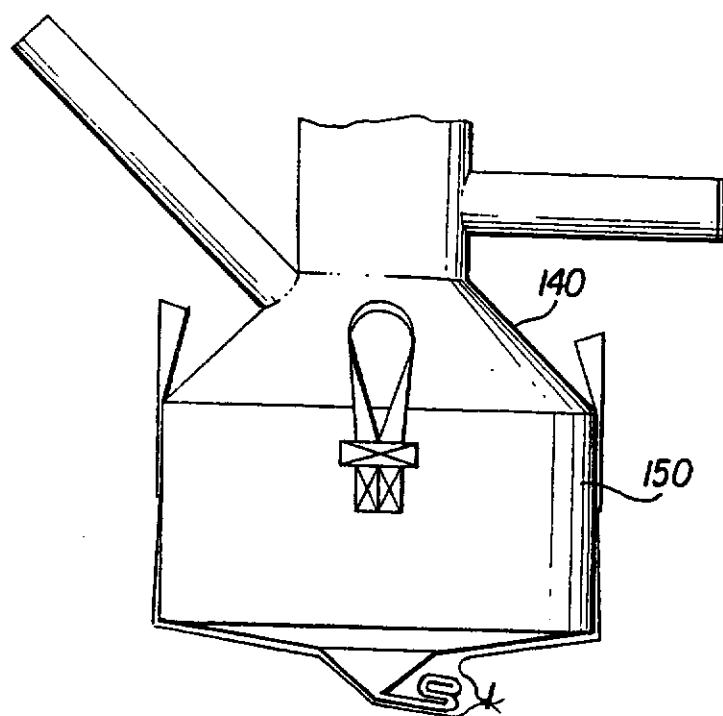
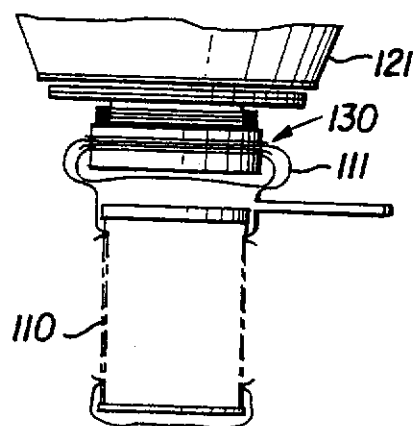


FIG. 60

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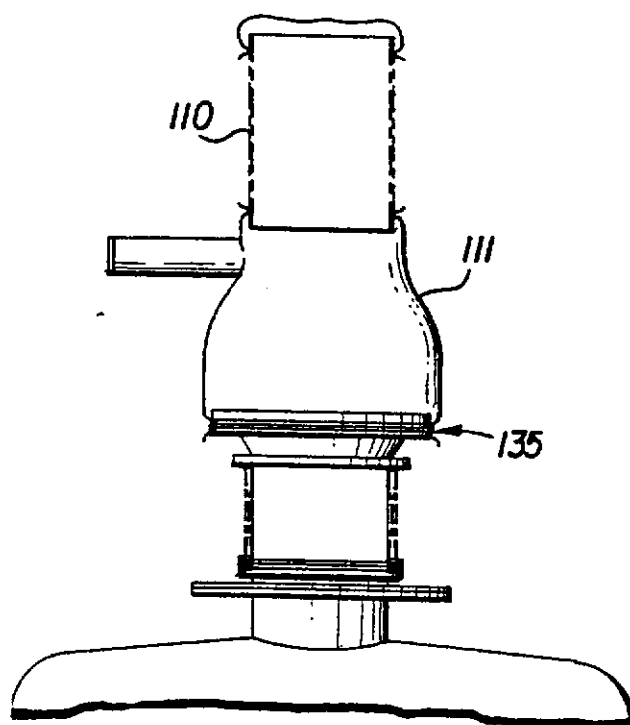
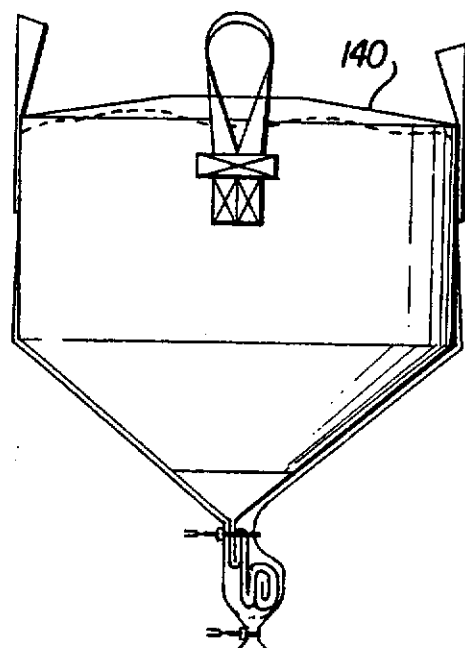


FIG. 61