



A FORMULATION AND PRODUCTION OF GROWING MEDIA FROM
GREEN ORGANIC MATERIAL

This invention relates to recovery and treatment of green organic material for use in the formulation and production of growing mixtures and/or soil
5 substitutes.

By "green organic material" is meant plant material having been discarded as non-putrescible waste and includes tree and shrub cuttings and prunings, grass clippings, leaves, garden waste, natural (untreated) timber waste and weeds (noxious or otherwise). In this respect it is standard practice
10 for green organic material to be initially reduced in particle size by using chipping or grinding apparatus.

The increasing need for responsible environmental management of landfill sites means that most local Government instrumentalities are finding that landfill sites are being located further away from populated areas, and are
15 costing considerably more to operate, monitor and control. As a consequence, transfer stations are being developed in many urban areas. Waste is collected at transfer stations and then transported to landfill sites. With the advent of transfer stations as a method of waste management, the need for waste minimization and recycling methods has become greater. Unless the additional
20 waste management costs of constructing transfer stations, new landfill sites and transportation of waste is offset by a reduction in the existing solid waste stream, the only outcome that can be expected is a corresponding sharp increase in charges for waste disposal.

Many administrative bodies in Australia have recognized green organic
25 material as being a substantial component of the municipal solid waste stream and have attempted several waste minimization and/or recycling methods. Industrial chippers and shredders have been used to reduce the volume of green organic material down to much smaller particle sizes. The processing costs associated with this method has generally been matched by the savings in
30 actual waste disposal costs to the landfills.



Additionally some local Government instrumentalities have tried to sell or otherwise dispose of the processed green organic material as a garden mulch and/or used the material within their own Parks and Garden departments.

Whilst this attempt at recycling of green organic material appears to be
5 innovative there is a now a realisation that there is a high likelihood of potential environmental hazards caused by the probability of infestation of green organic material with pathogenic microorganisms, insects, parasitic fungi and weed seeds. If the green organic material is processed by grinding and/or shredding into mulch then the parasitic fungi and pathogens can multiply at a great rate
10 because of the supply of additional nutrient brought about through the breaking down of the plant material. Accordingly it is essential that the processed green organic material is treated in some way to destroy the pathogens, insects, fungi and weed seeds to enable the use of the mulch in other areas without the spreading of disease and weed infestation. Otherwise there is a likelihood of
15 severely retarding existing plant growth and plant life through the introduction of a mulch produced from untreated green organic material.

Attempts have been made to compost green organic material and market the treated product as a mulch. This method has proved expensive to implement and operate and the market potential for sales of the composted
20 garden mulch at a cost recovery price is very low.

Limited statistics are available on the volume of green organic material in the metropolitan area of Melbourne which can be assumed to be similar to that in other capital cities and suffice to say that there are significant quantities of green organic material available as a source material for the production of plant
25 growing mixtures and media.

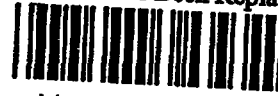
The objective of the present invention is to utilize all types of green organic material that is currently available including timber pieces as well as greenery such as foliage and grass. A major exception to the use of green organic material is the exclusion of treated timbers or treated waste which may
30 not be in a condition to undergo natural chemical reaction or would be likely to adversely affect any natural chemical reaction during treatment of the green



organic material according to the invention, and/or pose an unacceptable environmental risk.

According to the present invention there is provided a method of pasteurizing, treatment or stabilization of green organic material to render it
5 suitable for use as a growing medium or as a mixing ingredient for a growing medium said process of pasteurization and/or stabilization comprising the steps of grinding any type of natural green organic material to a maximum dimension of less than about 65 mm including green organic material having a maximum dimension of less than 6 mm, thoroughly mixing suitable nutrients into the green
10 organic material, adding water to the mix to achieve maximum moisture content in the mixture, forming a windrow of substantially triangular cross-sectional configuration having a height in the range of 1.5 to 2.5 metres, the amount of nutrient and moisture being such that the internal temperature of the windrow reaches a maximum of 70°C being sufficient to substantially destroy pathogenic
15 organisms, insects, fungi, propagative plant material and weed seeds, turning over the outer layers of the windrow to complete the process.

There is also provided according to the present invention a process of pasteurizing treatment and/or stabilization of green organic material comprising the steps of grinding any type of natural green organic material to a maximum
20 dimension of less than about 65 mm including up to 50% of material having a maximum dimension in the range of 40-25 mm but which may have a zero content, between 10-40% material having a maximum dimension in the range of 25-15 mm, 20-40% of material having a maximum dimension of 15-6 mm and 20-40% of material having a maximum dimension of less than 6 mm, adding
25 moisture and nutrients to the mixture the amount of moisture being the maximum absorbable by the mix, thoroughly mixing the material and forming it into a windrow or windrows having a substantial triangular cross-section and a height in the range of 1.5 - 2.5 metres, the amount of moisture and nutrient being such that the internal temperature of the windrow reaches a maximum
30 temperature of 70°C and turning the outer layers of the windrow to the inside of the windrow to complete the temperature treatment process.



Conveniently the nutrient is obtained from ammonium nitrate mixed in with the green organic material and during the operation of the process the ammonium nitrate breaks down to nitrate nutrients and ammonium and ammonia gas such that any residue is expelled as gas.

5 The stabilization process operates over a three step procedure of three different temperature ranges and only ambient to about 20°C for a first group of bacteria (mesophilic), about 20-50°C for a second group of bacteria (mesophilic) and about 50-70°C for the third group of bacteria (thermophilic) such that when the temperature of the windrow reaches 70°C, the population of
10 all bacterial groups are significantly reduced through a combination of temperature increases, reduction in moisture and a reduction in nutrient supply.

As soon as the bacterial groups have declined, the internal temperature of the windrow cannot be maintained and it quickly falls back to ambient temperature. According to the invention this internal temperature is closely
15 monitored to ascertain the completion or at least part completion of the process. According to the invention after completion of the process the stabilized mixture is screened, preferably through four separate screen sizes having apertures approximately of the following sizes: 25 mm, 19 mm, 10 mm and 6 mm to allow the formulation of a growing medium employing the stabilized mixture made
20 according to the invention as the core component of the growing medium.

According to the invention the green organic material can be treated and converted into a marketable product as a potting mix and allied products for use in land maintenance and container plant cultivation for a large range of plants and trees, whilst establishing an effective, economical and permanent system
25 for removal of green organic material from the solid waste stream destined for landfill etc.

There is also provided according to the invention the production of a growing mixture made in accordance with the processes described in this specification for use in the manufacture of packaged and unpackaged growing
30 media including potting mixtures.

It will be appreciated the production manufacturing process can be operated on a commercial basis using an industrial grinder/shredder that will



produce a minimum of 30 cubic metres of processed green organic material per hour and a green organic material and nutrient mixing plant which can produce a minimum of 45 cubic metres of mixed green organic material per hour whilst a windrow turning machine controlled by an operator can turn a minimum of 150
5 cubic metres of green organic material per hour.

Finally, the screening plant can be designed to screen a minimum of 50 cubic metres of stabilized green organic material per hour made according to the invention. Further aspects of the production process can include a mixing and blending plant for the formulation of finished plant growing medium as well
10 as storage facilities and a bagging plant for the packaged products.

The invention will now be described in greater detail with reference to three examples as follows.

Example 1

300 cubic metres of chipped, green organic material is received for
15 blending. This material consists of approximately 30 cubic metres of chipped woody material and bark having a dimension of 26 mm to 60 mm constituting approximately 10% of the total bulk volume, approximately 60 cubic metres of chipped woody material and bark having a dimension of 19 mm to 25 mm constituting approximately 20% of the total bulk volume, approximately 90 cubic
20 metres of shrubbery, light woody material, leaves and bark having a dimension of 11 mm to 18 mm constituting approximately 30% of the total bulk volume, approximately 60 cubic metres of shrubbery, light woody material, leaves, bark and grass clippings having a dimension of 7 mm to 10 mm constituting approximately 20% of the total bulk volume and the remainder being
25 approximately 60 cubic metres of shrubbery, light woody material, leaves, barks and grass clippings having a dimension up to 6 mm constituting approximately 20% of the total bulk volume.

The material is then mixed with three fertilizers in the following proportions: Ammonium nitrate (NH_4NO_3) @ 1.5 kgs per cubic metre, Ferrous
30 (iron) sulphate ($\text{FeSO}_4 \cdot 2\text{H}_2\text{O}$) @ 4 kgs per cubic metre. Water is added to this mixture so as to achieve a moisture content of between 50% (50g water and 50g dry organic material) and 60% (60g water and 40g dry organic material).



The blended green organic material, fertilizers and water is then formed into a windrow of triangular cross section having a height of approximately 2.4 metres, a base of approximately 4 metres, and a length of approximately 45 metres.

- 5 The internal temperature at an approximate depth of 700 mm from the outer perimeter of the windrow is monitored and readings taken at least once daily. The temperature readings of a particular windrow were as follows:-

	Temp. Reading 1	Temp. Reading 2	Temp. Reading 3
Day 1	13	15	14
10 Day 2	24	22	20
Day 3	30	29	26
Day 4	55	43	47
Day 5	65	61	63
Day 6	70	71	69
15 Day 7	68	70	71
Day 8	50	52	51

- Once the temperature readings indicate a significant drop in the internal temperature, the windrow is then turned over so that the outer volume of the windrow becomes the inner volume of the new windrow. The process of temperature monitoring is continued on a daily basis and the readings taken of this particular windrow were as follows:-

	Temp. Reading 1	Temp. Reading 2	Temp. Reading 3
Day 9	27	30	28
Day 10	42	42	45
25 Day 11	53	54	50
Day 12	60	57	58
Day 13	65	61	63
Day 14	70	71	69
Day 15	60	62	58

- 30 Once the temperatures taken indicate a decrease, the bioremediation process is complete.



Example 2

200 cubic metres of chipped, green organic material is received for blending. This material consists of approximately 40 cubic metres of chipped woody material and bark having a dimension of 26 mm to 60 mm constituting approximately 20% of the total bulk volume, approximately 40 cubic metres of chipped woody material and bark having a dimension of 19 mm to 25 mm constituting approximately 20% of the total bulk volume, approximately 50 cubic metres of shrubbery, light woody material, leaves and bark having a dimension of 11 mm to 18 mm constituting approximately 25% of the total bulk volume, approximately 30 cubic metres of shrubbery, light woody material, leaves, bark and grass clippings having a dimension of 7 mm to 10 mm constituting approximately 15% of the total bulk volume and the remainder being approximately 40 cubic metres of shrubbery, light woody material, leaves, bark and grass clippings having a dimension of 6 mm constituting approximately 20% of the total bulk volume.

The material is then mixed with three fertilizers in the following proportions: Ammonium nitrate (NH_4NO_3) @ 1.5 kgs per cubic metre, Ferrous (iron) sulphate ($\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$) @ 300g per cubic metre and Calcium sulphate (gypsum) ($\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$) @ 4 kgs per cubic metre. Water is added to this mixture so as to achieve a moisture content of between 50% (50g water and 50g dry organic material) and 60% (60g water and 40g dry organic material).

The blended green organic material, fertilizers and water is then formed into a windrow of triangular cross section having a height of approximately 2.0 metres, a base of approximately 3.5 metres, and a length of approximately 30 metres.

The internal temperature at an approximate depth of 700 mm from the outer perimeter of the windrow is monitored and readings taken at least once daily. The temperature readings of a particular windrow were as follows:-



	Temp. Reading 1	Temp. Reading 2	Temp. Reading 3
Day 1	18	21	19
Day 2	40	40	40
Day 3	55	60	58
5 Day 4	67	67	67
Day 5	68	67	70
Day 6	70	71	70
Day 7	70	71	70
Day 8	61	60	63

- 10 Once the temperature readings indicate a significant drop in the internal temperature, the windrow is then turned over so that the outer volume of the windrow becomes the inner volume of the new windrow. The process of temperature monitoring is continued on a daily basis and the readings taken of this particular windrow were as follows:-

	Temp. Reading 1	Temp. Reading 2	Temp. Reading 3
15 Day 9	55	50	55
Day 10	60	60	60
Day 11	70	72	75
Day 12	72	70	72
20 Day 13	69	68	70
Day 14	58	60	59

Once the temperatures taken indicate a consistent decrease, the bioremediation process is complete.

Example 3

- 25 120 cubic metres of chipped, green organic material is received for blending. This material consists of approximately 6 cubic metres of chipped woody material and bark having a dimension of 26 mm to 60 mm constituting approximately 5% of the total bulk volume, approximately 30 cubic metres of chipped woody material and bark having a dimension of 19 mm to 25 mm
- 30 constituting approximately 25% of the total bulk volume, approximately 48 cubic metres of shrubbery, light woody material, leaves and bark having a dimension of 11 mm to 18 mm constituting approximately 40% of the total bulk volume, approximately 18 cubic metres of shrubbery, light woody material, leaves, bark



and grass clippings having a dimension of 7 mm to 10 mm constituting approximately 15% of the total bulk volume and the remainder being approximately 18 cubic metres of shrubbery, light woody material, leaves, bark and grass clippings having a dimension of up to 6 mm constituting approximately 15% of the total bulk volume.

The material is then mixed with three fertilizers in the following proportions: Ammonium nitrate (NH_4NO_3) @ 1.5 kgs per cubic metre, Ferrous (iron) sulphate ($\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$) @ 300g per cubic metre and Calcium sulphate (gypsum) ($\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$) @ 4 kgs per cubic metre. Water is added to this mixture so as to achieve a moisture content of between 50% (50g water and 50g dry organic material) and 60% (60g water and 40g dry organic material).

The blended green organic material, fertilizers and water is then formed into a windrow of triangular cross section having a height of approximately 2.4 metres, a base of approximately 4 metres, and a length of approximately 18 metres.

The internal temperature at an approximate depth of 700 mm from the outer perimeter of the windrow is monitored and readings taken at least once daily. The temperature readings of a particular windrow were as follows:

	Temp. Reading 1	Temp. Reading 2	Temp. Reading 3
20 Day 1	10	12	12
Day 2	21	22	20
Day 3	42	55	56
Day 4	62	62	65
Day 5	62	65	67
25 Day 6	65	65	65
Day 7	50	50	50

Once the temperature readings indicate a significant drop in the internal temperature, the windrow is then turned over so that the outer volume of the windrow becomes the inner volume of the new windrow. The process of temperature monitoring is continued on a daily basis and the readings taken of this particular windrow were as follows:-

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	Temp. Reading 1	Temp. Reading 2	Temp. Reading 3
Day 8	50	50	50
Day 9	62	60	62
Day 10	69	68	70
5 Day 11	70	70	70
Day 12	67	70	70
Day 13	70	67	67
Day 14	58	60	58

Once the temperatures taken indicate a decrease, the bioremediation
10 process is complete.



THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A method of pasteurizing, treatment or stabilization of green organic material to render it suitable for use as a growing medium or as a mixing ingredient for a growing medium said process of pasteurization and/or stabilization comprising the steps of grinding any type of natural green organic material to a maximum dimension of less than about 65 mm including green organic material having a maximum dimension of less than 6 mm, thoroughly mixing suitable nutrients into the green organic material, adding water to the mix to achieve maximum moisture content in the mixture, forming a windrow of substantially triangular cross-sectional configuration having a height in the range of 1.5 to 2.5 metres, the amount of nutrient and moisture being such that the internal temperature of the windrow reaches a maximum of 70°C being sufficient to substantially destroy pathogenic organisms, insects, fungi, propagative plant material and weed seeds, turning over the outer layers of the windrow to complete the process.
2. A process of pasteurizing treatment and/or stabilization of green organic material comprising the steps of grinding any type of natural green organic material to a maximum dimension of less than about 65 mm including up to 50% of material having a maximum dimension in the range of 40-25 mm but which may have a zero content, between 10-40% material having a maximum dimension in the range of 25-15 mm, 20-40% of material having a maximum dimension of 15-6 mm and 20-40% of material having a maximum dimension of less than 6 mm, adding moisture and nutrients to the mixture the amount of moisture being the maximum absorbable by the mix, thoroughly mixing the material and forming it into a windrow or windrows having a substantial triangular cross-section and a height in the range of 1.5 - 2.5 metres, the amount of moisture and nutrient being such that the internal temperature of the windrow reaches a maximum temperature of 70°C and turning the outer layers of the windrow to the inside of the windrow to complete the temperature treatment process.

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3. A method as claimed in claim 1 or claim 2 wherein the nutrient is obtained from ammonium nitrate fertilizer, ferrous sulphate and calcium sulphate.
4. A method as claimed in any preceding claim including the steps as described in any one of Examples 1, 2, 3 herein.
5. The production of a plant propagation mixture or soil made in accordance with the method steps as claimed in any one of claims 1 to 4.