

**Abstract**

Connectors are formed from insulative, terminal-carrying frames that are
5 open on at least one major surface. The open major surfaces allows rapid
insertion of contact terminals and attachment of wires to contact surfaces
within the frame. The frame includes wire receiving openings and cavities
for positioning wires within the frame. Electrical continuity between the
wires and the terminals may be achieved directly or by a circuit substrate
10 that has circuit traces for electrically connecting an attached wire to a
connector terminal. High speed cable connectors can be made in an
industrially effective manner by such structures.