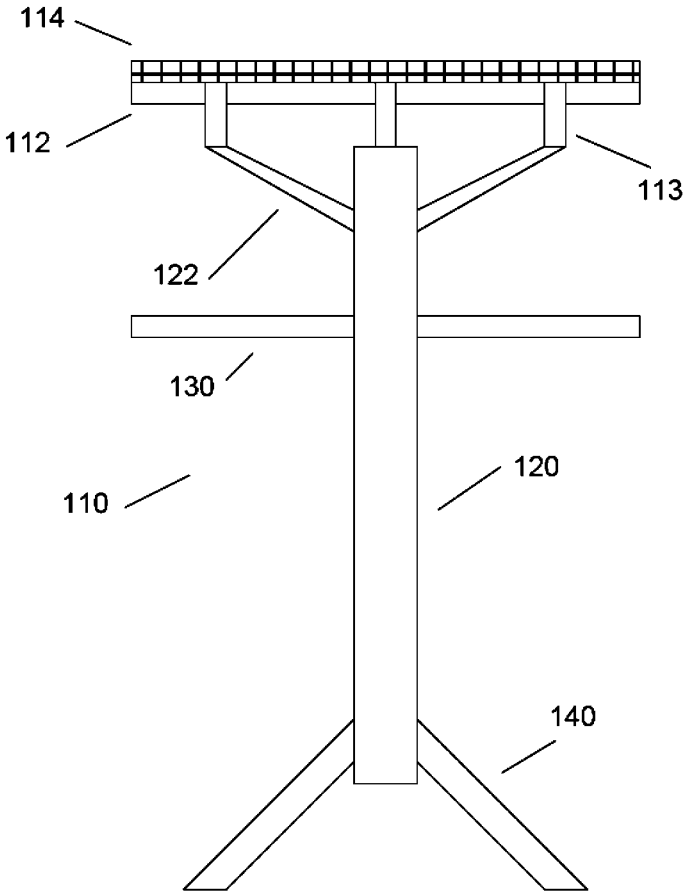


FIG. 1a

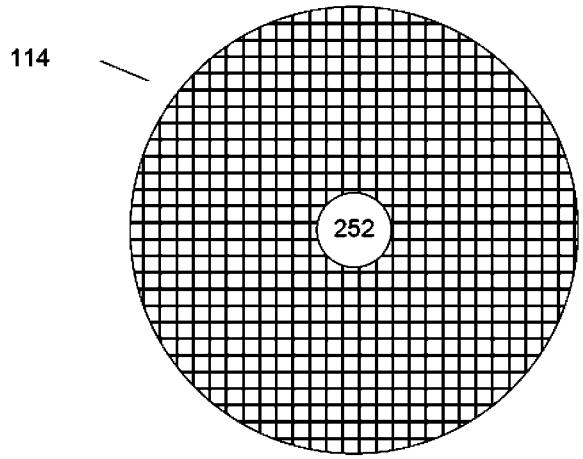


FIG. 1b

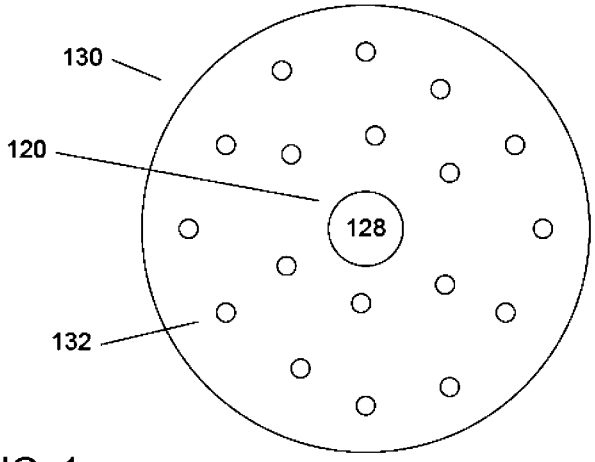


FIG. 1c

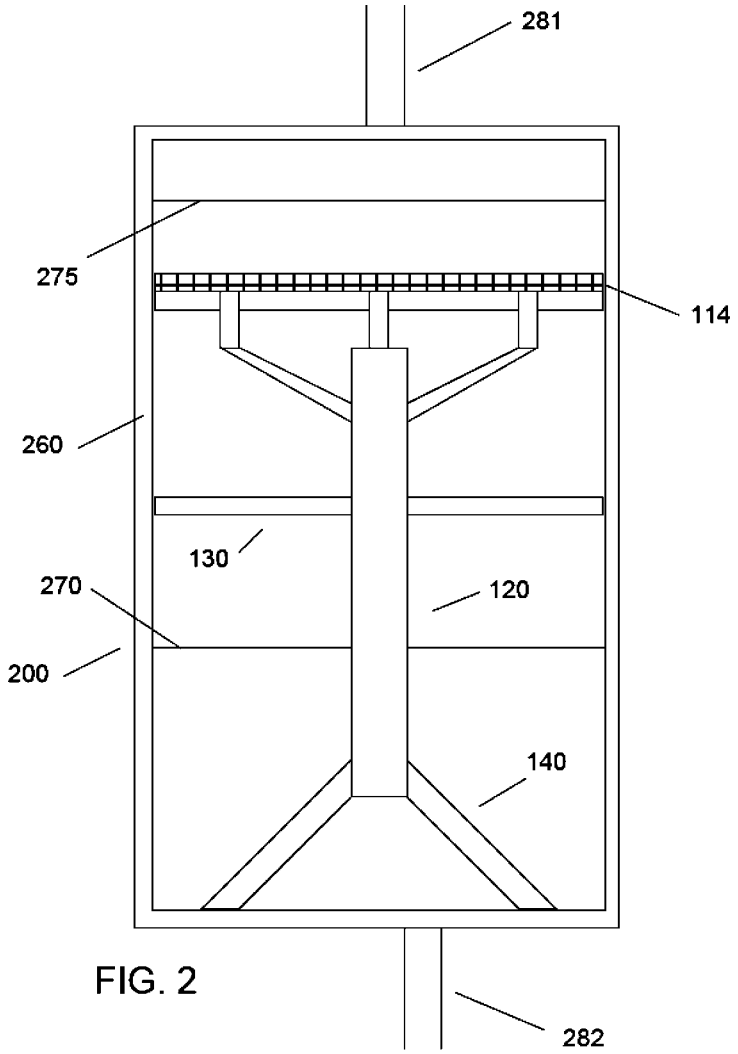


FIG. 2

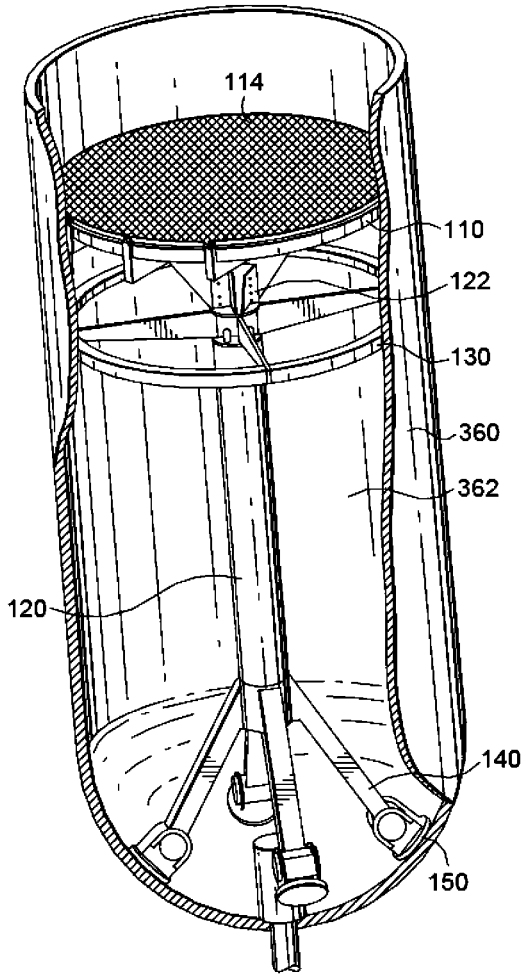


FIG. 3

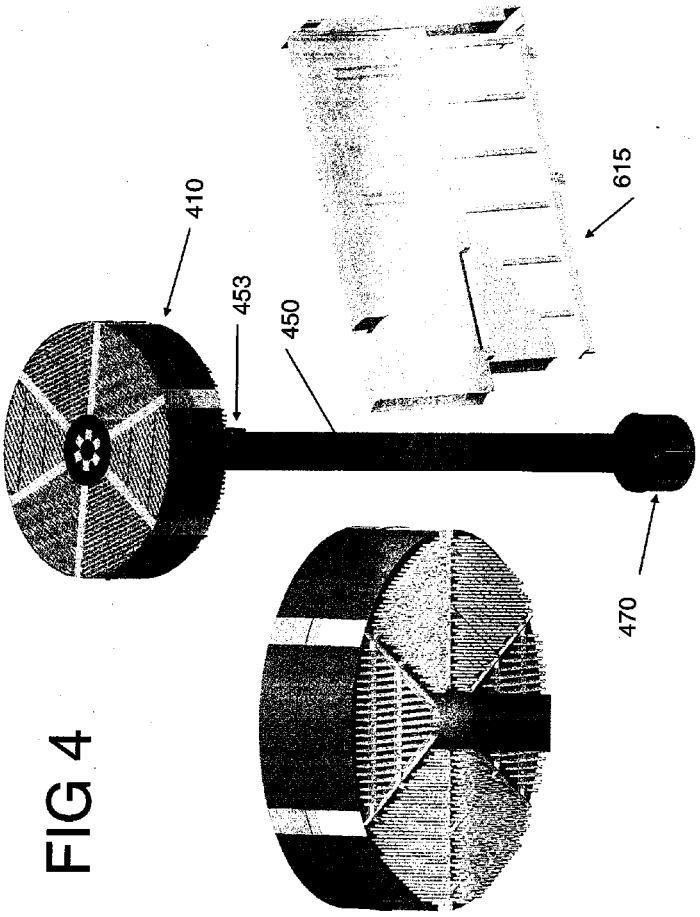


FIG 4

Figure 5a

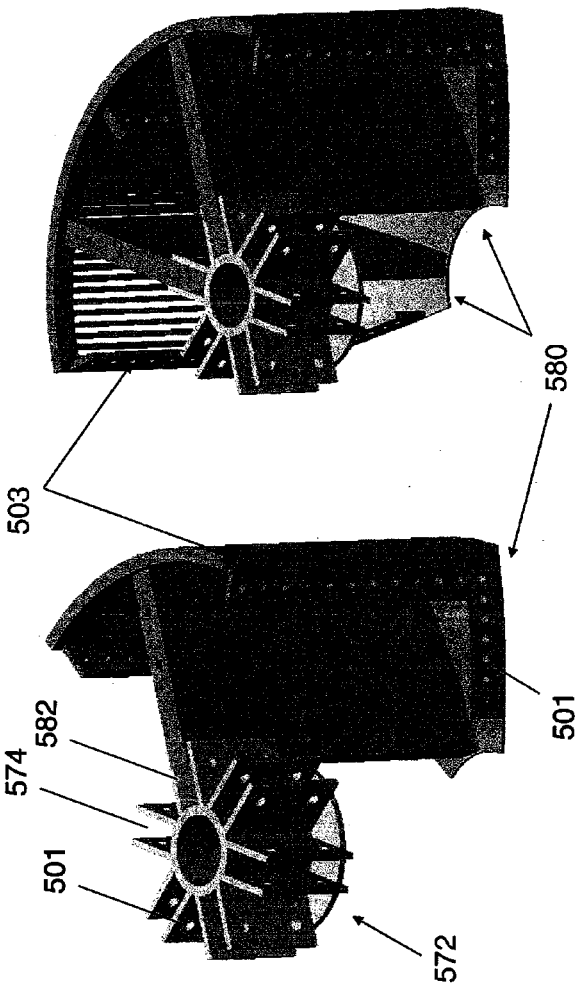
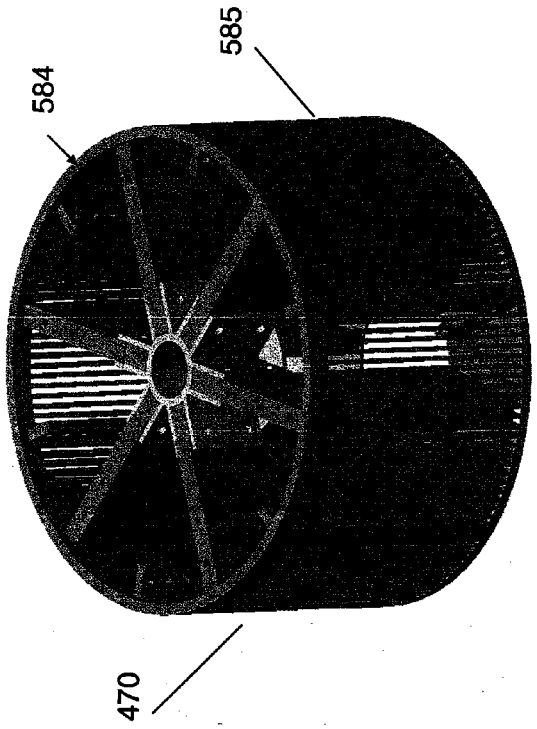


Fig 5b



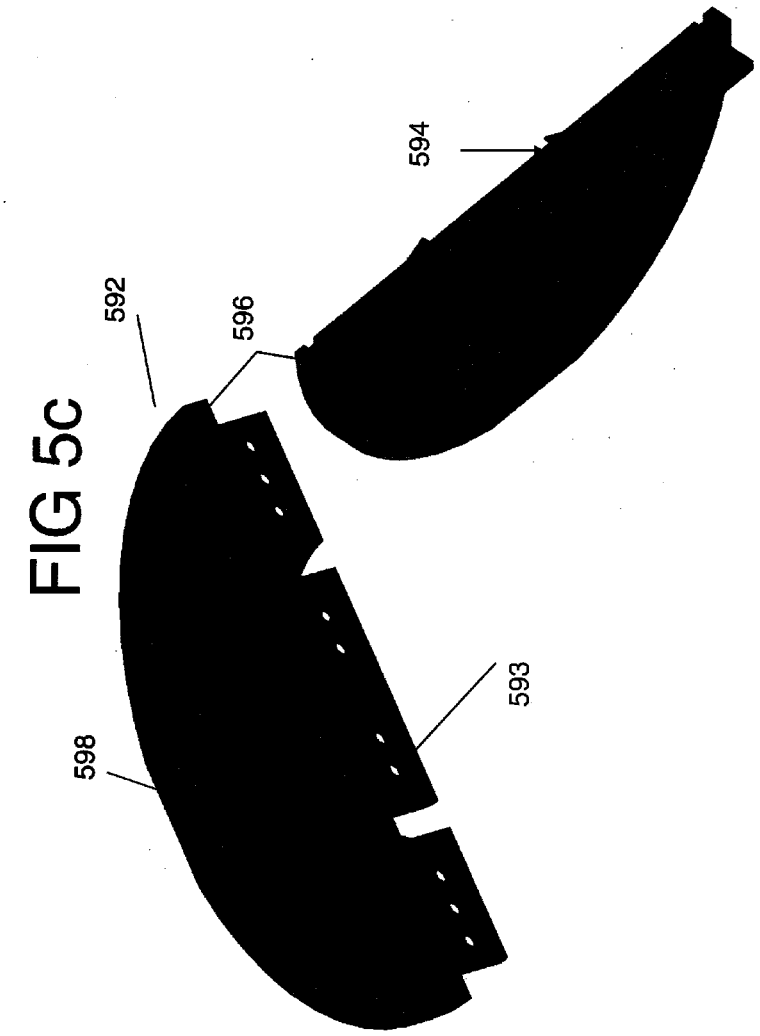
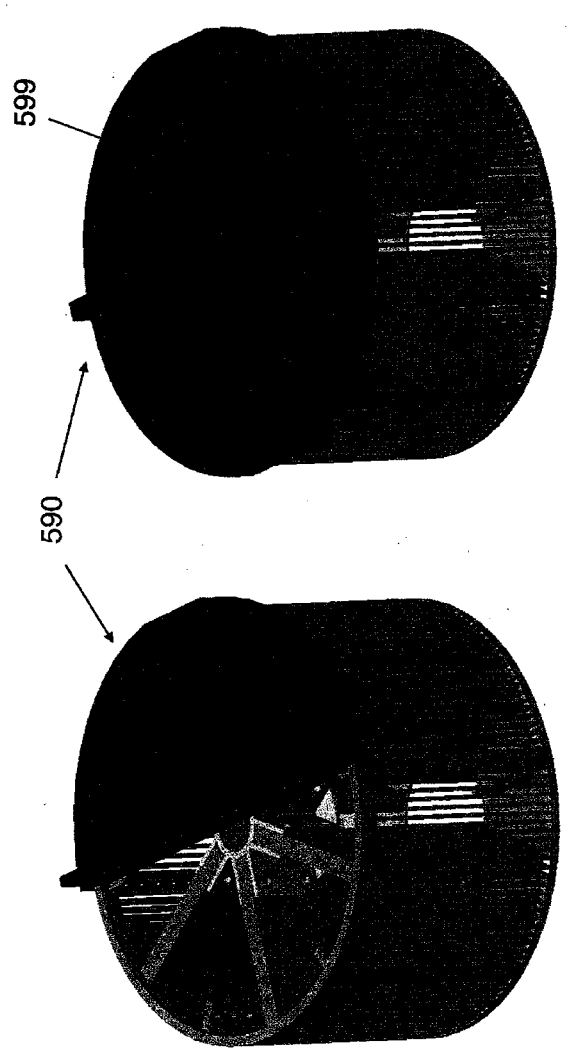


FIG 5c

FIG 5d



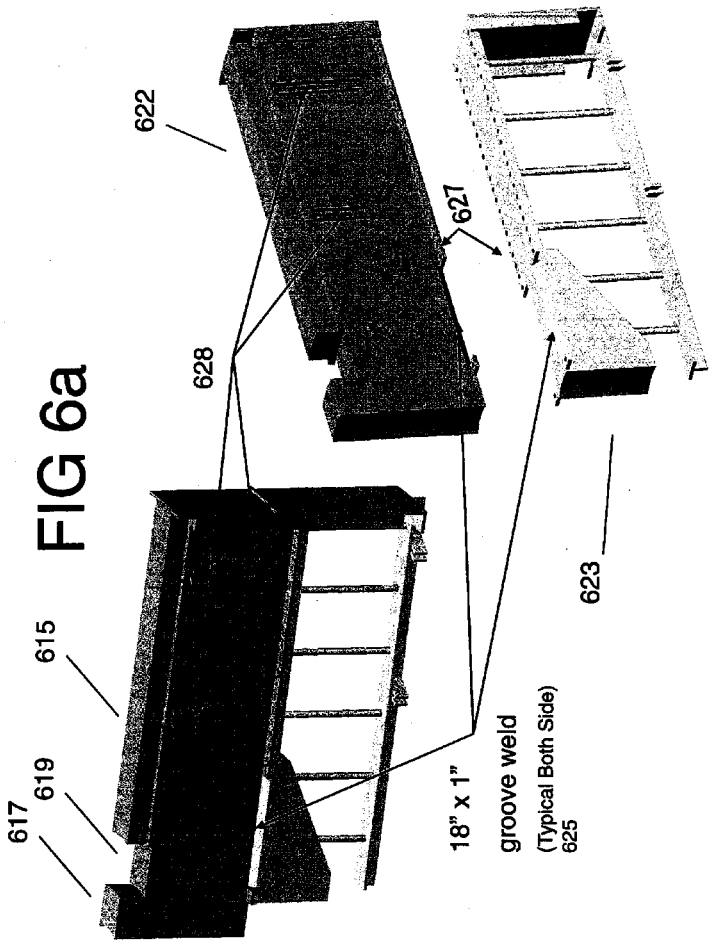

622
627
628
615
617
619
623
18" x 1"
groove weld
(Typical Both Side)
625

FIG 6a

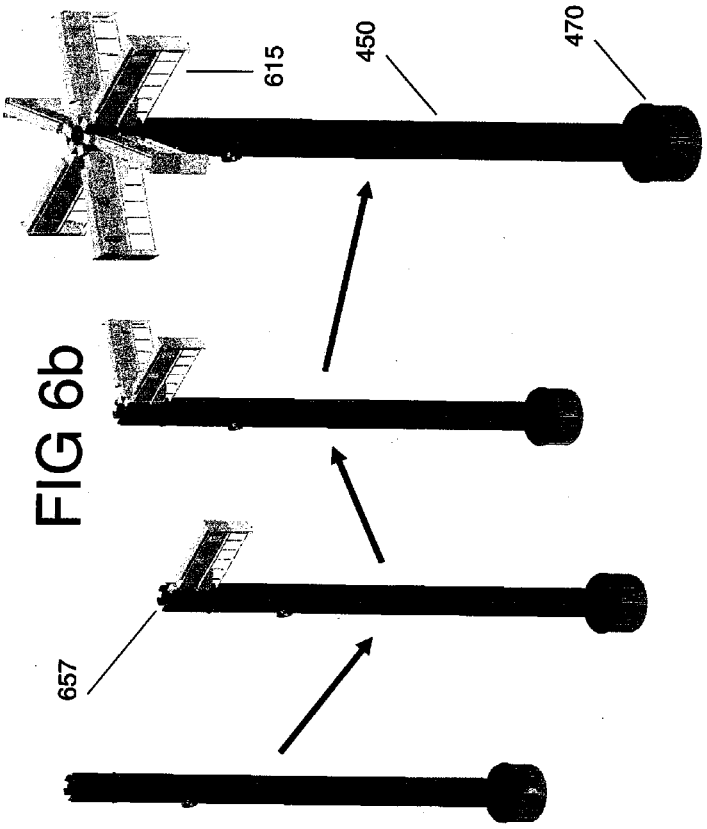


FIG 6b

FIG 6c

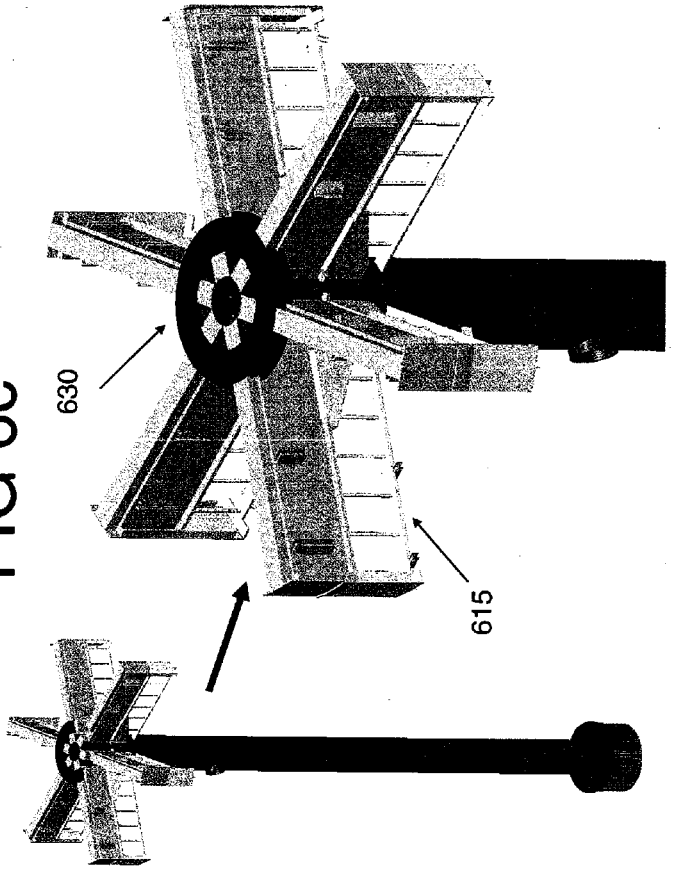


FIG 6d

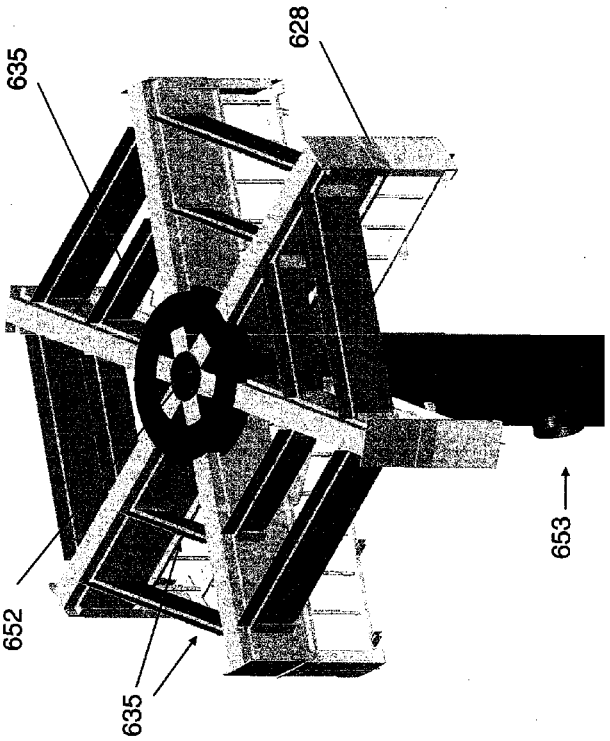


FIG 6e

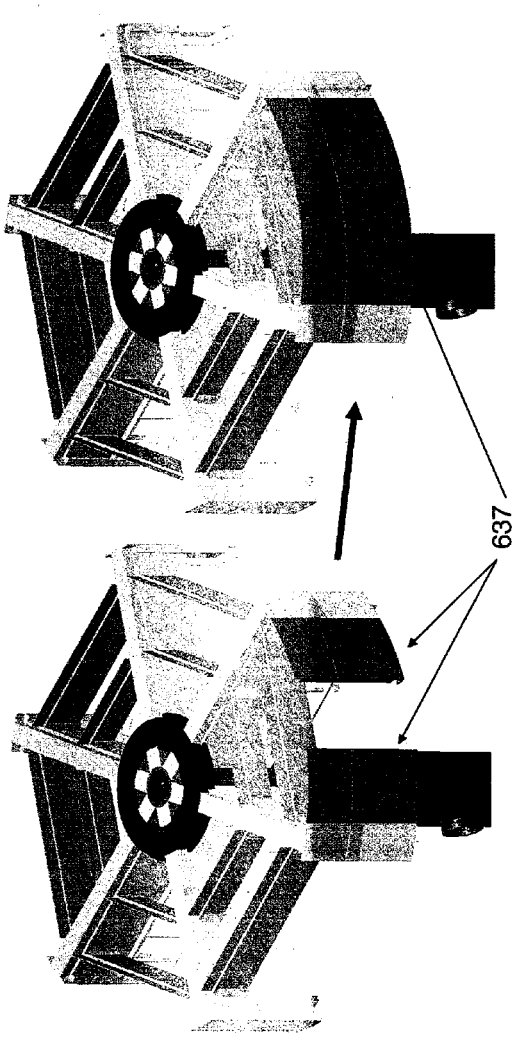


FIG 6f

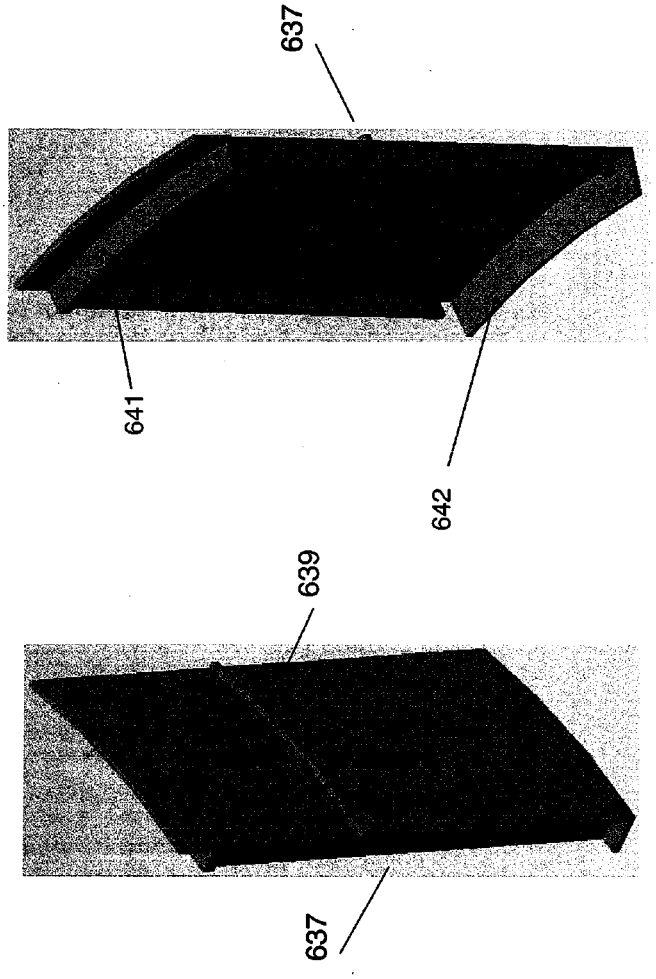


FIG 7a

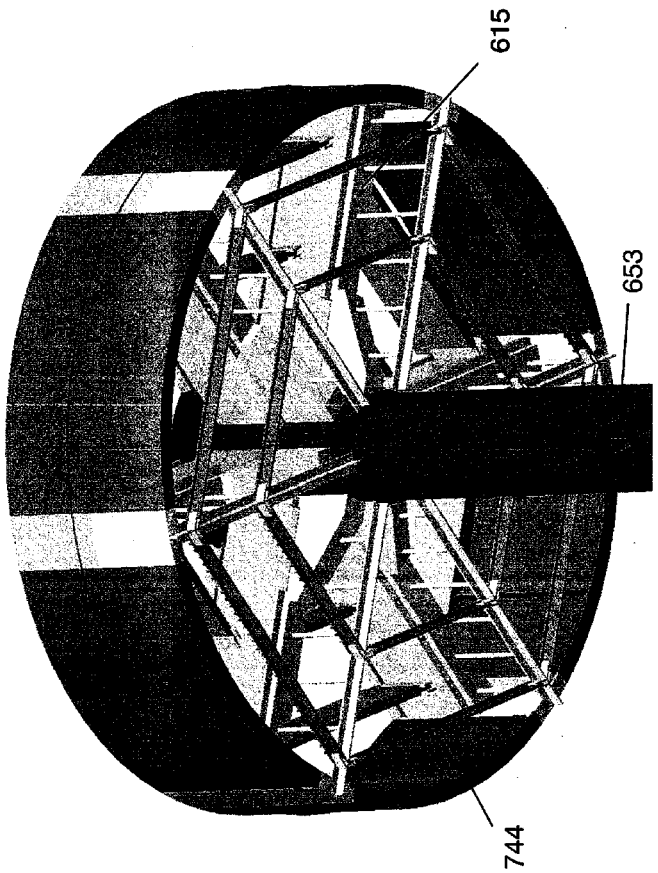


FIG 7b

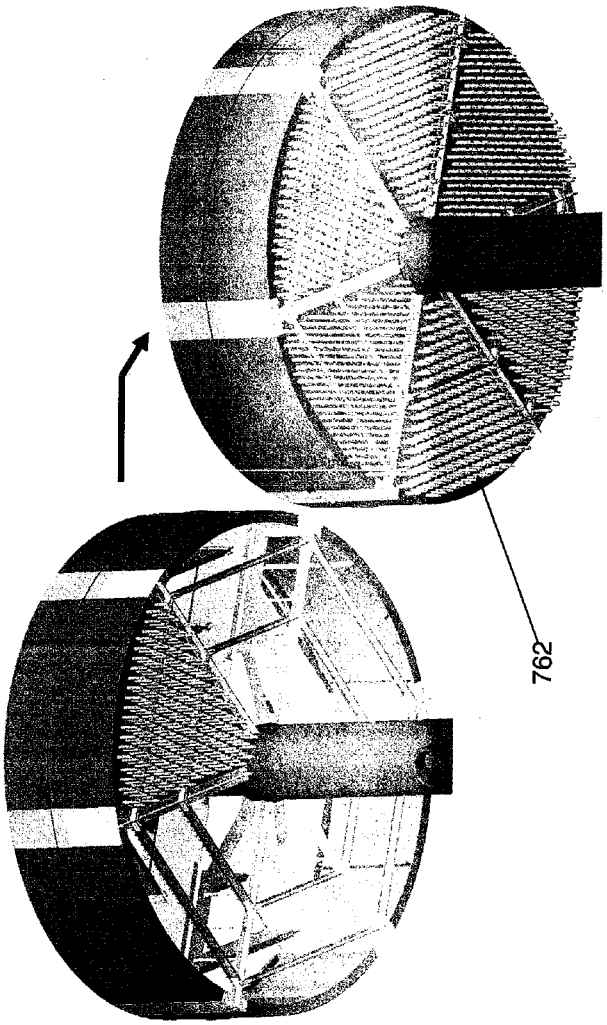
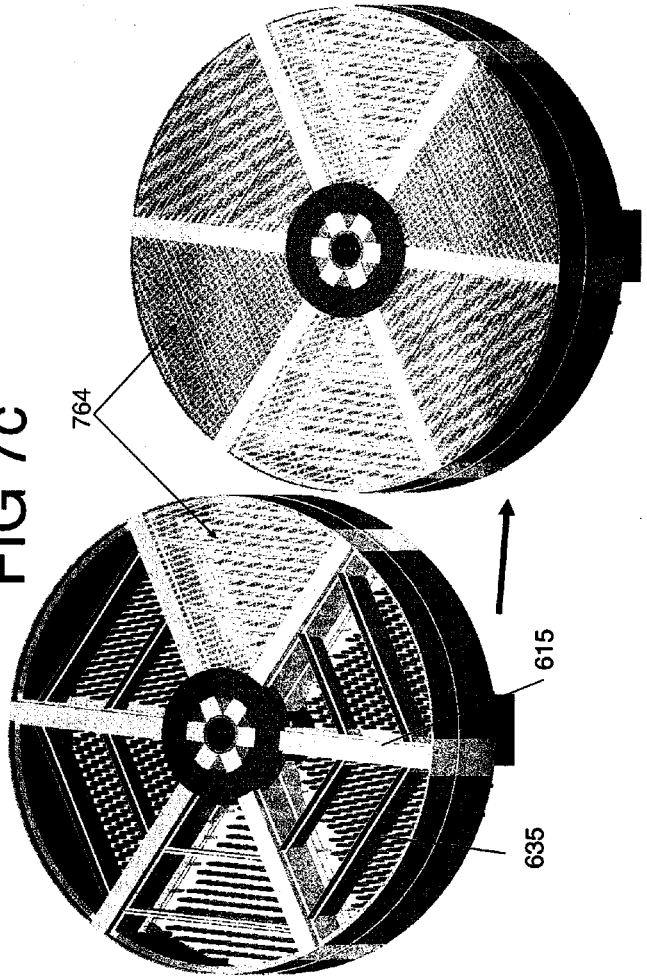


FIG 7c



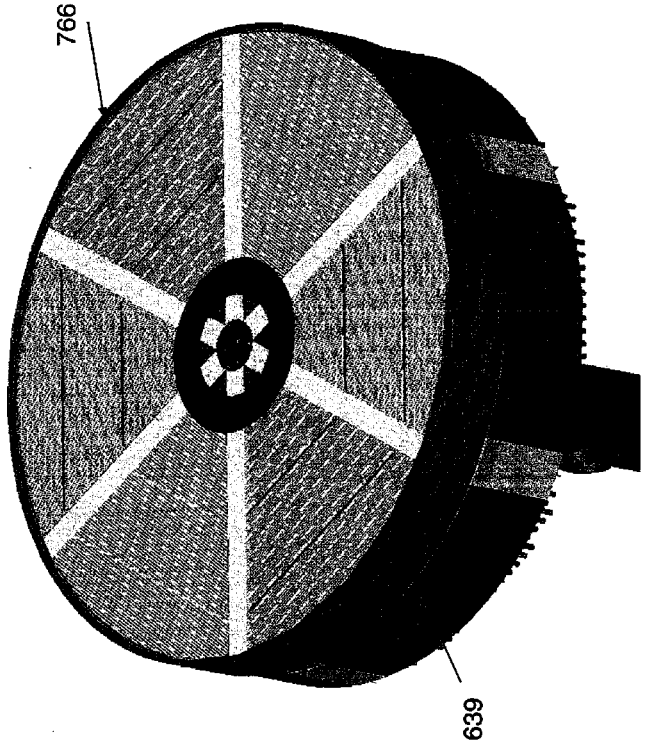


FIG 7d

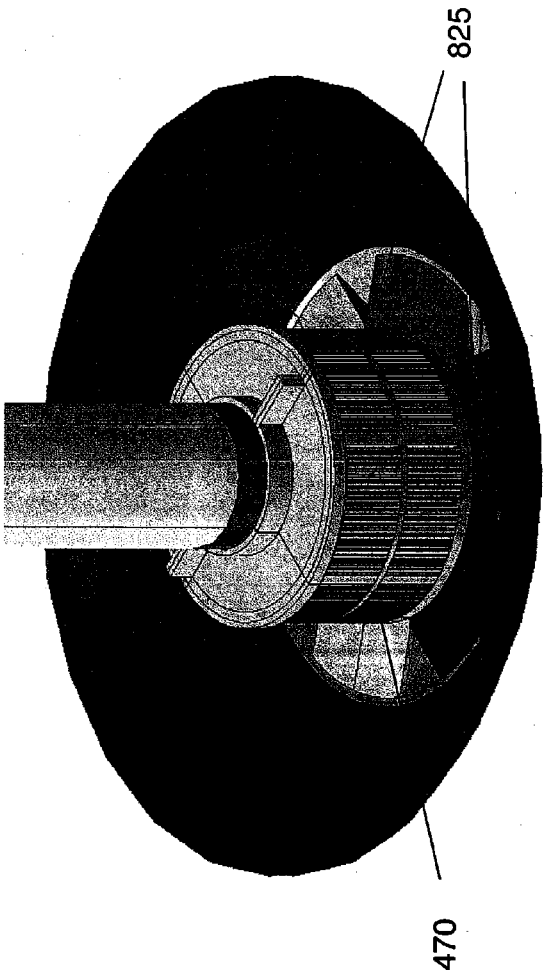



FIG 8