(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau

(43) International Publication Date
05 December 2019 (05.12.2019)

WIPO | PCT

(10) International Publication Number
WO 2019/231652 A3

(51) International Patent Classification:
C12M 1/00 (2006.01) *C12M 1/34* (2006.01)

(21) International Application Number:
PCT/US2019/031975

(22) International Filing Date:
13 May 2019 (13.05.2019)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
62/679,076 01 June 2018 (01.06.2018) US

(71) Applicant: **LONZA LTD.** [CH/CH]; Lonzastrasse, 3930 Visp (CH).

(72) Inventors; and
(71) Applicants *(for US only)*: **GUNST, John** [US/US]; c/o Lonza Ltd., Lonzastrasse, 3930 Visp (CH). **FORTIN, Jonathan** [US/US]; c/o Lonza Ltd., Lonzastrasse, 3930 Visp (CH). **WILKINS, Tristan** [US/US]; c/o Lonza Ltd., Lonzastrasse, 3930 Visp (CH).

(74) Agent: **CASSIDY, Timothy, A.**; Dority & Manning, P.A., P O Box 1449, Greenville, South Carolina 29602-1449 (US).

(81) Designated States *(unless otherwise indicated, for every kind of national protection available)*: AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States *(unless otherwise indicated, for every kind of regional protection available)*: ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ,

(54) Title: MIDSCALE MODEL FOR ORGANIC GROWTH AND PHASING

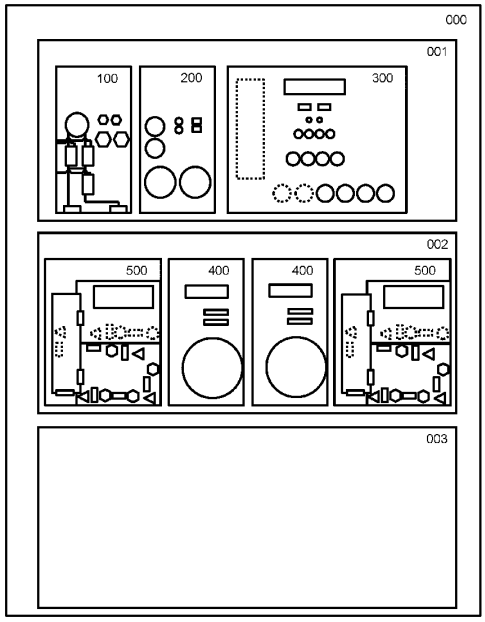


FIG. 1

(57) Abstract: The present disclosure is directed to the organic growth and phasing design for a system for the industrial growth of biologics. A system may include a number of subsystems, such as a buffer distribution subsystem, a media preparation subsystem, a bioreactor subsystem, a harvest subsystem, and/or a purification subsystem. The subsystems may be highly interconnected for flexible process flow design. Additionally, the subsystems may be constructed with a total output capacity with a total number of equipment stations and operated at a lower output capacity with fewer than the total equipment stations to maintain headroom for growth in phases.

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UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— *with international search report (Art. 21(3))*

— *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))*

(88) Date of publication of the international search report:
09 January 2020 (09.01.2020)