

5

ABSTRACT OF THE DISCLOSURE

A novel and improved slider with a yoke for a slider fastener and a novel and improved method for joining the yoke (5) to the slider body (1), which may be carried out in simple operation to be attractive in appearance and to provide firm combination between the yoke (5) and the slider body (1).

The front and rear support posts (10, 11) of the slider body (1) are respectively provided with locking grooves (16) and the contact faces of the yoke (5) are also provided with projections (17') opposite to the locking grooves (16).

In a preferred embodiment, after the support posts (10, 11) are covered with the yoke (5), a press force is applied to the projections (17') in the forging process to flow the material of the projections (17') into the locking groove (16) to form a bulged portion (17) so as to provide the firm combination.

In an other preferred embodiment, after the yoke (5) is covered on the support posts (10, 11) and is pressed in the deeply covering direction, a part of each support post (10, or 11) is deformed by plastic flow to form a bulged portion (17') in the locking groove (16) of the yoke (5) so as to combine the yoke (5) with the support posts (10, 11).

---

This Sheet Has Been Replaced

