

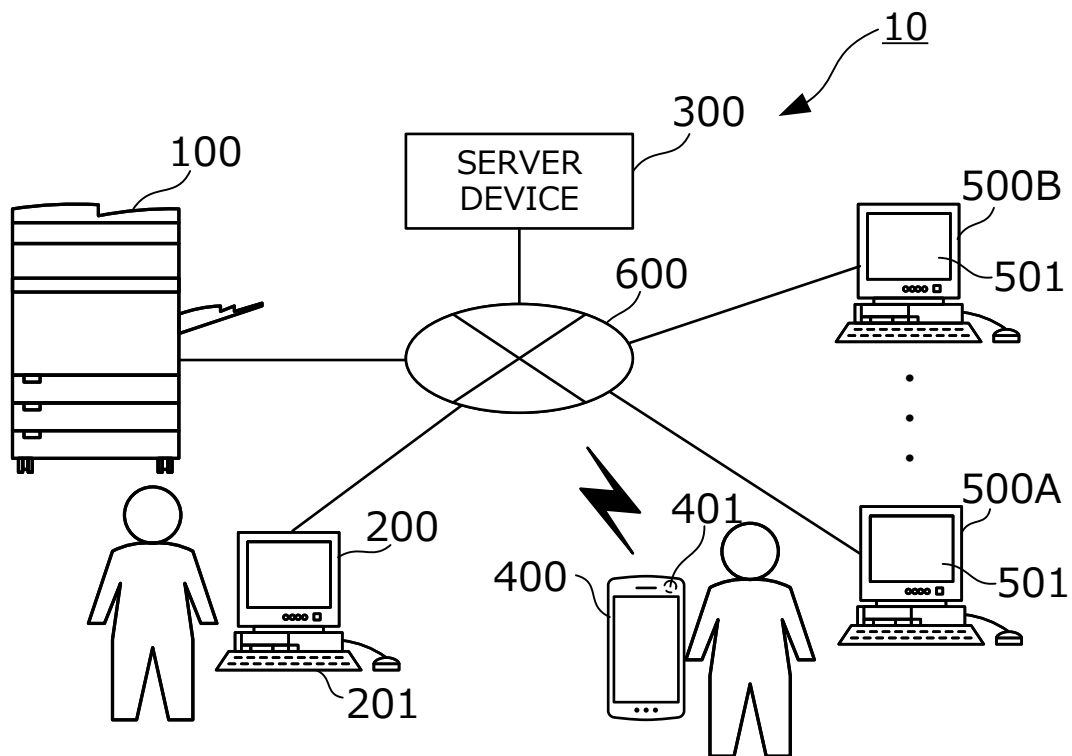


FIG. 1

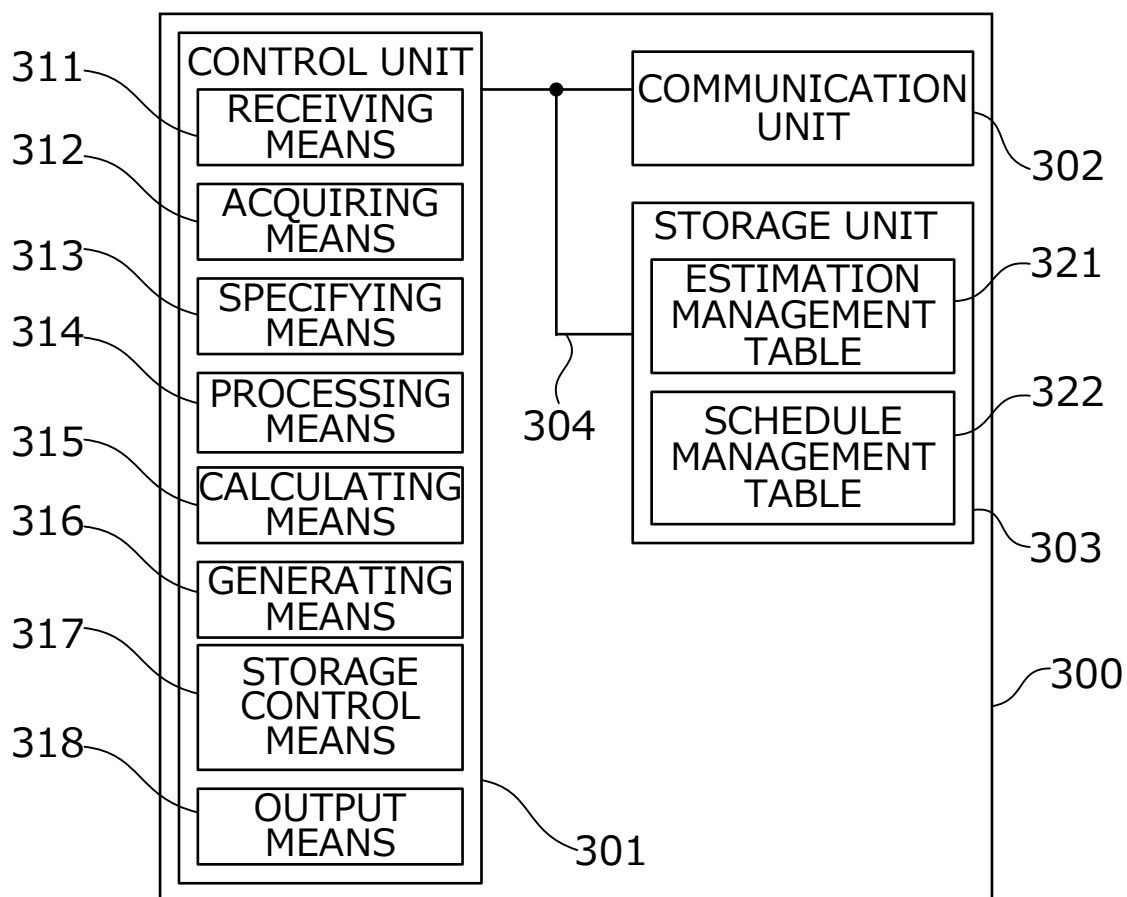


FIG. 2

321

ORDER NUMBER	SERIAL NUMBER	DRAWING NUMBER	ORDER INFORMATION		PRODUCT NAME	QUANTITY	MATERIAL INFORMATION	PROCESSING INFORMATION	WORK PROCESS	ESTIMATED NUMBER OF MAN-HOURS	ESTIMATED AMOUNT (YEN)	...
			CLIENT NAME	DELIVERY DATE								
001	101	201	CLIENT X	20XX/12/20	...	SHEET METAL PRODUCT O	4	...	...	15	30,000	...
002	102	202	CLIENT Y	20XX/12/25	...	SHEET METAL PRODUCT P	1	...	...	10	...	...
...	...	...	...	...	...	...	...	...	...	...	...	...

FIG. 3

322

SERIAL NUMBER	DRAWING NUMBER	WORK TYPE	OPERATOR NAME	SCHEDULED START DATE AND TIME	SCHEDULED END DATE AND TIME	SCHEDULED NUMBER OF MAN-HOURS	START DATE AND TIME	END DATE AND TIME	ACTUAL NUMBER OF MAN- HOURS	...
101	201	WELDING	OPERATOR A	20XX/12/10 10:00	20XX/12/10 10:07	7	20XX/12/10 10:10	20XX/12/10 10:16	6	...
		...	...	...	...	...	...	...	...	...
102	202	...	...	20XX/12/10 13:00	20XX/12/10 13:05	4	20XX/12/10 13:00	20XX/12/10 13:05	5	...
...	...	...	...	...	...	...	20XX/12/10 13:00	20XX/12/10 13:05	5	...

FIG. 4

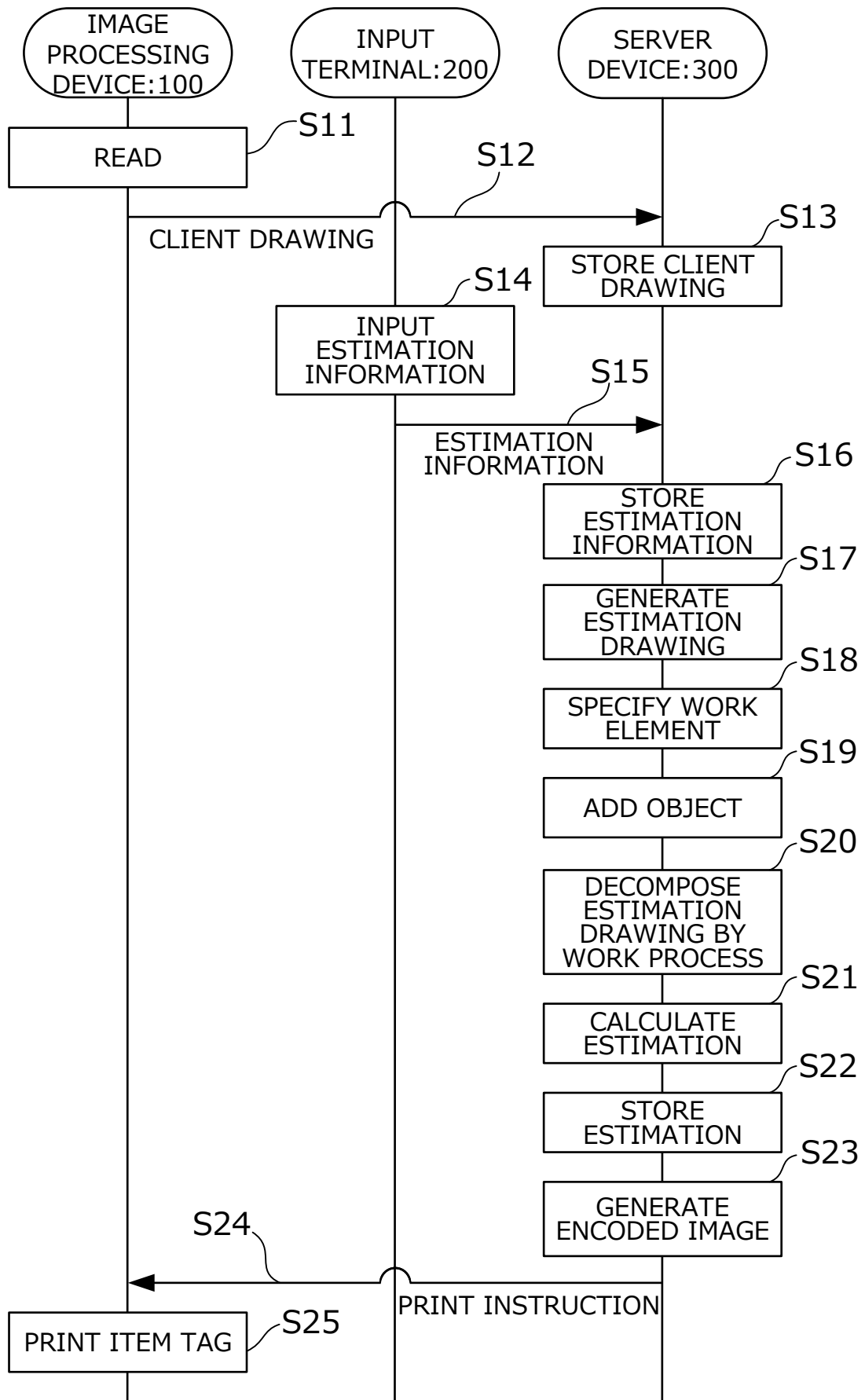


FIG. 5

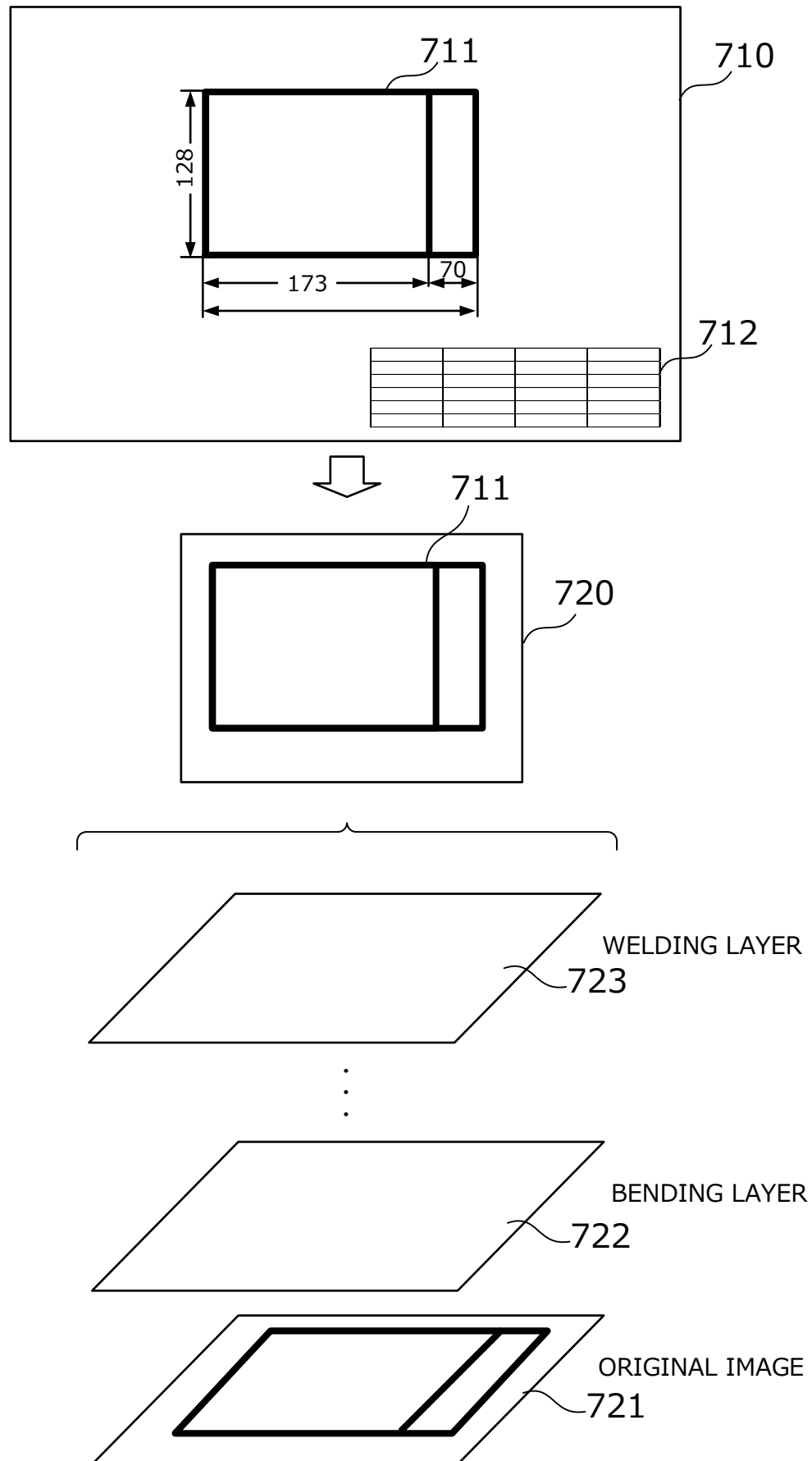


FIG. 6

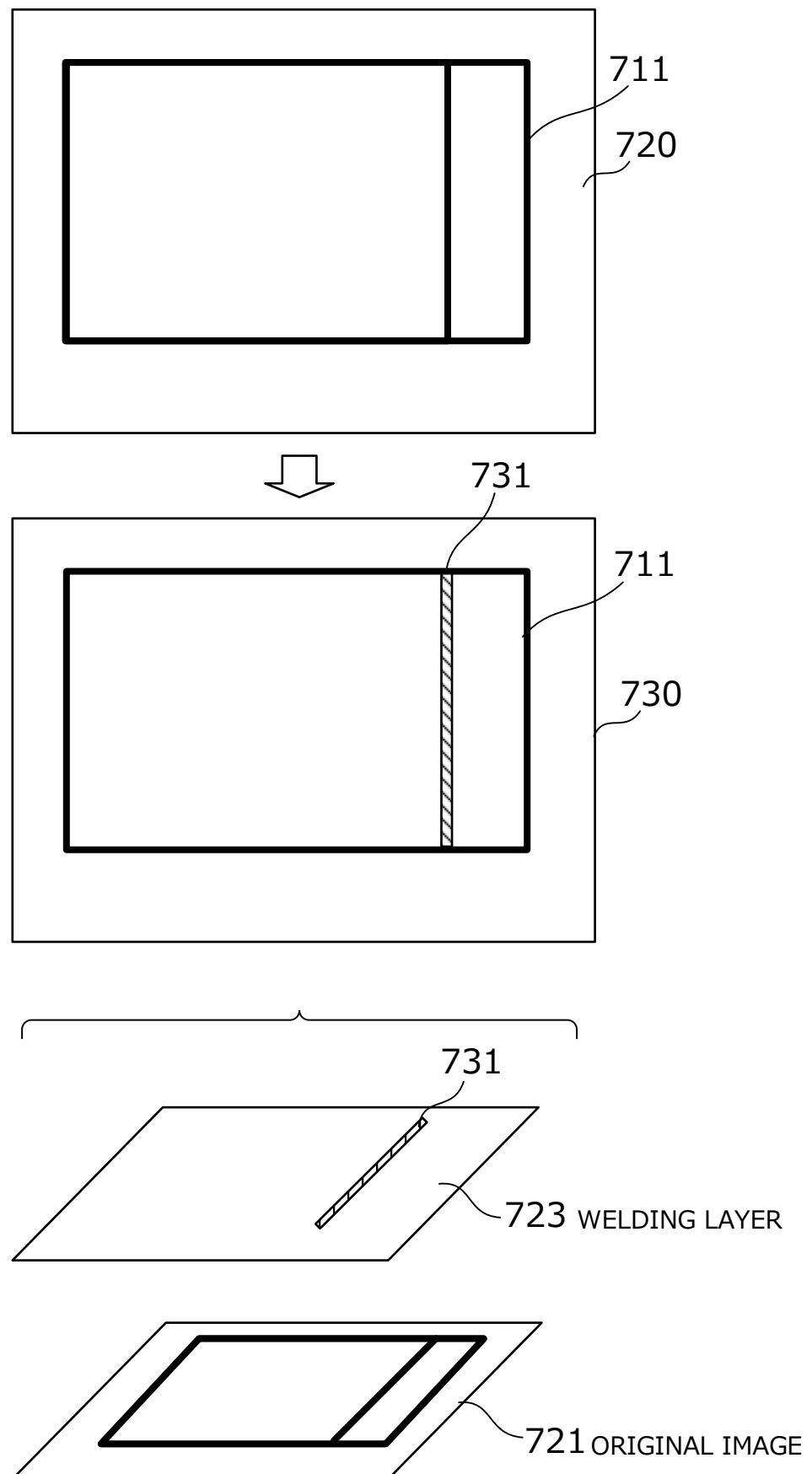
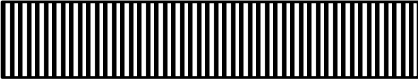


FIG. 7

SERIAL NUMBER	101
DELIVERY DATE	20XX/12/20
PRODUCT NAME	SHEET METAL PRODUCT O
QUANTITY	4
...	...
REMARKS	



750

751

FIG. 8

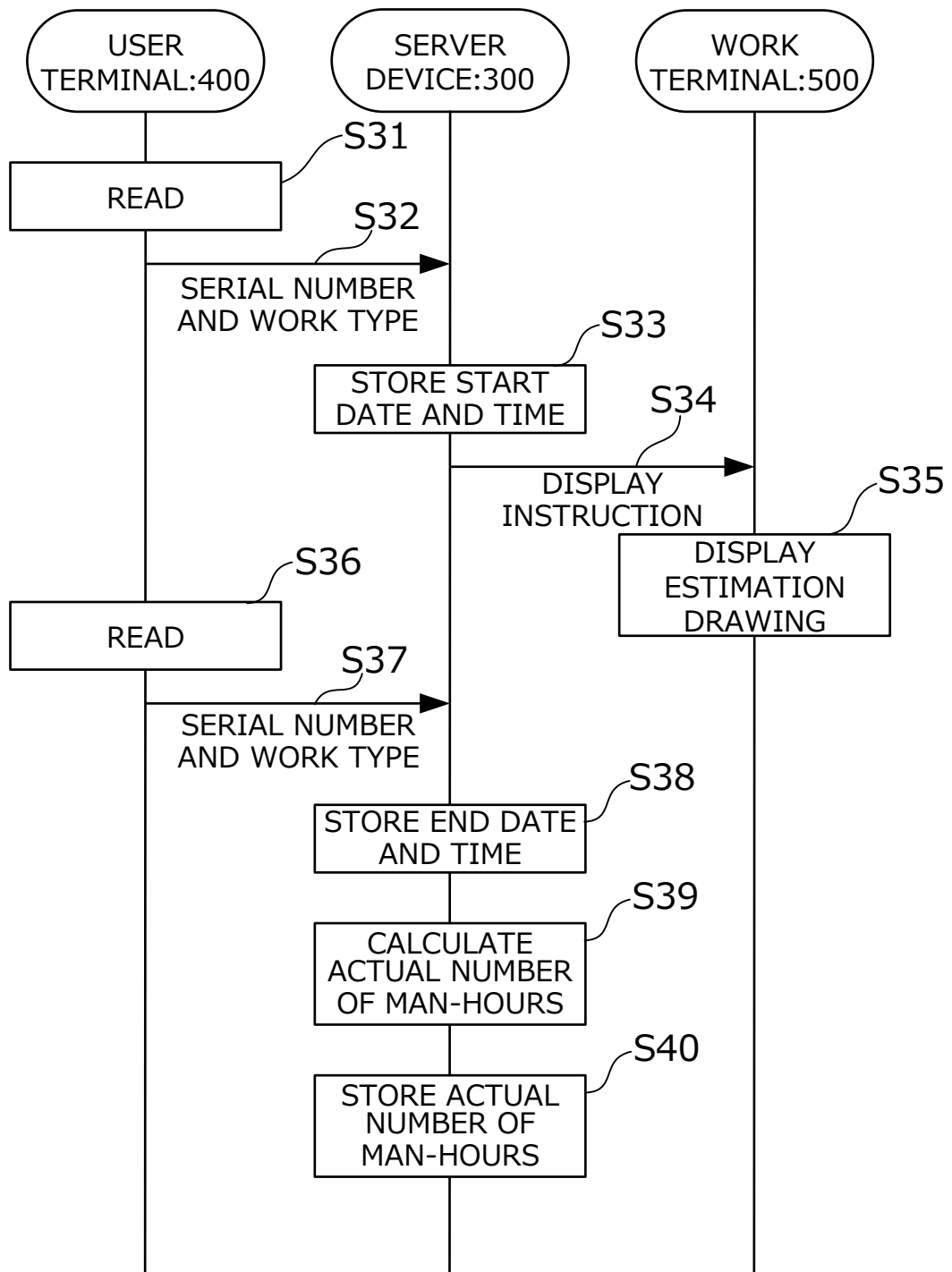


FIG. 9

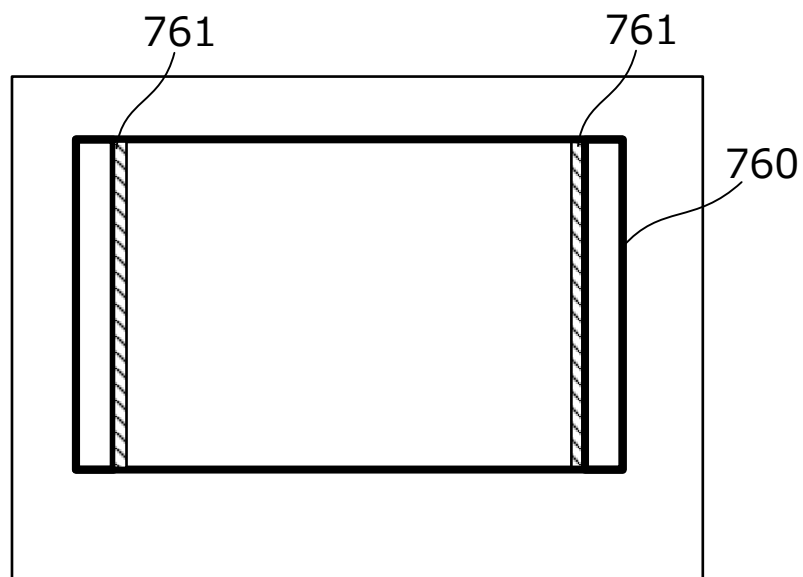


FIG. 10

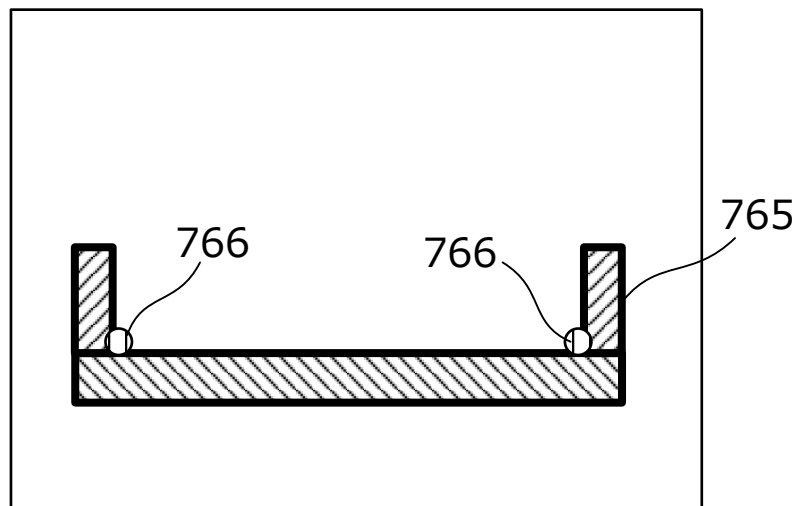


FIG. 11