

IMPROVEMENTS TO FRICTION SURFACES**ABSTRACT**

A friction surface (2) has protrusions (1) which extend above the general level of the surface. The protrusions are grouped together in clusters, each cluster including at least
5 one longer protrusion (1L) and at least one shorter protrusion (1S). In a preferred embodiment each cluster includes a rectangular outer peripheral row of protrusions with shorter protrusions at the four corners and longer protrusions between the four corners, and the peripheral row surrounds an inner group of shorter protrusions. Diametrical
10 grooves may be formed in the upper surface of each protrusion. The surface may be impressed into a metal sheet to form a non-skid surface, e.g. for pedestrian or wheeled traffic.

(Figure 1)