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(54) Title: COFFEE CONTAINER FOR BEVERAGE PREPARATION AND METHOD OF MANUFACTURING A COFFEE CONTAINER

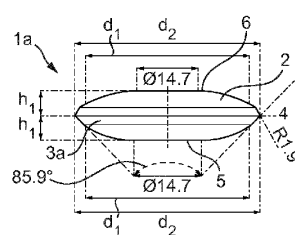


FIG. 1A

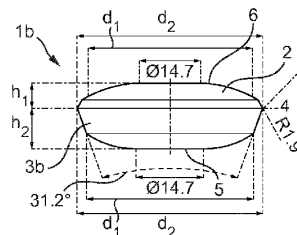


FIG. 1B

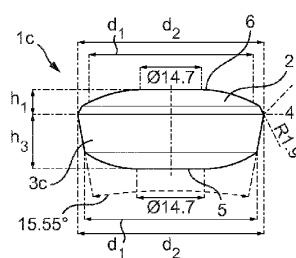


FIG. 1C

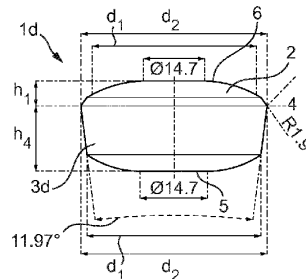


FIG. 1D

(57) Abstract: The invention relates to a method of manufacturing a coffee container (1a-1g) for preparing a coffee beverage upon injection of liquid into the container, the method comprising the steps of: - selecting and providing container wall means (2, 2a, 3a-3g) for enclosing a predefined container, - compacting an amount of bulk coffee material such as roast and ground coffee particles to a coffee tablet under predefined compaction force in the container volume between the container wall means (2, 2a, 3a-3g), - wherein the applied compaction force is set based on at least the provided container volume and/or on a particular type of beverage to be prepared from the provided container, and wherein the applied compaction force is set to a value between 0.5 to 15kN, preferably between 1kN and 10kN.

EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,
MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
KM, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

- *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*
- *as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))*
- *of inventorship (Rule 4.17(iv))*

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