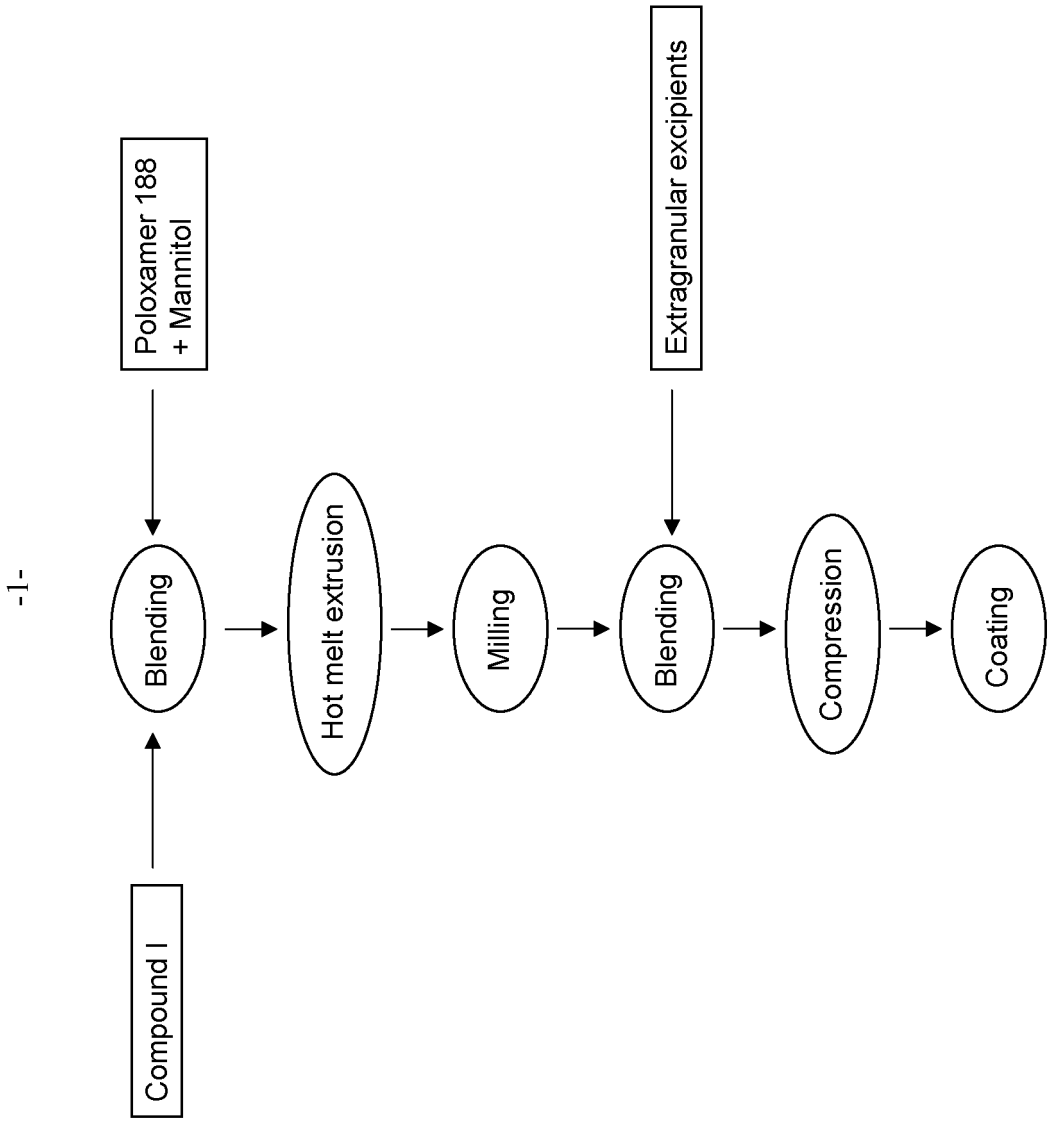

Compound I
Poloxamer 188 + Mannitol
Blending
Hot melt extrusion
Milling
Extragranular excipients
Blending
Compression
Coating

Fig. 1

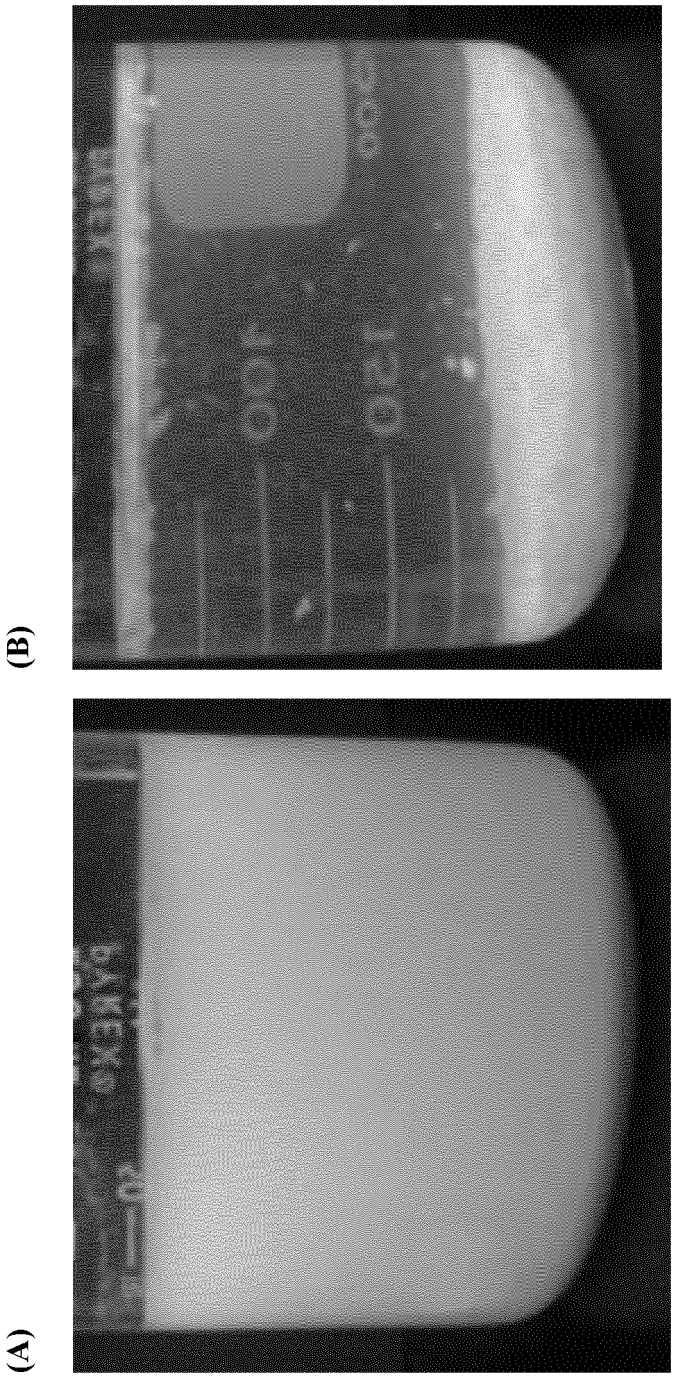


Fig. 2

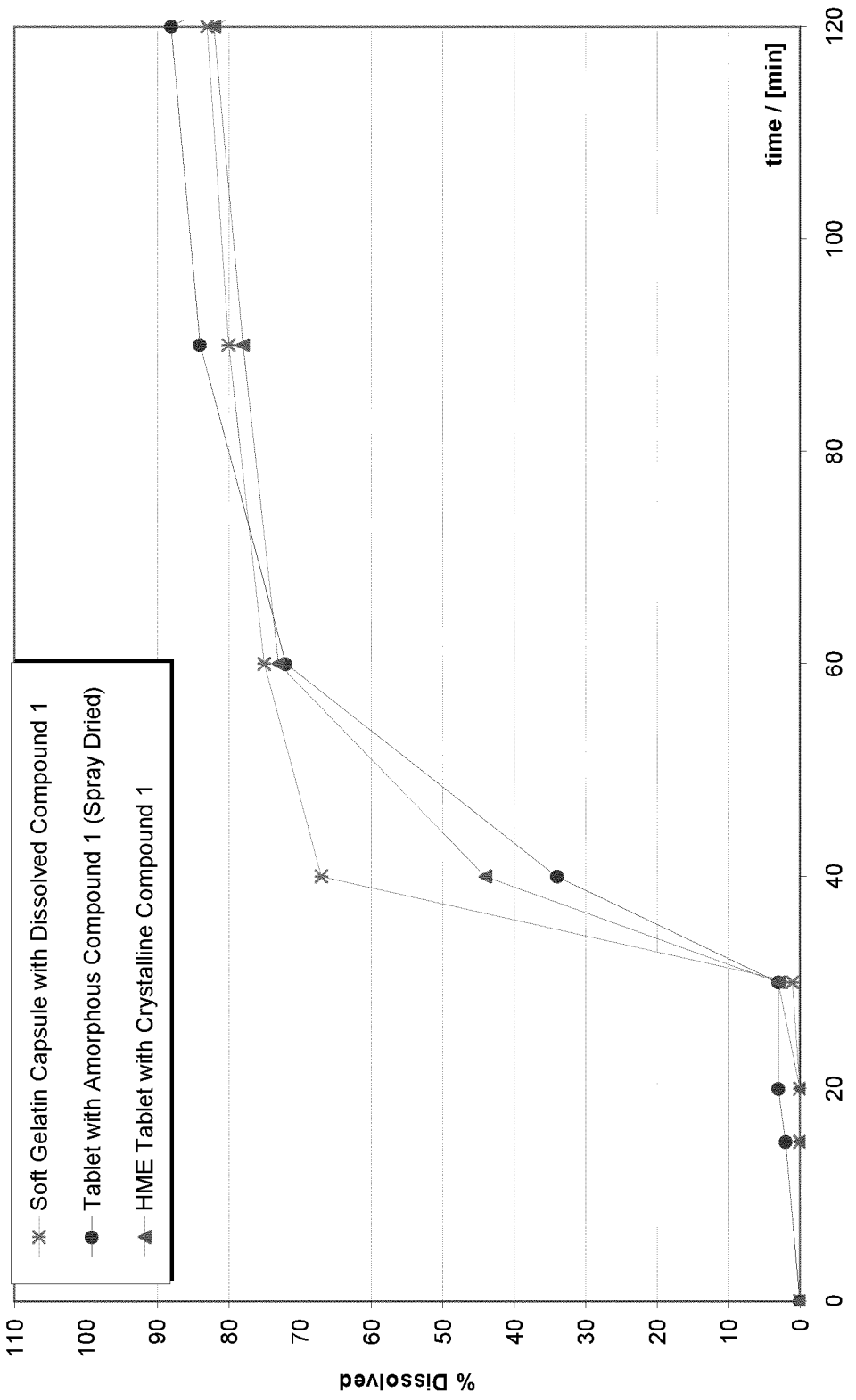

Soft Gelatin Capsule with Dissolved Compound 1
Tablet with Amorphous Compound 1 (Spray Dried)
HME Tablet with Crystalline Compound 1
% Dissolved
time / [min]
0
10
20
30
40
50
60
70
80
90
100
110
0
20
40
60
80
100
120

Fig. 3

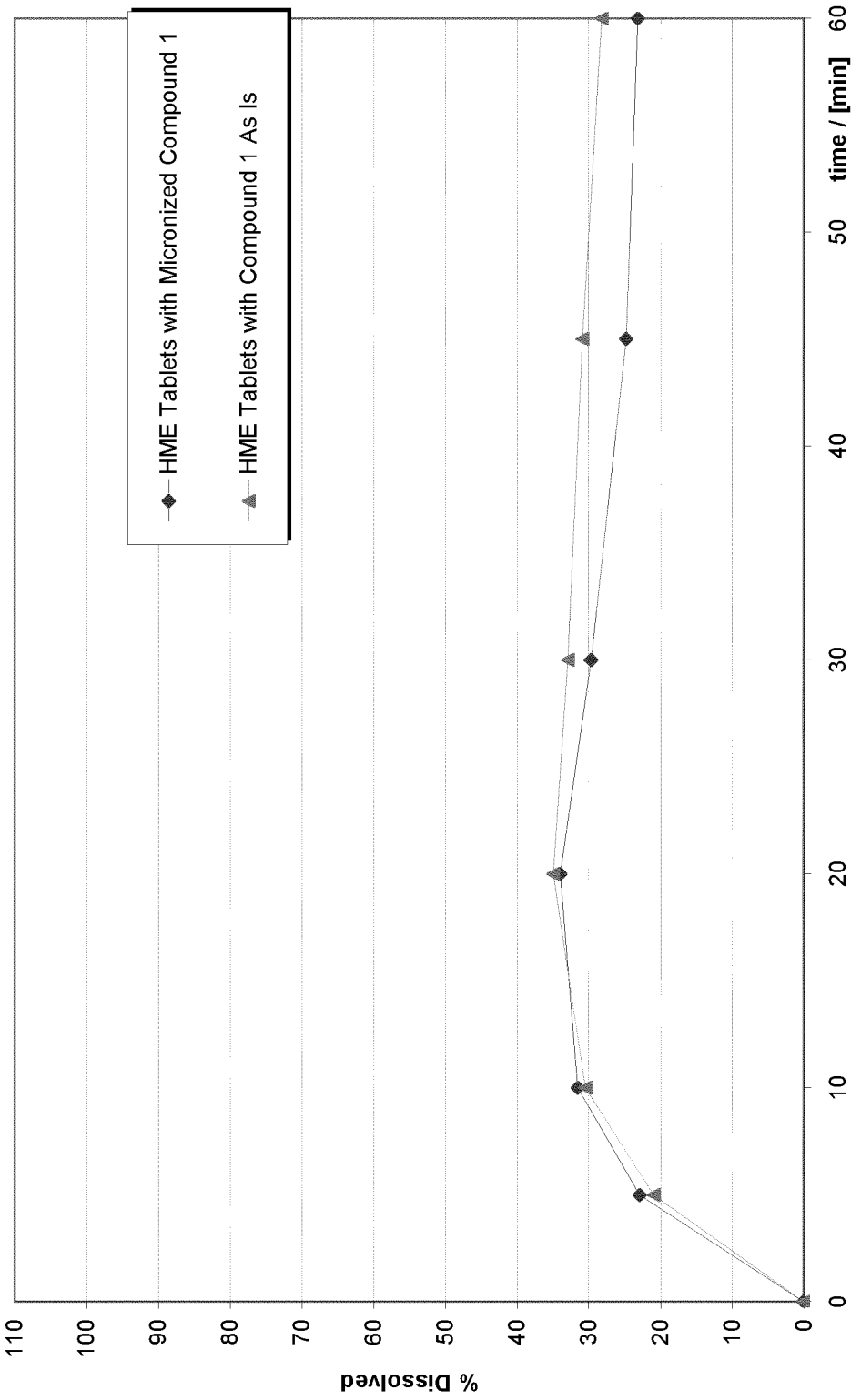

HME Tablets with Micronized Compound 1
HME Tablets with Compound 1 As Is
% Dissolved
time / [min]
0
10
20
30
40
50
60
70
80
90
100
110

Fig. 4A

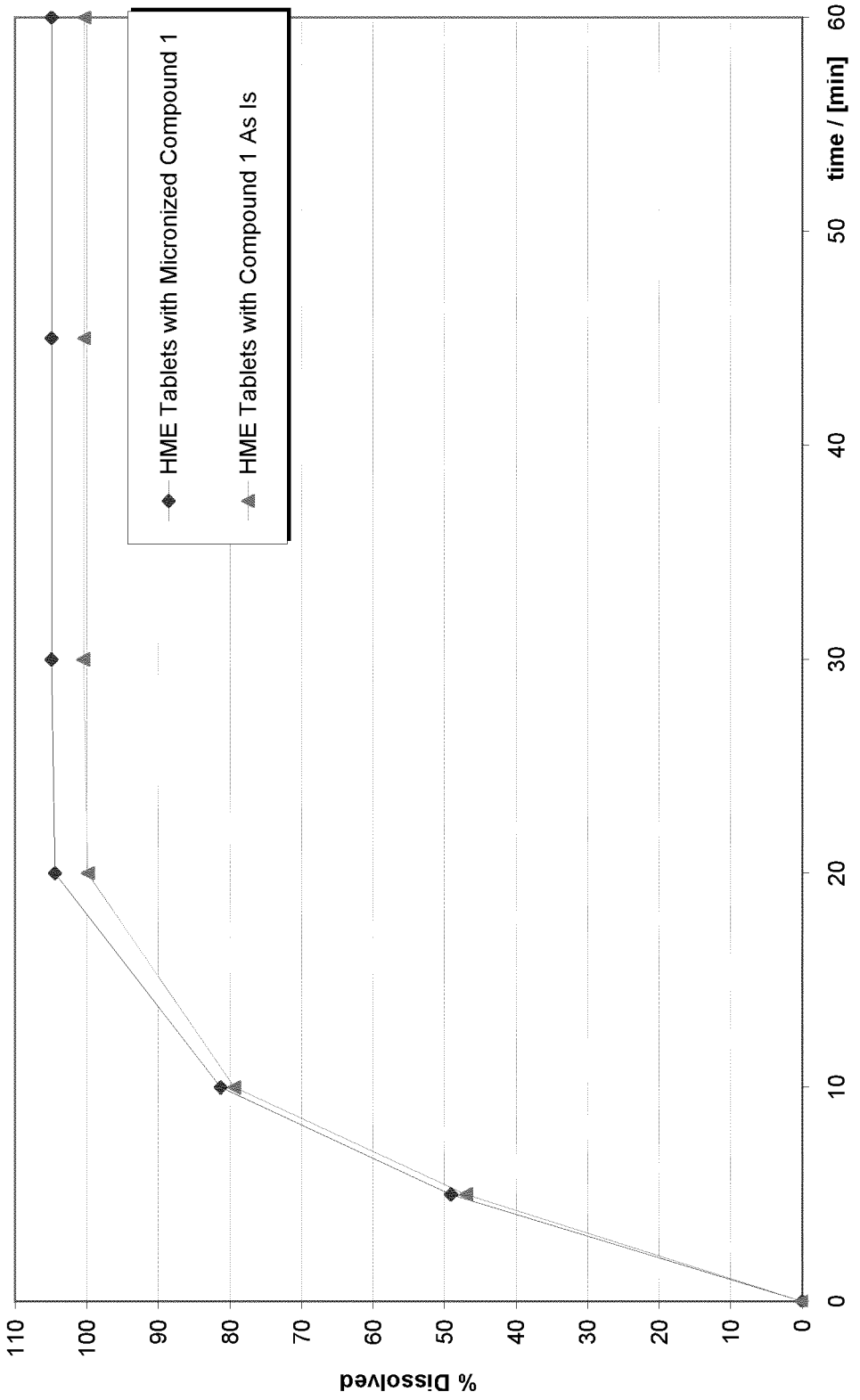

HME Tablets with Micronized Compound 1
HME Tablets with Compound 1 As Is
% Dissolved
time / [min]
0
10
20
30
40
50
60
70
80
90
100
110

Fig. 4B

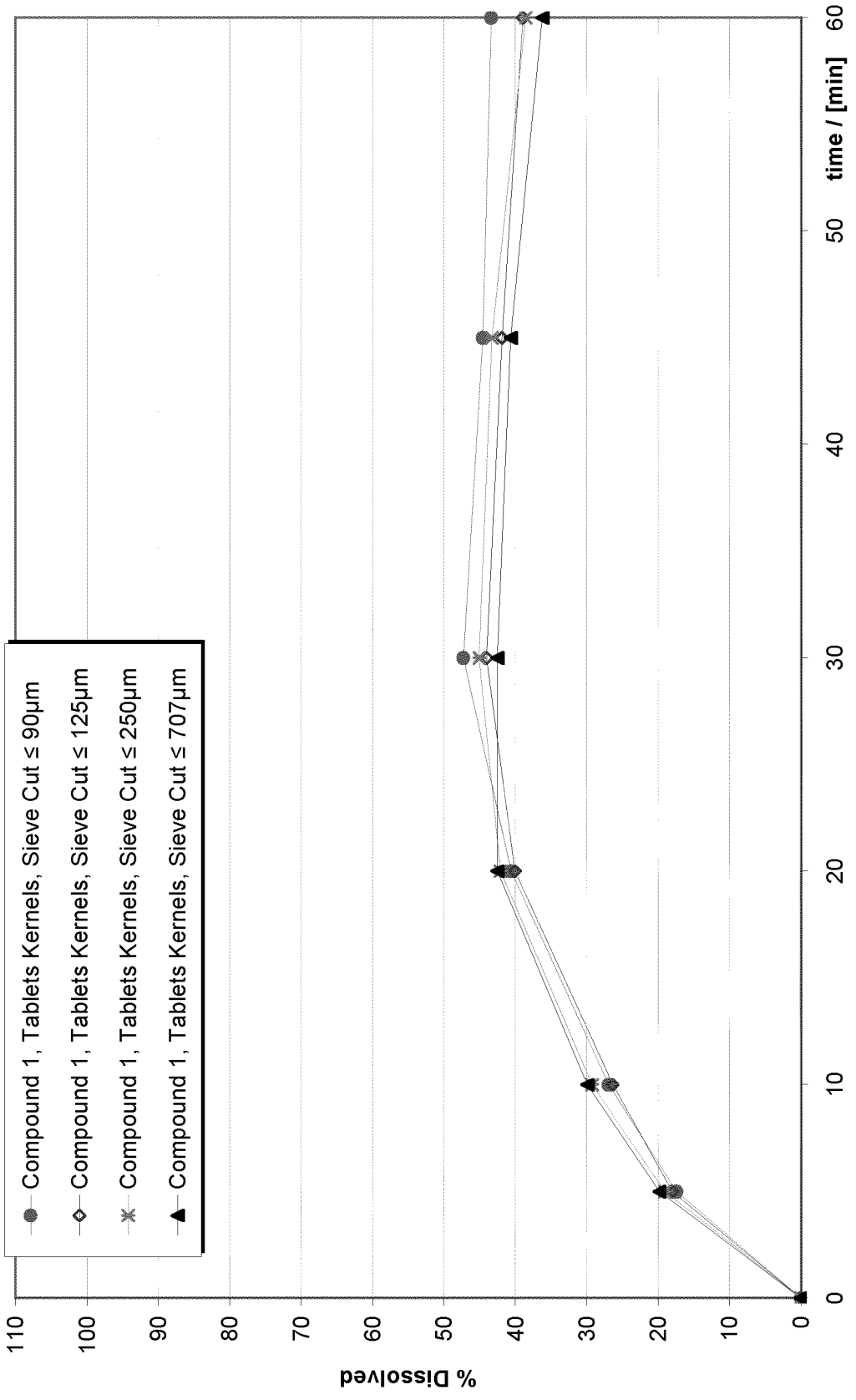

% Dissolved
time / [min]
Compound 1, Tablets Kernels, Sieve Cut ≤ 90µm
Compound 1, Tablets Kernels, Sieve Cut ≤ 125µm
Compound 1, Tablets Kernels, Sieve Cut ≤ 250µm
Compound 1, Tablets Kernels, Sieve Cut ≤ 707µm

Fig. 5