

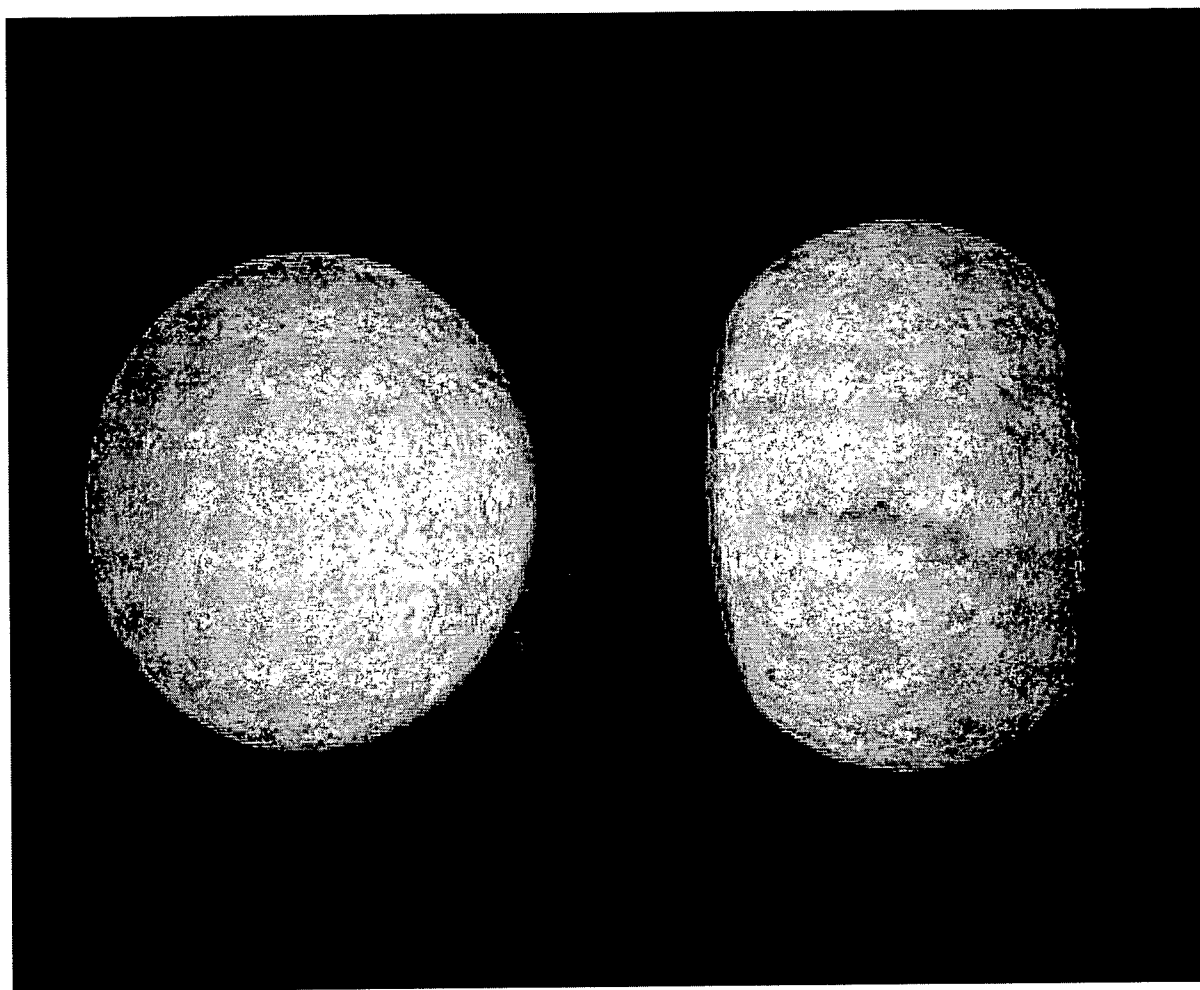


Fig. 1

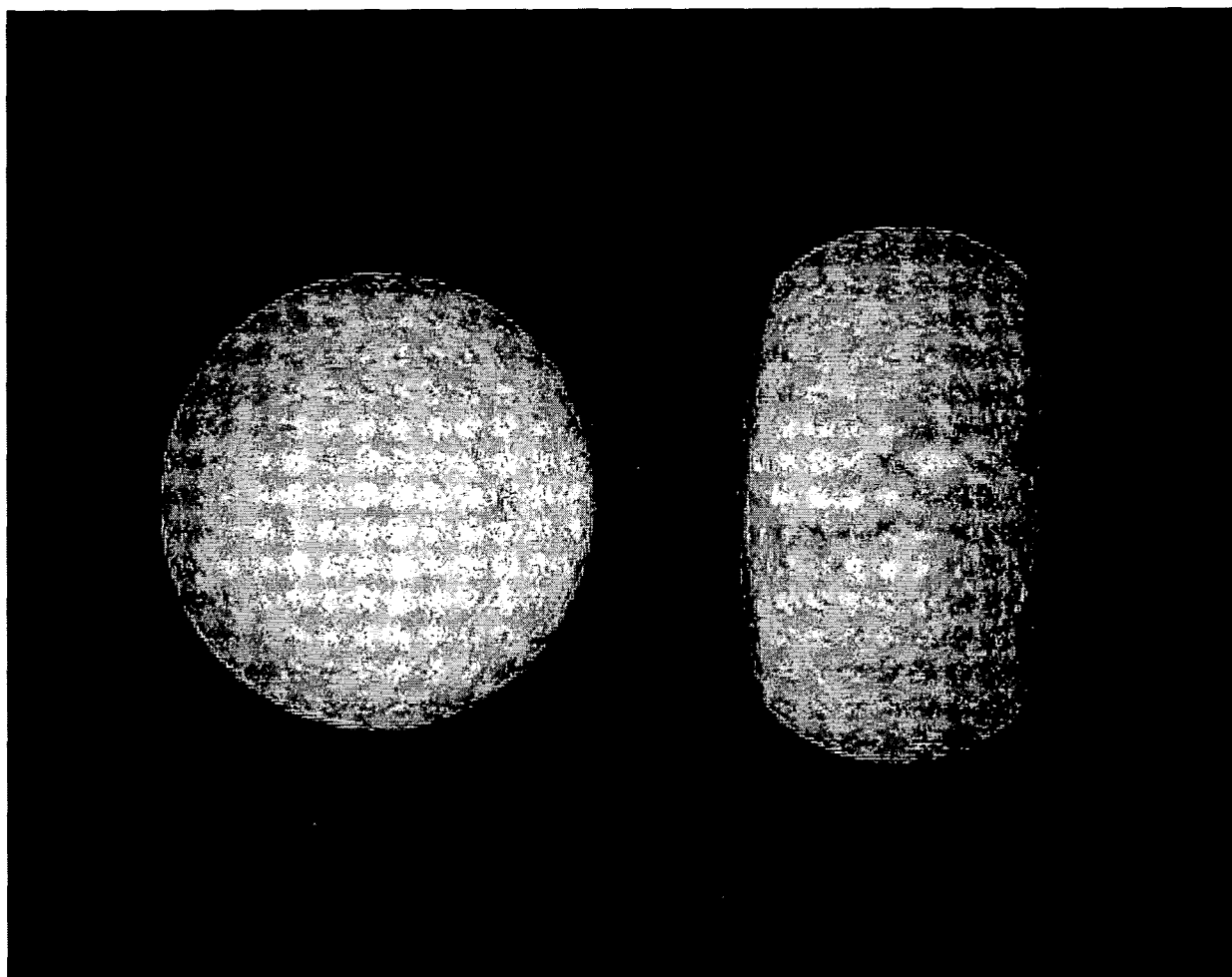


Fig. 2

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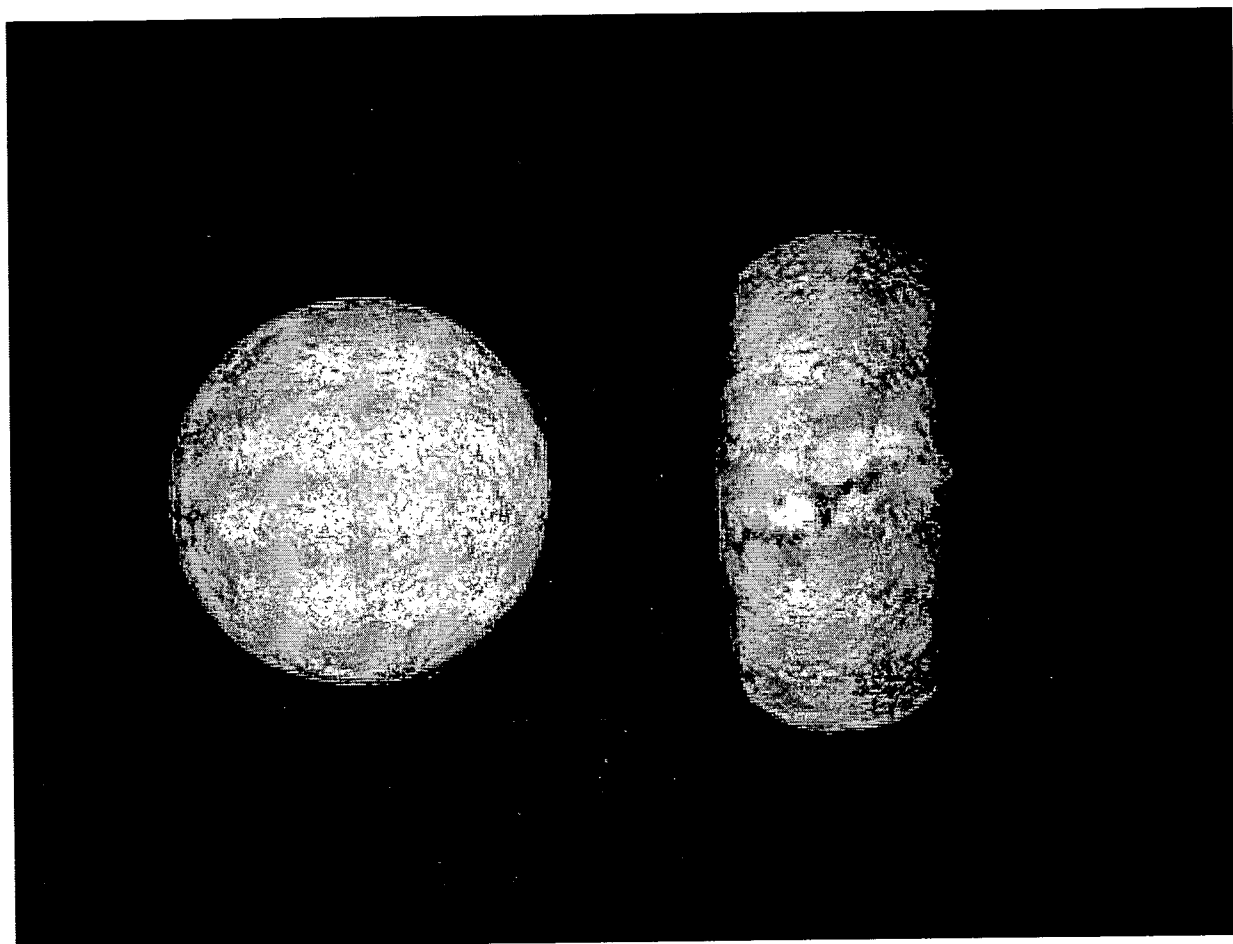


Fig. 3

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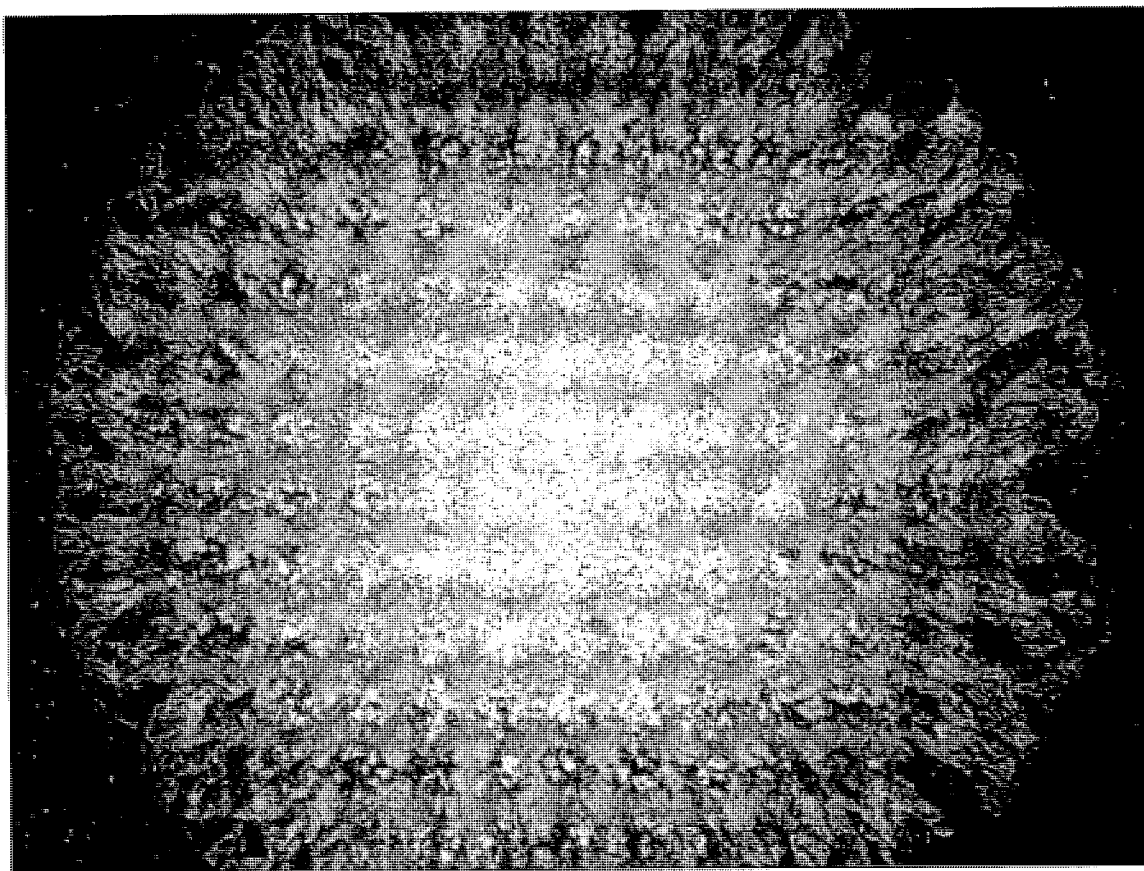


Fig. 4

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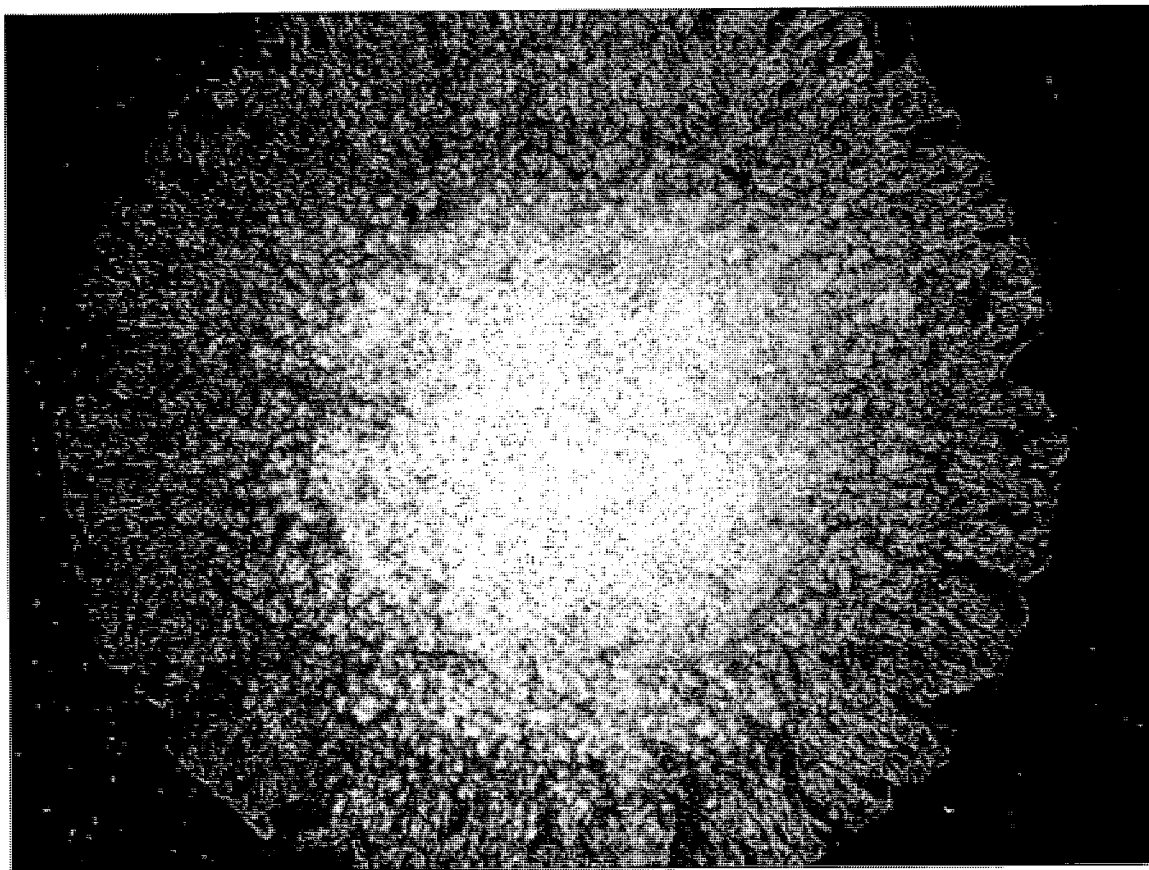


Fig. 5

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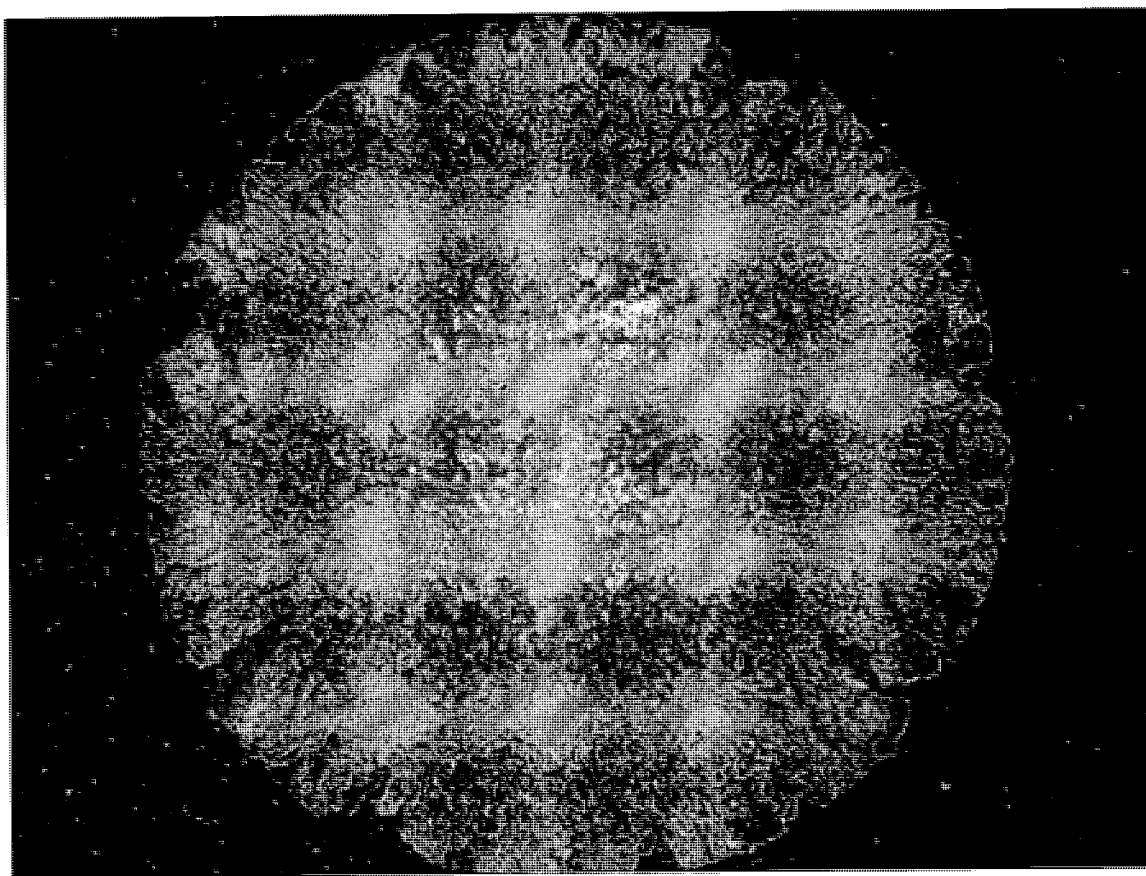


Fig. 6

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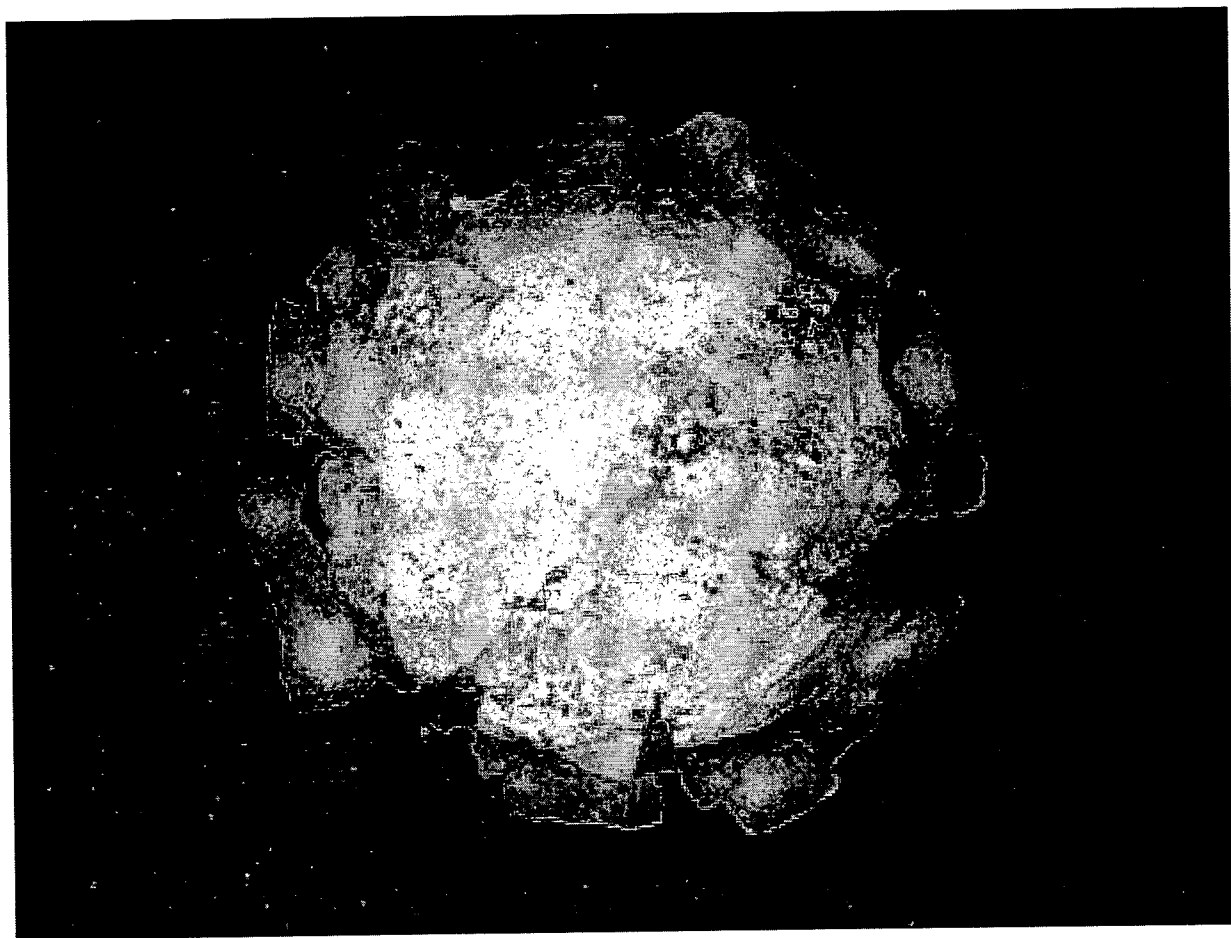


Fig. 7

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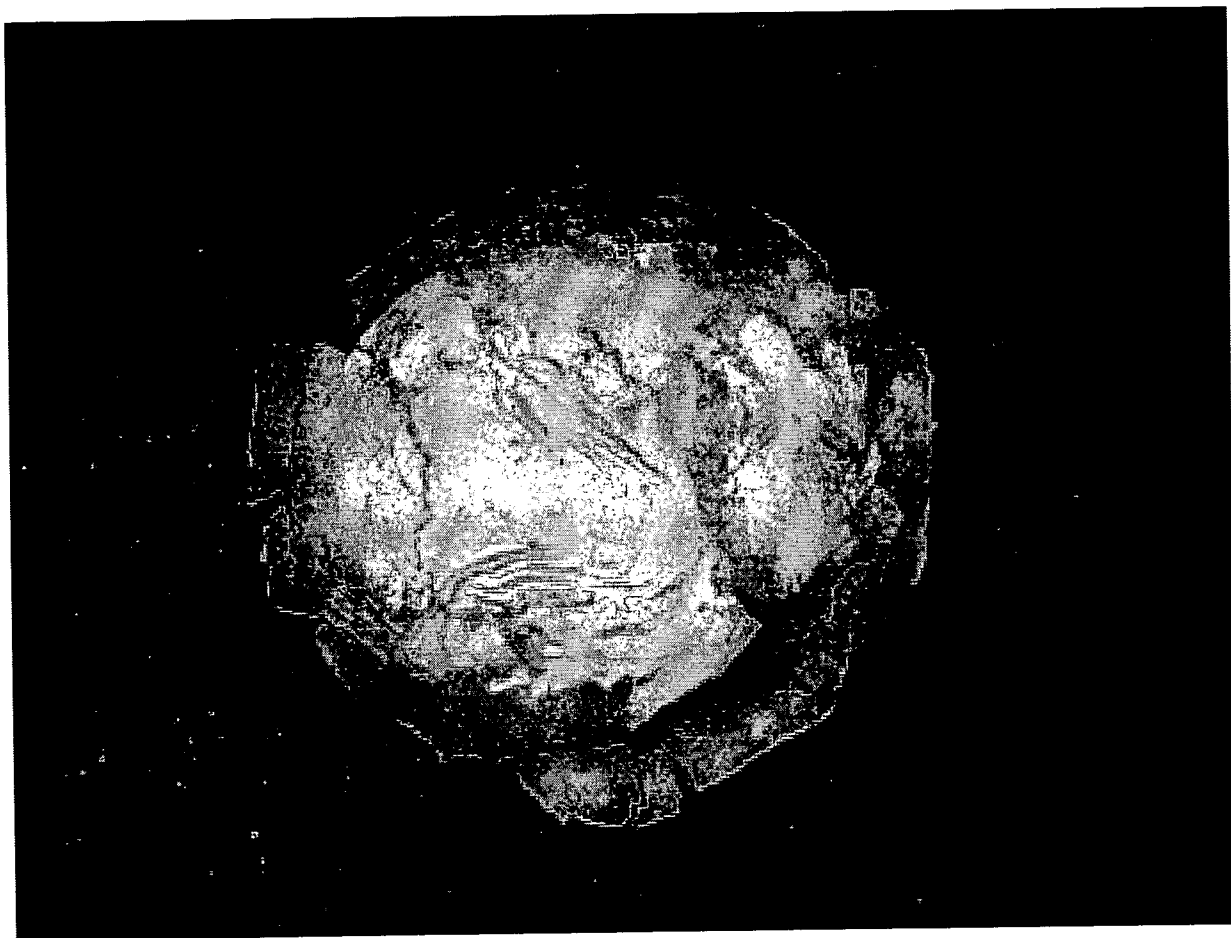


Fig. 8

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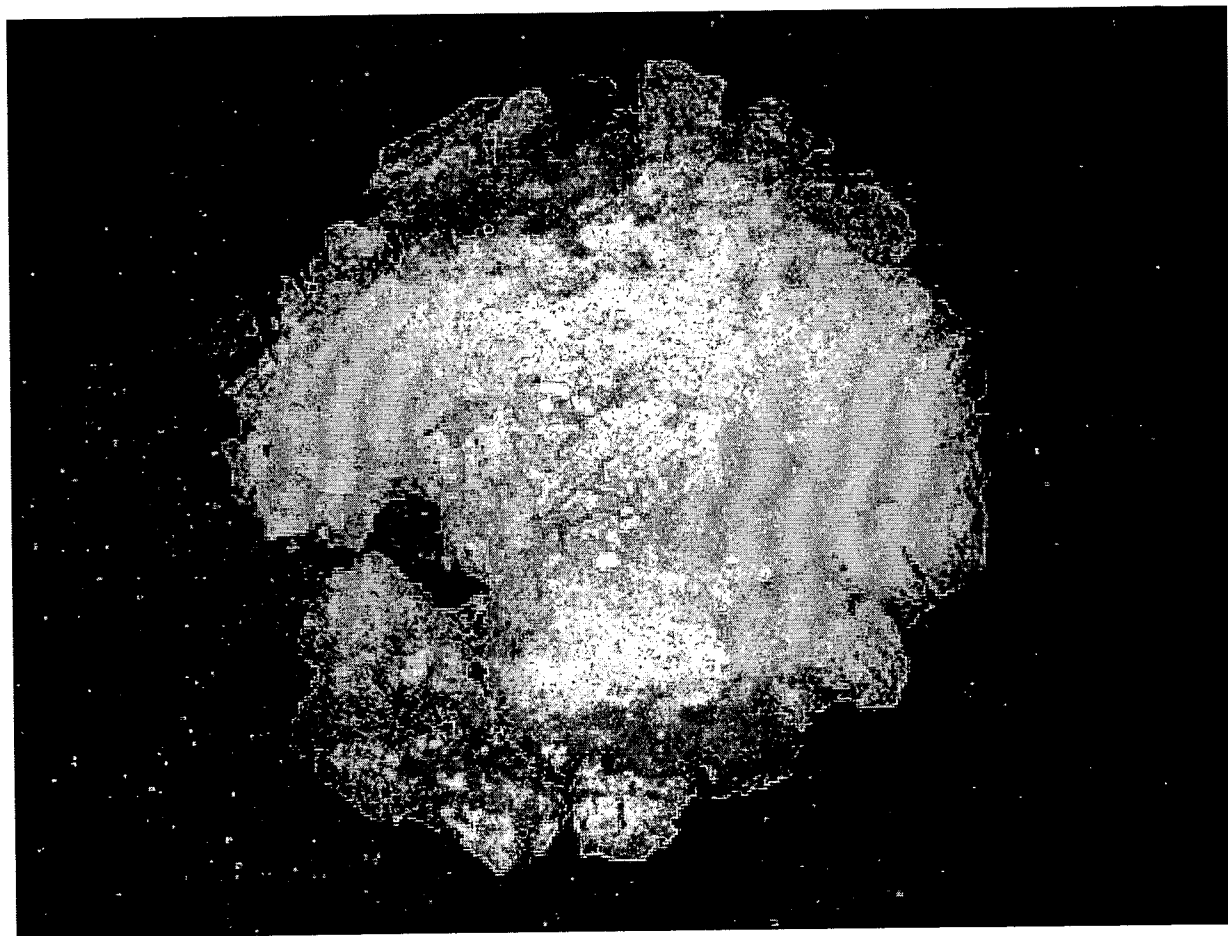
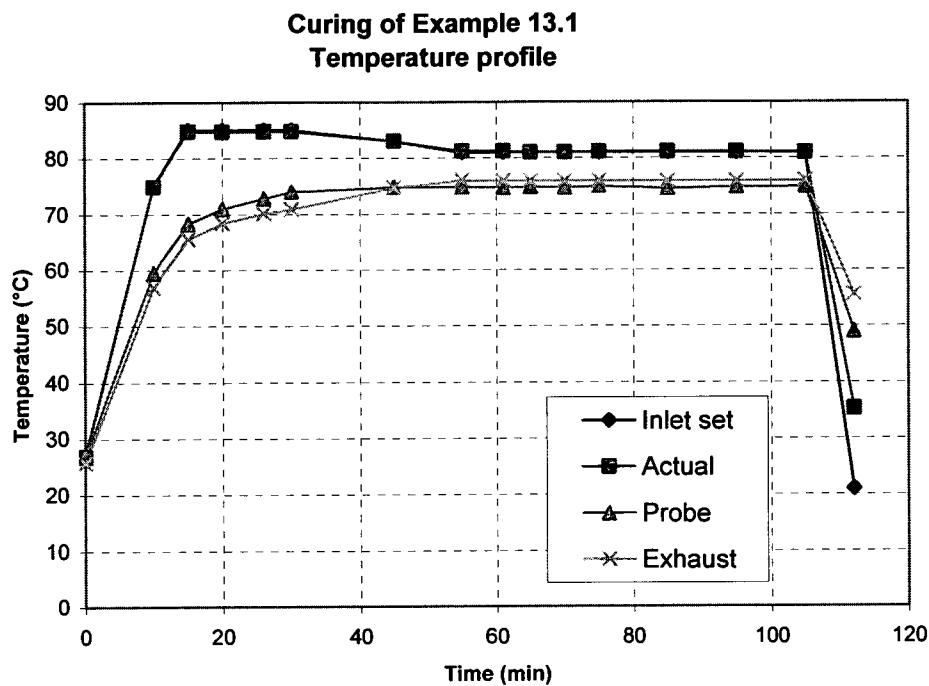
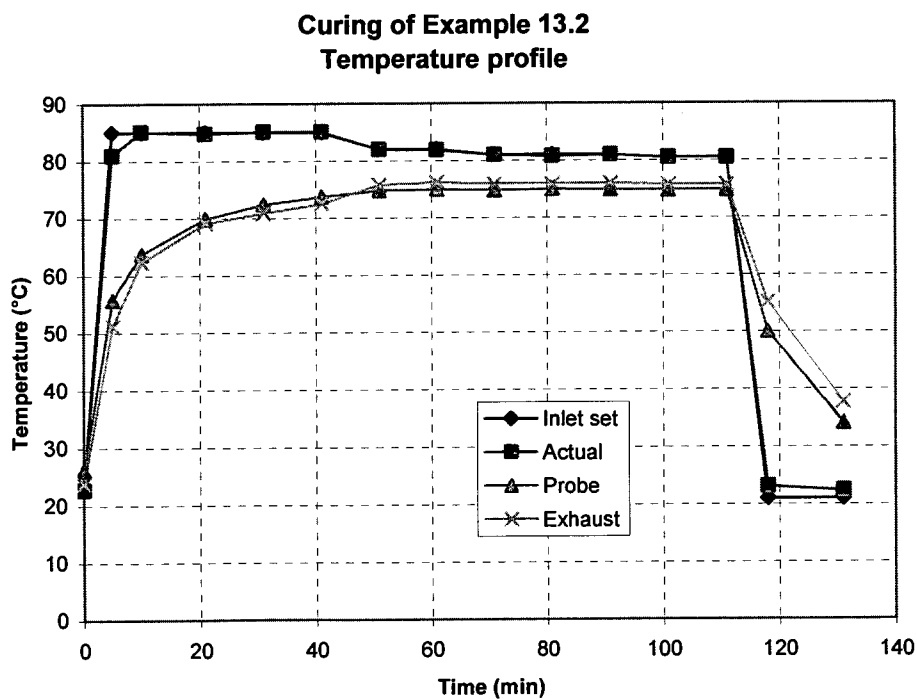
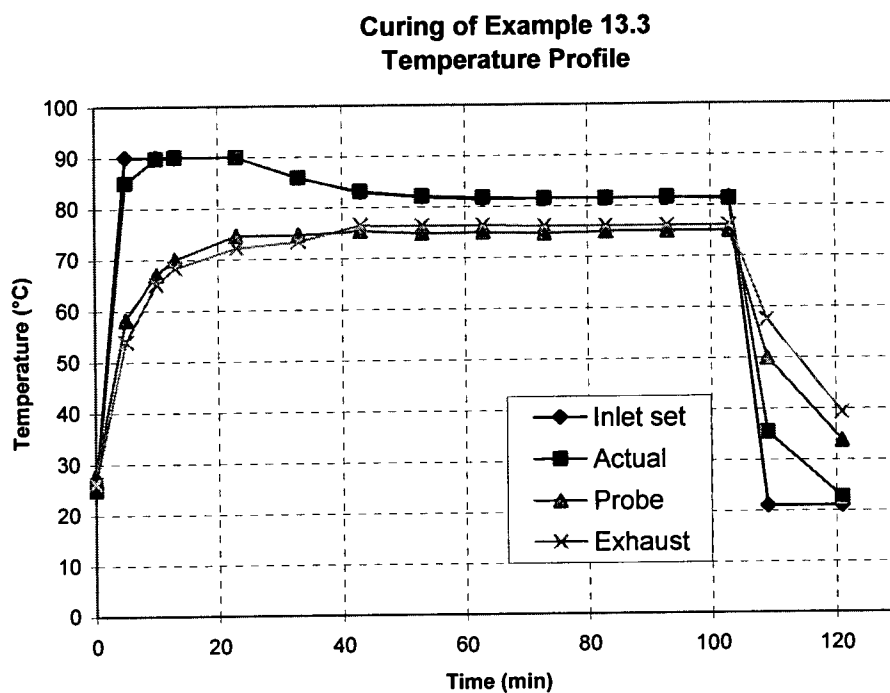
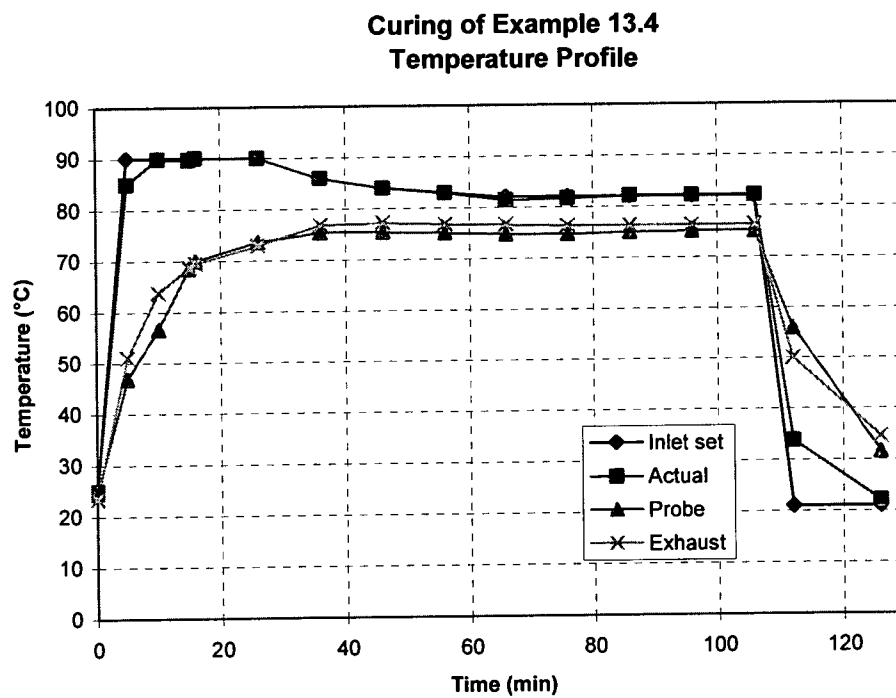


Fig. 9

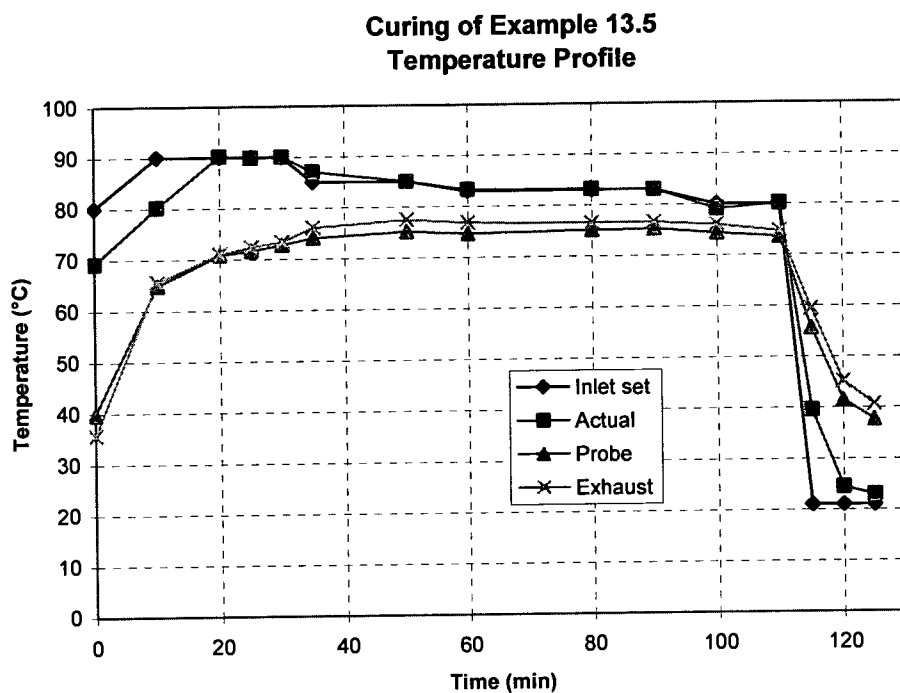
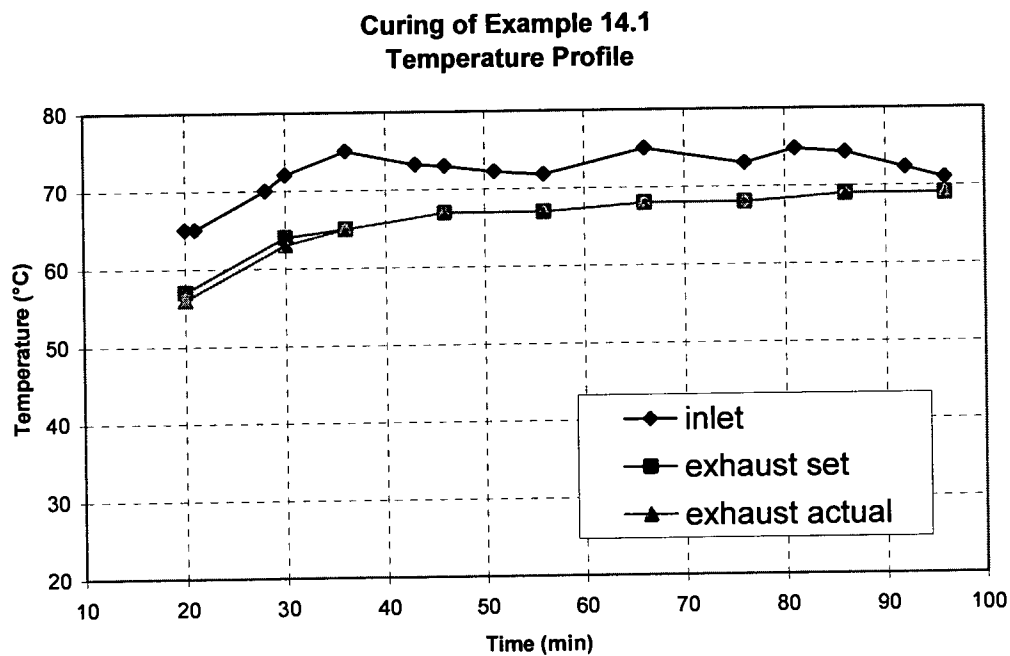
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**Fig. 10****Fig. 11**

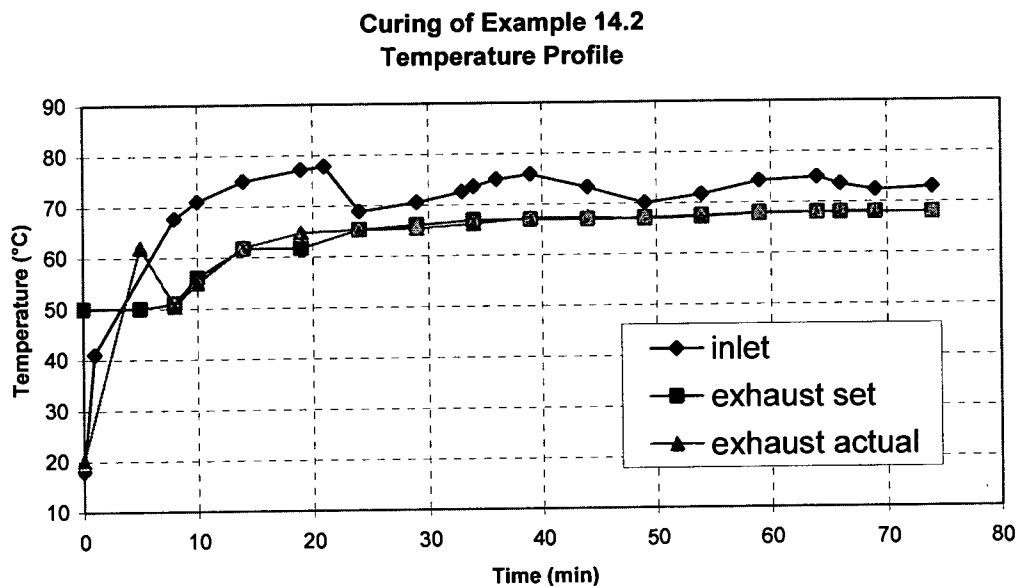
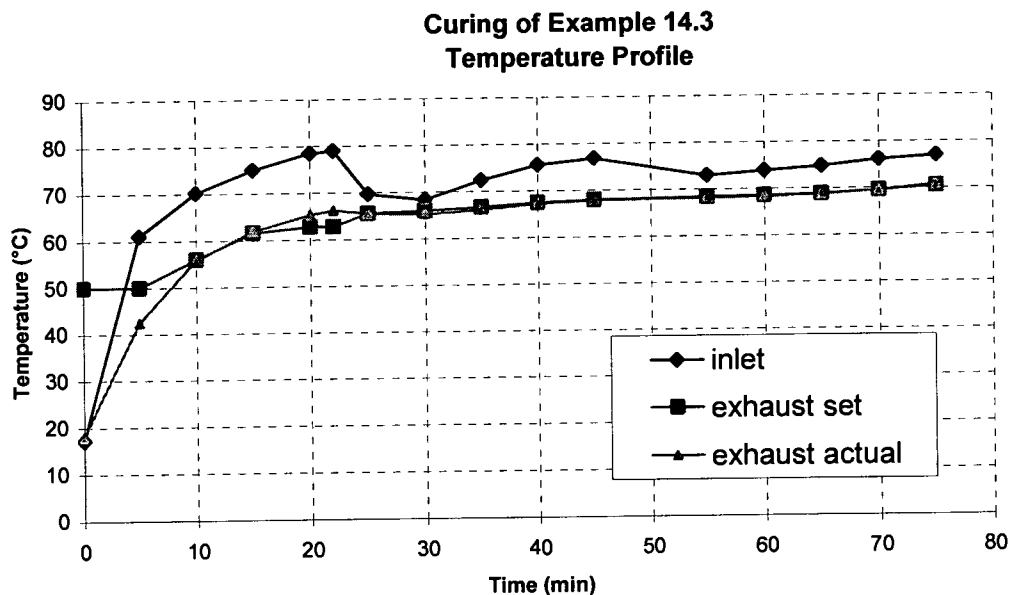
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**Fig. 12****Fig. 13**

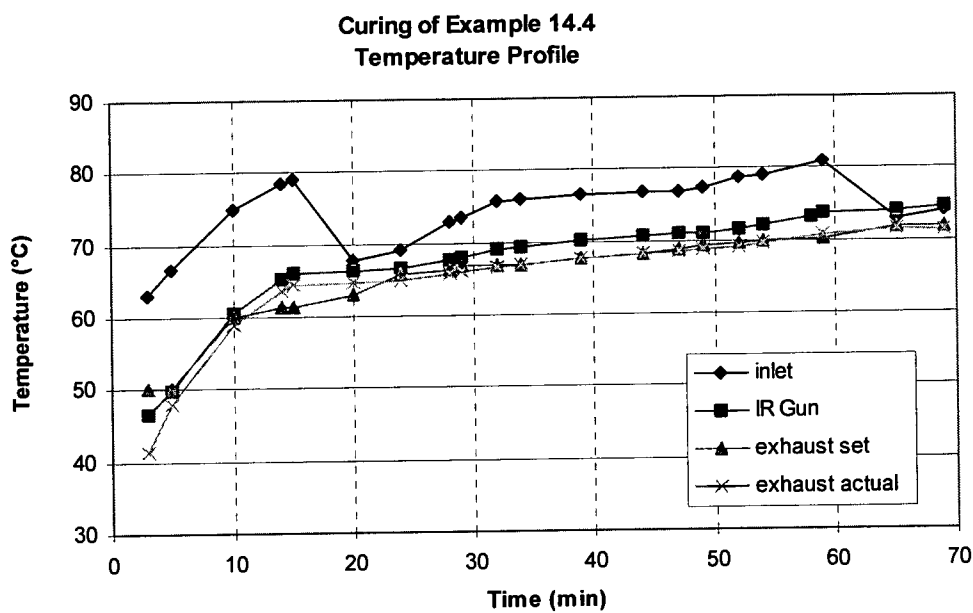
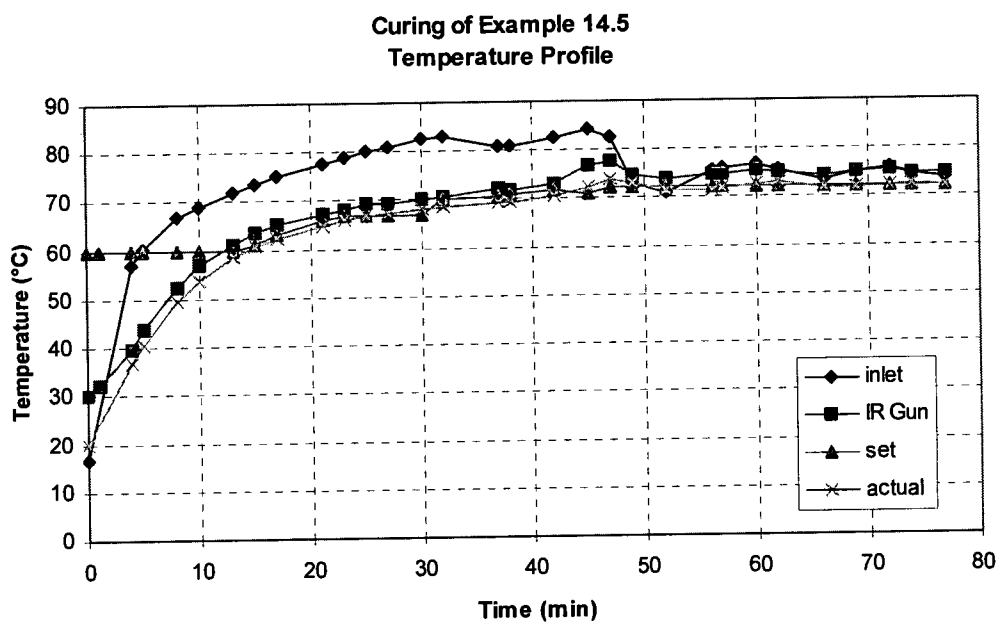
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**Fig. 14****Fig. 15**

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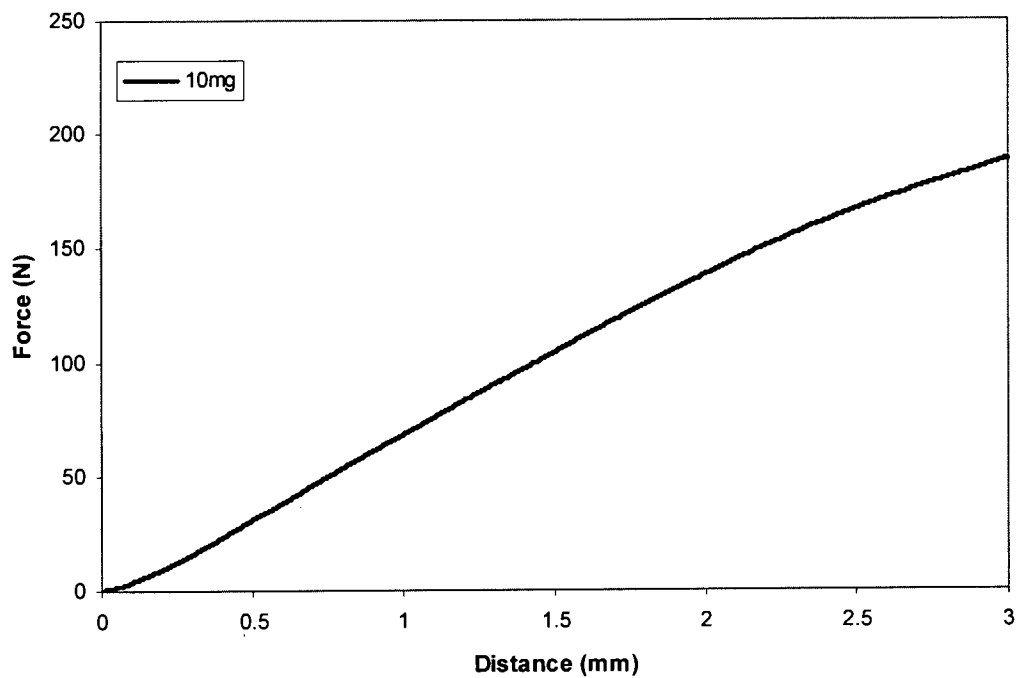
**Fig. 16****Fig. 17**

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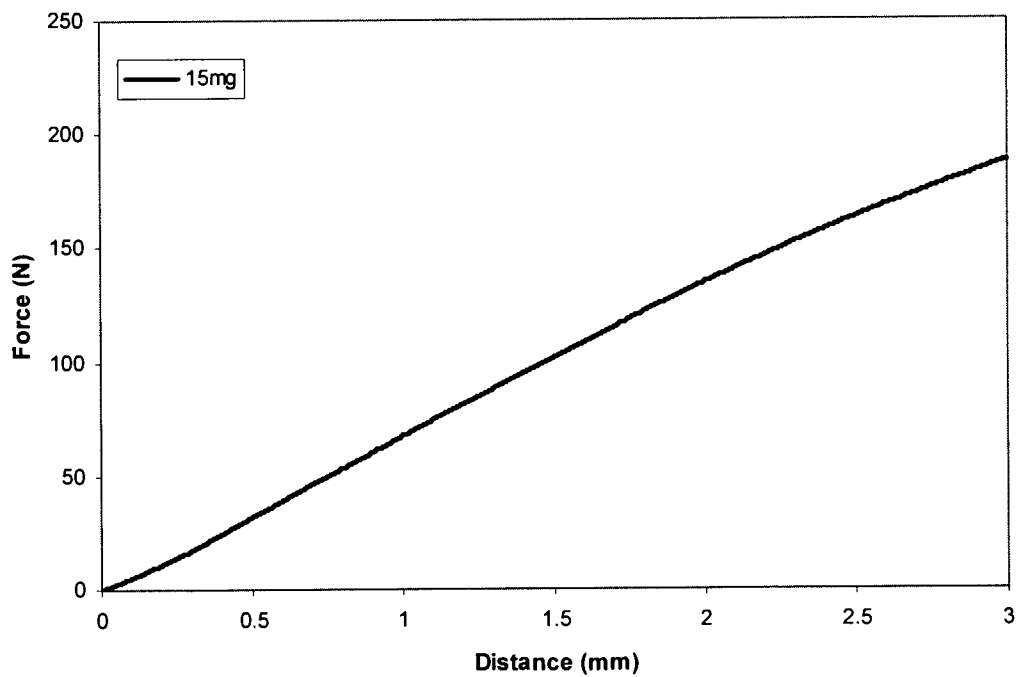
**Fig. 18****Fig. 19**

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Example 20
Indentation Test of Example 13.1 tablet

**Fig. 20**

Example 20
Indentation Test of Example 13.2 tablet

**Fig. 21**

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Example 20
Indentation Test of Example 13.3 tablet

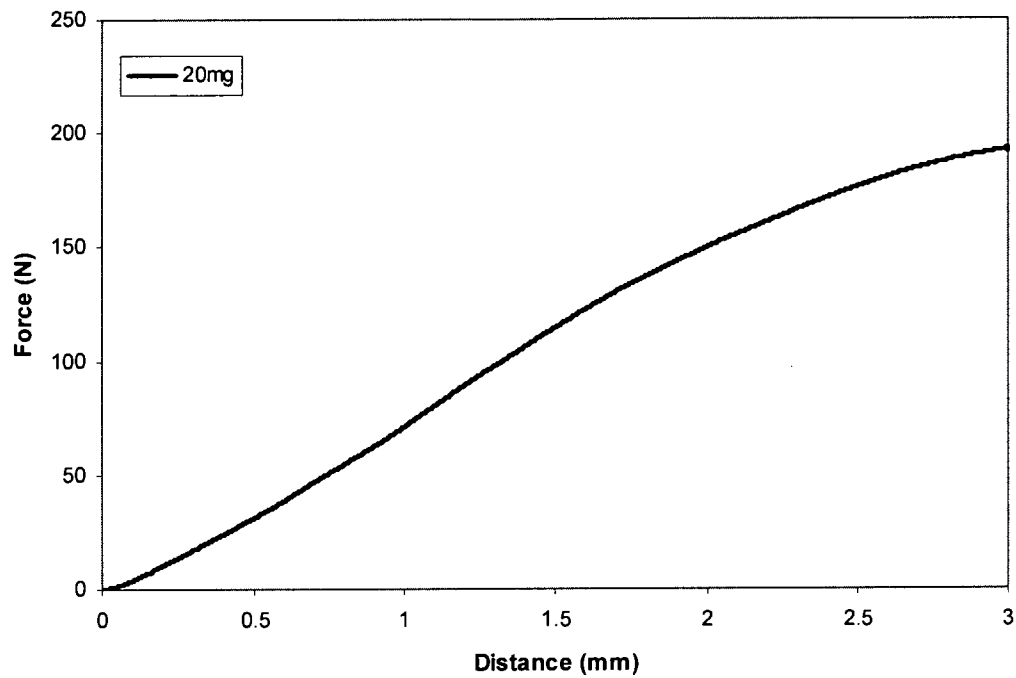


Fig. 22

Example 20
Indentation Test of Example 13.4 tablet

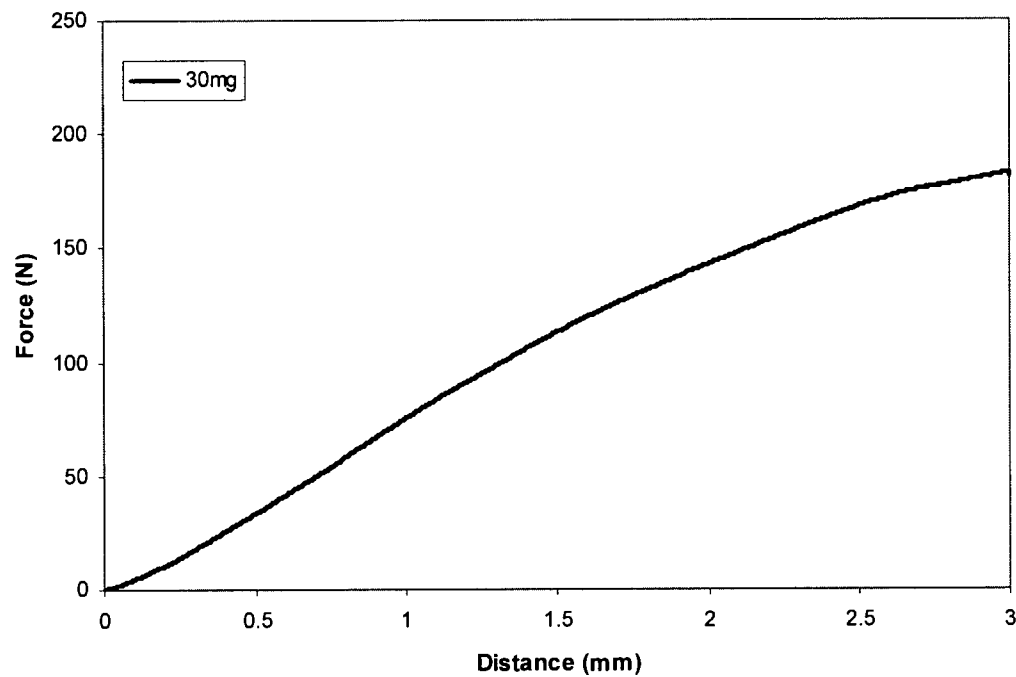


Fig. 23

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Example 20
Indentation Test of Example 13.5 tablet

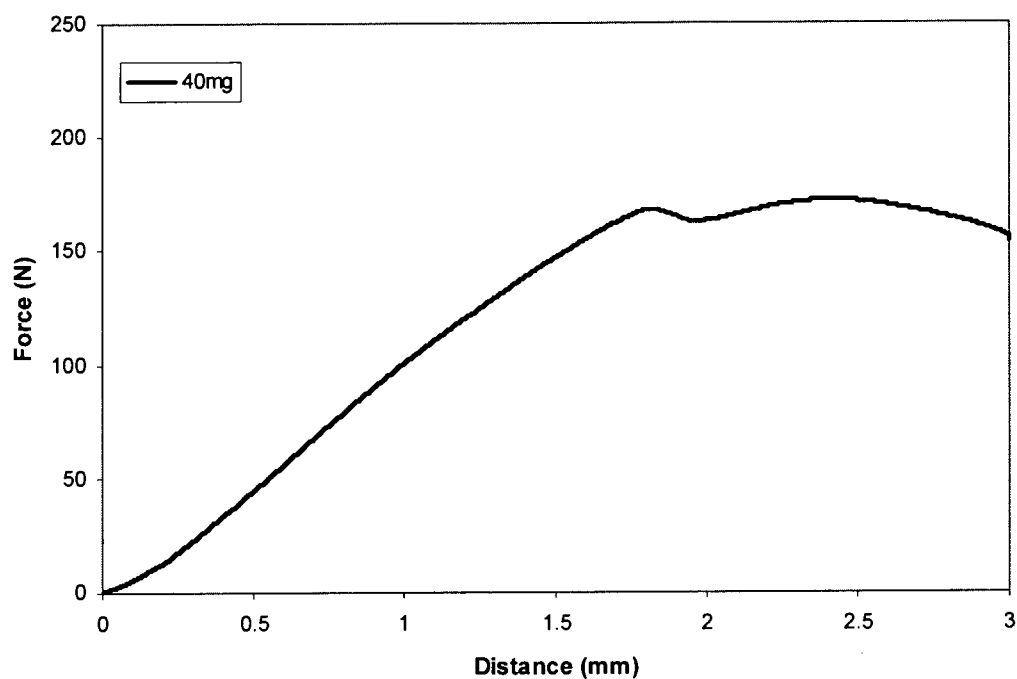


Fig. 24

Example 20
Indentation Test of Example 17.1 tablet

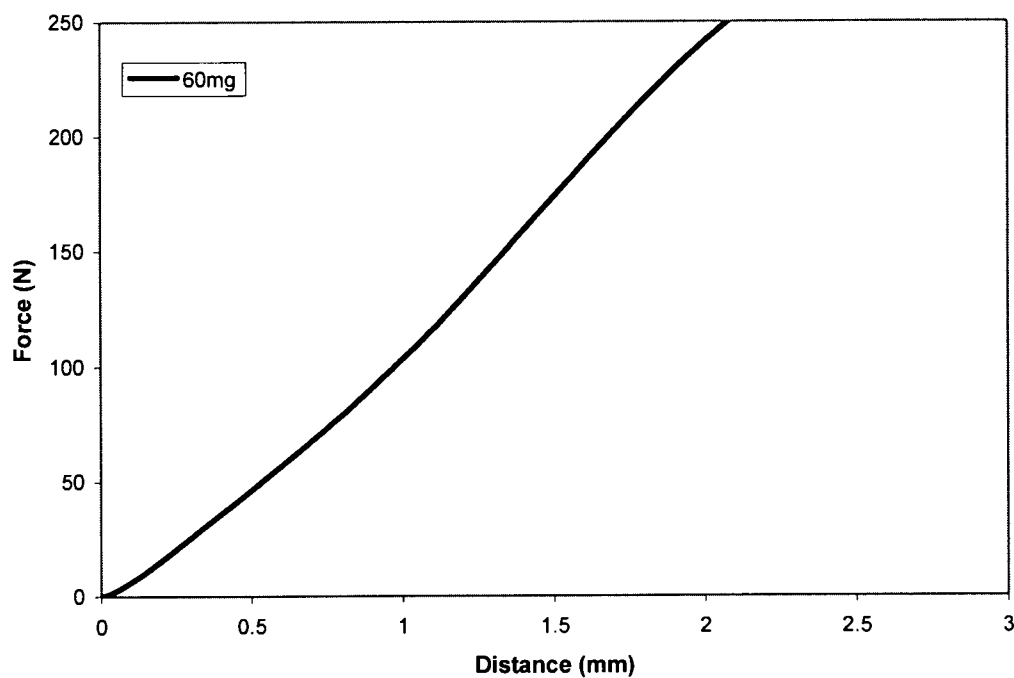


Fig. 25

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Example 20
Indentation Test of Example 18.2 tablet

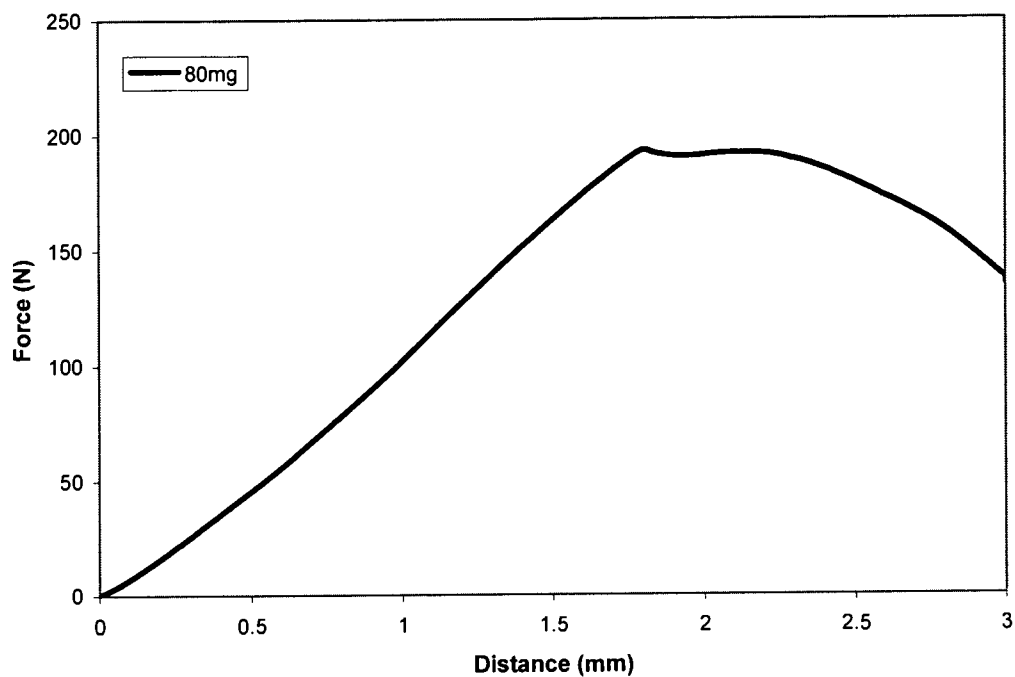


Fig. 26

Example 20
Indentation Test of Example 14.1 tablet

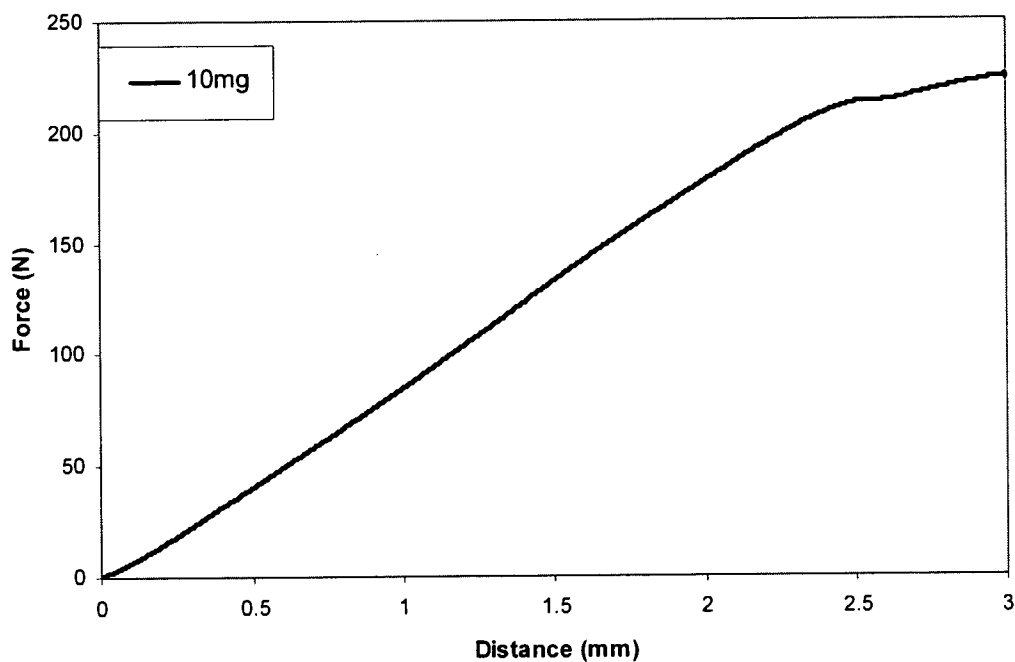
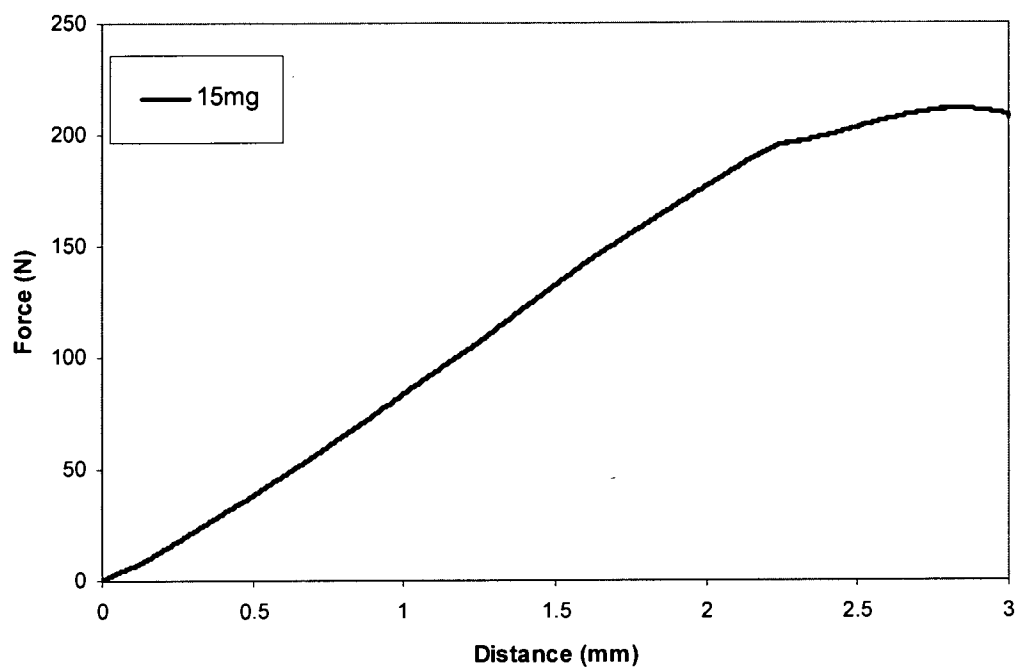


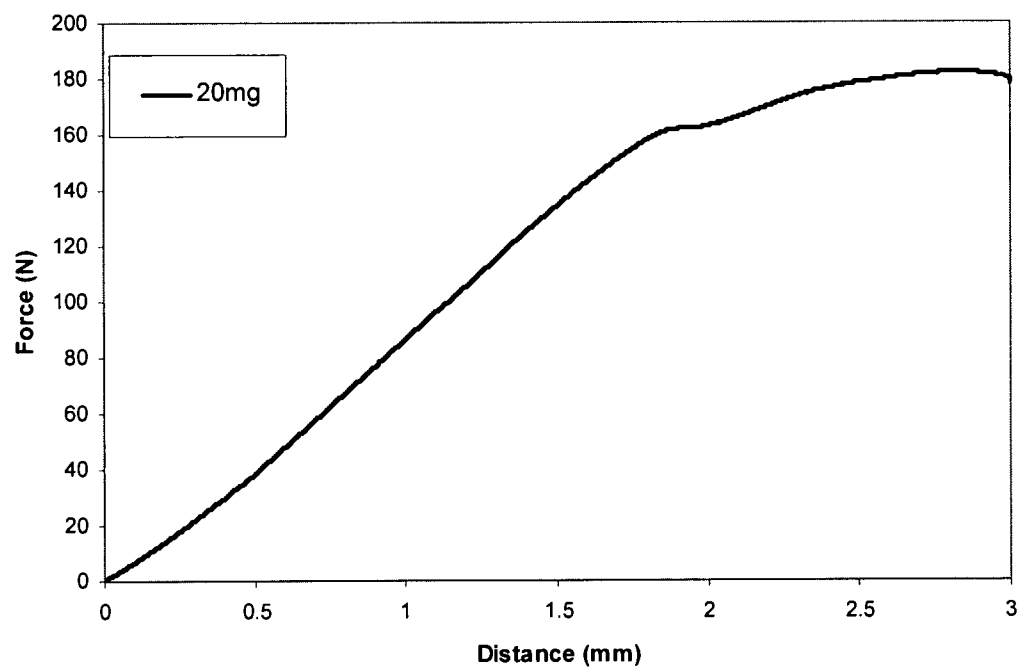
Fig. 27

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Example 20
Indentation Test of Example 14.2 tablet

**Fig. 28**

Example 20
Indentation Test of Example 14.3 tablet

**Fig. 29**

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Example 20
Indentation Test of Example 14.4 tablet

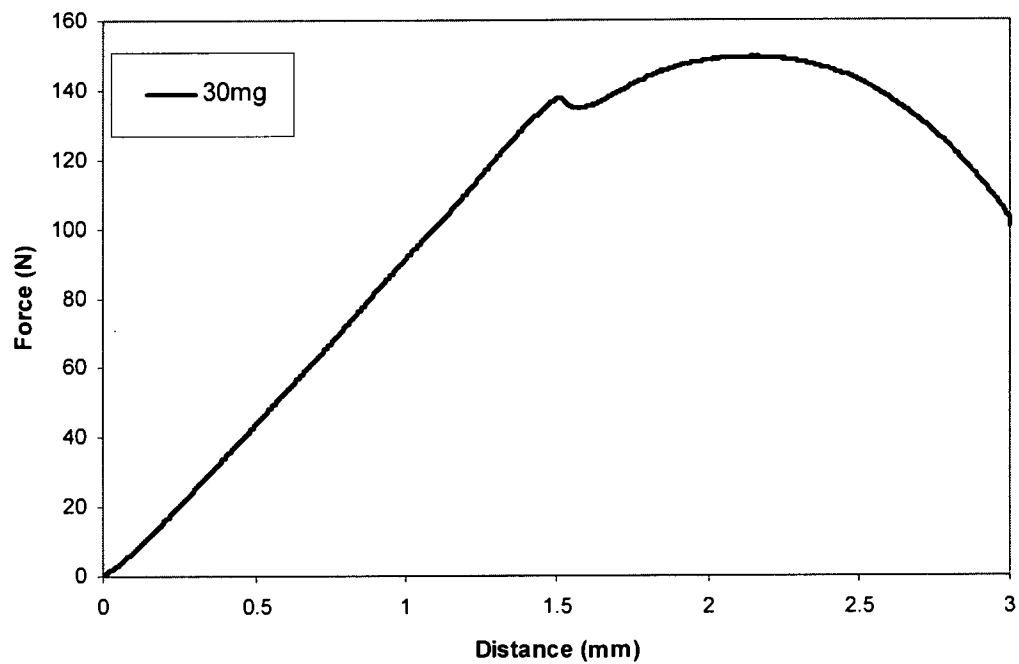


Fig. 30

Example 20
Indentation Test of Example 14.5 tablet

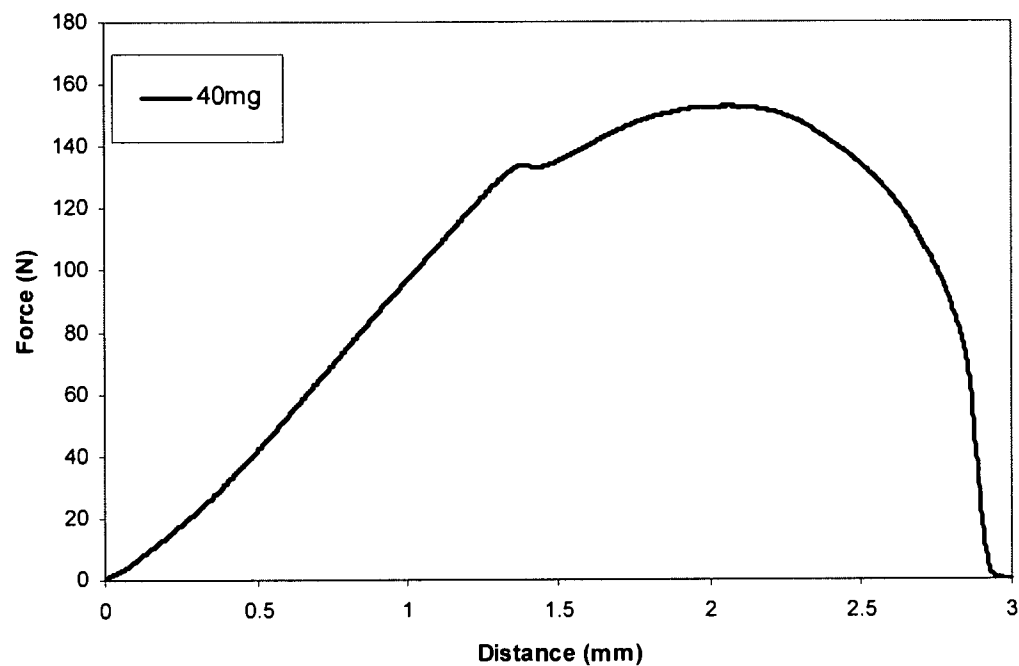


Fig. 31

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Example 20
Indentation Test of Example 16.1 tablet

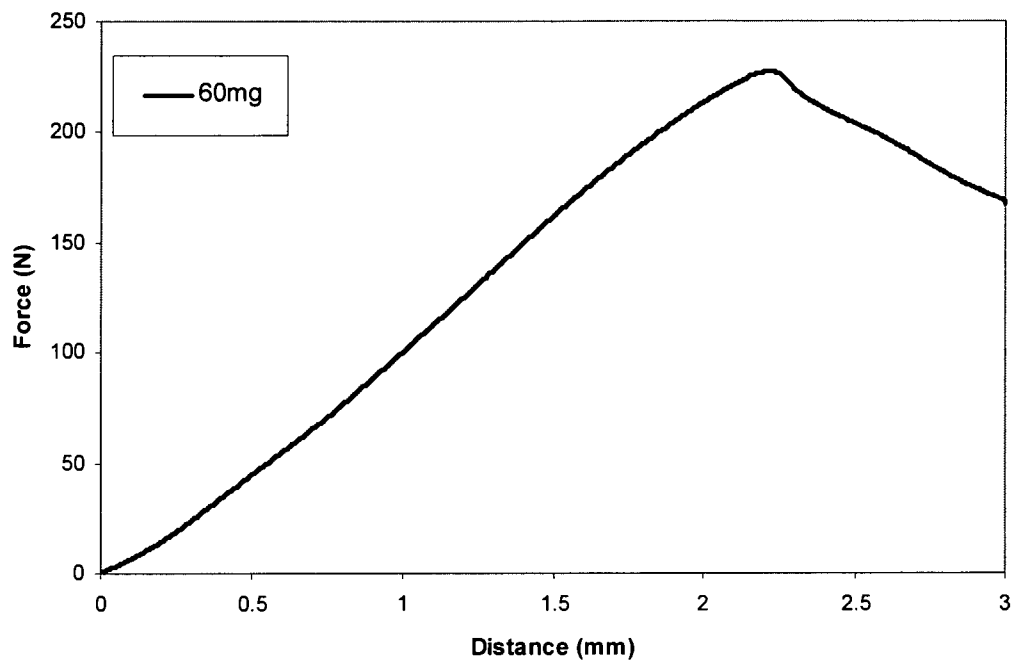


Fig. 32

Example 20
Indentation Test of Example 16.2 tablet

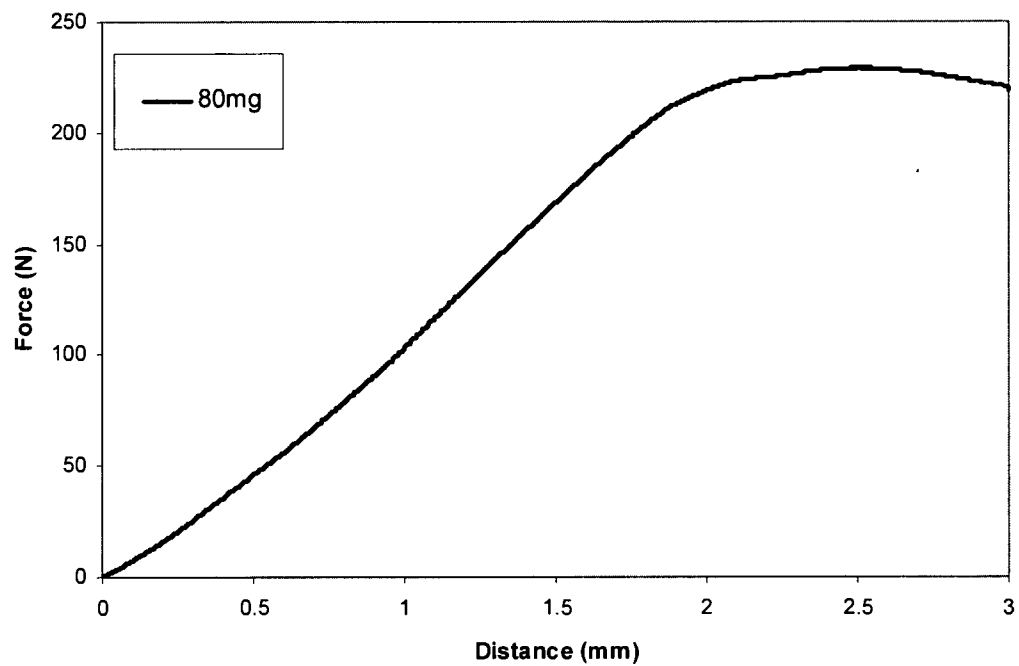
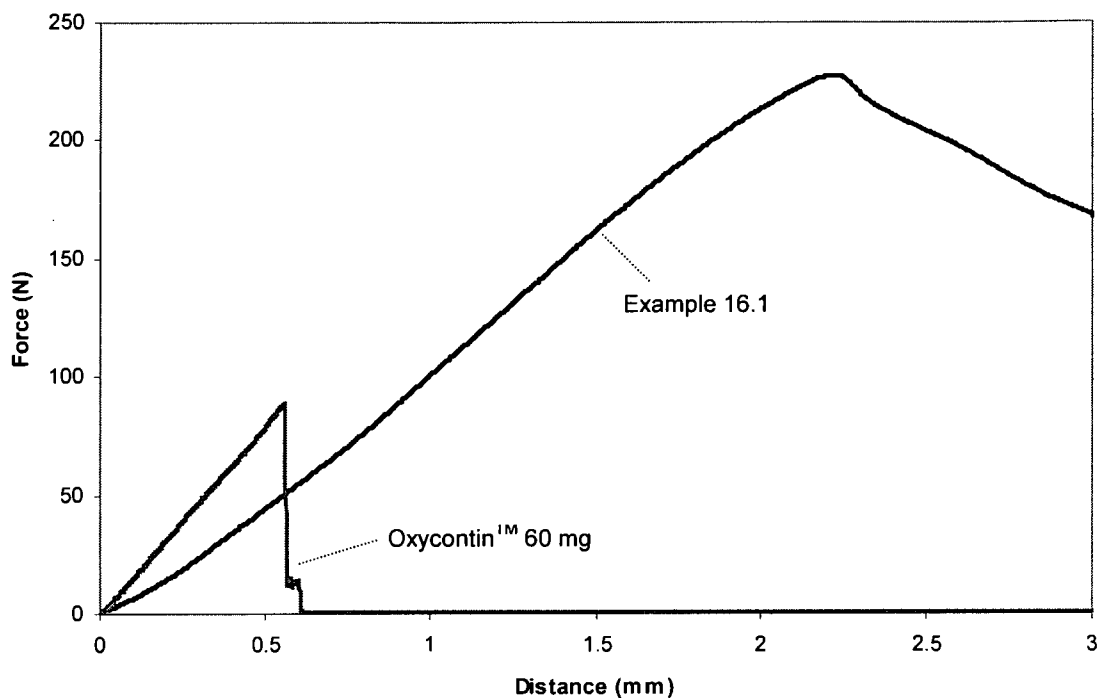


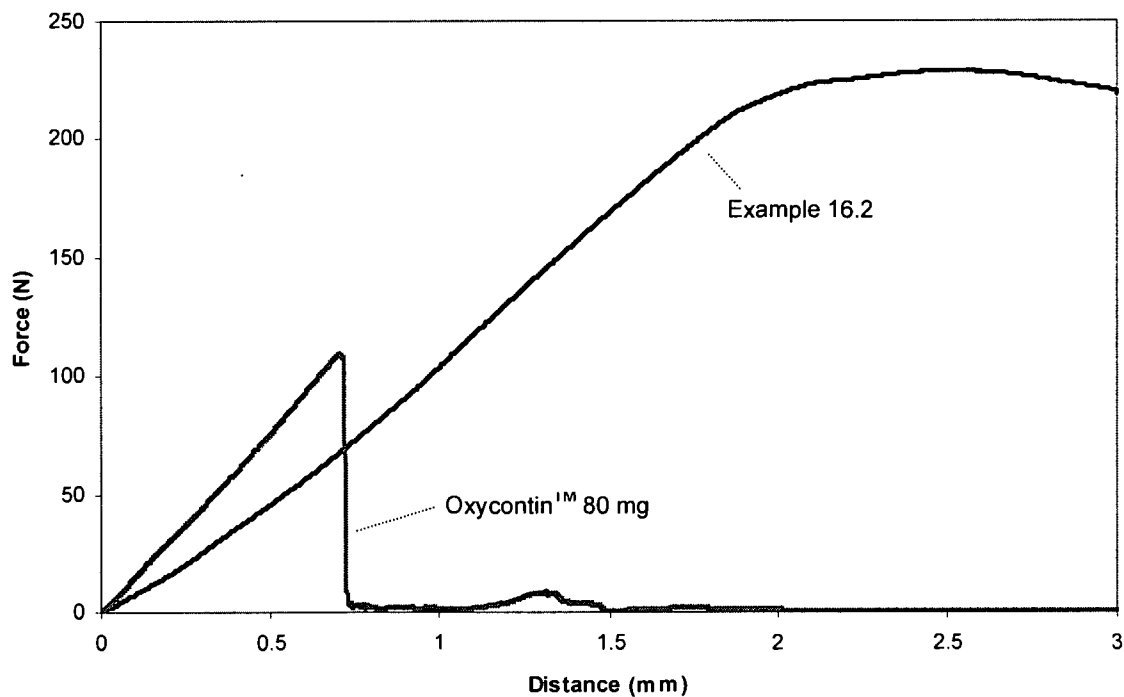
Fig. 33

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Example 21 Indentation test
Comparison of OxyContin™ 60 mg and Example 16.1 tablet

**Fig. 34**

Example 21 Indentation Test
Comparison of OxyContin™ 80 mg and Example 16.2 tablet

**Fig. 35**

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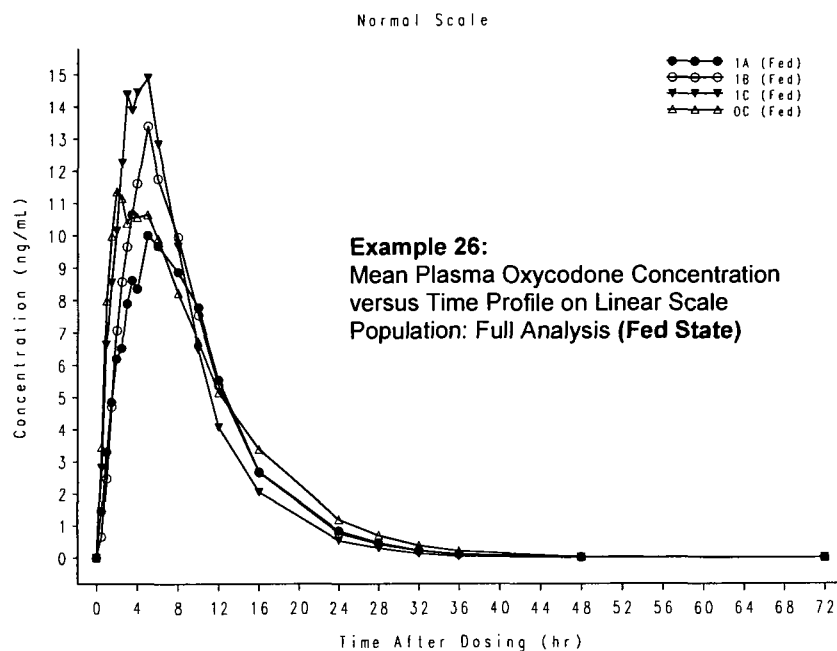


Fig. 36

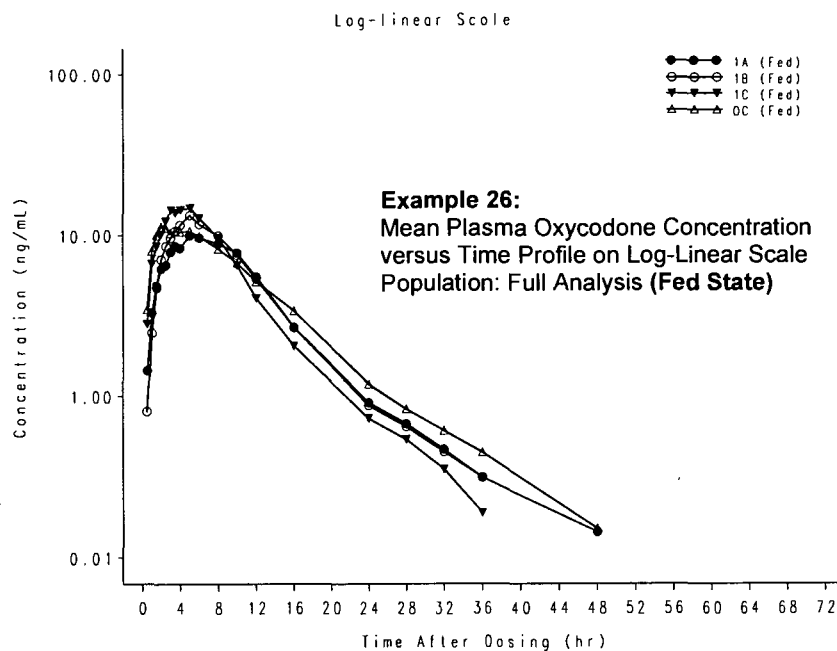


Fig. 37

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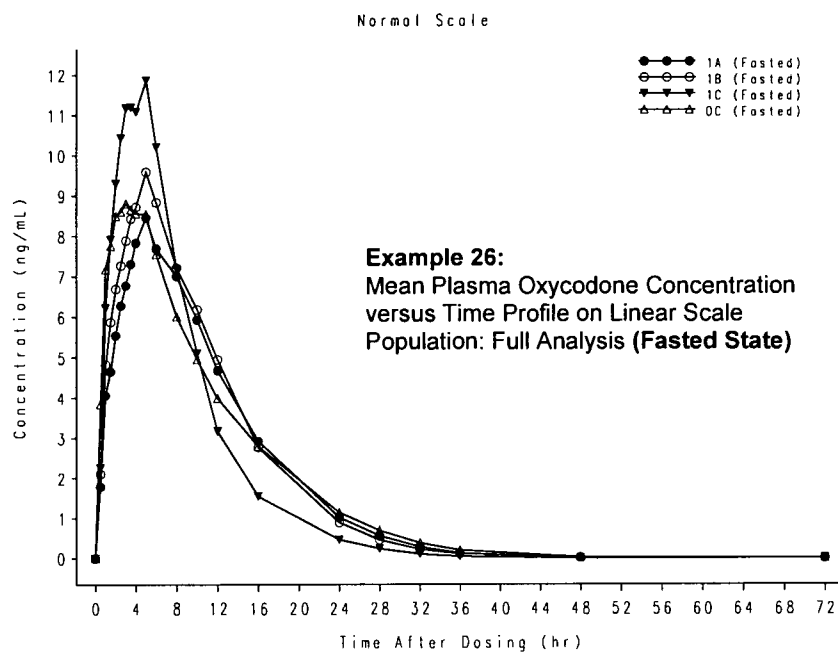


Fig. 38

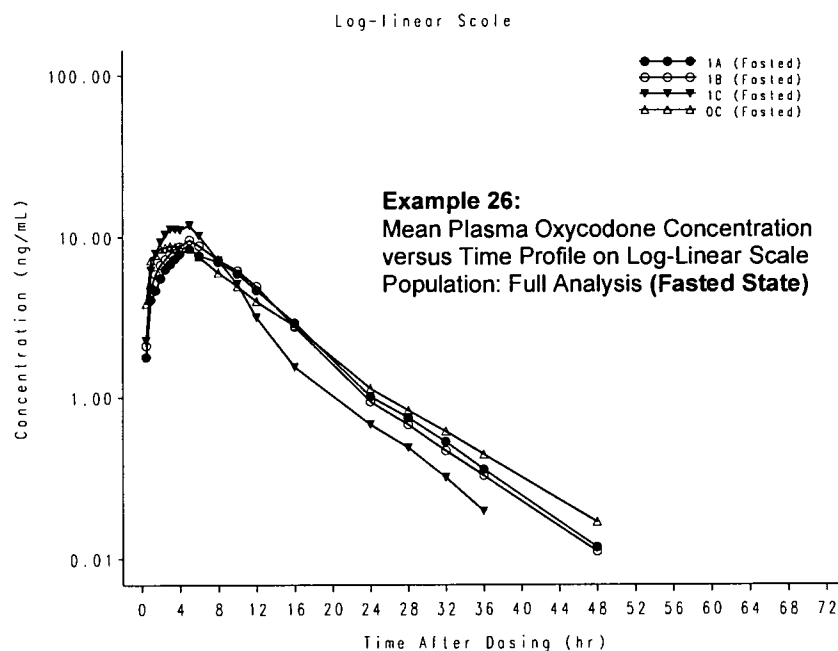
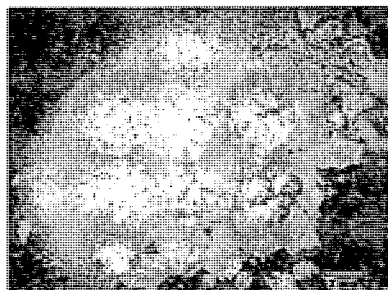
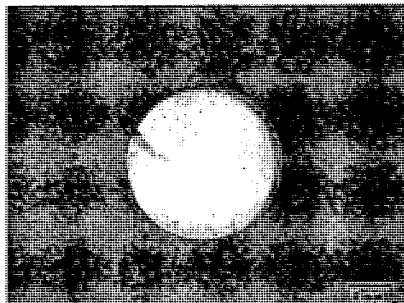
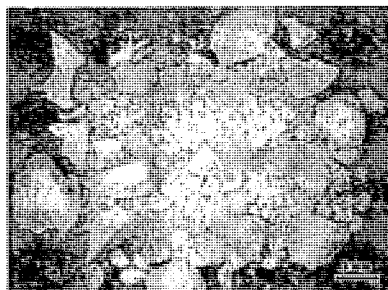
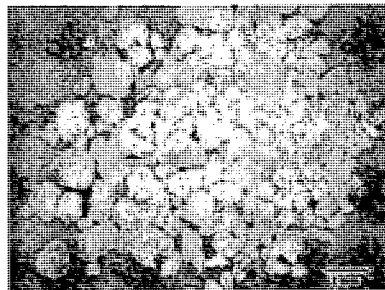
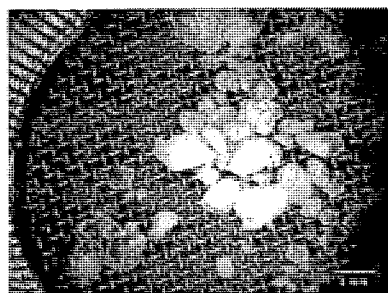


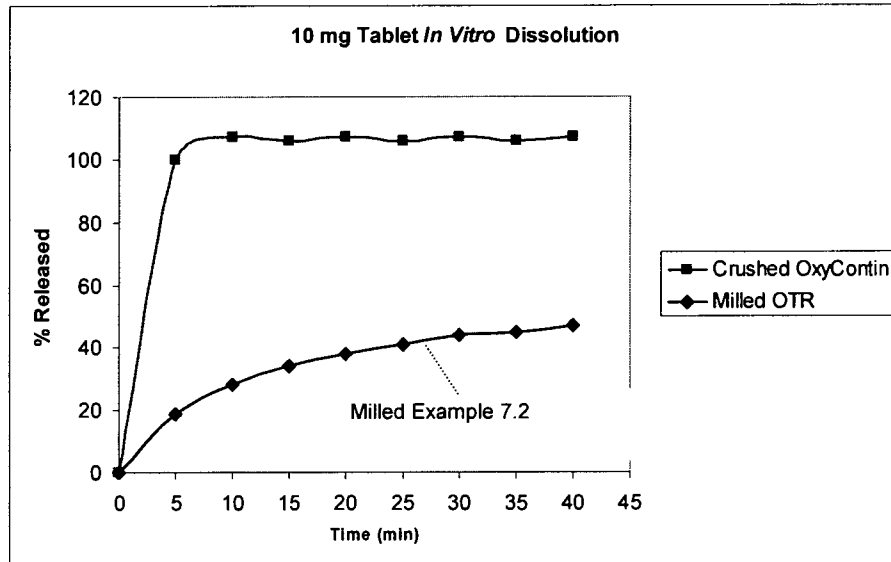
Fig. 39

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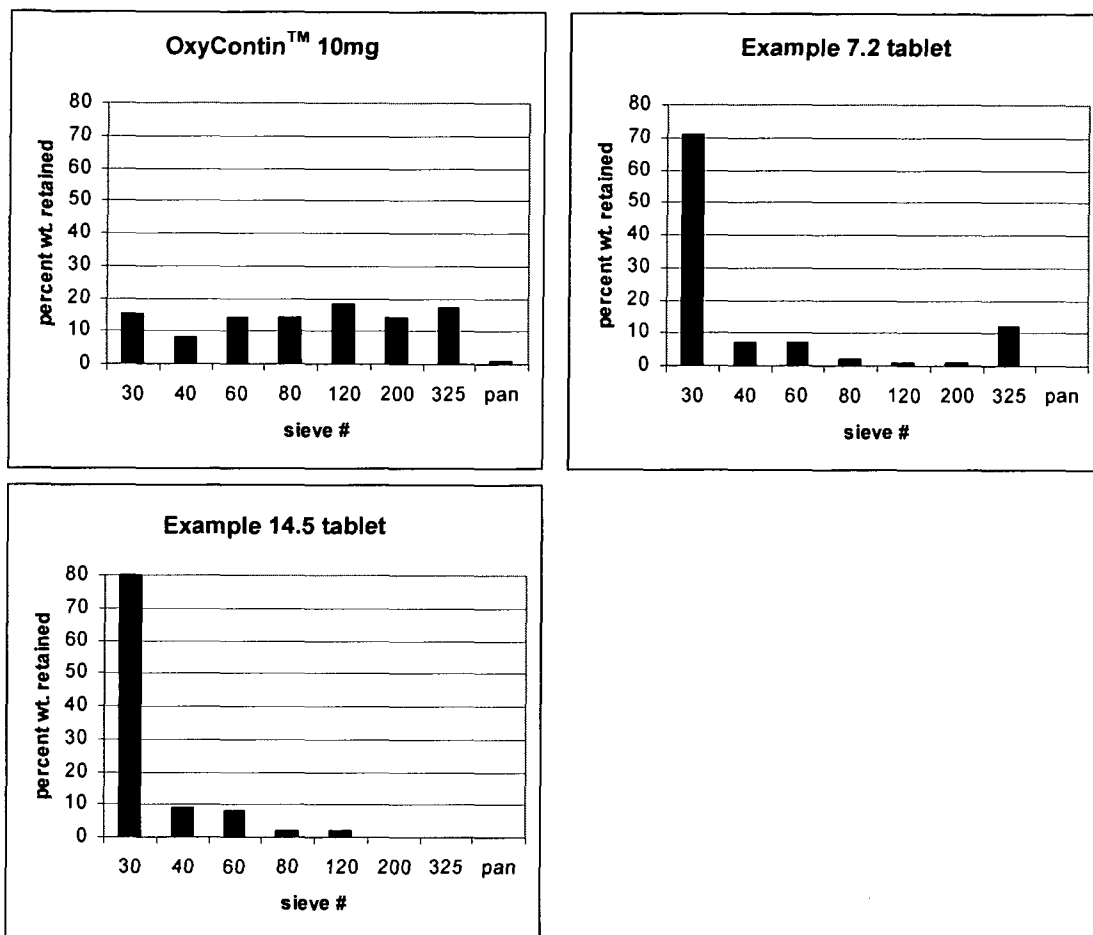
Example 27: Representative Images of Crushed Tablets**Crushed OxyContin™ (10 mg)****Crushed Example 7.2****Fig. 40****Example 27: Representative Images of Milled Example 7.2 and OxyContin™ 10 mg Tablets Before and After 45 Minutes of Dissolution****Milled OxyContin™ (10 mg)****Milled Example 7.2****Milled OxyContin™ (10 mg) after
45 min Dissolution****Milled Example 7.2 after 45 min
Dissolution****Fig. 41**

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Example 27:

Dissolution Profiles of Milled Example 7.2 and Crushed OxyContin™ 10 mg Tablets**Fig. 42**

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Example 27: Particle Size Distribution Graphs of Milled Tablets**Fig. 43**