ABSTRACT

Disclosed is a structure in which part of an internal casing of a container refrigeration unit for cooling the container interior is reinforced, and which enables the internal casings to be produced more efficiently.

A casing (11) includes an external casing (12) whose periphery is fixed to a container body (1) to close an open end of the container body (1), and an internal casing (13) which covers a container interior side of the external casing (12). The internal casing (13) is formed by hot-pressing a material sheet (73) as a resin material by a pair of mold halves (75), with the material sheet (73) covering an entire press surface of one of the pair of mold halves (75) and with a reinforcement sheet (71, 72) which is made of a glass fiber being layered at part of the material sheet (73).