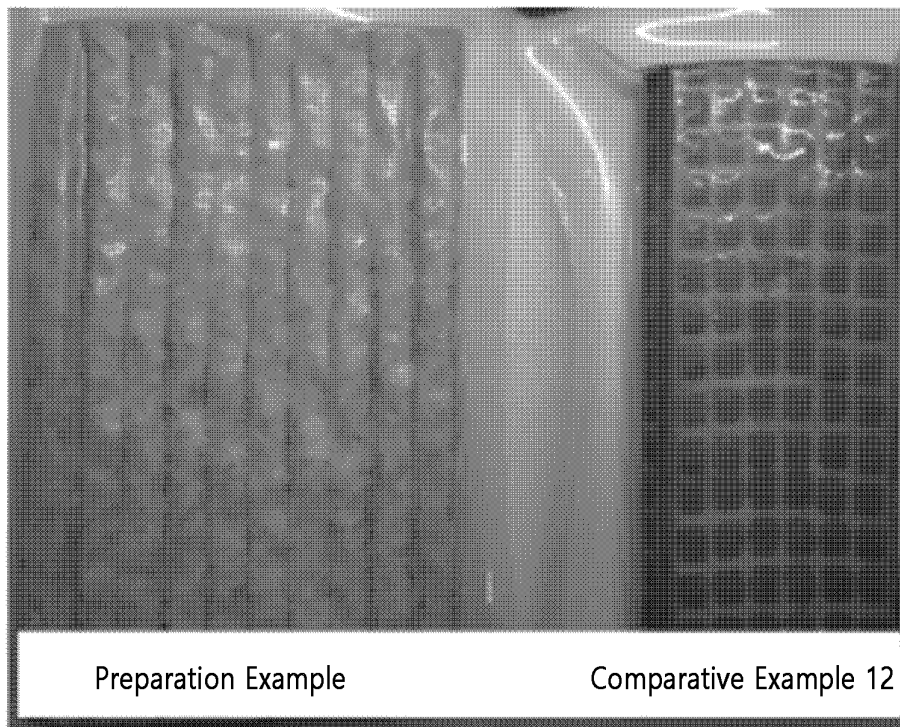


[DRAWINGS]

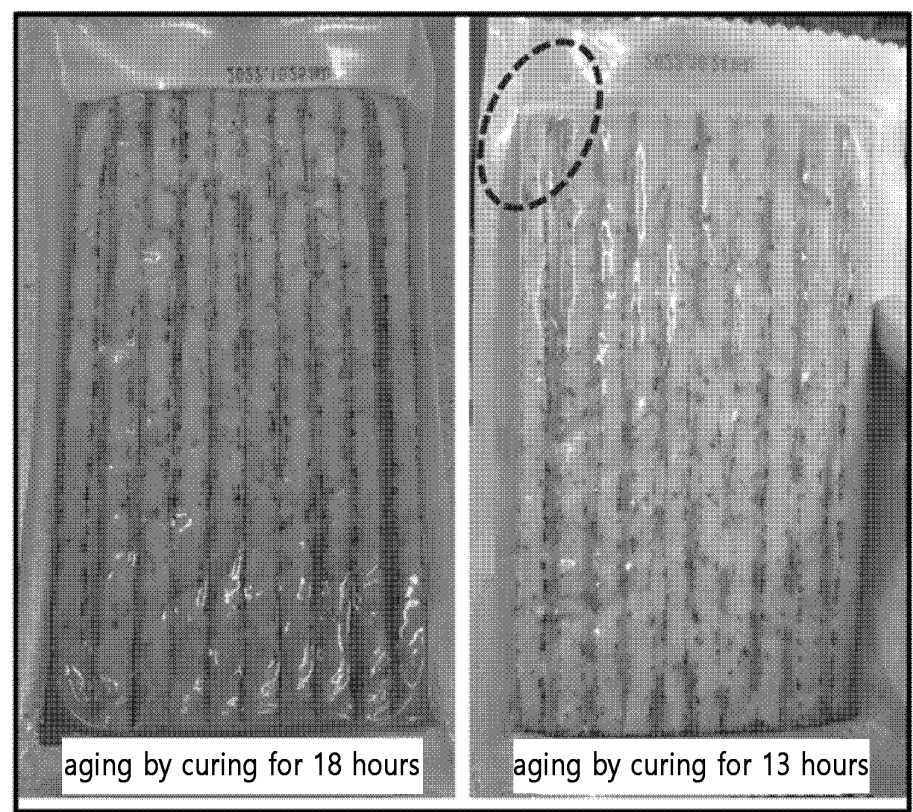
[FIG. 1]

process	processing time	with or without vacuum	degree of vacuum	pedal rotating speed	pedal rotating direction
raw meat					
1.mixing and homogenizing raw meat	1 min	X	0	45 rpm	forward direction
2.extracting salt-soluble proteins	3 min	X	0	45 rpm	forward direction
3.imparting flavors and juiciness	1 min	X	0	45 rpm	forward direction
4.property/ removing free moisture	1 min	X	0	45 rpm	forward direction
5.implementing property/ mixing	15 min	0	0.08MPa	45 rpm	forward, reverse, and forward directions for 5 minutes each

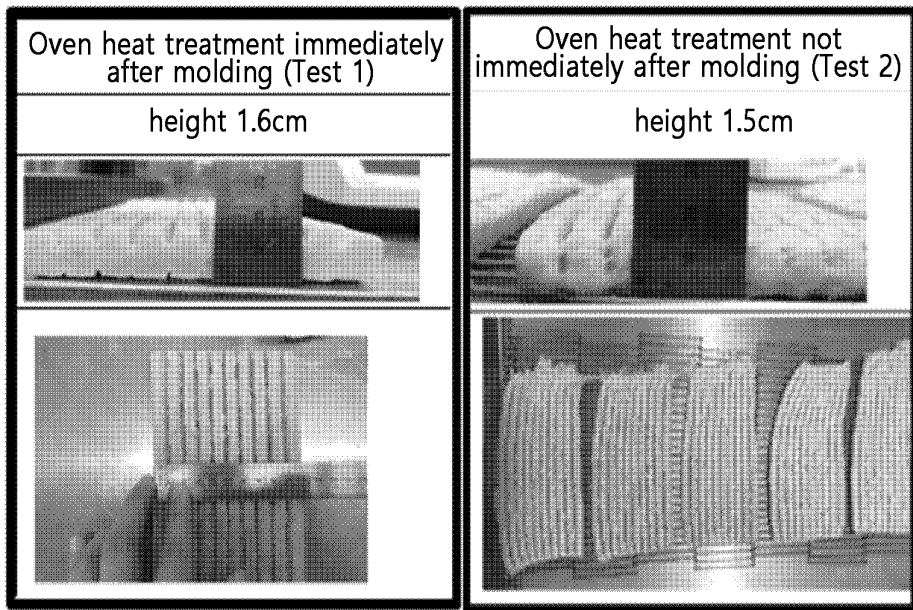
[FIG. 2]



[FIG. 3]



[FIG. 4]



[FIG. 5]

