

Abstract

METHOD OF ATTACHING A LINER TO A HOSE AND LINER

The invention relates to a process for fastening a liner (4) to a hose (1), in particular a calibration hose, comprising:

- 5 - providing the hose (1) having a first end (2) and an opposite second end (3);
- applying a marking (5) to the hose (1);
- inverting the hose (1) by inverting the first end (2) over the outer side
10 (13) of the hose (1) in the direction of the second end (3), or vice versa, up to the marking (5), so that a point of inversion (12) is formed;
- inserting the liner (4) into the hose (1) and positioning the liner (4) at the point of inversion (12) of the hose (1);
- inserting a bladder (6) into the liner (4) in the region of the point of
15 inversion (12) and expanding the bladder (6);
- inserting a fastening means (7) at the point of inversion (12) between the liner (4) and the hose (1), such that the liner (4) is retained on the hose (1); and
- removing the bladder (6) and reverting the hose (1) to its original position.

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(Fig. 5)