CLAIMS

1. A molded article comprising:

a crosslink-free polymeric composition comprising

from 65 wt% to 75 wt% of a propylene homopolymer;

from 20 wt% to 35 wt% of an impact modifier that is at least two members selected from the group consisting of (i) a random ethylene/C_4-C_8 α-olefin copolymer having a density from 0.85 g/cc to 0.89 g/cc, a melting point from 45°C to 65°C, and a melt index from 0.1 g/10min to 6.0 g/10 min, (ii) an ethylene/octene multi-block copolymer having a density from 0.86 g/cc to 0.89 g/cc, a melting point from 115°C to 125°C and (iii) an ethylene/propylene/diene terpolymer (EPDM) having an ethylene content from 65 wt% to 87 wt% and a Mooney viscosity (1+4 at 125°C) from 16 to 68, and (iv) combinations thereof; and

from 0.5 wt% to 5 wt% of a pigment, wherein the propylene homopolymer, the impact modifier, the pigment (and optional additive) amount to 100 wt% of the crosslink-free polymeric composition.

2. The molded article of claim 1 wherein the crosslink-free polymeric composition comprises

from 65 wt% to 75 wt% of a propylene homopolymer;

the impact modifier consists of from 5 wt% to 15 wt% of the random ethylene/C_4-C_8 α-olefin copolymer, and from 15 wt% to 25 wt% of the ethylene/octene multi-block copolymer;

from 0.5 wt% to 3 wt% pigment; and

the molded article has an area ratio of particles from 0 % to 33% and an average area of particle from 0 microns to 20 microns after 480 hours at 105 °C.

3. The molded article of claim 1 wherein the crosslink-free polymeric composition comprises

from 65 wt% to 75 wt% of a propylene homopolymer;

the impact modifier consists of from 15 wt% to 25 wt% of the ethylene/octene multi-block copolymer, and from 5 wt% to 15 wt% of the EPDM;

from 0.5 wt% to 3 wt% pigment; and

the molded article has an area ratio of particles from 3% to 51% and an average area of particle from 4 microns to 44 microns after 480 hours at 105 °C.

4. The molded article of claim 1 wherein the crosslink-free polymeric composition comprises

from 65 wt% to 75 wt% of a propylene homopolymer;

the impact modifier consists of from 15 wt% to 25 wt% of the random ethylene/C_4-C_8 α-olefin copolymer and from 5 wt% to 15 wt% of the EPDM, and

from 0.5 wt% to 3 wt% pigment; and

the molded article has an area ratio of particles from 2% to 53% and an average area of particle from 15 microns to 28 microns after 480 hours at 105°C.

5. The molded article of any of claims 1-4 wherein the pigment is selected from the group consisting of carbon black, titanium oxide, iron oxide red, and combinations thereof.

6. The molded article of any of claims 1-5 wherein the molded article is selected from the group consisting of an automotive bumper fascia, an automotive door trim panel, an automotive instrument panel, an automotive exterior closure panel, a rocker panel, an automotive wheel flare, a pillar trim, an airbag cover, an automotive fender, an automotive hood, an automotive roof panel, and combinations thereof.