

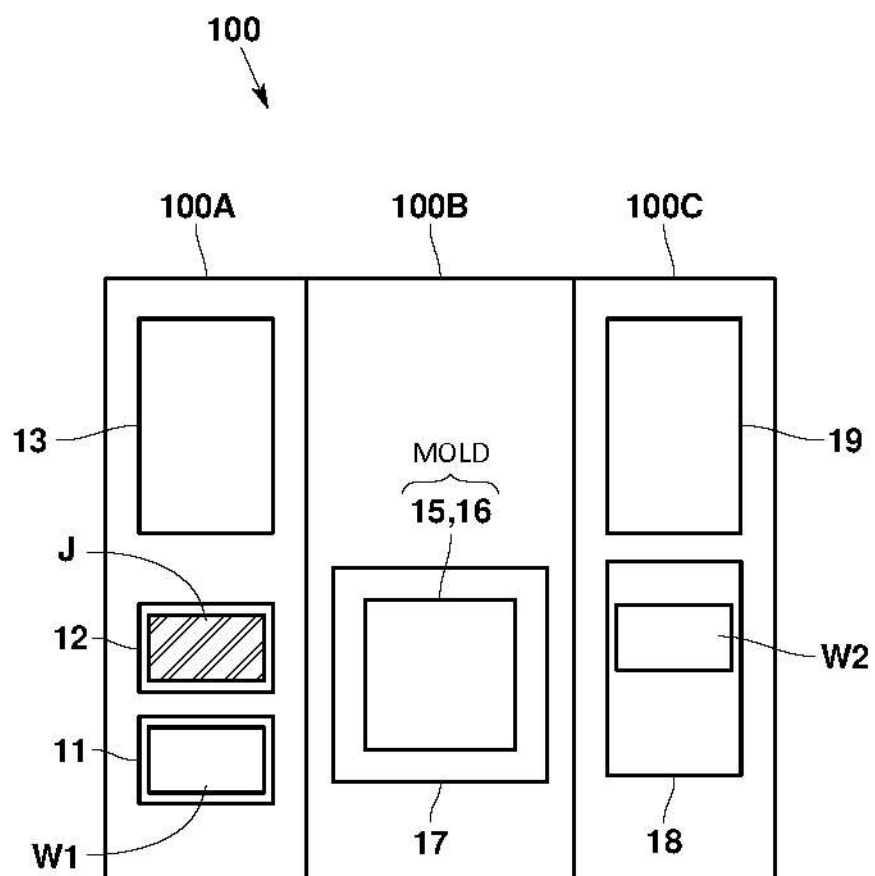
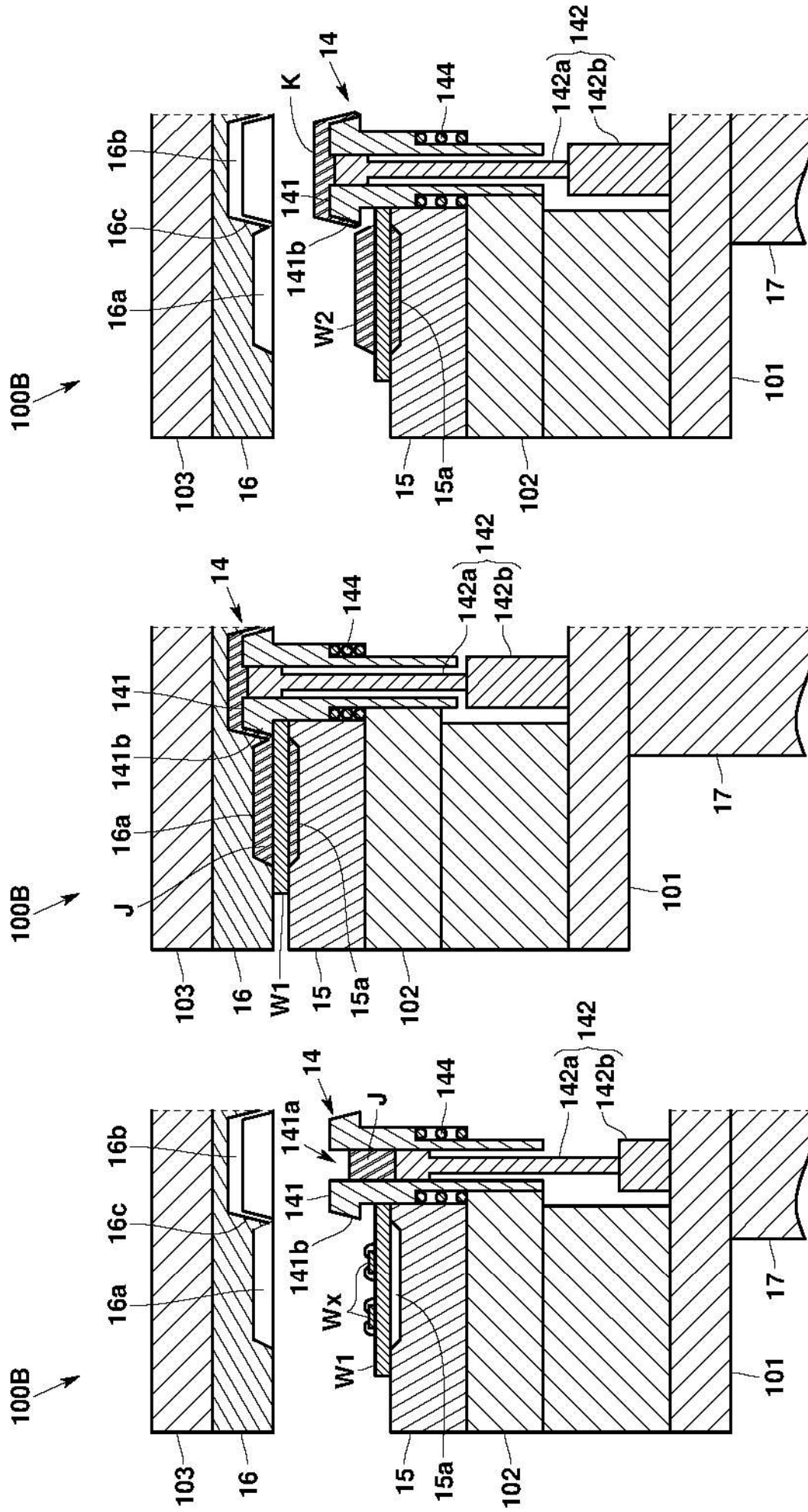


FIG.1



(c) AFTER MOLD OPENING

(b) DURING CLAMPING

(a) BEFORE CLAMPING

FIG. 2

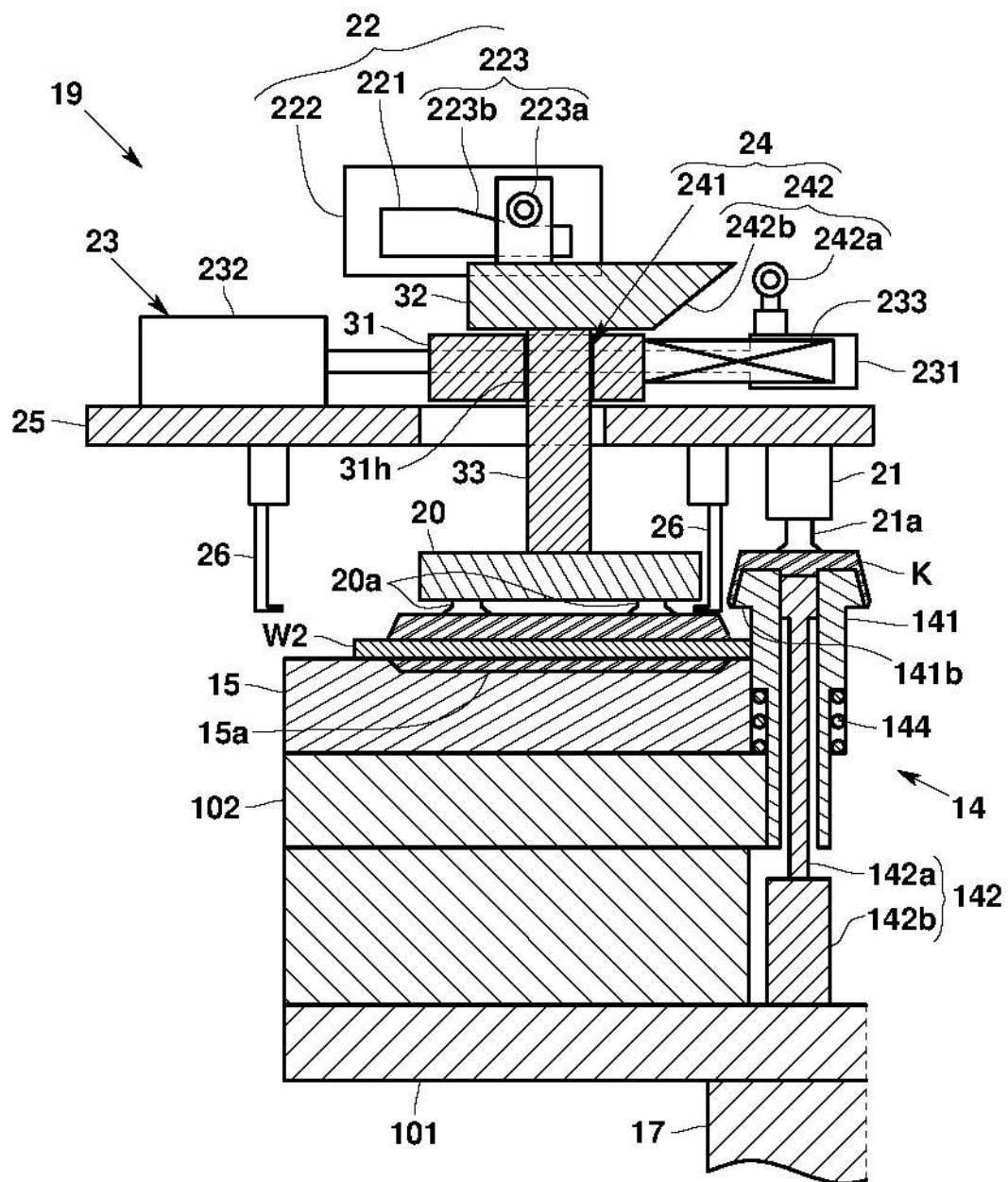


FIG.3

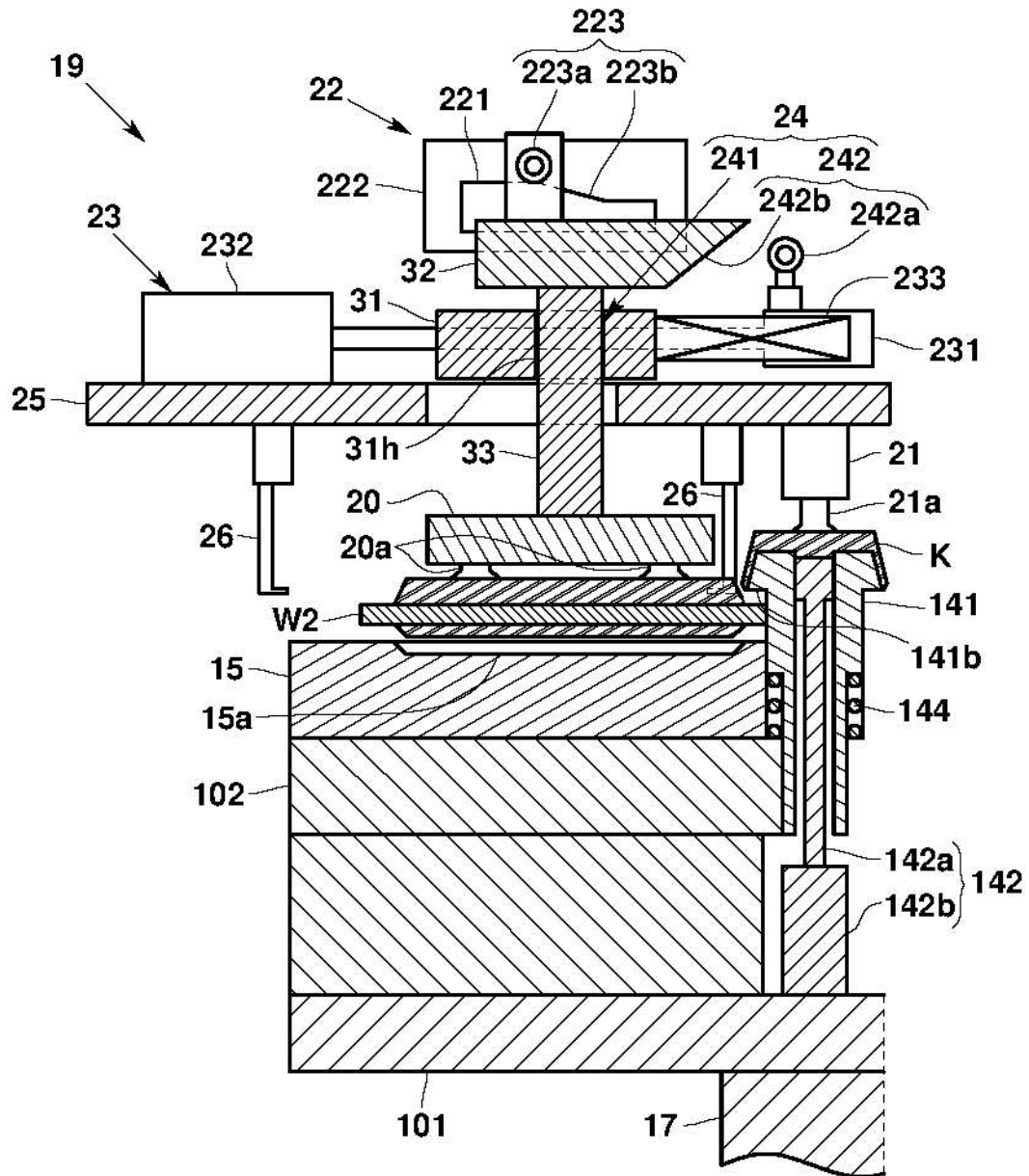


FIG.4

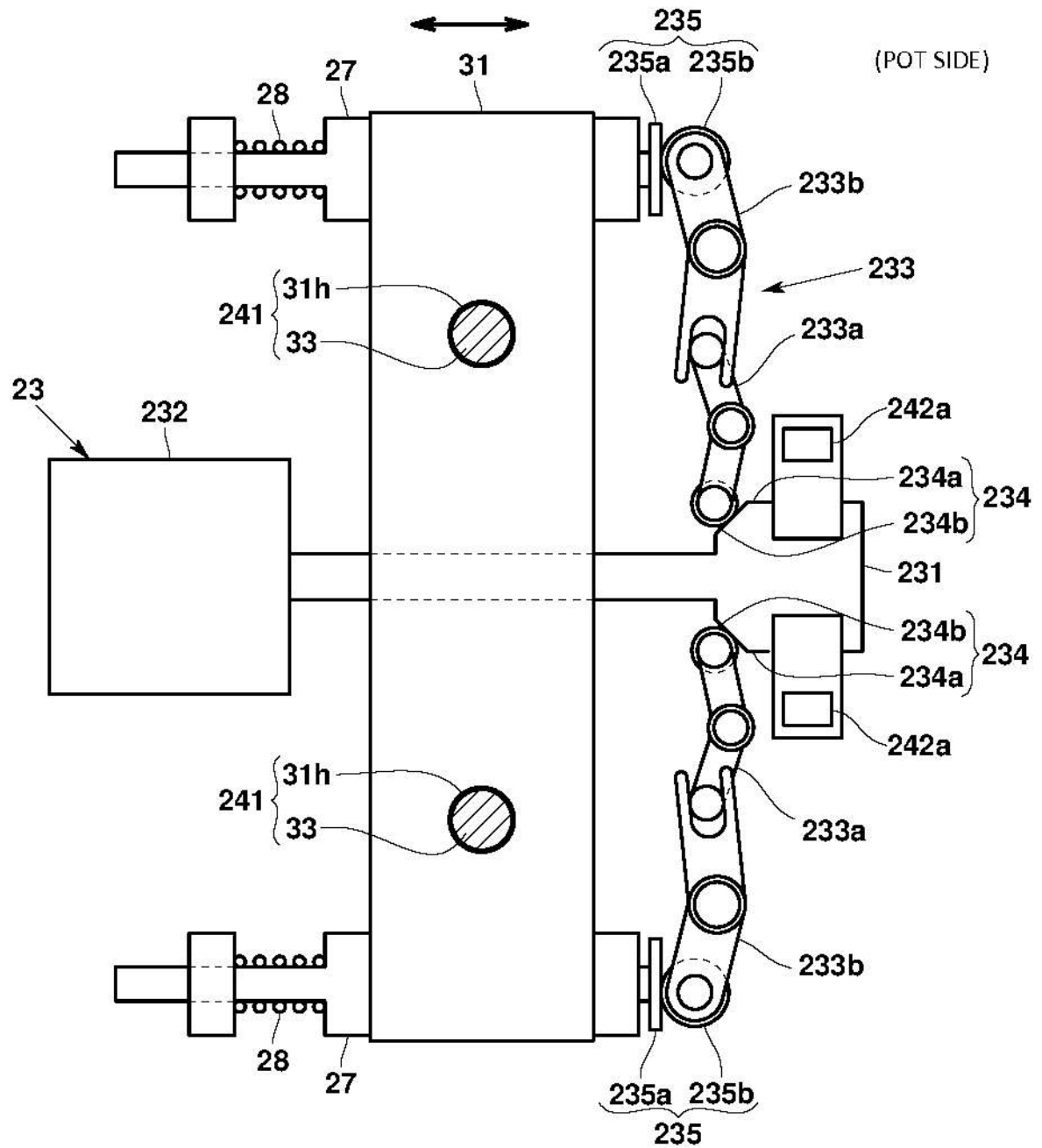


FIG.5

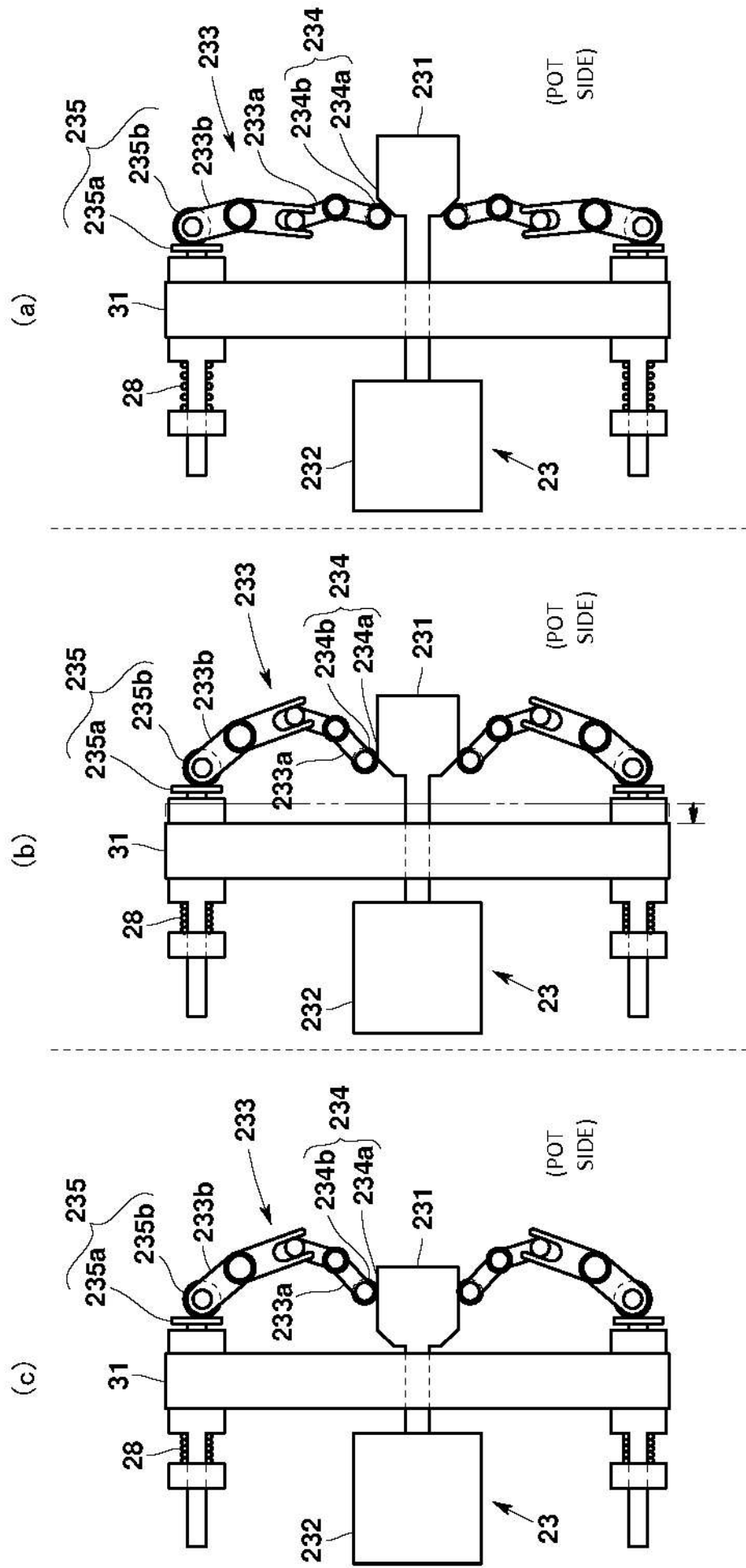


FIG. 6

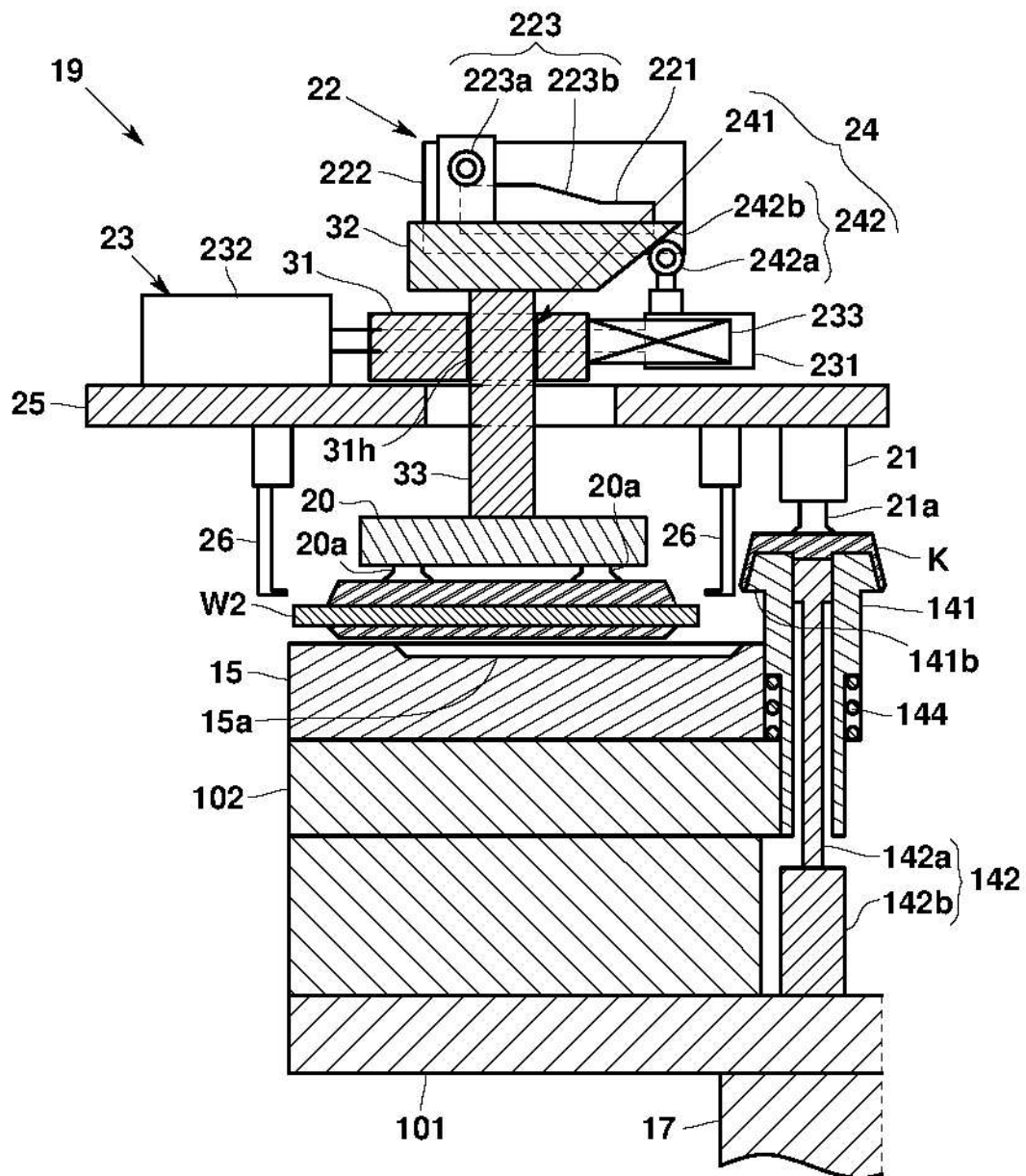


FIG. 7





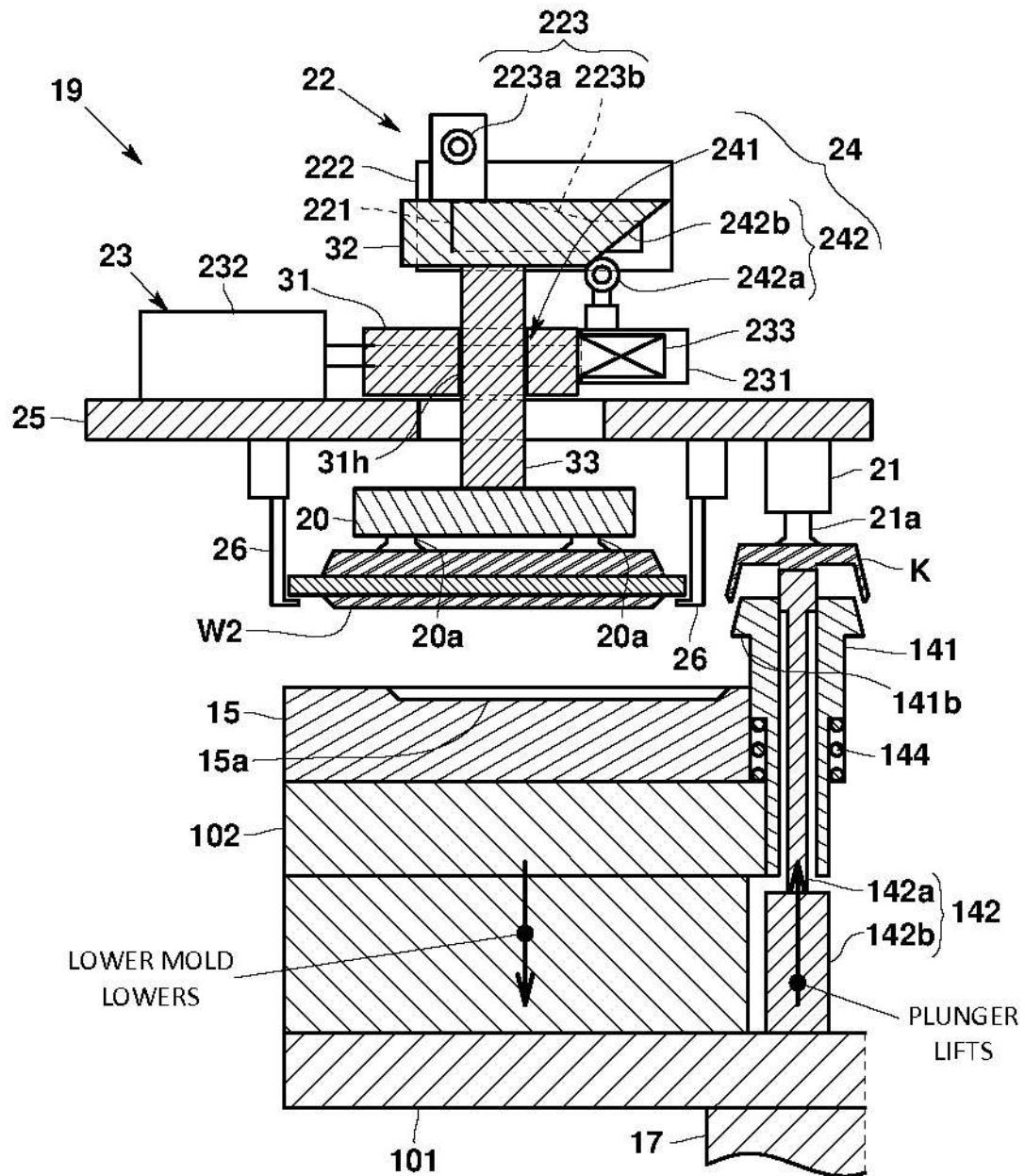


FIG.10