ARTICLE TRANSPORT FACILITY

ABSTRACT OF THE DISCLOSURE

An article transport facility includes a control system. The control system is configured to perform an entry permission issuing process of giving an entry permission to allow a plurality of transport vehicles (V) to enter a junction (43), based on a cost calculated as a factor influencing a travel time of the transport vehicles (V) in each of two pre-junction sections (41) which cost increases as the travel time is longer, in such a manner as to give the entry permission to more entry-waiting transport vehicles (V1a) in a first pre-junction section (41a) for which the cost is larger than entry-waiting transport vehicles (V2a) in a second pre-junction section (41b) for which the cost is smaller.

[Selected Drawing: Fig. 3]