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(54) Title: POLYVINYL ALCOHOL FIBRES AND SPUNBOND FIBROUS PRODUCTS

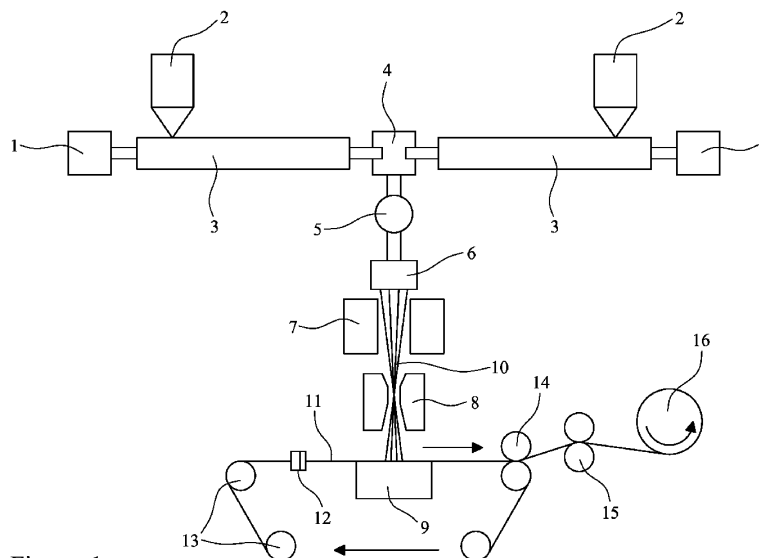


Figure 1

(57) **Abstract:** A method of manufacture of a nonwoven product comprising polyvinyl alcohol fibres, the method comprises the steps of: providing a polyvinyl alcohol composition comprising homopolymeric polyvinyl alcohol having a degree of hydrolysis of 88% to 98% or greater; and a weight average molecular weight in the range from 14,000 to 35,000; a plasticiser selected from the group consisting of: diglycerol, triglycerol, fructose, ribose, xylose, D-mannitol, triacetin, pentaerythritol, dipentaerythritol, methyl pentanediol, 1,2-propanediol, 1,4-butanediol, 2-hydroxy-1,3-propanediol, 3-methyl-1,3-butanediol, 3,3-dimethyl-1,2-butanediol, polyethylene glycol (300), polyethylene glycol (400), alkoxylated polyethylene glycol, caprolactam, tricyclic trimethylolpropane formal, rosin esters, erucamide, and mixtures thereof; and an optional stabilizer selected from the group consisting of: sodium stearate, potassium oleate, sodium benzoate, calcium stearate, stearic acid, dimethyl pentane diol, propionic acid and mixtures thereof; melting the composition at

[Continued on next page]

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a temperature from 190°C to 240°C to form a molten polymer; wherein the molten polymer is spunbond by the steps of: extrusion of the polymer through a die having a spinneret to form fibres of molten polymer; the fibres being drawn using an airflow, deposited on a moving collector and allowed to solidify to form a spunbond nonwoven fibre web.