

TANK MANUFACTURING METHOD

Abstract

Provided is a tank manufacturing method for manufacturing a tank by joint-welding steel sheets from which the tank is to be configured, the method comprising: a step for performing multilayer welding such that a plurality of weld layers are formed successively between opposing ends of the sheets toward the upper surface side of the sheets; and a step for performing a process for reducing residual stress locally only for some of the plurality of weld layers that are positioned on the upper surface side.

Figure 3